

TOYOTA

PRE-DELIVERY INSPECTION PROCEDURES

1977

**For Commercial Vehicles
(Except HI-LUX and HI-ACE)**



TOYOTA MOTOR SALES CO., LTD.

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TOYOTA MOTOR

FOREWORD

This manual explains the inspection items and procedures requiring inspection prior to delivery of vehicle to the customer. These inspection items and procedures are applicable to commercial vehicles.

There are two different kinds of inspection procedures for trucks such as bonnet type and cabover type. Please refer to the number in the left side for inspection procedure of bonnet type truck and the number in the right side for inspection procedure of cabover type truck.

The bonnet type trucks include the RK, FJ, BJ, and HJ series.

The cabover type trucks include the KM, RY, JY, RU, JU, BU, and HU series.

Bonnet Type Order	INSPECTION ITEMS	INSPECTION PROCEDURES	Cabover Type Order
1			1

Operation order for bonnet type trucks
(RK, FJ, BJ and HJ series)

Operation order for cabover type trucks
(KM, RY, JY, RU, JU, BU, and HU series)

Please perform the required additional procedures according to special specifications and shipping forms of each different country.

Also, please be acquainted with the contents and order of procedures when performing the correct pre-delivery inspection.

Filling in Procedures (Check Sheet)

- (1) Fill in without fail the vehicle model, frame number, engine number, date of inspection, and the inspector.
- (2) Fill in, if necessary, tire maker and battery marker.
- (3) Symbols

Good √	Oil or Water L
Adjustment A	Repair X
Tightening T	Work Completed O

Insert the correct symbol of checking in the square, and when work is completed, circle the symbol.

Example : Engine Oil L → Engine Oil Ⓕ

- (4) Indicate the adjustment, repair, and parts replacement performed while checking in the special column.

Symbol Marks

For easier understanding of the work to be performed, the following symbol marks have been adopted:



Visual inspection



Level inspection



Check tightness of bolts, nut, etc.



Listen for abnormal noise.



Measure



Check operation by foot.



Manual inspection

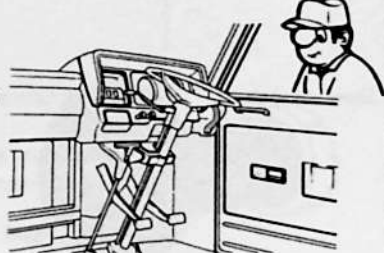
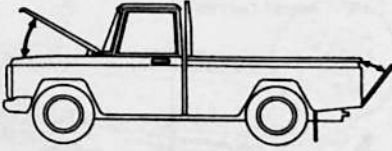
Other

Be sure to use seat covers, fender covers, etc. during work, and be careful not to scratch the vehicle at the same time.

INSPECTION OPERATIONS

BODY

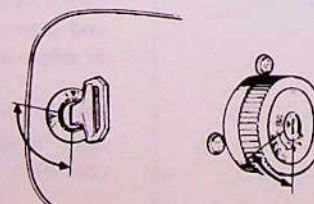
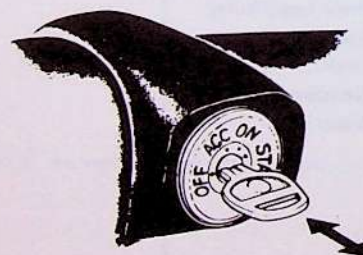
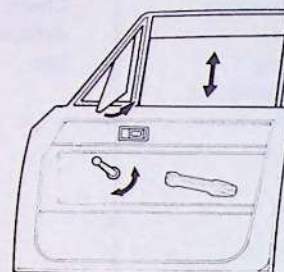


Bonnet Type Order	INSPECTION ITEMS	INSPECTION PROCEDURES	Cabover Type Order
1 	Body Exterior Appearance Paint Fitting Moulding, etc.	Check body panels for bumps and dents, paint defects, rusting, warping, and installed condition. 	1 
2  	Body Interior Sun visors Inner rear view mirror Ventilators Instrument safety pad Roof headlining Seat Trim Weatherstrip Assist grip	Check operation. Check for dirt and scratch and installed condition. 	2  
3  	Function of Each Body Part Hood Door Tailgate and side gates	Check operation of hood control cable, opening and closing action of hood lock, and operation of safety latch and support. Check door lock operation, door handle, door hinges, and open stopper, and installed condition. Check operation. 	3  

BODY (Cont'd)

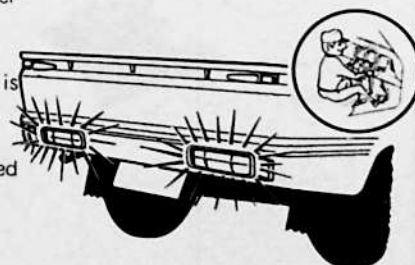
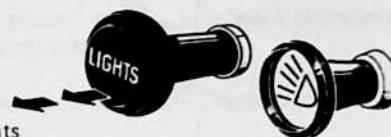


Bonnet Type Order	INSPECTION ITEMS	INSPECTION PROCEDURES	Cabover Type Order
3	Function of Each Body Component (Cont'd)		3
 	Ventilating windows	Check opened and closed conditions and locked condition.	 
	Quarter windows		
	Glove compartment door		
	Window regulator	Check regulator operation.	
	Seat track	Check sliding and locking actions.	
	Reclining adjuster	Check adjuster operation and locking action.	
	Seat belt and head- restraint	Check installed condition	
	Steering lock	Check operation. Must not allow key to be inserted or pulled out except at "LOCK" or "OFF" po- sition. Must not lock until key is pulled out.	
	Fuel tank cap		
	Fuel tank door lock		
	Spare wheel carrier		



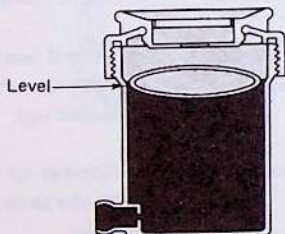
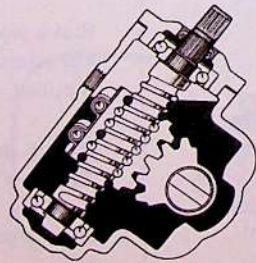


Bonnet Type Order	INSPECTION ITEMS	INSPECTION PROCEDURES	Cabover Type Order
4	Function of Electrical components. Parking light Tail light License plate light Meter light Headlights Dimmer switch Hazard warning lights Turn signal lights Stop light Back-up light Room light	Should turn on when light control switch knob is pulled out to the first stop position. All above lights should remain lit and headlights should turn on when light control switch knob is pulled out to the second stop position. Check changover in headlight beams. Hazard warning and indicator lights should start flashing when hazard warning light switch is pulled out. Number of flashes at left and right sides should be the same. Indicator light should also flash. Automatic return mechanism. Should go on when brake pedal is depressed. Brake warning light should go on when ignition key (starter key) is "ON" and parking brake lever is pulled. Should go on when ignition key (starter key) is "ON" and transmission is shifted to reverse. Should go on when room light switch is turned on.	4



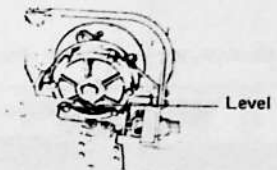
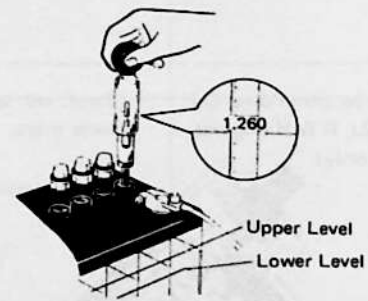
BODY (Cont'd)



Bonnet Type Order	INSPECTION ITEMS	INSPECTION PROCEDURES	Cabover Type Order
4 	Function of Electrical Components (Cont'd) Windshield wiper Windshield washer Cigarette lighter Radio and antenna Horn Heater	Check wiping operation presence of abnormal noise, and stopped positions. Check fluid injection. Check operation. 	4 
	Brake Fluid	Check fluid level. If low, check for leakage. 	5 
	Steering Oil	Check oil level inside the steering gear housing. 	6 

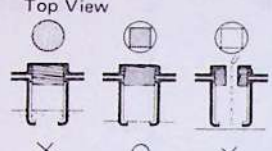
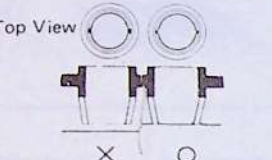
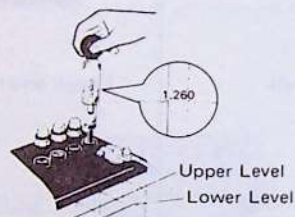
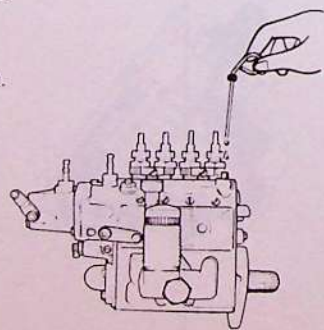
BODY (Cont'd)



Bonnet Type Order	INSPECTION ITEMS	INSPECTION PROCEDURES	Cabover Type Order
5	Winch Oil	Check oil level inside the winch gear housing. 	
	Battery Battery electrolyte Terminals Battery case	Check electrolyte level. Check specific gravity. Standard 1.260 (at 20°C) Check terminal retention. Check for cracks and damage. Top View Top View 	7  

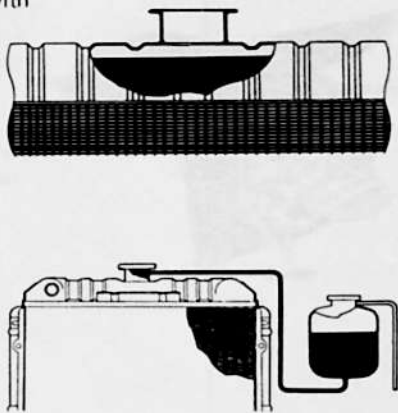
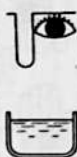
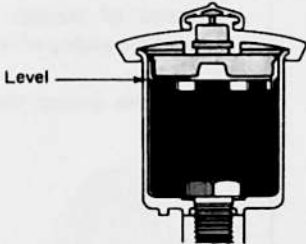
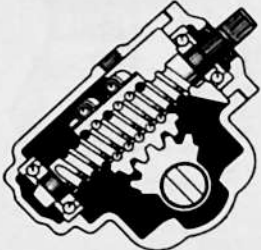
UNDER THE ENGINE HOOD



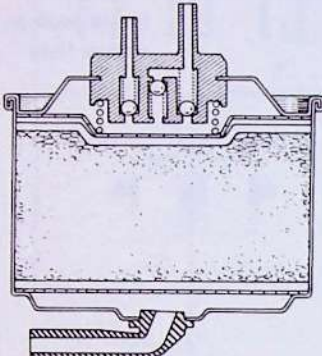
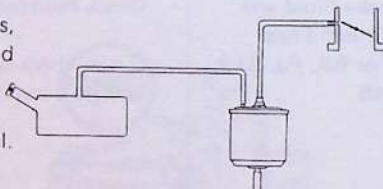
Bonnet Type Order	INSPECTION ITEMS	INSPECTION PROCEDURES	Cabover Type Order
6  	Battery (For RK, FJ, BJ & HJ) Battery electrolyte Terminals Battery case	Check electrolyte level. Check specific gravity. Standard 1.260 (at 20°C) Check terminal retention Check for cracks and damage. Top View  Top View  	
7 	Engine Oil	Check oil level. If low, replenish up to F line on level gauge. 	8 
8 	Injection Pump Oil (2J, B & H engines only)	Check oil level, if it is between the upper and lower mark. If low, replenish up to F line on level gauge. 	9 

UNDER THE ENGINE HOOD (Cont'd)



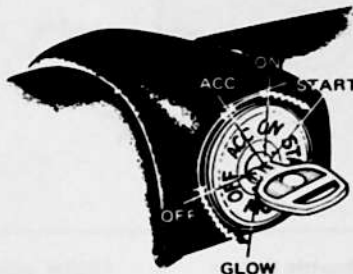
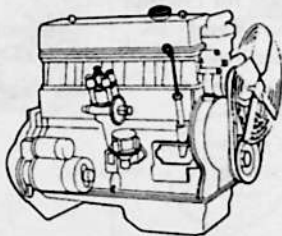
Bonnet Type Order	INSPECTION ITEMS	INSPECTION PROCEDURES	Cabover Type Order
9 	Coolant and Washer Fluid	Check coolant level. If low, replenish with city water. Check washer fluid level. If low, replenish with washer fluid. 	10 
10 	Brake Fluid and Clutch Fluid (For RK, FJ, BJ & HJ)	Check fluid level. If low, check for leakage. Specified level 	
11 	Steering Oil	Check oil level inside the steering gear housing. 	

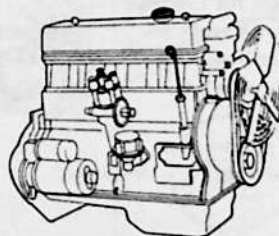
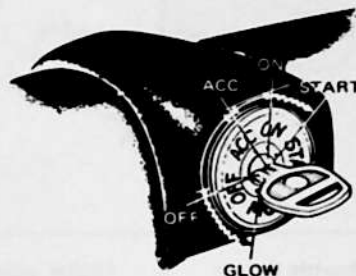


Bonnet Type Order	INSPECTION ITEMS	INSPECTION PROCEDURES	Cabover Type Order
12	Emission System Charcoal canister	Check body for cracks and damage.	11
 			 
	Pipe lines	Check pipe lines visually for deformation, cracks, and fuel leakage.	
	Hoses	Check hoses and lines for proper connections, presence of damage, retention of clamp and excessive bending of hose.	
	Wiring harness connector	Check the wiring harness connector terminal.	
			

ENGINE RUNNING



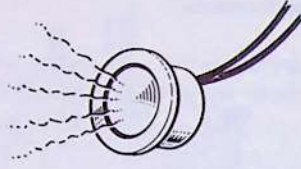
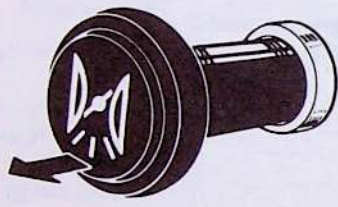
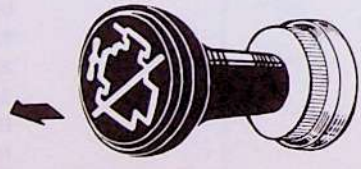
Bonnet Type Order	INSPECTION ITEMS	INSPECTION PROCEDURES	Cabover Type Order																							
13	Engine Condition		12																							
  	1. Engine starting performance		  																							
	Ignition switch	After turning starter, check if switch returns properly to "ON" position when hand is released from key.																								
	Starter switch																									
	Glow plug controller	Check if glow plug controller heats up to red hot state in about 20 seconds after starter switch is set to "GLOW" position.																								
	Starting performance	Check starting performance.																								
	2. Engine operation																									
	Choke	Check choke operation. Manual: Choke valve should close completely when choke button is pulled all the way out and open completely when choke button is returned all the way in.																								
Idle speed	After warming up, engine should turn smoothly in idling. <table><tr><td>Idle speed:</td><td>3K-J</td><td>900 rpm</td></tr><tr><td></td><td>5R</td><td>800 rpm</td></tr><tr><td></td><td>12R</td><td>700 rpm</td></tr><tr><td></td><td>2F</td><td>650 rpm</td></tr><tr><td></td><td>2J</td><td>650 rpm</td></tr><tr><td></td><td>B</td><td>650 rpm</td></tr><tr><td></td><td>H</td><td>650 rpm</td></tr><tr><td></td><td>2D</td><td>525 rpm</td></tr></table>	Idle speed:	3K-J	900 rpm		5R	800 rpm		12R	700 rpm		2F	650 rpm		2J	650 rpm		B	650 rpm		H	650 rpm		2D	525 rpm	
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	B	650 rpm																								
	H	650 rpm																								
	2D	525 rpm																								
Average and high speeds	When the throttle valve is gradually opened, engine should speed up smoothly in accordance with valve opening.																									
Acceleration	When throttle valve is rapidly opened, engine should speed up quickly in accordance with valve opening.																									
Abnormal noise in engine	Check for abnormal noise at various engine speeds.																									



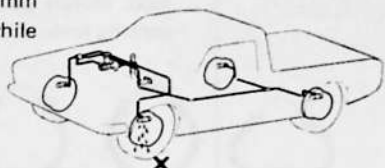
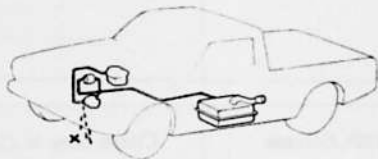
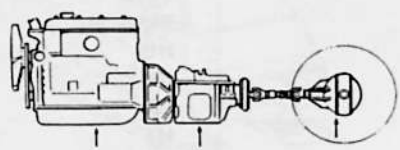
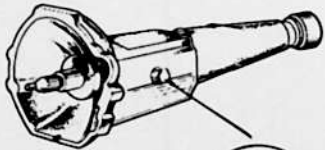
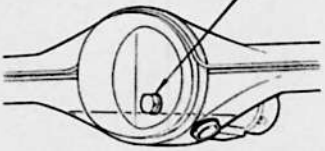
ENGINE RUNNING

(Cont'd)

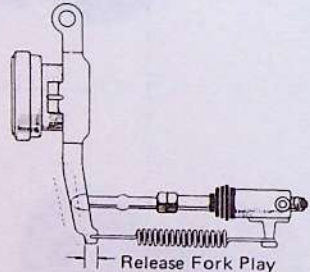


Bonnet Type Order	INSPECTION ITEMS	INSPECTION PROCEDURES	Cabover Type Order
14 	Vacuum Warning Buzzer (Diesel only)	Buzzer should stop sounding in about 10 seconds after the engine starts. 	13 
15 	Throttle Button	Engine speed should rise when throttle button is pulled. Throttle button should not return by itself. 	14 
16 	Stop Button Decompression Lever (Diesel only)	Engine should stop when stop button or de-compression lever is operated. 	15 
17 	Inspect for Leakage Radiator and hose Heater hose Brake pipe line Engine Fuel system and pipe lines	Inspect for leakage at all parts. 	16 



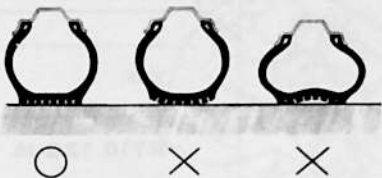
Bonnet Type Order	INSPECTION ITEMS	INSPECTION PROCEDURES	Cabover Type Order
18 	Inspect for Leakage Brake Clutch Fuel Oil pan Oil cooler Oil filter Transmission Differential Steering gear housing	Check all parts for oil, fluid, and fuel leakage. Brake flexible hose should have at least 30 mm (1.2 in.) clearance from parts in motion while driving.   	17 
19 	Transmission Oil Transfer Oil Differential Oil	Check oil level.  Oil Level 	18 



Bonnet Type Order	INSPECTION ITEMS	INSPECTION PROCEDURES	Cabover Type Order
20 	Wheel Turning	Rotate each wheel by hand and check for brake dragging, abnormal noise, and wheel bearing pre load. Rotate parking brake drum and check for parking brake dragging. 	19 
21  	Clutch Release Fork Play	Check play in clutch release fork. Standard play: mm (in.) KM 4.5 – 5.5 (0.18 – 0.22) RY10, 12 & 16 3.5 – 5.0 (0.14 – 0.70) JY16 2.0 – 3.5 (0.08 – 0.13) RU & BU 2.0 – 3.6 (0.08 – 0.14) HU 3.0 – 5.0 (0.12 – 0.20) RK 3.5 – 5.0 (0.14 – 0.20) BJ 2.0 – 3.5 (0.08 – 0.14) HJ 3.0 – 5.0 (0.12 – 0.20) FJ 3.0 – 4.0 (0.12 – 0.16) FA & DA 3.0 – 4.0 (0.12 – 0.16) 	20  

LIFT DOWN



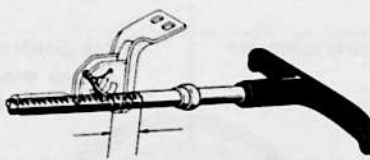
Bonnet Type Order	INSPECTION ITEMS	INSPECTION PROCEDURES	Cabover Type Order
22	Tire Inflation	Adjust inflation pressures. 	21
23	Side Slip	Check side slip. Within 3 mm per meter (0.12 in. per 3.3 ft.) 	22

ROAD TEST

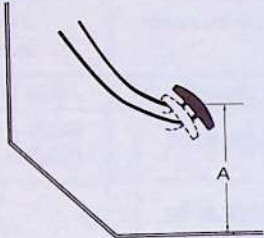
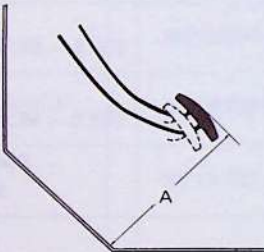
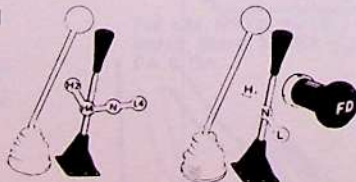


Bonnet Type Order	INSPECTION ITEMS	INSPECTION PROCEDURES	Cabover Type Order																																								
24	Brake Brake pedal (Vehicle stopped)	Check brake pedal height, play, and reserve. Standard values mm (in) <table border="1"> <thead> <tr> <th></th><th>A : Pedal height</th><th>B : Pedal play</th><th>C : Reserve travel</th></tr> </thead> <tbody> <tr> <td>KM</td><td>156 (6.14)</td><td>*3 – 6 (0.16 – 0.24) 1 – 5 (0.04 – 0.20)</td><td>70 (2.76) min.</td></tr> <tr> <td>RY10, 12 & 16</td><td>199 (7.83) *209 (8.23)</td><td>4 – 9 (0.16 – 0.35)</td><td>70 (2.76) min.</td></tr> <tr> <td>JY16</td><td>*209 (8.22)</td><td>0, idle stroke: 10 – 15 (0.39 – 0.59)</td><td>127 (5.00) min.</td></tr> <tr> <td>RU, BU & HU</td><td>221 (8.66)</td><td>0, idle stroke: 10 – 15 (0.39 – 0.59)</td><td>95 (3.74) min.</td></tr> <tr> <td>RU19 & BU19</td><td>220 (8.66)</td><td>0, idle stroke: 10 – 15 (0.39 – 0.59)</td><td>95 (3.74) min.</td></tr> <tr> <td>RK</td><td>215.5(8.48)</td><td>1 – 5.0 (0.04 – 0.20)</td><td>55 (2.17) min.</td></tr> <tr> <td>FJ40, 43 & 45 BJ & HJ</td><td>RHD *210 (8.27) RHD 197 (7.76) LHD *215 (8.46) LHD 197 (7.76)</td><td>3 – 6 (0.12 – 0.24)</td><td>90 (3.54) min.</td></tr> <tr> <td>FJ55</td><td>*176 (6.93)</td><td>3 – 6 (0.12 – 0.24)</td><td>90 (3.54) min.</td></tr> <tr> <td>FA, DA</td><td>280 (11.0)</td><td>2 – 10 (0.08 – 0.39)</td><td>50 (1.97) min.</td></tr> </tbody> </table> * indicates equipped with brake booster. Pedal play for the vehicle equipped with booster: (1) After stopping engine, step on pedal several times so that vacuum no longer exists in booster or vacuum tank. (2) Push down pedal with finger until resistance is felt (becomes heavier). This pedal travel is pedal play. Idle stroke: Idle stroke is the stroke before power piston starts moving when brake pedal is depressed without vacuum. For RY16, JY16, RK, RU, BU & HU For KM, RY10, RY12, RU19, BU19, FJ, BJ, HJ, FA & DA		A : Pedal height	B : Pedal play	C : Reserve travel	KM	156 (6.14)	*3 – 6 (0.16 – 0.24) 1 – 5 (0.04 – 0.20)	70 (2.76) min.	RY10, 12 & 16	199 (7.83) *209 (8.23)	4 – 9 (0.16 – 0.35)	70 (2.76) min.	JY16	*209 (8.22)	0, idle stroke: 10 – 15 (0.39 – 0.59)	127 (5.00) min.	RU, BU & HU	221 (8.66)	0, idle stroke: 10 – 15 (0.39 – 0.59)	95 (3.74) min.	RU19 & BU19	220 (8.66)	0, idle stroke: 10 – 15 (0.39 – 0.59)	95 (3.74) min.	RK	215.5(8.48)	1 – 5.0 (0.04 – 0.20)	55 (2.17) min.	FJ40, 43 & 45 BJ & HJ	RHD *210 (8.27) RHD 197 (7.76) LHD *215 (8.46) LHD 197 (7.76)	3 – 6 (0.12 – 0.24)	90 (3.54) min.	FJ55	*176 (6.93)	3 – 6 (0.12 – 0.24)	90 (3.54) min.	FA, DA	280 (11.0)	2 – 10 (0.08 – 0.39)	50 (1.97) min.	23
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RU, BU & HU	221 (8.66)	0, idle stroke: 10 – 15 (0.39 – 0.59)	95 (3.74) min.																																								
RU19 & BU19	220 (8.66)	0, idle stroke: 10 – 15 (0.39 – 0.59)	95 (3.74) min.																																								
RK	215.5(8.48)	1 – 5.0 (0.04 – 0.20)	55 (2.17) min.																																								
FJ40, 43 & 45 BJ & HJ	RHD *210 (8.27) RHD 197 (7.76) LHD *215 (8.46) LHD 197 (7.76)	3 – 6 (0.12 – 0.24)	90 (3.54) min.																																								
FJ55	*176 (6.93)	3 – 6 (0.12 – 0.24)	90 (3.54) min.																																								
FA, DA	280 (11.0)	2 – 10 (0.08 – 0.39)	50 (1.97) min.																																								

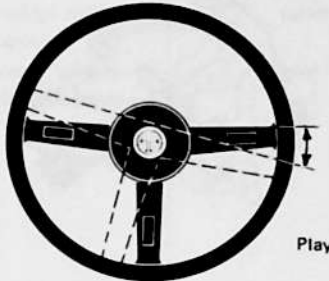
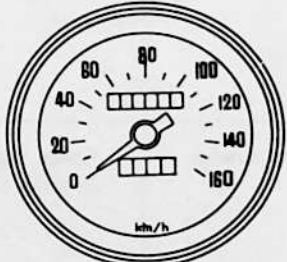


Bonnet Type Order	INSPECTION ITEMS	INSPECTION PROCEDURES	Cabover Type Order																				
24	Brake (Cont'd) Brake booster (Vehicle stopped)	Check booster operation. Starting engine with brake pedal depressed should allow pedal to sink in slightly. 	23																				
	Parking brake	Check reserve pull in parking brake lever. Standard values: <table><tr><td>KM</td><td>Less than 15 clicks</td></tr><tr><td>RH</td><td>Less than 15 clicks</td></tr><tr><td>RY & JY</td><td>Less than 15 clicks</td></tr><tr><td>RN</td><td>Less than 15 clicks</td></tr><tr><td>RU, JU, BU & HU</td><td>Less than 15 clicks</td></tr><tr><td>RK</td><td>Less than 15 clicks</td></tr><tr><td>FJ, BJ & HJ</td><td>Less than 15 clicks</td></tr><tr><td>FA & DA</td><td></td></tr><tr><td>(4-Speed T/M)</td><td>7 – 10 clicks</td></tr><tr><td>(5-Speed T/M)</td><td>6 – 9 clicks</td></tr></table> 	KM	Less than 15 clicks	RH	Less than 15 clicks	RY & JY	Less than 15 clicks	RN	Less than 15 clicks	RU, JU, BU & HU	Less than 15 clicks	RK	Less than 15 clicks	FJ, BJ & HJ	Less than 15 clicks	FA & DA		(4-Speed T/M)	7 – 10 clicks	(5-Speed T/M)	6 – 9 clicks	
KM	Less than 15 clicks																						
RH	Less than 15 clicks																						
RY & JY	Less than 15 clicks																						
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RU, JU, BU & HU	Less than 15 clicks																						
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FJ, BJ & HJ	Less than 15 clicks																						
FA & DA																							
(4-Speed T/M)	7 – 10 clicks																						
(5-Speed T/M)	6 – 9 clicks																						
	Brake performance	Check brake performance. (1) Should work effectively and not on one side alone. (2) Should be free from abnormal noise. (3) Parking brake should work effectively.																					



Bonnet Type Order	INSPECTION ITEMS	INSPECTION PROCEDURES	Cabover Type Order																																	
25	Clutch Clutch pedal (Vehicle stopped)	Check pedal height and pedal play. A: Pedal height mm (in.) <table><tr><td>KM</td><td>163 (6.42)</td></tr><tr><td>RY10 & 12</td><td>199 (7.83)</td></tr><tr><td>RY16 & JY16</td><td>199 (7.83)</td></tr><tr><td>RU, JU, BU & HU (DYNA)</td><td>210 (8.27)</td></tr><tr><td>RU19 & BU19 (COASTER)</td><td>170 (6.69)</td></tr><tr><td>RK</td><td>215.5 (8.48)</td></tr><tr><td>FJ40, 43 & 45</td><td>RHD *210 (8.27)</td></tr><tr><td>BJ40 & 43</td><td>RHD 197 (7.76)</td></tr><tr><td>HJ45</td><td>LHD *215 (8.46)</td></tr><tr><td></td><td>LHD 197 (7.76)</td></tr><tr><td>FJ55</td><td>*176 (6.93)</td></tr><tr><td>FA & DA</td><td>280 (11.0)</td></tr></table> * indicates equipped with brake booster. Pedal free play <table><tr><td>All models</td><td>approx. 1 – 5 mm</td></tr><tr><td>except KM</td><td>(0.04 – 0.20 in.)</td></tr><tr><td>KM</td><td>20 – 35 mm</td></tr><tr><td></td><td>(0.8 – 1.4 in.)</td></tr></table> Clutch operation Check clutch operating action. Clutch should disengage properly and be free from chattering.	KM	163 (6.42)	RY10 & 12	199 (7.83)	RY16 & JY16	199 (7.83)	RU, JU, BU & HU (DYNA)	210 (8.27)	RU19 & BU19 (COASTER)	170 (6.69)	RK	215.5 (8.48)	FJ40, 43 & 45	RHD *210 (8.27)	BJ40 & 43	RHD 197 (7.76)	HJ45	LHD *215 (8.46)		LHD 197 (7.76)	FJ55	*176 (6.93)	FA & DA	280 (11.0)	All models	approx. 1 – 5 mm	except KM	(0.04 – 0.20 in.)	KM	20 – 35 mm		(0.8 – 1.4 in.)	For RY16, JY16  For Others 	24
KM	163 (6.42)																																			
RY10 & 12	199 (7.83)																																			
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except KM	(0.04 – 0.20 in.)																																			
KM	20 – 35 mm																																			
	(0.8 – 1.4 in.)																																			
26	Transmission Manual transmission	Shift lever should select and shift smoothly. Synchronesh mechanism should function properly. Should be free from abnormal noise.  Transfer Check shifting operation between high and low speeds, and shifting operation to front wheel drive. 	25																																	



Bonnet Type Order	INSPECTION ITEMS	INSPECTION PROCEDURES	Cabover Type Order												
27	Steering	Check steering stability and steering wheel play. Steering wheel play: mm (in.) <table><tr><td>KM</td><td>Less than 40 (1.6)</td></tr><tr><td>RY & JY</td><td>Less than 40 (1.6)</td></tr><tr><td>RK</td><td>Less than 50 (2.0)</td></tr><tr><td>RU, JU, BU & HU</td><td>Less than 40 (1.6)</td></tr><tr><td>FJ, BJ & HJ</td><td>Less than 40 (1.6)</td></tr><tr><td>FA & DA</td><td>Less than 50 (2.0)</td></tr></table> Check the steering wheel position when the vehicle is driven straight. Steering wheel offset: mm (in) 	KM	Less than 40 (1.6)	RY & JY	Less than 40 (1.6)	RK	Less than 50 (2.0)	RU, JU, BU & HU	Less than 40 (1.6)	FJ, BJ & HJ	Less than 40 (1.6)	FA & DA	Less than 50 (2.0)	26
KM	Less than 40 (1.6)														
RY & JY	Less than 40 (1.6)														
RK	Less than 50 (2.0)														
RU, JU, BU & HU	Less than 40 (1.6)														
FJ, BJ & HJ	Less than 40 (1.6)														
FA & DA	Less than 50 (2.0)														
28	Meters & Gauges Speedometer	Check speedometer indication and odometer operation. When ignition switch (or starter switch) is turned ON, pointer should deflect (show correct indication). When ignition switch (or starter switch) is turned ON, pointer should deflect. (Check should be made after engine warms up) Light should go on when ignition switch (or starter switch) is turned to ON position, and go out when engine starts.  	27												



Bonnet Type Order	INSPECTION ITEMS	INSPECTION PROCEDURES	Cabover Type Order
28	Meters & Gauges (Cont'd) Ammeter	When ignition switch (or starter switch) is turned ON, pointer should deflect to minus side. After engine starts and speed rises, pointer should deflect to plus side.	27
	Oil pressure gauge	Pointer should deflect after engine starts.	
	Turn signal	Indicator light should flash when turn signal is operated. Automatic return should operate properly.	
29	Abnormal noise	Check for vibration and abnormal noise while running.	28



FINAL INSPECTION



Bonnet Type Order	INSPECTION ITEMS	INSPECTION PROCEDURES	Cabover Type Order
30	Exterior & Interior Appearance Trim Wheel cap Outside mirrors Special equipment	Wash car. Clean floor and seat. Lay floor mat. Install wheel caps. Install outside mirror and adjust angle. Check equipment for compliance with specification requested by customer. 	29
31	Accessories Spare tire Tool set and jack Spare paint Owner's manual Chain, etc.	Check accessories.  	30

Prepared by

TOYOTA MOTOR SALES CO., LTD.

Export-Technical Department

Haruhi Center

Haruhi-mura, Nishikasugai-gun

Aichi Pref., Japan

First printing May, 1977

No. 98211

Printed in Japan

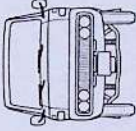
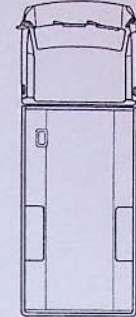
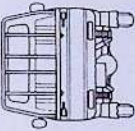
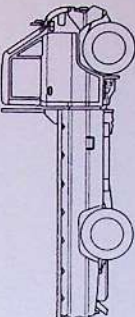
PRE-DELIVERY INSPECTION SHEET

For commercial vehicles of bonnet type - RK, FJ, BJ & HJ

✓	Good	A	Adjustment	T	Tightening	L	Oil or water	X	Repair	O	Work completed
BODY											
1	Body Exterior										
2	Body Interior										
3	Function of Each Body Parts										
4	Function of Electrical Parts										
5	Winch Oil										
UNDER THE ENGINE HOOD											
6	Battery										
7	Engine Oil										
8	Injection Pump Oil										
9	Coolant and Washer Fluid										
10	Brake Fluid and Clutch Fluid										
11	Steering Oil										
12	Emission System										
ENGINE RUNNING											
13	Engine Condition										
14	Vacuum Warning Buzzer										
15	Throttle Button										
16	Stop Button or Decompression Lever										
17	Inspect for Leakage										
18	Radiator and Hose										
19	Heater Hose										
20	Brake Pipe Line										
21	Engine										
22	Fuel System and Pipe Line										
LIFT UP											
18	Inspect for Leakage										
19	Brake										
20	Clutch										
21	Fuel										
22	Oil Pan and Oil Filter										
23	Transmission										
24	Differential										
25	Steering Gear Housing										
26	Transmission and Differential Oil										
27	Wheel Turning										
28	Clutch Release Fork Play										
LIFT DOWN											
22	Tire Inflation										
23	Side Slip										
ROAD TEST											
24	Brake										
25	Clutch										
26	Transmission										
27	Steering										
28	Meters and Gauges										
29	Abnormal Noises										
FINAL INSPECTION											
30	Exterior and Interior										
31	Accessories										
Special Note											
Vehicle Model		Frame No.		Engine No.		Tire Maker					
Battery Maker		Date of Inspection		Inspection							

PRE-DELIVERY INSPECTION SHEET

For commercial vehicles of cabover type — KM, RY, JY, RU, BU & HU

✓	Good	A	Adjustment	T	Tightening	L	Oil or water	X	Repair	O	Work completed
BODY											
1	Body Exterior			17	Inspect for Leakage			29	Exterior and Interior		
2	Body Interior				Brake			30	Accessories		
3	Function of Each Body Parts				Clutch						
4	Function of Electrical Parts				Fuel						
5	Brake Fluid				Oil Pan and Oil Filter						
6	Steering Oil				Transmission						
7	Battery				Differential						
					Steering Gear Housing						
UNDER THE ENGINE HOOD											
8	Engine Oil			18	Transmission and Differential Oil						
9	Injection Pump Oil			19	Wheel Turning						
10	Coolant and Washer Fluid			20	Clutch Release Fork Play						
11	Emission System										
ENGINE RUNNING											
21	Engine Condition			21	Tire Inflation						
22	Vacuum Warning Buzzer			22	Side Slip						
23	Throttle Button			ROAD TEST							
24	Stop Button or Decompression Lever			23	Brake						
25	Inspect for Leakage			24	Clutch						
26	Radiator and Hose			25	Transmission						
27	Heater Hose			26	Steering						
28	Brake Pipe Line			27	Meters and Gauges						
	Engine			28	Abnormal Noises						
	Fuel System and Pipe Line										
FINAL INSPECTION											
Special Note											
   											
Engine No. Frame No. Date of Inspection Tire Maker Inspector											
Vehicle Model Battery maker											



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