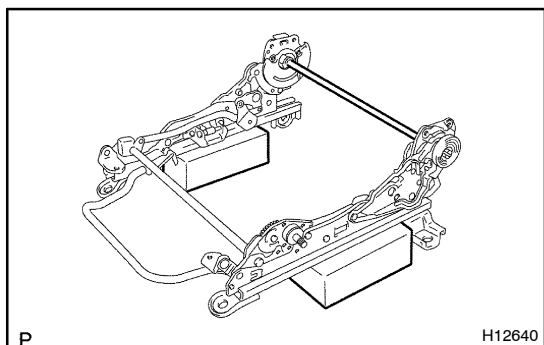


REASSEMBLY

1. ASSEMBLE OUTER TRACK AND INNER TRACK

Assemble the outer track and inner track with a new E-ring.

2. INSTALL SEAT TRACK HANDLE



3. INSTALL RECLINING CONNECTING PIPE

- Adjust the reclining lock positions of the seat adjusters.
- Slide the seat adjusters to the most front position.
- Place the adjusters on a spacer to adjust the seat rail in parallel and install the connecting pipe.

HINT:

When installing the connecting pipe while raising up the adjusters, the lock position adjusted in 3-(a) may become detached. When this happens, a lock error will occur.

4. INSTALL SEAT CUSHION ASSEMBLY

- Install the seat cushion cover to the seat cushion pad with new hog rings.

HINT:

When installing the hog rings, take care to prevent wrinkles as much as possible.

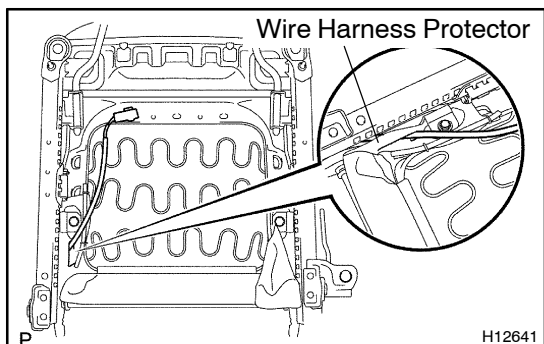
- w/ Side heater:
Connect the connectors.
- Install the seat cushion frame to the seat cushion cover with pad.
- Engage the seat cushion hooks and install new hog rings.

HINT:

When installing the hog rings, take care to prevent wrinkles as much as possible.

- Install the seat cushion assembly with the 4 bolts.

Torque: 21 N·m (210 kgf·cm, 15 ft·lbf)



5. INSTALL FRONT SEAT INNER BELT

- Pass the wire harness of front seat inner belt through the wire harness protector of seat cushion assembly and install the front seat inner belt.

Torque: 43 N·m (440 kgf·cm, 32 ft·lbf)

- Install the front seat inner belt wire harness to the seat cushion frame.

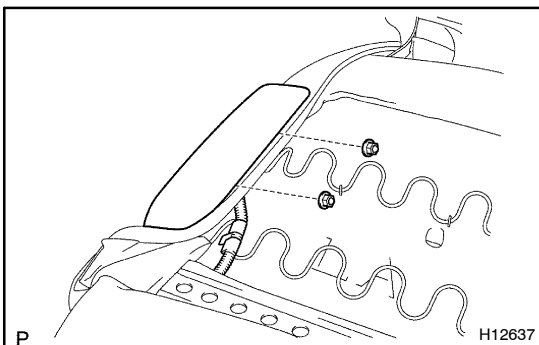
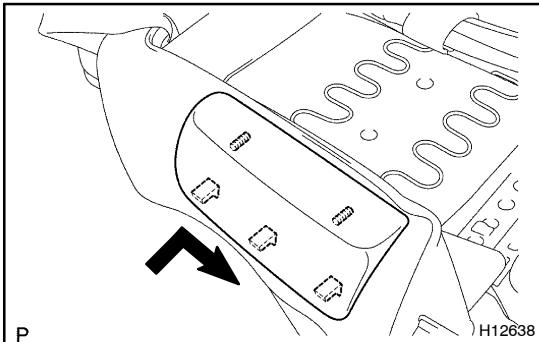
6. INSTALL SEATBACK COVER

- (a) Install the seatback cover to the seat cushion pad with new hog rings.

HINT:

When installing the hog rings, take care to prevent wrinkles as much as possible.

- (b) Install the seatback frame to the seatback cover with pad.
 (c) w/ Side airbag assembly:
 Install the 7 clips.
 (d) w/ Side airbag assembly:
 Install the side airbag assembly as shown in the illustration.

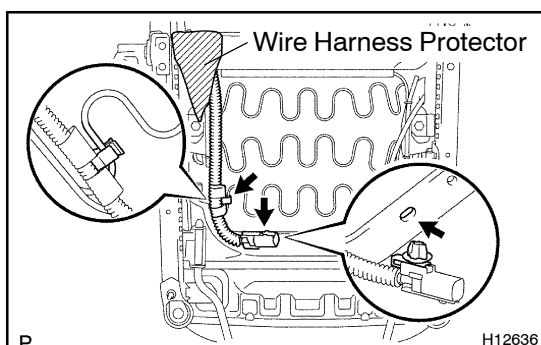


- (e) w/ Side airbag assembly:
 Install the 2 nuts, then engage the clamp of side airbag wire harness.

Torque: 5.5 N·m (56 kgf·cm, 49 in.·lbf)

7. INSTALL SEATBACK ASSEMBLY

- (a) Install the seatback assembly with the 4 bolts.
Torque: 43 N·m (440 kgf·cm, 32 ft·lbf)
 (b) w/ Side airbag assembly:
 Insert the side airbag wire harness into the slit of seatback cover.
 (c) w/ Side airbag assembly:
 Engage the side airbag wire harness to the seat cushion frame.



- (d) w/ Side airbag assembly:
 Replace the wire harness protector as shown in the illustration.
 (e) Zip the seatback cover closed.
 (f) Install new hog rings.

HINT:

When installing the hog rings, take care to prevent wrinkles as much as possible.

8. **INSTALL FRONT SEAT INNER SHIELD**
9. **INSTALL FRONT SEAT CUSHION SHIELD**
10. **INSTALL RECLINING ADJUSTER RELEASE HANDLE**
11. **w/ Vertical adjuster:
INSTALL VERTICAL ADJUSTER KNOB**