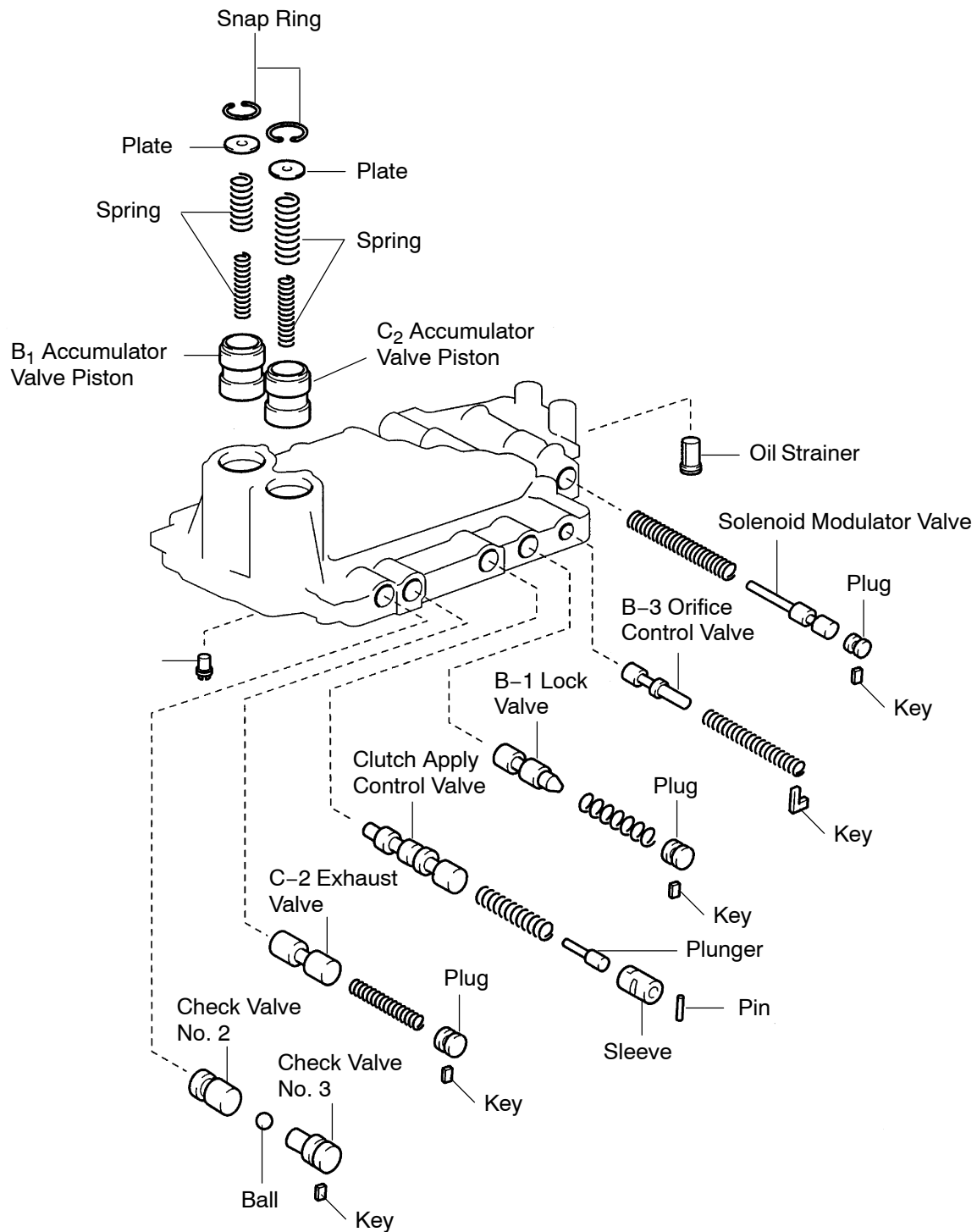


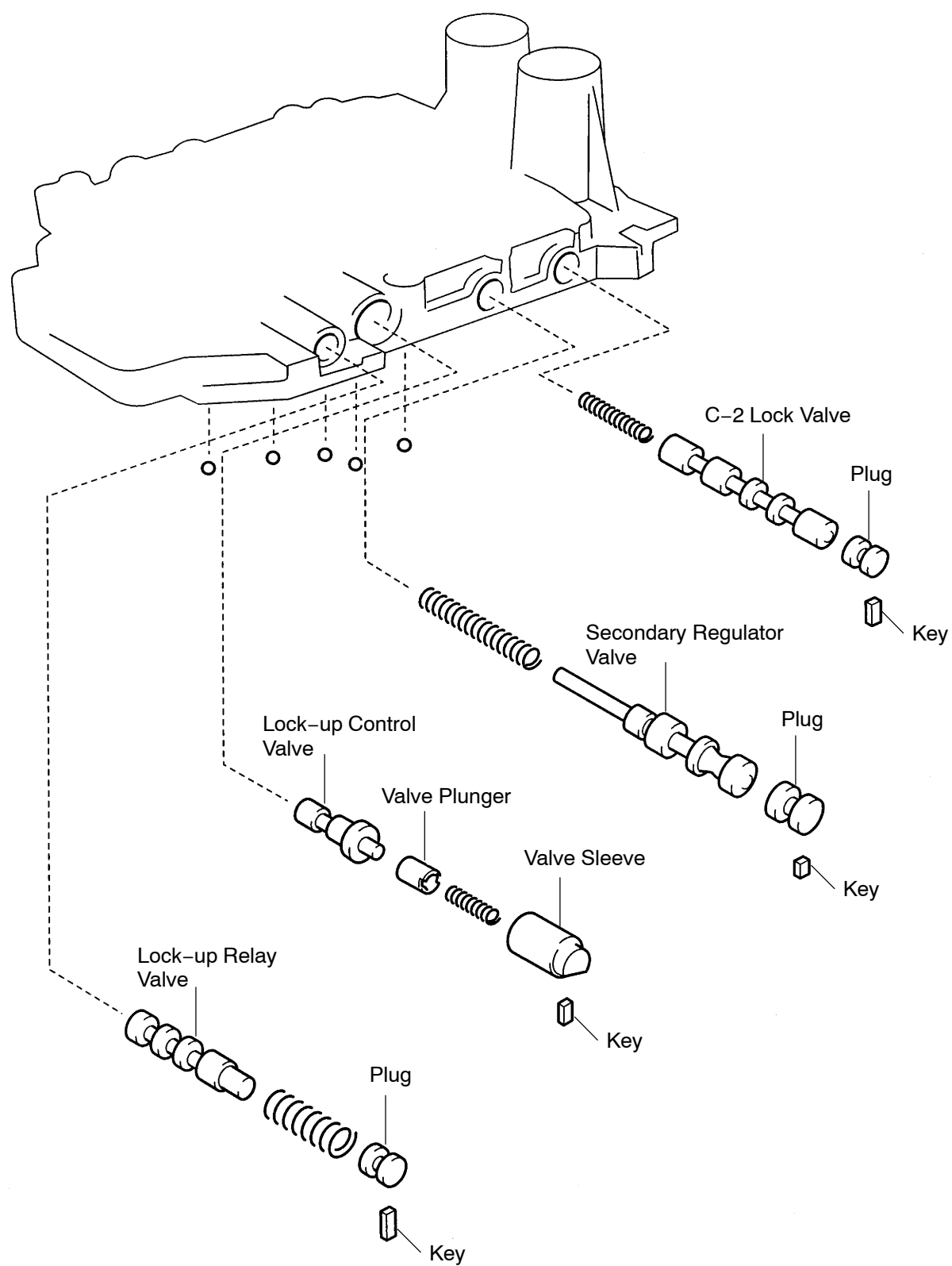
UPPER VALVE BODY

LOCATION COMPONENTS

AX0PE-01



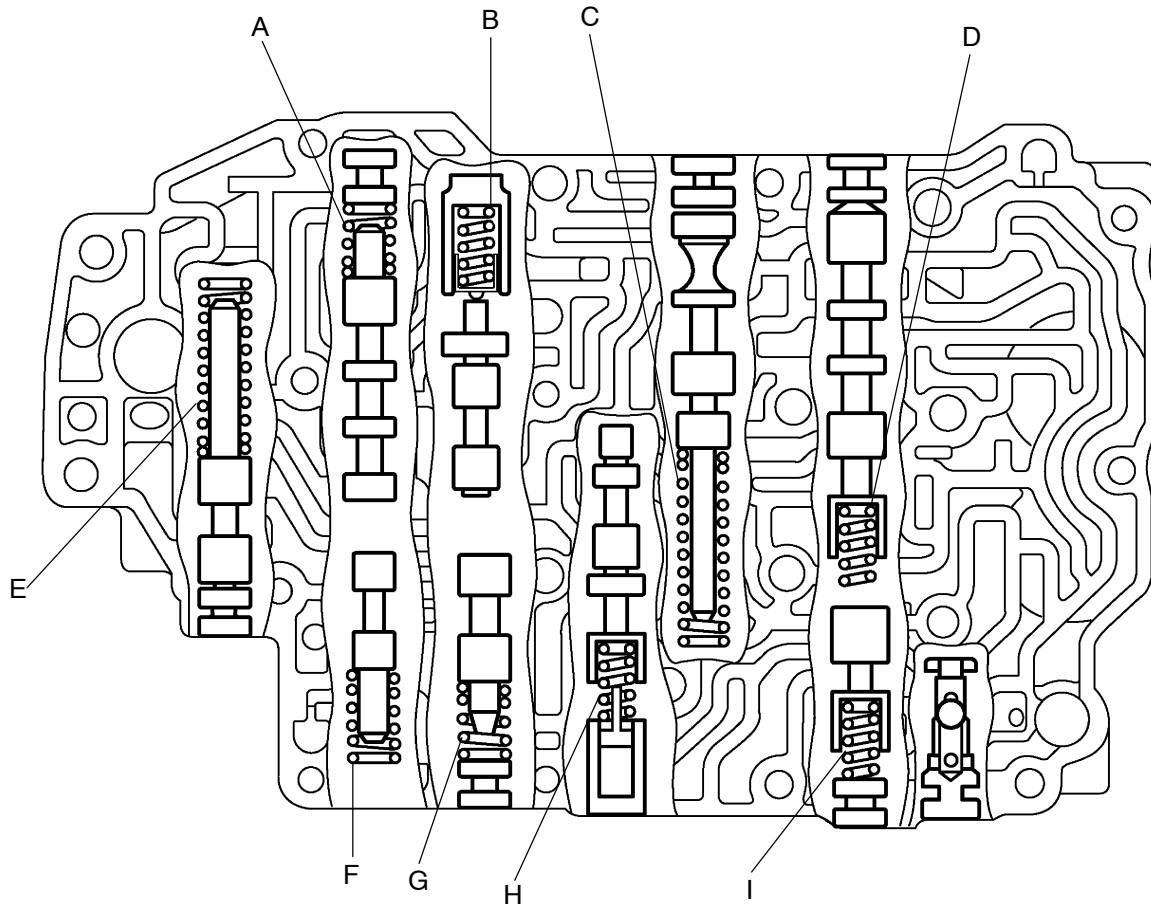
D08141



D08142

SPRING**HINT:**

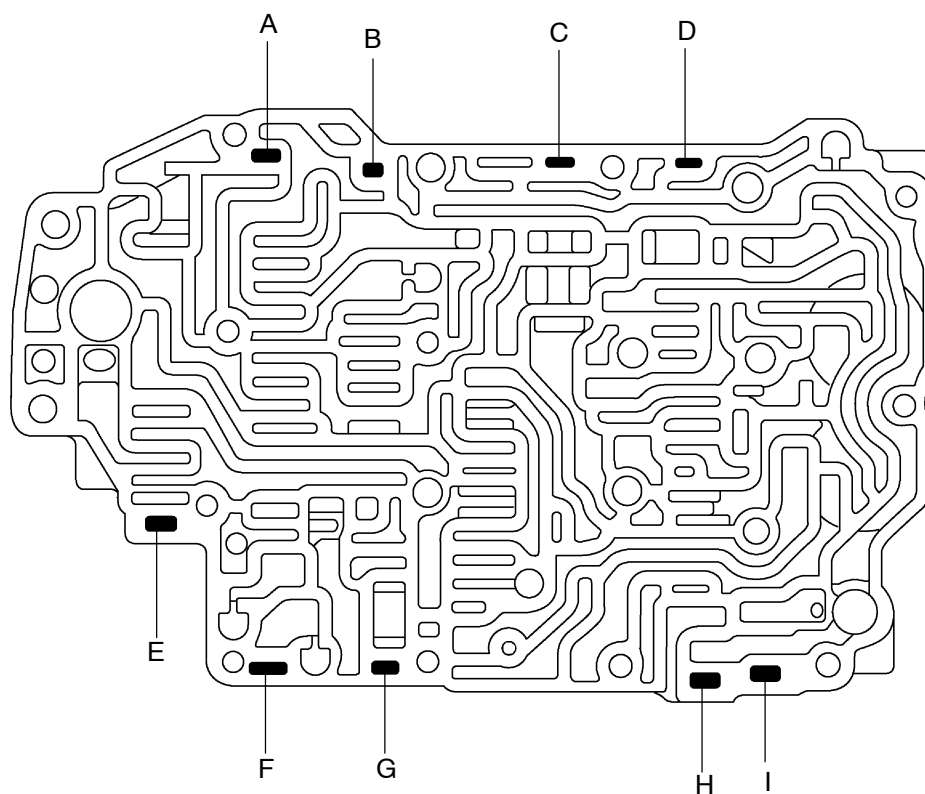
During reassembly, please refer to the spring specifications below to help you differentiate among the different springs.



D03832

Mark	Name (Color)	Free length / Outer diameter mm (in.)	Total number of coils
A	Rock-up relay valve (None)	29.27 (1.1523) / 9.7 (0.382)	10.50
B	Rock-up control valve (None)	23.98 (0.9441) / 5.4 (0.213)	14.94
C	Secondary regulator valve (Blue)	58.36 (2.2977) / 8.7 (0.343)	20.58
D	C-2 lock valve (Yellow)	33.66 (1.3252) / 7.4 (0.291)	11.82
E	Solenoid modulator valve (Red)	62.40 (2.4567) / 9.8 (0.386)	22.31
F	B-3 orifice control valve (Grey)	62.65 (2.4665) / 7.8 (0.307)	19.60
G	B-1 lock valve (White)	37.42 (1.4732) / 9.8 (0.386)	8.84
H	Clutch apply control valve (Purple)	40.29 (1.5862) / 9.0 (0.354)	13.00
I	C-2 exhaust check valve (Orange)	40.27 (1.5854) / 7.4 (0.291)	17.10

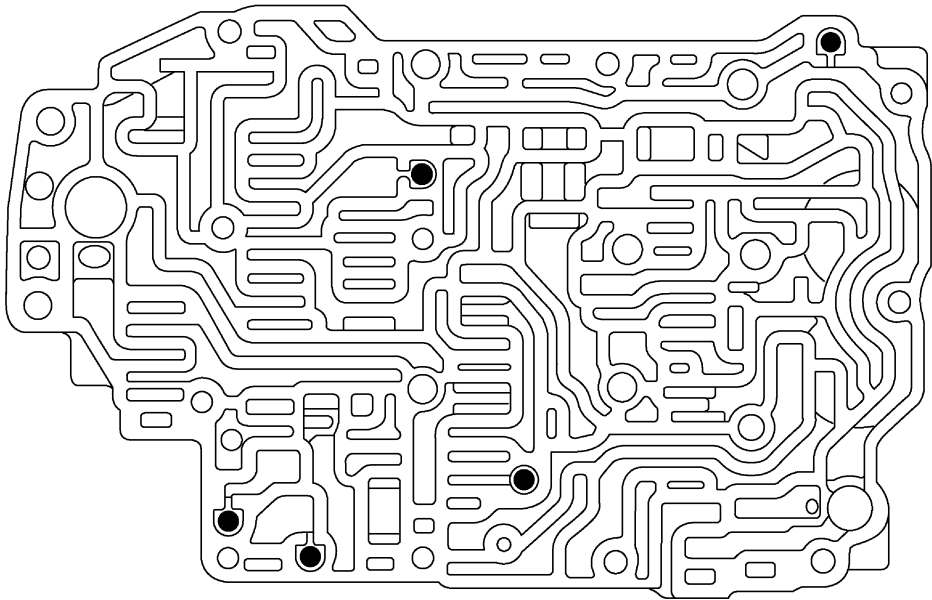
KEY



D03833

Mark	Retainer	Height / Width / Thickness mm (in.)
A	Lock-up relay valve	10.0 (0.394) / 5.0 (0.197) / 3.2 (0.126)
B	Lock-up control valve	10.0 (0.394) / 5.0 (0.197) / 3.2 (0.126)
C	Secondary regulator valve	8.0 (0.315) / 5.0 (0.197) / 3.2 (0.126)
D	C-2 lock valve	10.0 (0.394) / 5.0 (0.197) / 3.2 (0.126)
E	Solenoid modulator valve	8.0 (0.315) / 5.0 (0.197) / 3.2 (0.126)
F	B-3 orifice control valve	18.5 (0.728) / – / 2.3 (0.091)
G	B-1 lock valve	8.0 (0.315) / 5.0 (0.197) / 3.2 (0.126)
H	C-2 exhaust check valve	8.0 (0.315) / 5.0 (0.197) / 3.2 (0.126)
I	3-way check valve	8.0 (0.315) / 5.0 (0.197) / 3.2 (0.126)

CHECK BALL



D03834

Check ball	mm (in.)	5.5 (0.217)
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