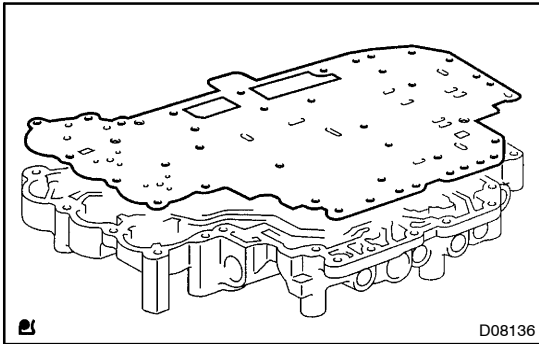
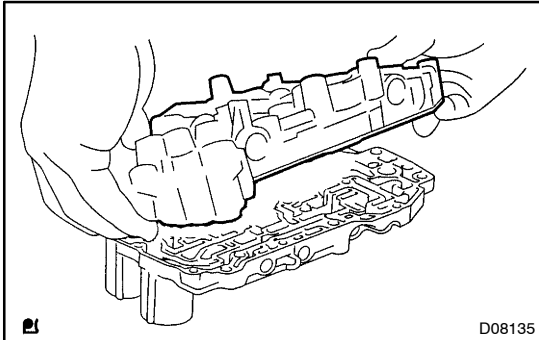




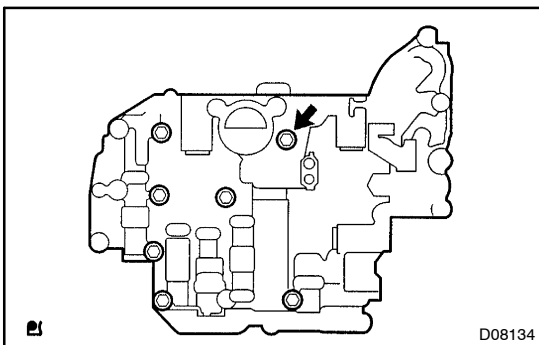
REASSEMBLY

1. ASSEMBLE VALVE BODY

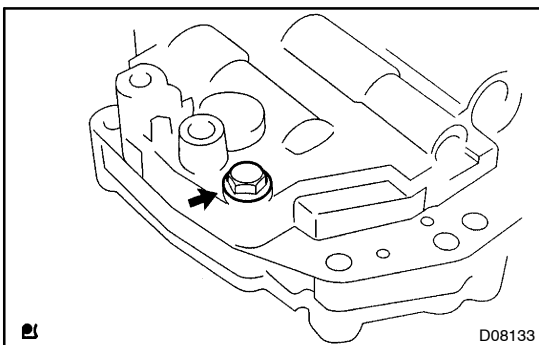
- (a) Install the check balls to the upper and lower valve body.
- (b) Install the plate to the lower valve body.



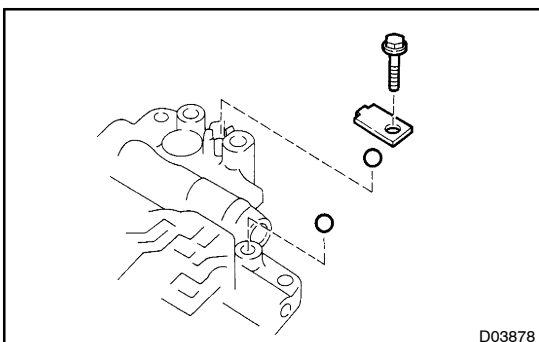
- (c) Install the lower valve body with plate to the upper valve body.



- (d) Install the 7 bolts.
Torque: 11 N·m (110 kgf·cm, 8 ft·lbf)
Bolt length: 41 mm (1.614 in.)

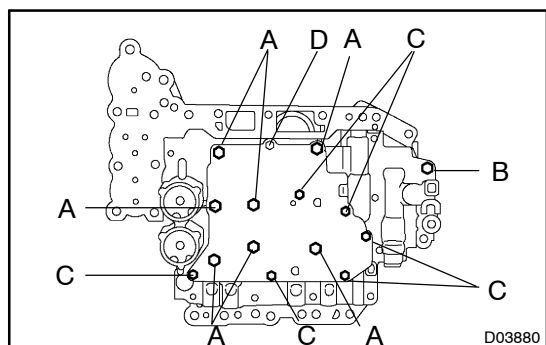


- (e) Turn over the valve body.
- (f) Install the upper valve body side bolt.
Torque: 11 N·m (110 kgf·cm, 8 ft·lbf)



2. INSTALL SHIFT SOLENOID VALVE

- (a) Install the 2 pressure relief balls, cover and bolt.
Torque: 11 N·m (110 kgf·cm, 8 ft·lbf)



- (b) Install the cover, gasket and 14 bolts to the upper valve body.

Torque:

Bolt A: 11 N·m (110 kgf·cm, 8 ft·lbf)

Bolt B: 11 N·m (110 kgf·cm, 8 ft·lbf)

Bolt C: 6.6 N·m (67 kgf·cm, 58 in·lbf)

Bolt D: 6.6 N·m (67 kgf·cm, 58 in·lbf)

HINT:

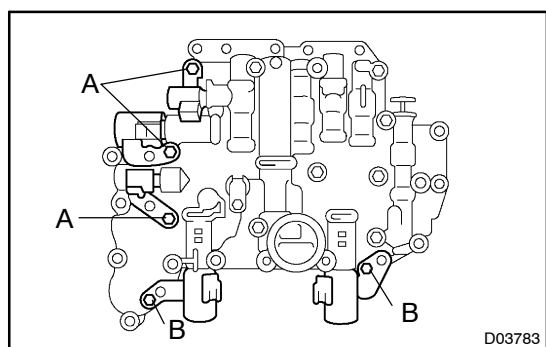
Each bolts length is indicated below.

Bolt A: 41 mm (1.614 in.)

Bolt B: 30 mm (1.181 in.)

Bolt C: 15 mm (0.591 in.)

Bolt D: 10 mm (0.394 in.)



3. INSTALL SHIFT SOLENOID VALVE

Install the 5 shift solenoid valves with 5 bolts.

Torque:

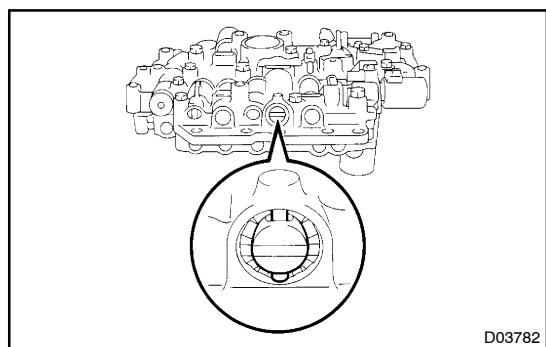
Bolt A: 11 N·m (110 kgf·cm, 8 ft·lbf)

Bolt B: 6.6 N·m (67 kgf·cm, 58 in·lbf)

Bolt length:

Bolt A: 45 mm (1.77 in.)

Bolt B: 12 mm (0.45 in.)



4. CHECK PRIMARY REGULATOR VALVE POSITION

Make sure that the primary regulator valve is positioned in the same place where it was removed.