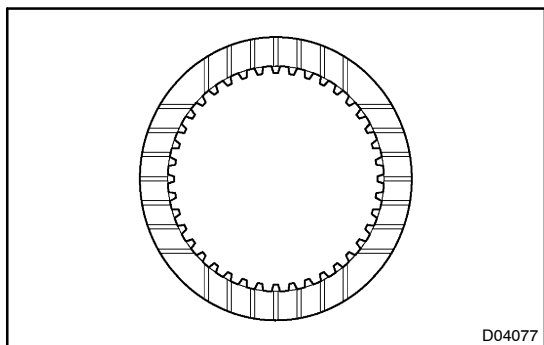




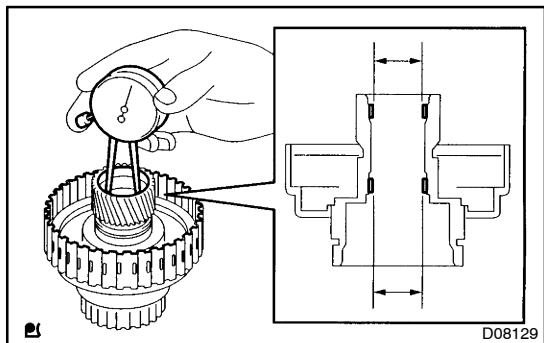
INSPECTION

1. INSPECT DISC, PLATE AND FLANGE

Check to see if the sliding surface of the disc, plate and flange are worn or burnt. If necessary, replace them.

HINT:

- If the lining of the disc is peeling off or discolored, or even if a part of the printed mark is defaced, replace all discs.
- Before assembling new discs, soak them in ATF for at least 15 minutes.



2. CHECK U/D CLUTCH DRUM BUSHING

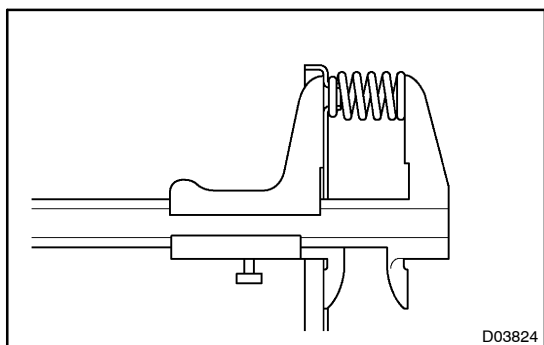
Using a dial indicator, measure the inside diameter of the U/D clutch drum bushing.

Standard drum bushing:

32.56 – 32.58 mm (1.2818 – 1.2826 in.)

Maximum drum bushing: 32.64 mm (1.2850 in.)

If the inside diameter is greater than the maximum, replace the U/D clutch drum.



3. CHECK U/D CLUTCH PISTON RETURN SPRING

Using vernier calipers, measure the free length of the spring together with spring seat.

Standard free length: 17.14 mm (0.6748 in.)