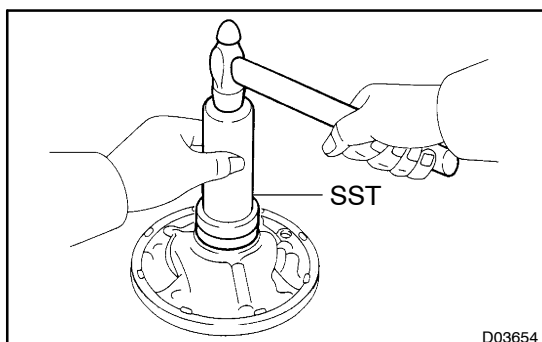




D03654

REASSEMBLY

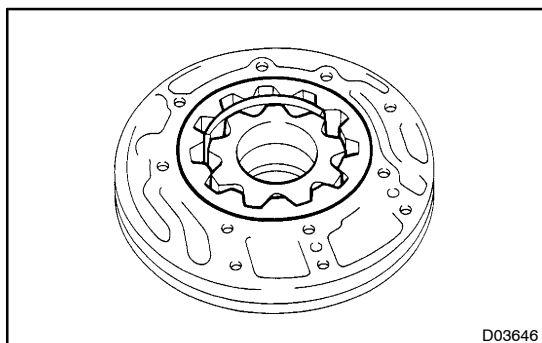
1. INSTALL OIL SEAL

- (a) Using SST, install a new oil seal from oil pump.
SST 09350-32014 (09351-32140)

HINT:

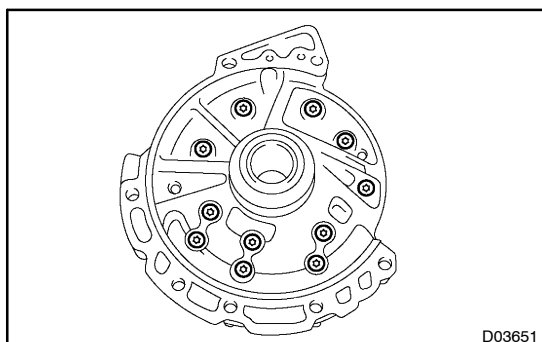
The seal end should be flat with the outer edge of the oil pump.

- (b) Coat the lip of oil seal with petroleum jelly.



D03646

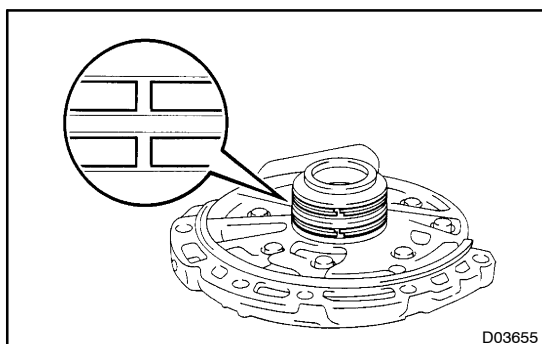
2. INSTALL OIL PUMP DRIVE GEAR AND DRIVEN GEAR



D03651

3. INSTALL STATOR SHAFT

- (a) Align the stator shaft with each bolt hole.
(b) Using a torx socket T30, install the 11 bolts.
Torque: 9.8 N·m (100 kgf·cm, 7 in.·lbf)

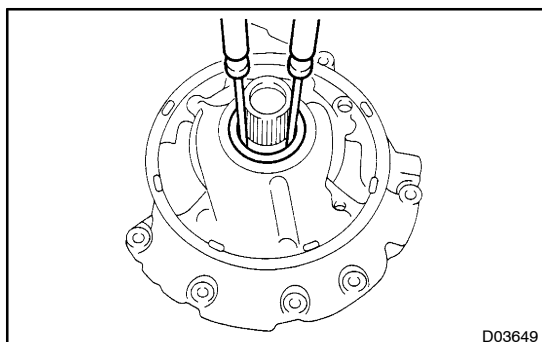


D03655

4. INSTALL 2 OIL SEAL RINGS

NOTICE:

Do not expand the ring ends excessively.



D03649

5. CHECK PUMP DRIVE GEAR ROTATION

Turn the drive gear with 2 screwdrivers and make sure it rotates smoothly.

NOTICE:

Be careful not to damage the oil seal lip.