

BODY

TORQUE SPECIFICATION

SS16Q-02

Part tightened	N·m	kgf·cm	ft·lbf
FRONT BUMPER	–	–	–
Front bumper reinforcement x Body	20	200	14
REAR BUMPER	–	–	–
Rear bumper reinforcement x Body	20	200	14
HOOD	–	–	–
Hood hinge x Hood	13	130	9
Hood lock x Body	6.9	70	61 in·lbf
FRONT DOOR	–	–	–
Door side airbag sensor x Door panel	8.0	82	71 in·lbf
Outside rear view mirror x Door panel	8.3	85	74 in·lbf
Upper window stop x Door panel	11	115	8
Door glass x Window regulator	7.8	80	69 in·lbf
Lower plate x Door panel	4.9	50	43 in·lbf
Window regulator x Door panel	8.3	85	74 in·lbf
Door glass female stabilizer x Door panel	4.9	50	43 in·lbf
Door lock x Door panel Bolt:	4.9	50	43 in·lbf
Door lock x Door panel Nut:	5.4	55	48 in·lbf
Door lock x Door panel Screw:	4.9	50	43 in·lbf
Outside handle x Door panel	5.4	55	48 in·lbf
Key cylinder x Outside handle	5.4	55	48 in·lbf
Protector x Outside handle	5.4	55	48 in·lbf
Door hinge x Body	25	260	19
Door hinge x Door panel	25	260	19
Door lock striker x Body	23	230	17
BACK DOOR	–	–	–
Door lock x Door panel	5.4	55	48 in·lbf
Door handle x Door panel	5.4	55	48 in·lbf
Door hinge x Door panel	11	115	8
Door hinge x Body	19	196	14
Door lock striker x Body	11	115	8
BACK DOOR STAY	–	–	–
Back door stay x Body	8.3	85	74 in·lbf
Back door stay x Door panel	26	270	20
FRONT WIPER AND WASHER	–	–	–
Wiper motor x Wiper link assembly	5.4	55	48 in·lbf
Wiper motor and link assembly x Body	5.4	55	48 in·lbf
Wiper arm x Wiper motor and link assembly	32	323	23
REAR WIPER AND WASHER	–	–	–
Rear wiper motor x Door panel	5.4	55	48 in·lbf
Rear wiper arm x Rear wiper motor	5.4	55	48 in·lbf

ROOF HEADLINING	-	-	-
Drive gear x Sliding roof assembly	5.4	55	48 in.:lbf
INSTRUMENT PANEL	-	-	-
Steering wheel set nut	34	350	25
Passenger airbag assembly x Reinforcement	20	204	15
FRONT SEAT	-	-	-
Front seat x Body	37	375	27
Seat cushion assembly x Seat adjuster	21	210	15
Seatback assembly x Seat adjuster	43	440	32
Side airbag assembly x Seatback frame	5.5	56	49 in.:lbf
REAR SEAT	-	-	-
Seatback assembly x Side hinge	18	185	13
Seatback assembly x Center hinge	18	185	13
Side hinge x Body	7.8	80	69 in.:lbf
Center hinge x Body	18	185	13
Seatback lock striker x Body	18	185	13
Seatback lock x Seatback frame	21	210	15
SEAT BELT	-	-	-
Front seat outer belt shoulder anchor x Body	43	440	32
Front seat outer belt floor anchor x Body	43	440	32
Front seat outer belt retractor x Body Upper side:	7.5	76	66 in.:lbf
Front seat outer belt retractor x Body Lower side:	43	440	32
Sill-bar x Body	43	440	32
Front seat inner belt x Front seat	43	440	32
Rear seat outer belt retractor x Belt outer anchor bracket	43	440	32
Rear seat outer belt floor anchor x Body	43	440	32
Rear seat inner belt x Body	43	440	32
Belt outer anchor bracket x Body	43	440	32
FUEL TANK AND LINE	-	-	-
Fuel tank band x Body	39	400	29
Front exhaust pipe x Exhaust manifold	43	440	32
Front exhaust pipe x Tail pipe	43	440	32