

TORQUE SPECIFICATION

Part Tightened	N·m	kgf·cm	ft·lbf
TILT/STEERING COLUMN			
Adjusting Nut	See page SR-17		
No. 2 tilt lever lock bolt	5.4	55	48 in.·lbf
Tilt steering support x Column tube	15	155	11
No. 2 intermediate shaft assembly x Main shaft assembly	35	360	26
Column assembly set bolt and nut	21	210	15
No. 2 intermediate shaft assembly x Intermediate extension	35	360	26
Steering wheel set nut	34	350	25
Steering wheel pad set screw (Torx screw)	8.8	90	78 in.·lbf
POWER STEERING VANE PUMP			
Front housing x Rear housing	22	220	16
Rear bracket set bolt	44	440	32
Oil pressure switch	21	210	15
Pressure port union	69	700	51
Suction port union set bolt	12	120	9
PS vane pump assembly set nut	37	370	27
Pressure feed tube clamp set bolt	7.8	80	69 in.·lbf
Pressure feed tube x PS vane pump assembly	37 (44)	375 (450)	27 (33)
POWER STEERING GEAR			
Engine hanger set bolt	38	388	28
Bearing guide nut	40	410	30
Rack housing cap	74	750	54
Rack end x Steering rack	62 (83)	630 (850)	46 (61)
Tie rod end lock nut	74	750	54
Turn pressure tube x Rack housing	20 (25)	200 (250)	14 (18)
Engine rear mount bracket set bolt	64	655	47
Engine rear mount bracket x Engine rear mount insulator	87	890	64
Intermediate extension x Control valve shaft	35	360	26
PS gear assembly set bolt	58	591	43
Front suspension member with lower suspension arm x Frame Bolt C	157	1,600	116
Bolt D	157	1,600	116
Bolt E	39	400	29
Engine front mount insulator x Front suspension member	52	530	38
Engine rear mount insulator x Front suspension member	52	530	38
Stabilizer bar link set nut	44	449	32
Lower suspension arm x Lower ball joint	142	1,450	105
Engine hood x Hinge	13	130	9
Tube clamp (LHD)	7.8	80	69 in.·lbf
Pressure feed and return tubes x PS gear assembly	37 (44)	375 (450)	27 (33)
Tie rod end x Steering knuckle	49	500	36

(): For use without SST