

TORQUE SPECIFICATION

Part Tightened		N·m	kgf·cm	ft·lbf
No. 2 Cylinder Head Cover		7.0	71	62 in.·lbf
Radiator Reservoir Set Bolt		4.9	50	43 in.·lbf
ECM Cover x ECM Box		6.9	70	61 in.·lbf
ECM Box Set Bolt		6.9	70	61 in.·lbf
Battery Carrier x Body	Bolt	18	185	13
	Nut	12	120	9
Clutch Line Set Bolt (See page MX-4)	Bolt A	12	120	9
	Bolt B	4.9	50	43 in.·lbf
Clutch Release Cylinder x Transaxle		12	120	9
Starter x Transaxle		37	378	28
Transaxle x Engine (From Transaxle Side)		64	650	47
Transaxle x Engine (From Engine Side) (See page MX-4)	Bolt A	47	480	35
	Bolt B	23	230	17
No. 1 and No. 2 Engine Hangers Set Bolt		38	387	28
Engine Left Mounting Bracket x Transaxle		60	610	44
Engine Left Mounting Bracket x Engine Left Mounting Insulator		80	820	59
Oxygen Sensor x Front Exhaust Pipe		44	450	33
Front Exhaust Pipe		43	440	32
Pressure Feed Tube x PS Vane Pump Assembly		40 (44)	410 (450)	30 (33)
Intermediate Extension x Control Valve Shaft		35	360	26
Tube Clamp		7.8	80	69 in.·lbf
Pressure Feed and Return Tubes x PS Gear Assembly		40 (44)	410 (450)	30 (33)
Engine Gear Mounting Insulator x Engine Gear Mounting Bracket		87	890	64
Engine Gear Mounting Bracket x Transaxle		64	650	47
Passenger Airbag Assembly		20	204	15
Airbag Sensor Assembly x Body		20	205	15
Steering Wheel Lock Nut		34	350	25
Shift Lever Assembly x Body		12	120	9
Shift Cable Retainer x Body		4.9	50	43 in.·lbf
Shift and Select Control Cable Bracket		4.9	50	43 in.·lbf
Filler and Drain Plug		39	400	29
Plug		39	400	29
Speed Sensor		11	115	8
Back-up Light Switch		40	410	30
Control Cable Bracket x Transaxle Case		25	250	18
Control Shaft Assembly		12	120	9
Selecting Bellcrank Assembly x Transmission Case		25	250	18
Lever Lock Pin Set Nut		12	120	9
Transmission Case Cover x Transmission Case		18	185	13
Lock ball assembly		29	300	22
Control shaft cover assembly x Transmission case		20	200	14
No. 1, No. 2 and No. 3 gear shift fork x Gear shift fork shaft		16	160	12
No. 1 gear shift head x Gear shift fork shaft		16	160	12
Rear bearing retainer x Transmission case		27	280	20

Reverse idler gear shaft lock bolt		29	300	22
Straight screw plug (Gear shift fork shaft)		25	250	18
Straight screw plug (See page MX-18)	Plug A	13	130	9
	Plug B	39	400	29
Transmission case x Transaxle case		29	300	22
Reverse shift arm bracket x Transaxle case		17	175	13
Output shaft front bearing lock plate set bolt		11	115	8
Transaxle case receiver x Transaxle case		11	115	8
Oil receiver pipe		17	175	13
Ring gear x Differential case		77	790	57

(): For use without SST