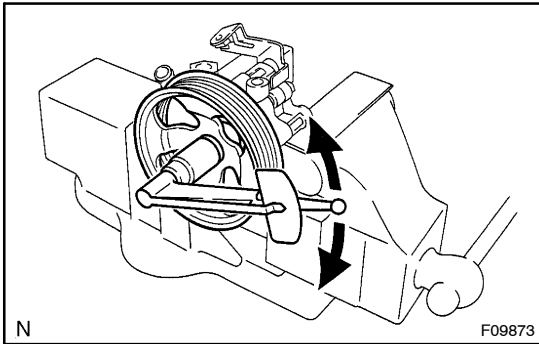




DISASSEMBLY

NOTICE:

When using a vise, do not overtighten it.

1. MEASURE PS VANE PUMP ROTATING TORQUE

- (a) Check that the pump rotates smoothly without abnormal noise.
- (b) Using a torque wrench, check the pump rotating torque.

Rotating torque:

0.27 N·m (2.8 kgf·cm, 2.4 in.·lbf) or less

2. REMOVE SUCTION PORT UNION

- (a) Remove the bolt and suction port union.
- (b) Remove the O-ring from the suction port union.

3. REMOVE PRESSURE PORT UNION, FLOW CONTROL VALVE AND SPRING

- (a) Remove the pressure port union, flow control valve and spring.
- (b) Remove the O-ring from the pressure port union.

4. REMOVE OIL PRESSURE SWITCH

NOTICE:

Be careful not to drop the oil pressure switch.

If the oil pressure switch is dropped or strongly damaged, replace it with a new one.

5. REMOVE REAR HOUSING

- (a) Remove the bolt and rear bracket.
- (b) Remove the 4 bolts and rear housing.
- (c) Remove the O-ring from the rear housing.

6. REMOVE CAM RING, 10 VANE PLATES, VANE PUMP ROTOR AND SIDE PLATE

- (a) Remove the cam ring and 10 vane plates.

NOTICE:

Take care not to drop the vane plate.

- (b) Using a screwdriver, remove the snap ring, vane pump rotor and side plate.
- (c) Remove the 2 O-rings from the side plate.

7. REMOVE VANE PUMP SHAFT WITH VANE PUMP PULLEY