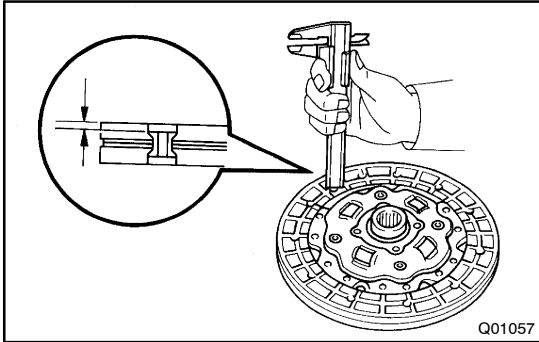




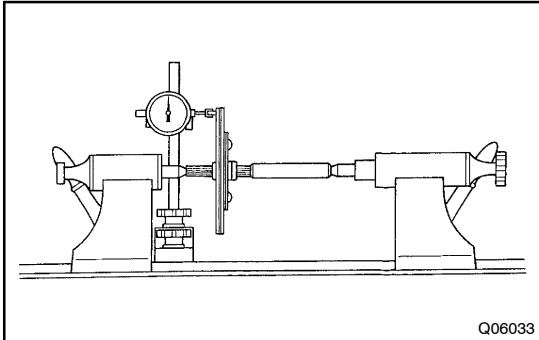
## INSPECTION

### 1. INSPECT CLUTCH DISC FOR WEAR OR DAMAGE

Using vernier calipers, measure the rivet head depth.

**Minimum rivet depth: 0.3 mm (0.012 in.)**

If necessary, replace the clutch disc.

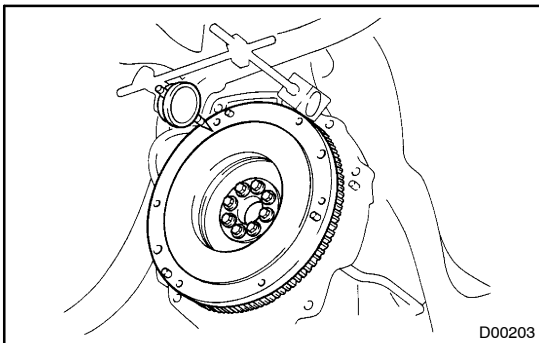


### 2. INSPECT CLUTCH DISC RUNOUT

Using a dial indicator, check the disc runout.

**Maximum runout: 0.8 mm (0.031 in.)**

If necessary, replace the clutch disc runout.



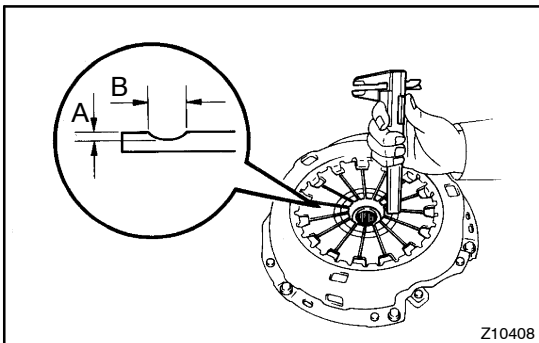
### 3. INSPECT FLYWHEEL RUNOUT

Using a dial indicator, check the flywheel runout.

**Maximum runout: 0.1 mm (0.004 in.)**

If necessary, replace the flywheel.

**Torque: 49 N·m (500 kgf·cm, 36 ft·lbf)**



### 4. INSPECT DIAPHRAGM SPRING FOR WEAR

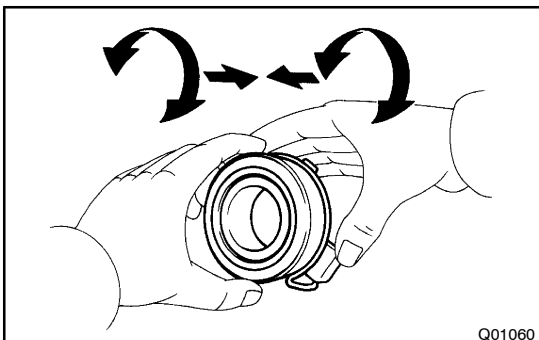
Using vernier calipers, measure the diaphragm spring for depth and width of wear.

**Maximum:**

**A (Depth): 0.5 mm (0.020 in.)**

**B (Width): 6.0 mm (0.236 in.)**

If necessary, replace the clutch cover.



### 5. INSPECT RELEASE BEARING

Turn the bearing by hand while applying force in the axial direction.

**HINT:**

The bearing is permanently lubricated and requires no cleaning or lubrication.

If necessary, replace the release bearing.