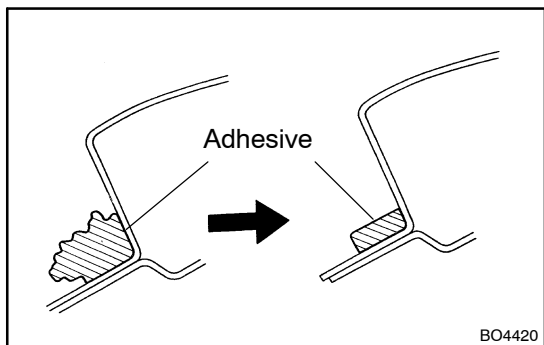




INSTALLATION

1. CLEAN AND SHAPE CONTACT SURFACE OF BODY

- (a) Using a knife, cut away any rough areas on the body.

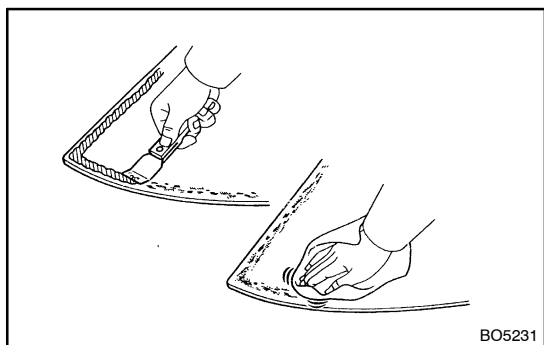
HINT:

Leave the adhesive on the body as much as possible.

- (b) Clean the cut surface of the adhesive with a shop rag saturated in cleaner.

HINT:

Even if all the adhesive has been removed, clean the body.



2. CLEAN REMOVED GLASS

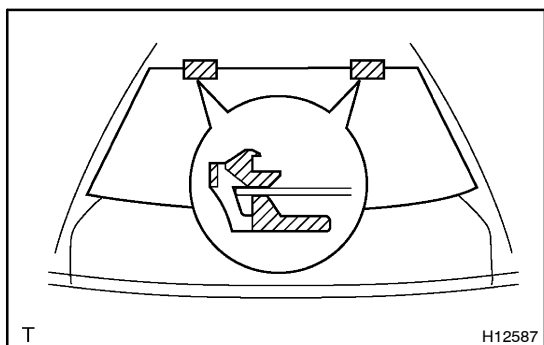
- (a) Remove the damaged No.2 stoppers and dams.

- (b) Using a scraper, remove the adhesive sticking to the glass.

- (c) Clean the glass with cleaner.

NOTICE:

- **Be careful not to damage the glass.**
- **Do not touch the glass face after cleaning it.**



3. w/ No. 1 Stopper:

REPLACE NO. 1 STOPPERS

- (a) Remove the damaged stoppers.

- (b) Cut off the old adhesive around the stopper installation area.

NOTICE:

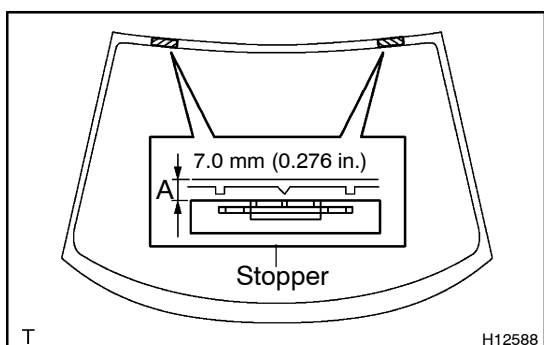
Be careful not to damage the body.

- (c) Clean the installation area.

- (d) Attach new stoppers to the body so that the notches on the body will align with the stoppers as shown in the illustration.

HINT:

Make sure that the stoppers are installed facing the correct direction.



4. INSTALL NEW NO. 2 STOPPERS

Attach new stoppers to the glass so that the ceramic notches on the glass will align with the stoppers as shown in the illustration.

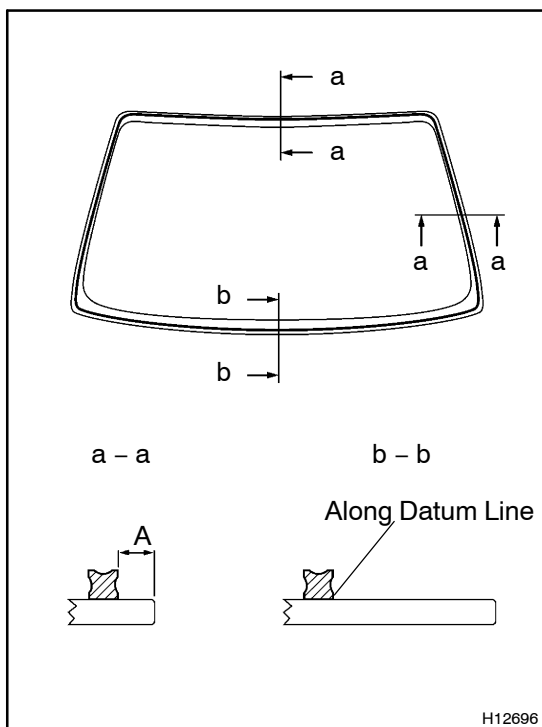
HINT:

Make sure that the stoppers are installed facing the correct direction.

A:

w/ No. 1 stopper: 7.7 ± 0.5 (0.303 $\pm$ 0.020 in.)

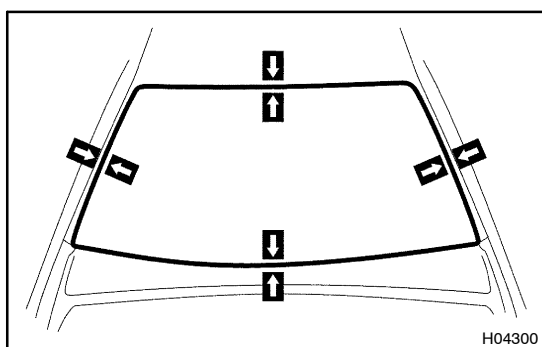
w/o No. 1 stopper: 9.0 ± 0.5 (0.354 $\pm$ 0.020 in.)



5. INSTALL NEW DAMS

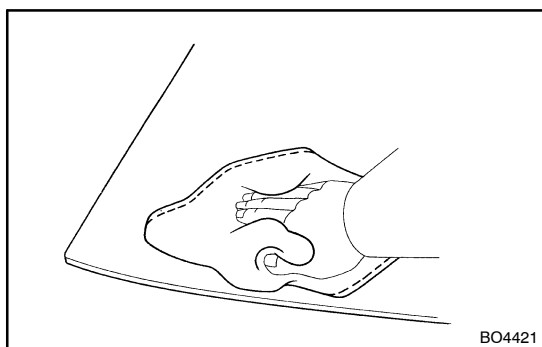
Install new dams with double-stick tape as shown in the illustration.

A: 7.0 mm (0.276 in.)



6. POSITION GLASS

- Place the glass in the correct position.
- Check that all contacting parts of the glass rim are set perfectly even.
- Place reference marks on the glass and body.
- Remove the glass.

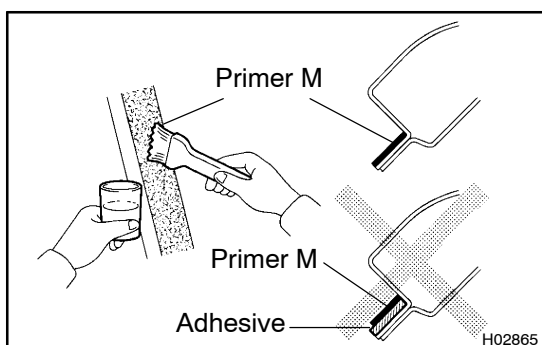


7. CLEAN CONTACT SURFACE OF GLASS

Using a cleaner, clean the contact surface which is black-colored area around the entire glass rim.

NOTICE:

Do not touch the glass face after cleaning it.

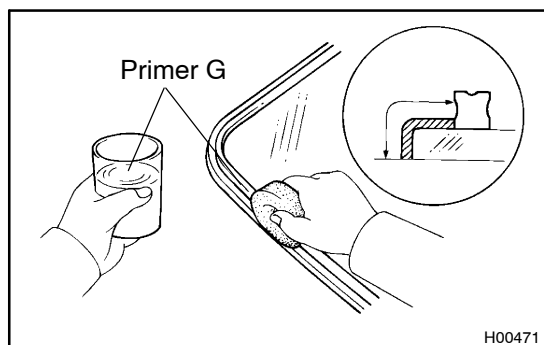


8. COAT CONTACT SURFACE OF BODY WITH PRIMER "M"

Using a brush, coat Primer M to the exposed part of body on the vehicle side.

NOTICE:

- Allow 3 minutes or more to dry the primer coated surface.
- Do not coat Primer M to the adhesive.
- Do not keep any of the opened Primer M for later use.



9. COAT CONTACT SURFACE OF GLASS WITH PRIMER "G"

- Using a brush or sponge, coat the edge of the glass and the contact surface with Primer G as shown in the illustration.
- When the primer is coated wrongly to the area other than the specified, wipe it off with a clean shop rag before the primer dries.

NOTICE:

- Allow 3 minutes or more to dry the primer coated surface.
- Do not keep any of the opened Primer G for later use.

10. APPLY ADHESIVE

- Cut off the tip of the cartridge nozzle.

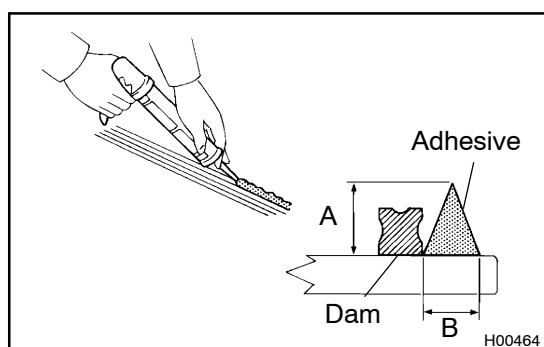
Part No. 08850-00801 or equivalent

HINT:

After cutting off the tip, use all adhesive within the time described in the table below.

Temperature	Tackfree time
35 °C (95 °F)	15 minutes
20 °C (68 °F)	100 minutes
5 °C (41 °F)	8 hours

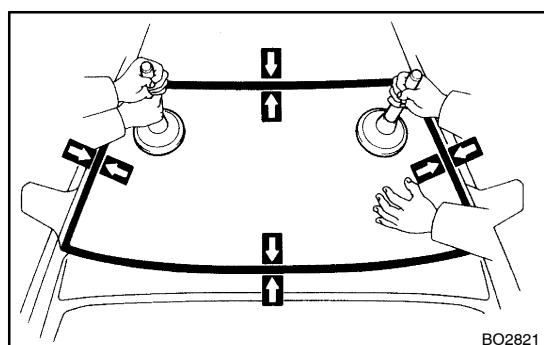
- Load the cartridge into the sealer gun.



- Coat the glass with adhesive as shown in the illustration.

A: 12.5 mm (0.492 in.)

B: 8.0 mm (0.315 in.)



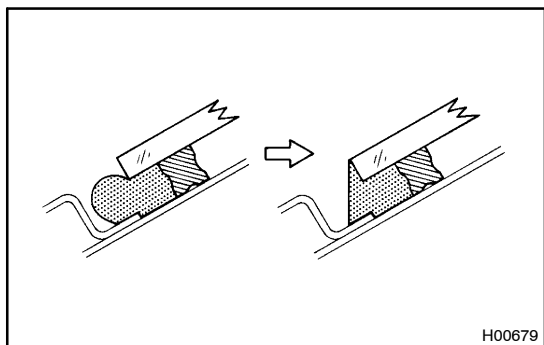
11. INSTALL WINDSHIELD GLASS AND MOULDING

- Install the glass, aligning the reference marks using a suction rubber.

HINT:

Check to see that the stoppers are attached to the body correctly.

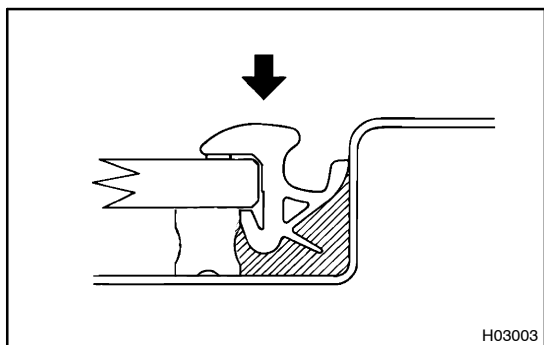
- Lightly press the glass front surface for close contact.



- (c) Correct insufficient or protruded adhesive agent using a spatula.

HINT:

Apply the adhesive agent up to the windshield glass edge.



- (d) Install a new windshield moulding to the windshield glass before the adhesive agent hardens.

HINT:

Install the moulding, aligning the center of moulding with the center of body.

- (e) Remove any excessive adhesive agent before it hardens.
(f) Hold the glass and moulding in place securely with a protective tape or equivalent until the adhesive hardens.

NOTICE:

Take care not to drive the vehicle during the time described in the table below.

Temperature	Minimum time prior to driving the vehicle
35 °C (95 °F)	1.5 hours
20 °C (68 °F)	5 hours
5 °C (41 °F)	24 hours

12. INSPECT FOR LEAK AND REPAIR

NOTICE:

Conduct a leak test after the hardening time has elapsed.

13. INSTALL FRONT SIDE OF ROOF HEADLINING

14. INSTALL COWL TOP VENTILATOR LOUVER

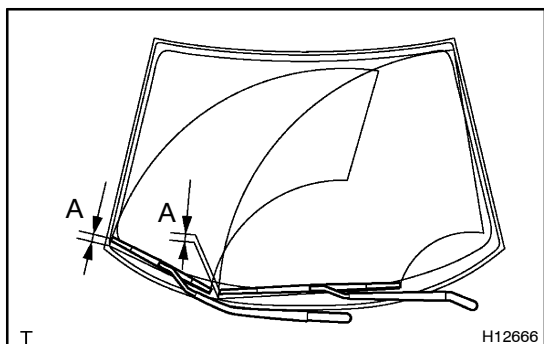
HINT:

Check that the 2 clips on the back side of the cowl louver are surely fixed to the body.

15. INSTALL HOOD TO COWL TOP SEAL

16. INSTALL WIPER ARMS

- (a) Operate the wiper motor once and turn the wiper switch OFF.
(b) Install the wiper arms and tighten the nuts by hand.



- (c) Adjust the installation positions of the wiper arms to the positions as shown in the illustration.

A: 30 ± 7.5 mm (1.8 ± 0.295 in.)

- (d) Torque the nuts.

Torque: 32 N·m (323 kgf·cm, 23 ft·lbf)

- (e) Install the 2 wiper arm head caps.

- 17. INSTALL INNER REAR VIEW MIRROR**
- 18. INSTALL SUN VISOR HOLDERS**
- 19. INSTALL SUN VISOR**
- 20. INSTALL MAP LIGHT ASSEMBLY**
- 21. INSTALL FRONT PILLAR GARNISH**