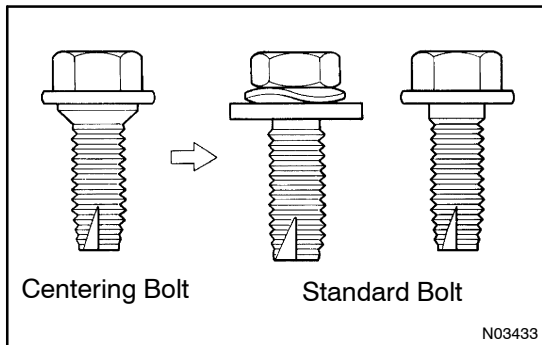


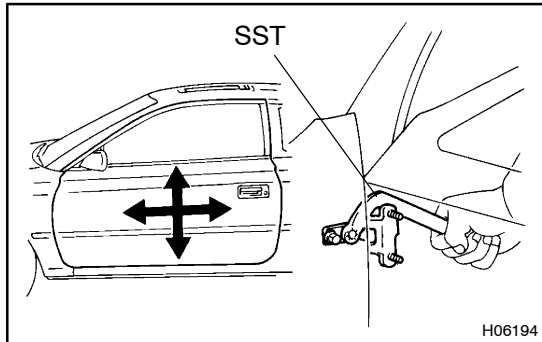


ADJUSTMENT

1. FRONT DOOR ADJUSTMENT

HINT:

Since the centering bolt is used as the door side hinge bolt, the door hinge cannot be adjusted with it on. Substitute the bolt with washer for the centering bolt.

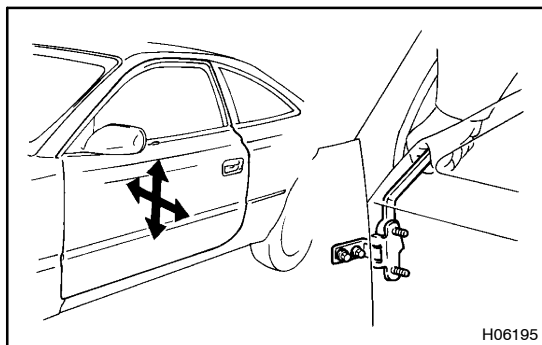


- (a) Adjust the front door in forward/rearward and vertical directions.

Using SST, adjust the door by loosening the body side hinge bolts.

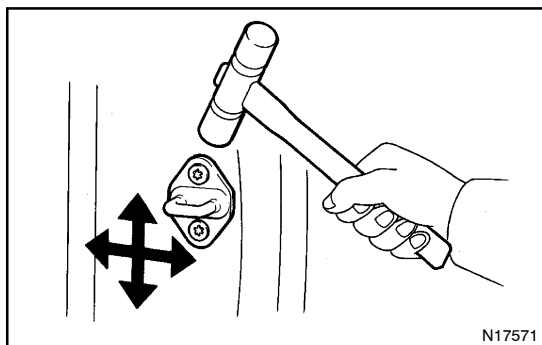
SST 09812-00010

Torque: 25 N·m (260 kgf·cm, 19 ft·lbf)



- (b) Adjust the front door in left/right and vertical directions. Adjust the door by loosening the door side hinge bolts.

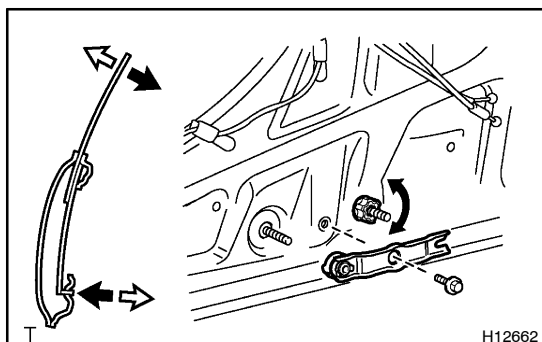
Torque: 25 N·m (260 kgf·cm, 19 ft·lbf)



- (c) Adjust front door lock striker.

- (1) Check that the door fit and door lock linkages are adjusted correctly.
- (2) Adjust the striker position by slightly loosening the striker mounting screws and hitting the striker with a hammer.
- (3) Tighten the striker mounting screws again.

Torque: 23 N·m (230 kgf·cm, 17 ft·lbf)

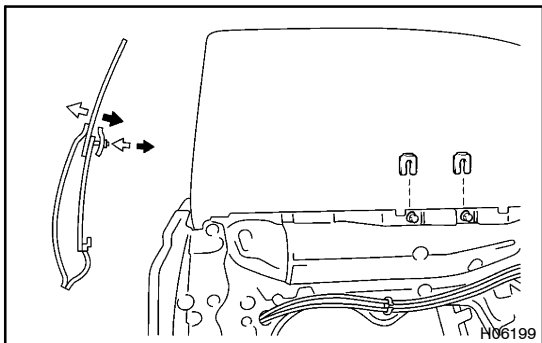


2. ADJUST FRONT DOOR GLASS

- (a) Adjust the upper part of the glass inward/outward.

- (1) Remove the bolt and lower plate.
- (2) Pull the lower plate so that the snap is unlocked.
- (3) Remove the snap and lower plate.
- (4) Adjust the glass by turning the setting nut.
- (5) Reinstall the lower plate, snap and bolt.

Torque: 4.9 N·m (50 kgf·cm, 43 in·lbf)



- (b) Adjust the lower part of the glass inward/outward.
- (1) Loosen the 2 nuts on the top of the window regulator.
 - (2) Insert the shim to adjust the glass position (inside/outside).

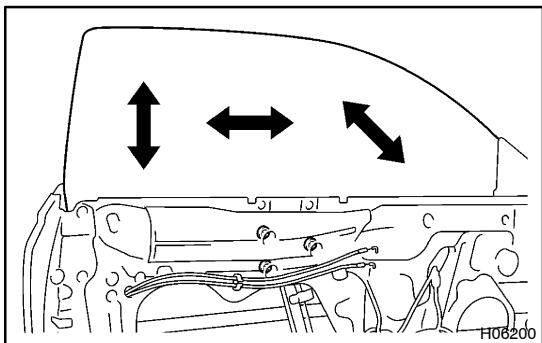
Shim thickness:

1.0 mm (0.039 in.)

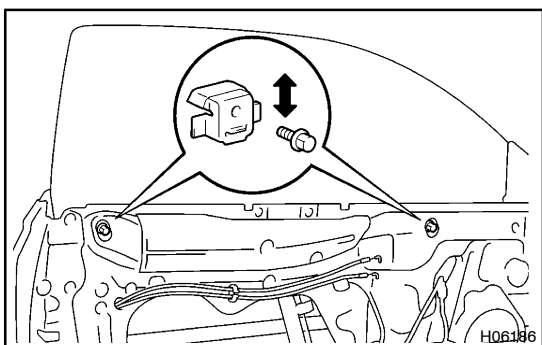
2.0 mm (0.079 in.)

- (3) Tighten the nuts.

Torque: 8.3 N·m (85 kgf·cm, 69 in·lbf)



- (c) Adjust the glass to the proper position (forward/rearward).
Loosen the 3 nuts of the carrier plate for adjustment.



- (d) Adjust the glass to the proper position vertically. (With the glass fully closed).

Adjust the door window upper stops.

Torque: 11 N·m (115 kgf·cm, 8 ft·lbf)