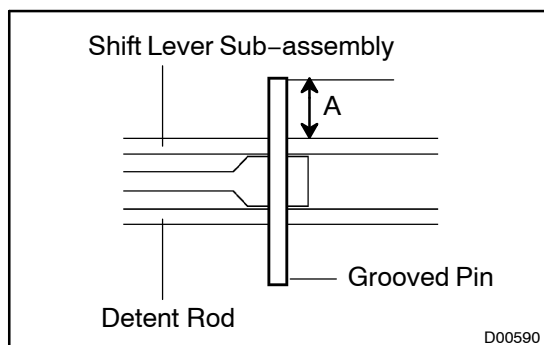


REASSEMBLY

1. INSTALL COLLARS

2. INSTALL DETENT ROD

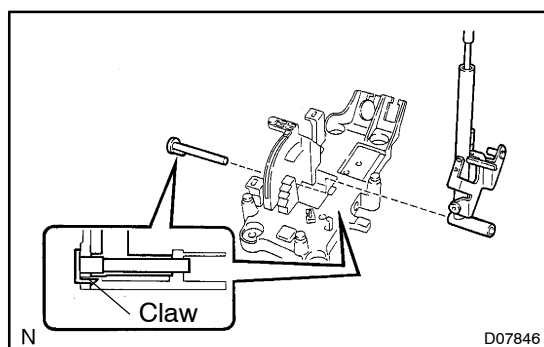
- Install the shift lever knob sleeve to the detent rod.
- Apply MP grease on the detent rod and spring.
- Install the spring and detent rod.



- Using a punch and hammer, install the grooved pin to the detent rod pin hole.

A: 8.0 ± 0.2 mm (0.315 ± 0.008 in.)

- Check the detent rod operation.

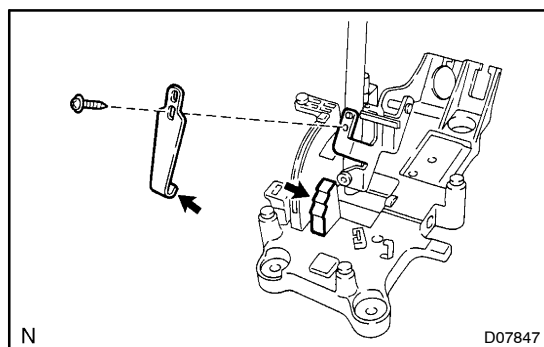


3. INSTALL SHIFT LEVER SUB-ASSEMBLY

- Apply MP grease on the spring.
- Install the shift lever sub-assembly and shaft control to shift lever plate.

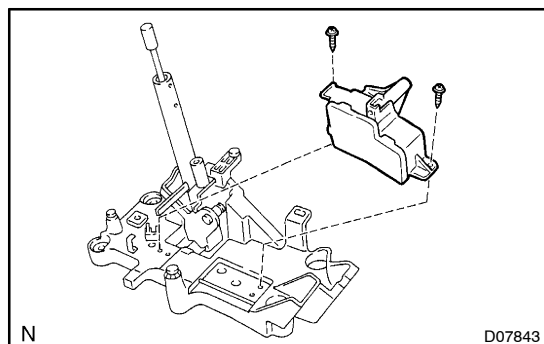
HINT:

Check that the claw of the shaft control is fit onto the shift lever plate.



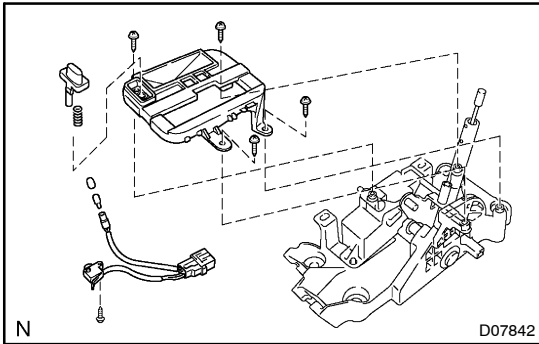
4. INSTALL MANUAL DETENT SPRING AND SCREW

- Apply MP grease to the parts indicated by the arrows manual detent spring and shift lever plate in the illustration.
- Install the manual detent spring with the screw.



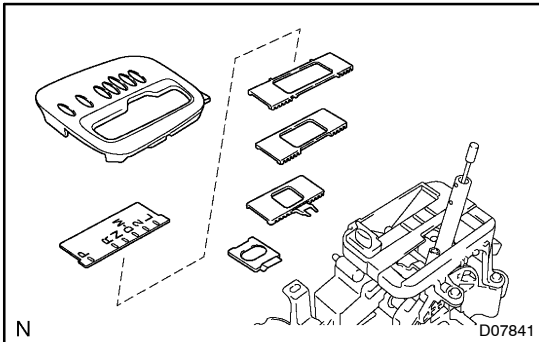
5. INSTALL SHIFT LOCK UNIT

Install the shift lock unit with the 2 screws.



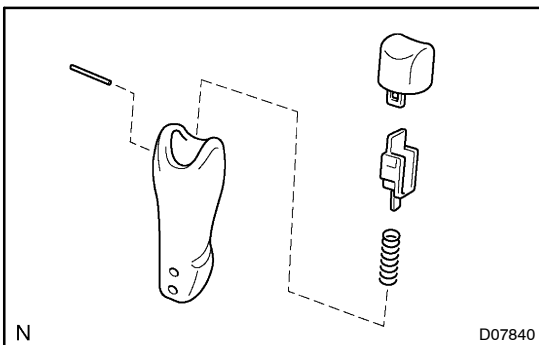
6. INSTALL LOWER POSITION INDICATOR HOUSING

- Apply MP grease on the spring.
- Install the spring and shift lock release button.
- Install the indicator lamp wire sub-assembly with the screw.
- Install the bulb and bulb cap to the indicator lamp wire sub-assembly.
- Install the lower position indicator housing with the 4 screws.
- Install the indicator lamp wire sub-assembly.



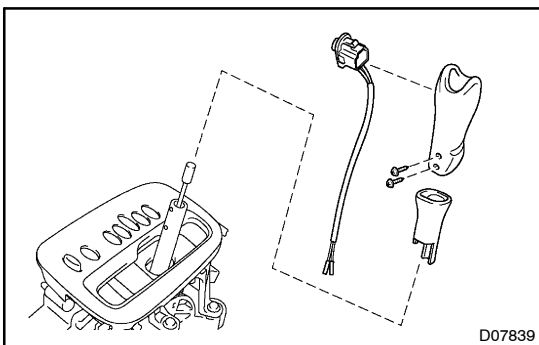
7. INSTALL UPPER POSITION INDICATOR HOUSING

- Install the 4 slide covers to the lower position indicator housing, as shown in the illustration.
- Install the control position indicator plate.
- Install the upper position indicator housing.



8. INSTALL SHIFT LEVER KNOB SUB-ASSEMBLY

- Apply MP grease on the compression spring.
- Install the compression spring, shift lever knob button guide, shift lever knob button and shift lever stop pin.



- Install the No. 2 slide cover.
- Install the O/D main switch.
- Install the shift lever knob sub-assembly with the 2 screws.

HINT:

Coat the threads of screws with sealant.

Sealant:

Part No. 08833-00080, THREE BOND 1344, LOCTITE 242 or equivalent

NOTICE:

Make sure not to catch O/D main switch wire harness.

9. INSTALL O/D MAIN SWITCH TERMINAL

- Connect the 2 O/D main switch terminals to the connector.
- Connect the connector to the shift lever plate.