

TORQUE SPECIFICATION

Part tightened	N·m	kgf·cm	ft·lbf
Commutator end frame x Brush holder	1.5	15	13 in.·lbf
Commutator end frame x Starter housing	5.9	60	52 in.·lbf
Starter housing x Magnetic switch	8.3	85	73 in.·lbf
Lead wire x Terminal C of starter	9.8	100	87 in.·lbf