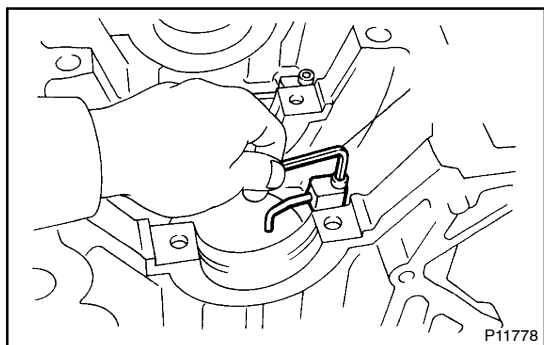




REMOVAL

1. REMOVE CRANKSHAFT ([See page EM-75](#))
2. REMOVE OIL NOZZLE (WITH RELIEF VALVE)

Using a 5 mm hexagon wrench, remove the bolt and oil nozzle.