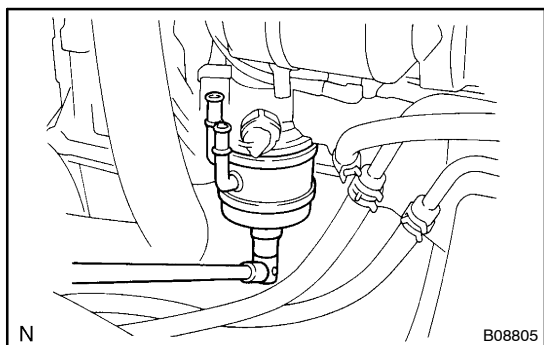


INSTALLATION

1. INSTALL OIL COOLER

- (a) Install 2 new O-rings to the oil cooler.
- (b) Apply a light coat of engine oil on the threads and under the head of the relief valve.



- (c) Install the oil cooler and relief valve.

Torque: 78.5 N·m (800 kgf·cm, 58 ft·lbf)

- 2. **CONNECT WATER BYPASS HOSES TO OIL COOLER**
- 3. **INSTALL OIL FILTER**
- 4. **FILL WITH ENGINE COOLANT (See page LU-3)**
- 5. **START ENGINE AND CHECK FOR LEAKS**
- 6. **CHECK ENGINE OIL LEVEL**