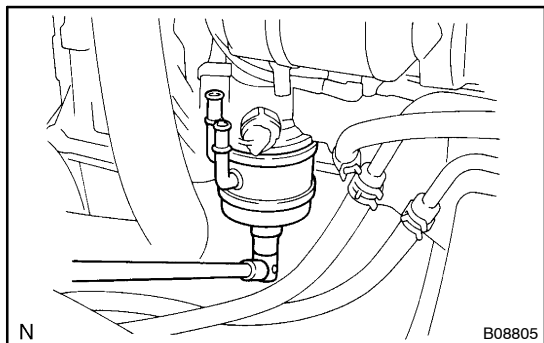


REMOVAL

1. DRAIN ENGINE COOLANT
2. REMOVE OIL FILTER ([See page LU-3](#))



3. DISCONNECT WATER BYPASS HOSES FROM OIL COOLER
4. REMOVE OIL COOLER
 - (a) Remove the relief valve and oil cooler.
 - (b) Remove the 2 O-rings from the oil cooler.