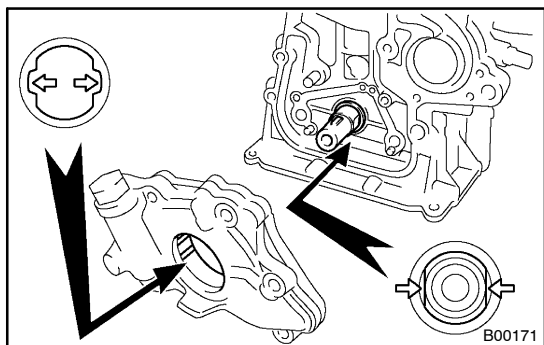




## INSTALLATION

### 1. INSTALL OIL PUMP

- Place a new gasket on the cylinder block.
- Engage the spline teeth of the oil pump drive rotor with the large teeth of the crankshaft, and slide the oil pump.
- Install the oil pump with the 5 bolts.

**Torque: 9.0 N·m (92 kgf·cm, 80 in.·lbf)**

### 2. INSTALL CRANKSHAFT TIMING SPROCKET AND TIMING CHAIN ([See pages EM-26](#))

### 3. FILL ENGINE WITH OIL

### 4. START ENGINE AND CHECK FOR LEAKS

### 5. RECHECK ENGINE OIL LEVEL