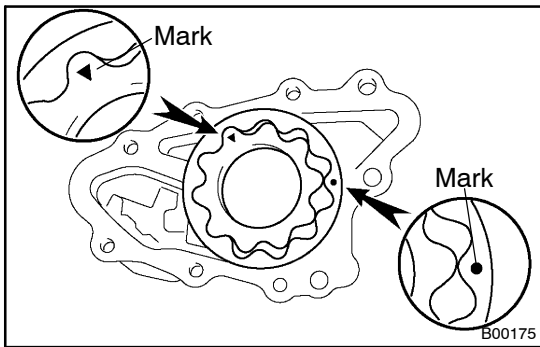




REASSEMBLY

1. INSTALL DRIVE AND DRIVEN ROTORS

(a) Place the drive and driven rotors into pump body with the marks facing the pump body cover side.

(b) 1ZZ-FE:

Install the pump body cover with the 3 screws.

Torque: 10.5 N·m (107 kgf·cm, 8 ft·lbf)

(c) 2ZZ-GE:

Install the pump body cover with the 5 screws.

Torque: 10.5 N·m (107 kgf·cm, 8 ft·lbf)

2. INSTALL RELIEF VALVE

Insert the relief valve and spring into the pump body hole, and install the plug.

Torque:

1ZZ-FE: 37 N·m (375 kgf·cm, 27 ft·lbf)

2ZZ-GE: 49 N·m (500 kgf·cm, 36 ft·lbf)