

DISASSEMBLY

1. REMOVE RELIEF VALVE

Remove the plug, spring and relief valve.

2. REMOVE DRIVE AND DRIVEN ROTORS

(a) 1ZZ-FE:

Remove the 3 screws, pump body cover, drive and driven rotors.

(b) 2ZZ-GE:

Remove the 5 screws, pump body cover, drive and driven rotors.