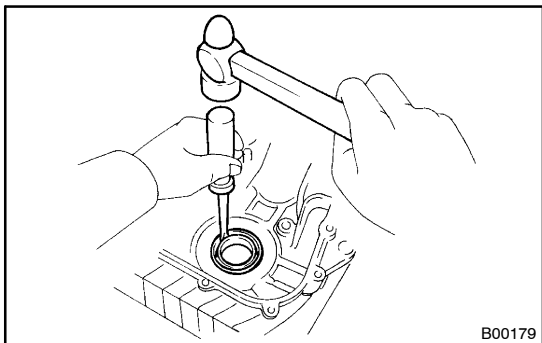




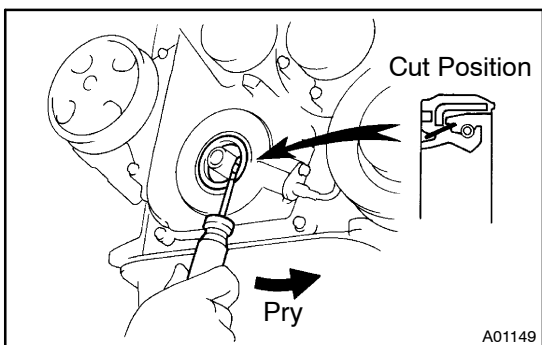
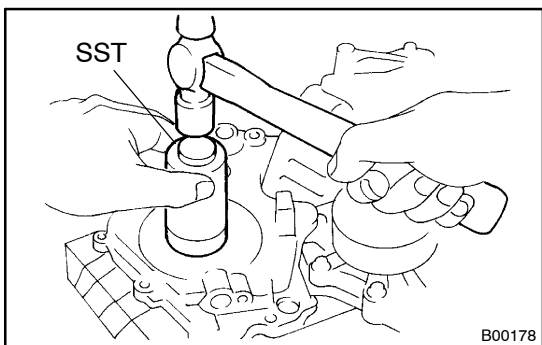
REPLACEMENT

HINT:

There are 2 methods (A and B) to replace the oil seal which are as follows:

REPLACE CRANKSHAFT FRONT OIL SEAL

- (a) If timing chain cover is removed from cylinder block.
- (1) Using a screwdriver and a hammer, tap out the oil seal.
 - (2) Using SST and a hammer, tap in a new oil seal until its surface is flush with the timing chain cover edge.
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- (3) Apply MP grease to the oil seal lip.

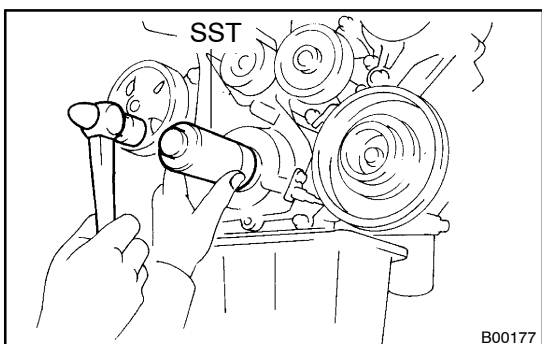


- (b) If timing chain cover is installed to the cylinder block.

- (1) Using a knife, cut off the oil seal lip.
- (2) Using a screwdriver, pry out the oil seal.

NOTICE:

Be careful not to damage the crankshaft. Tape the screwdriver tip.



- (3) Using SST and a hammer, tap in the oil seal until its surface is flush with the timing chain cover edge.

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