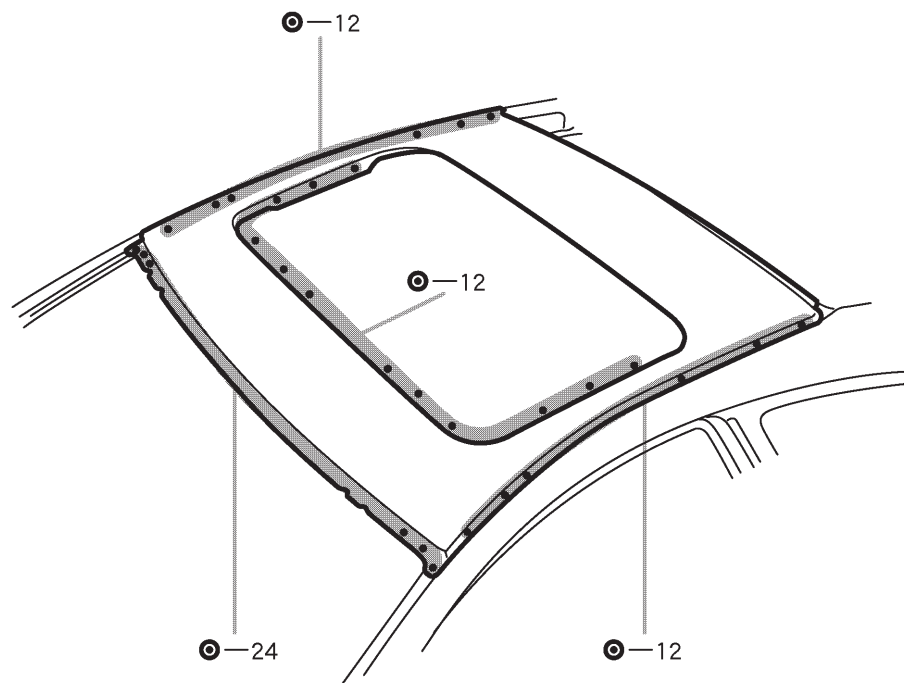
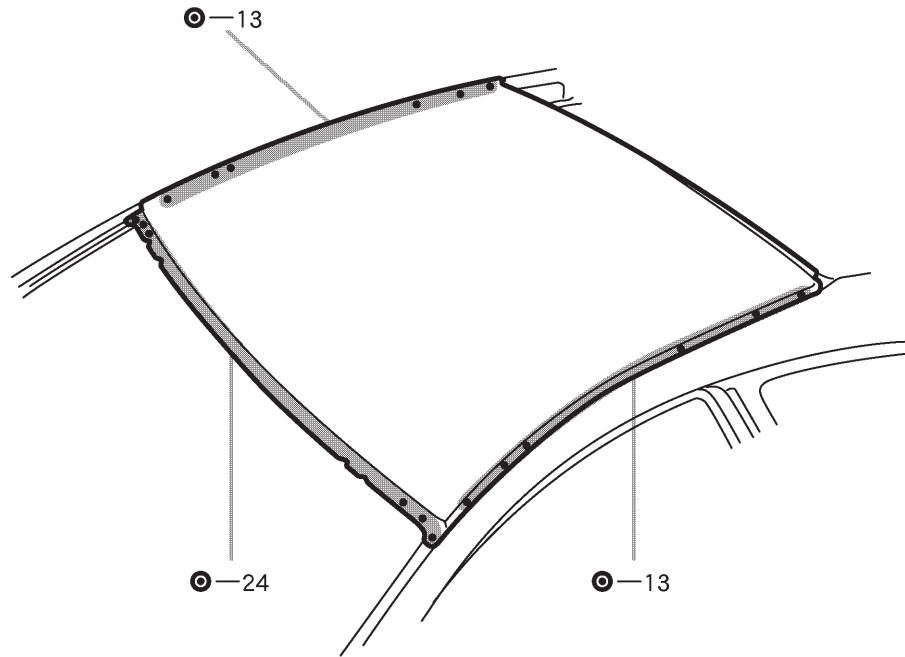
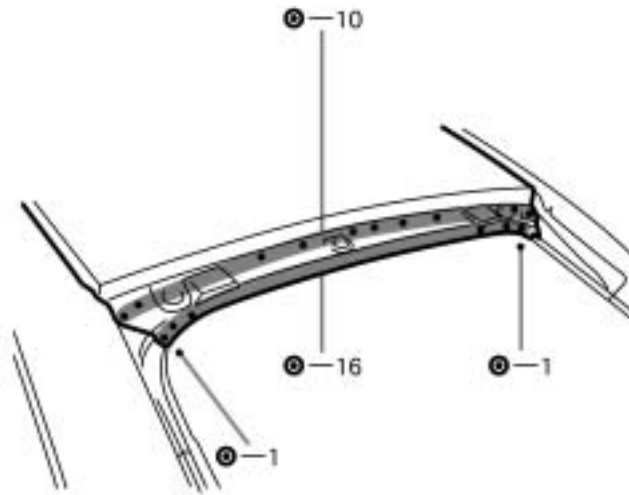


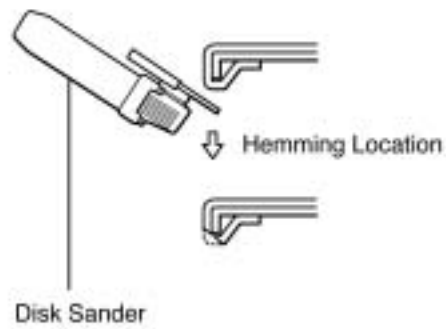
ROOF PANEL (ASSY) REPLACEMENT

1. REMOVE ROOF PANEL





(If reusing the roof panel reinforcement)

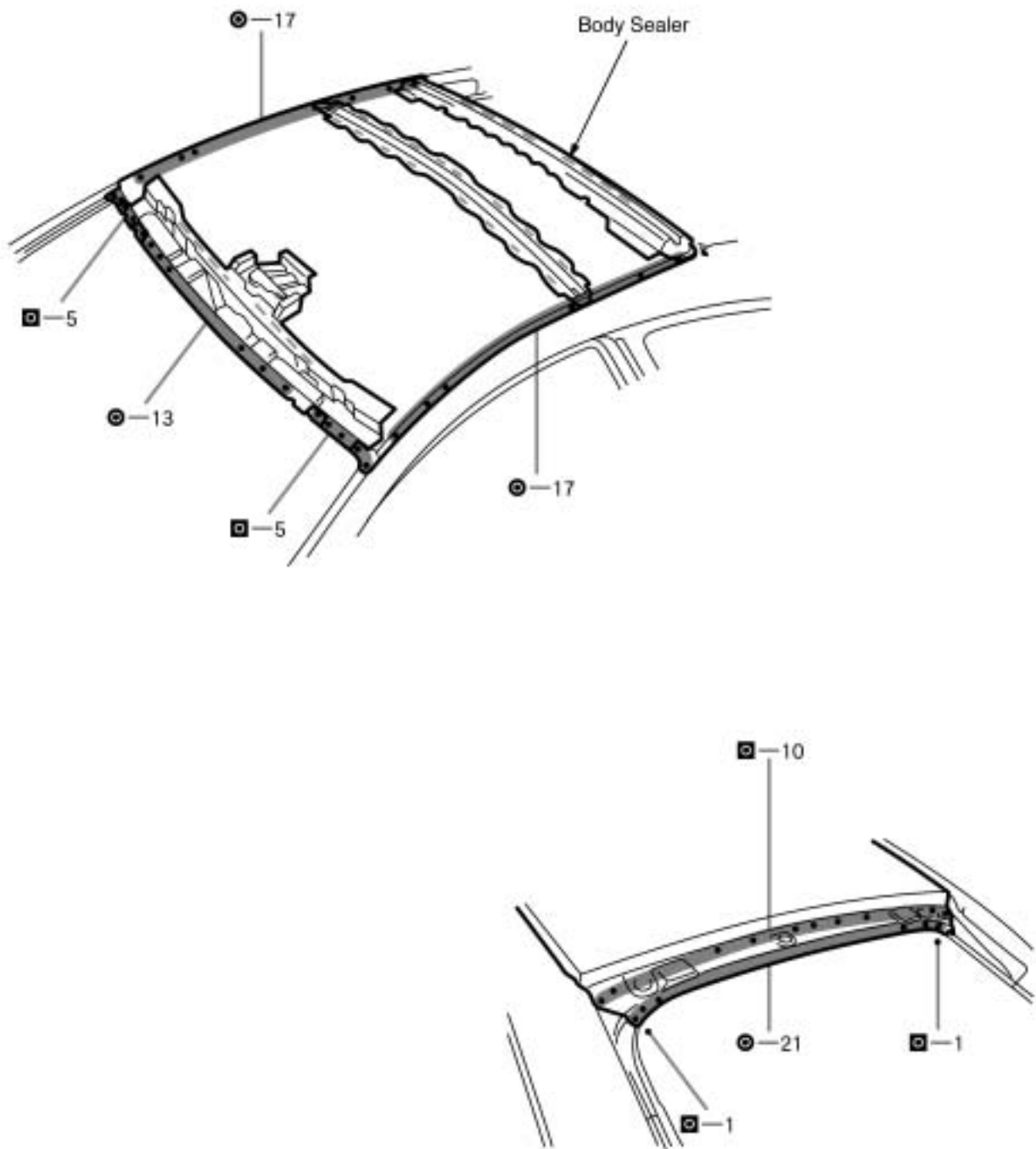


2. INSTALL ROOF PANEL: w/o Moon Roof

- (a) Before temporarily installing the new parts, apply body sealer to the windshield header inner panel, roof panel reinforcement and back door opening frame.

HINT:

- Apply just enough sealer for the new parts to make contact.
- For other sealing points, refer to section PC.



2. INSTALL ROOF PANEL: w/ Moon Roof

- (a) Before temporarily installing the new parts, apply body sealer to the windshield header inner panel, roof panel reinforcement and back door opening frame.

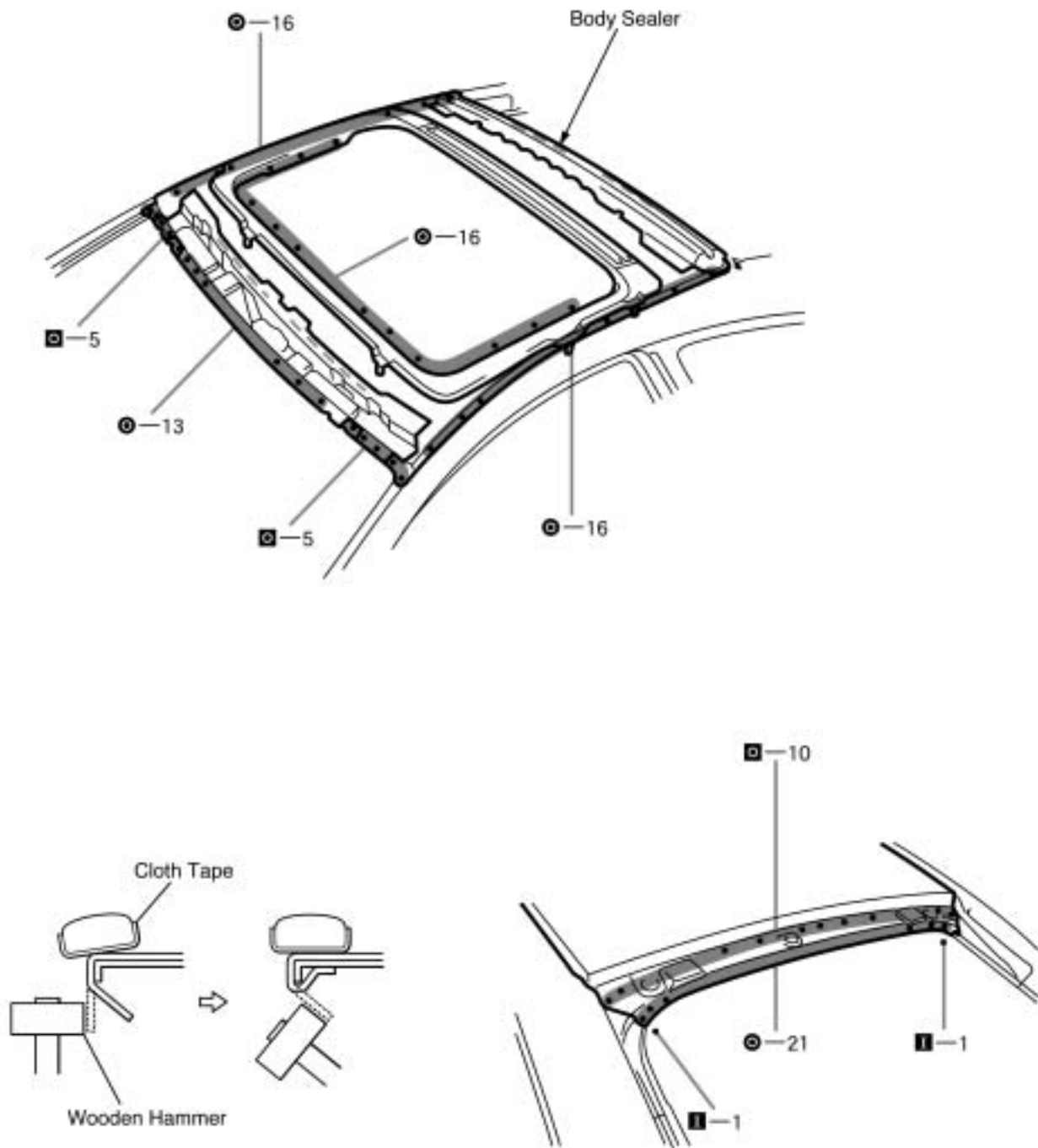
HINT:

- Apply just enough sealer for the new parts to make contact.
- For other sealing points, refer to section PC.

- (b) Bend the flange hem with a wooden hammer and dolly.

HINT:

Perform hemming three steps, being careful not to warp the panel.



3. APPLYING SEALER TO THE ENGINE COMPARTMENT ([See page PC-1](#))
4. APPLYING SEALER TO THE INSIDE OF THE VEHICLE ([See page PC-1](#))
5. APPLYING SEALER TO THE REAR LUGGAGE COMPARTMENT ([See page PC-1](#))
6. CHARGING THE POLYURETHANE FOAM ([See page PC-7](#))
7. APPLYING ANTI-RUST AGENT
 - (a) After applying the top coat layer, apply the anti-rust agent to the inside of the necked section structural weld spots.