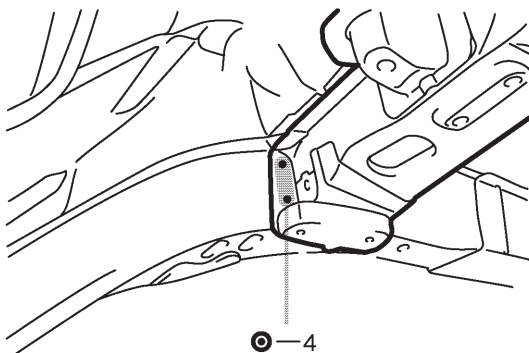
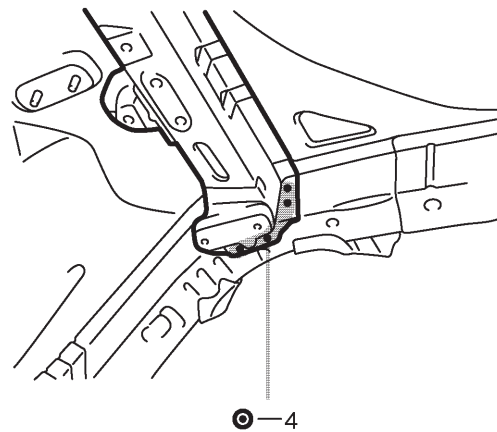
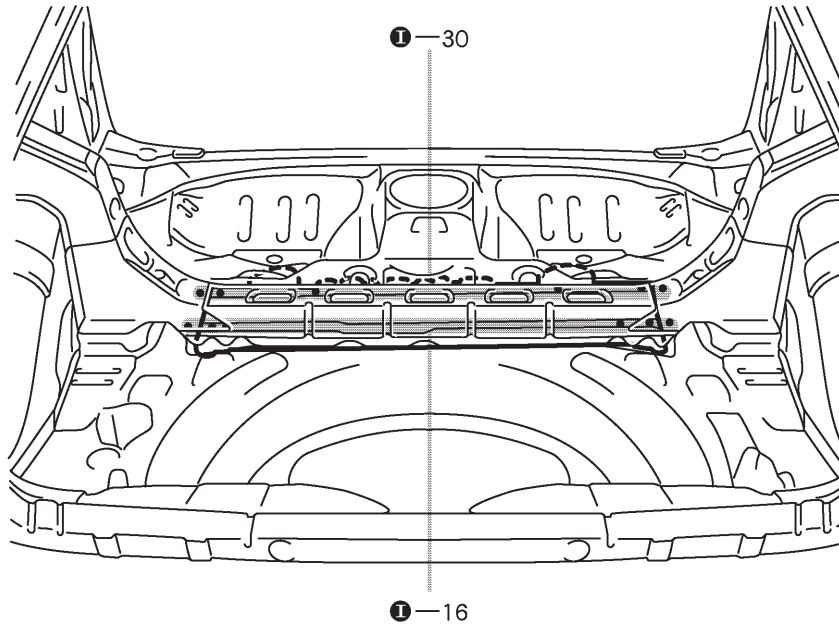


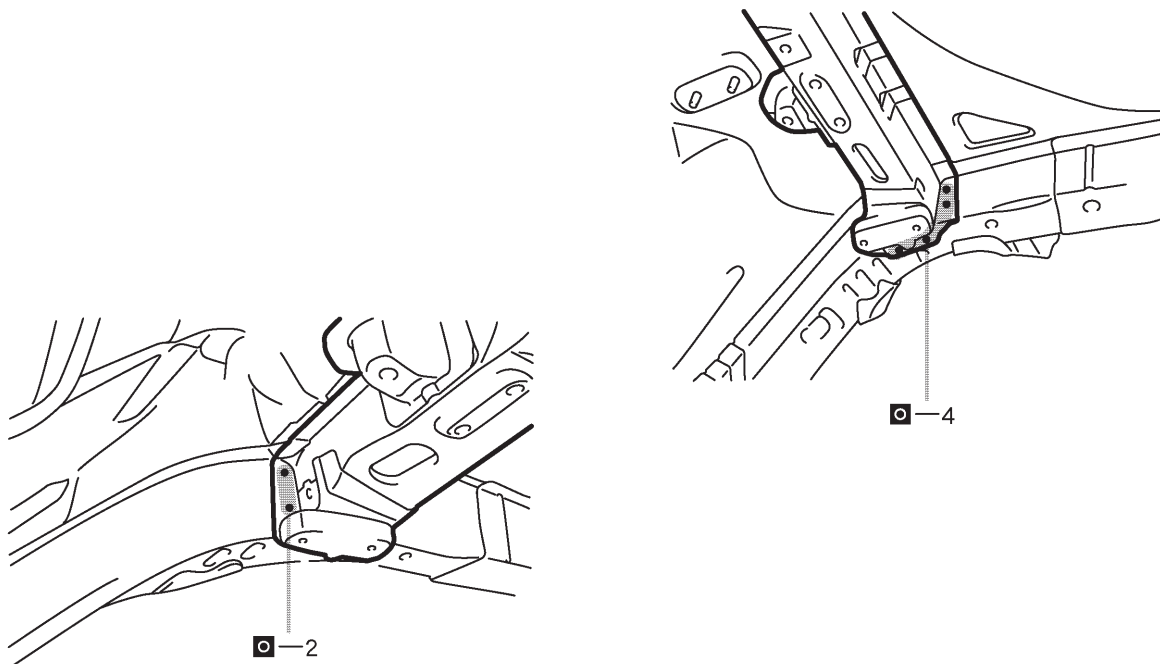
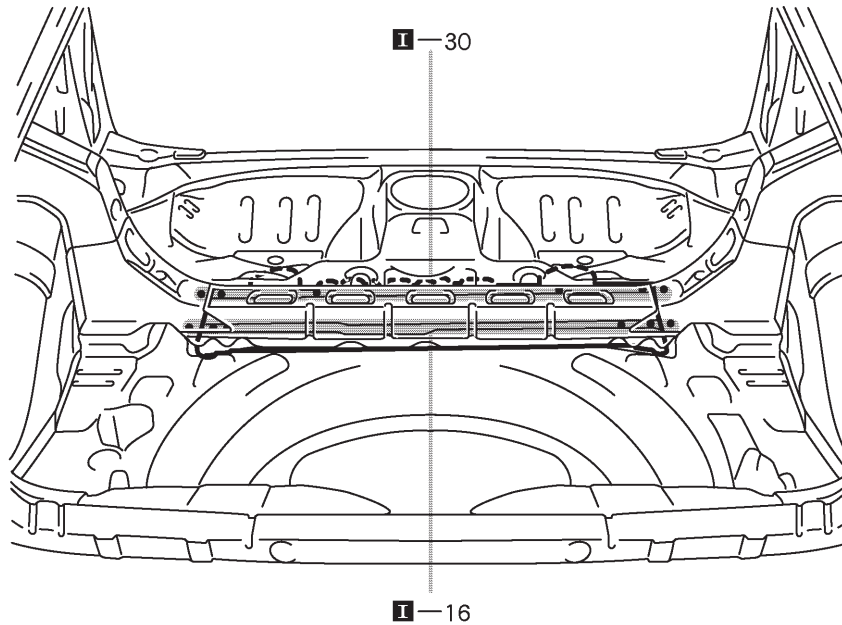
REAR FLOOR NO.2 CROSSMEMBER (ASSY) REPLACEMENT

1. REMOVE REAR FLOOR NO.2 CROSSMEMBER



2. INSTALL REAR FLOOR NO.2 CROSSMEMBER

- (a) Temporarily install the new parts and measure each part in accordance with the body dimension diagram.



3. MEASURING THE UNDER BODY DIMENSIONS ([See page BP-72](#))
4. APPLYING SEALER TO THE INSIDE OF THE VEHICLE ([See page PC-1](#))
5. APPLYING UNDER COATING ([See page PC-5](#))
6. APPLYING ANTI-RUST AGENT
 - (a) After applying the top coat layer, apply the anti-rust agent to the inside of the necked section structural weld spots.