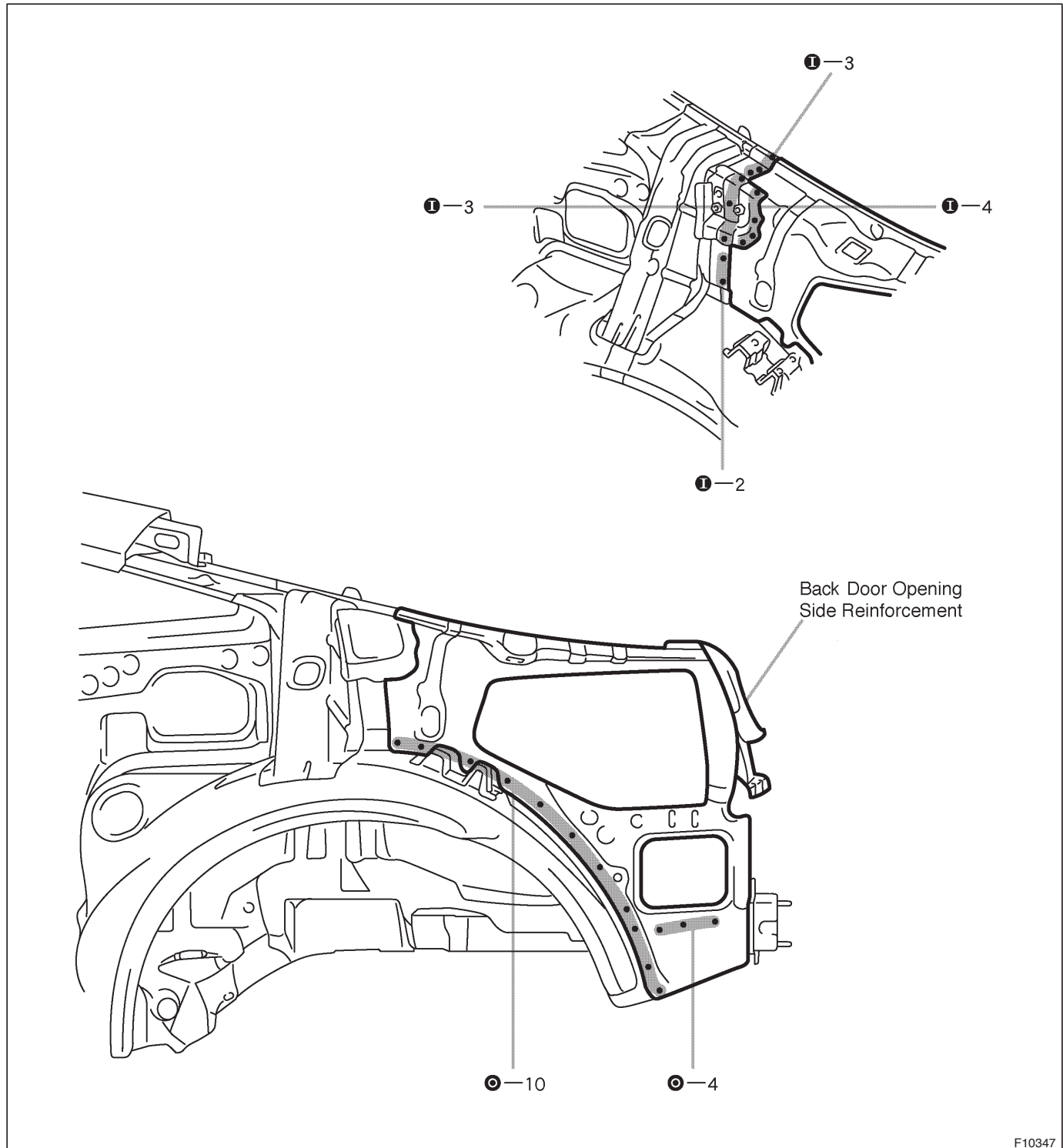


QUARTER INNER REAR PANEL (ASSY) REPLACEMENT

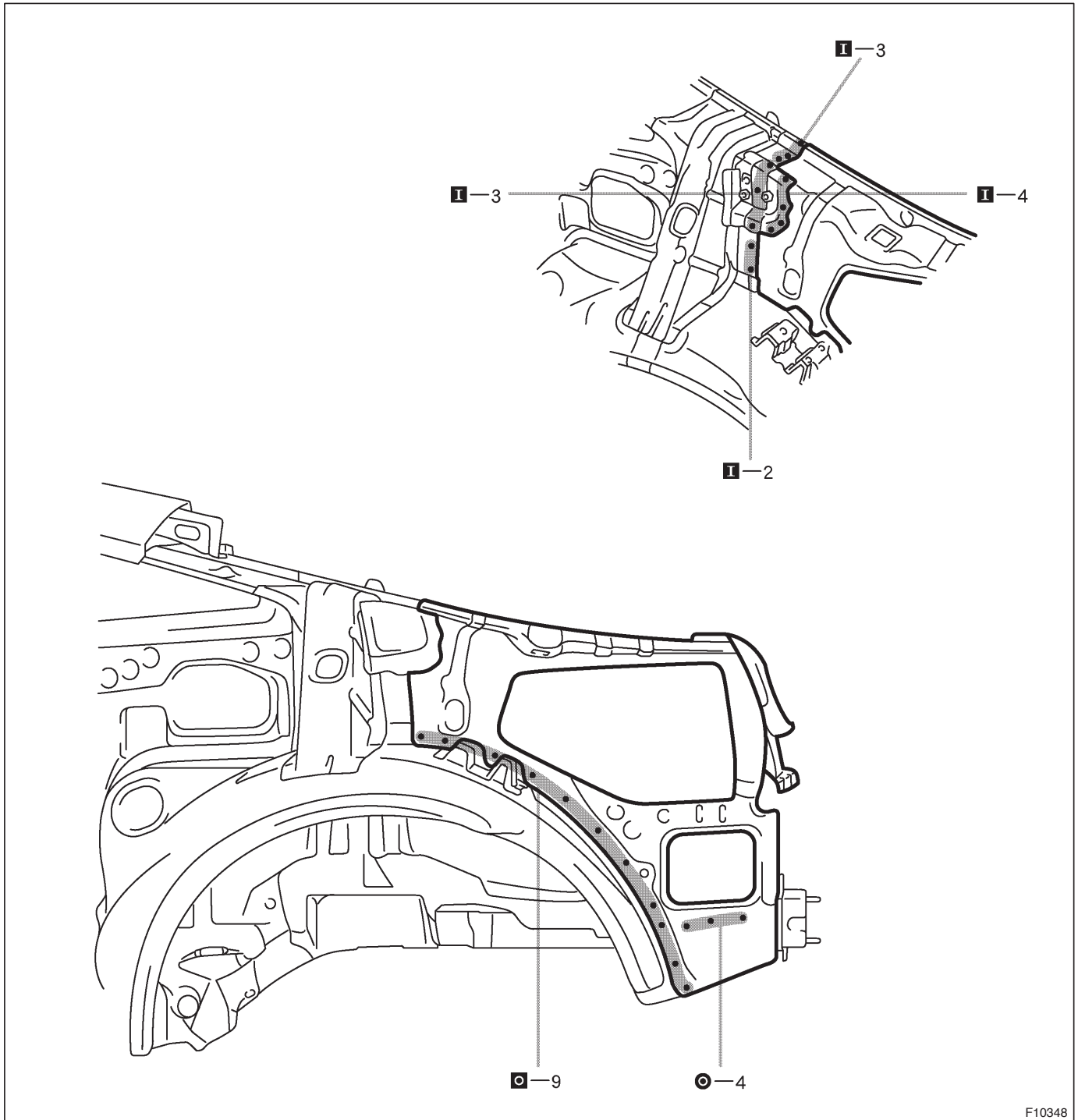
1. REMOVE QUARTER PANEL ([See page BP-37](#))
2. REMOVE QUARTER INNER REAR PANEL
 - (a) Replace the back door opening side reinforcement at the same time.



3. INSTALL QUARTER INNER REAR PANEL

HINT:

Temporarily install the quarter panel and inspect the fitting before welding, since this affects the appearance of the finish.



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4. INSTALL QUARTER PANEL ([See page BP-37](#))
5. APPLYING SEALER TO THE INSIDE OF THE VEHICLE ([See page PC-1](#))
6. APPLYING SEALER TO THE REAR LUGGAGE COMPARTMENT ([See page PC-1](#))
7. APPLYING UNDER COATING ([See page PC-5](#))
8. APPLYING ANTI-RUST AGENT
 - (a) After applying the top coat layer, apply the anti-rust agent to the inside of the necked section structural weld spots.