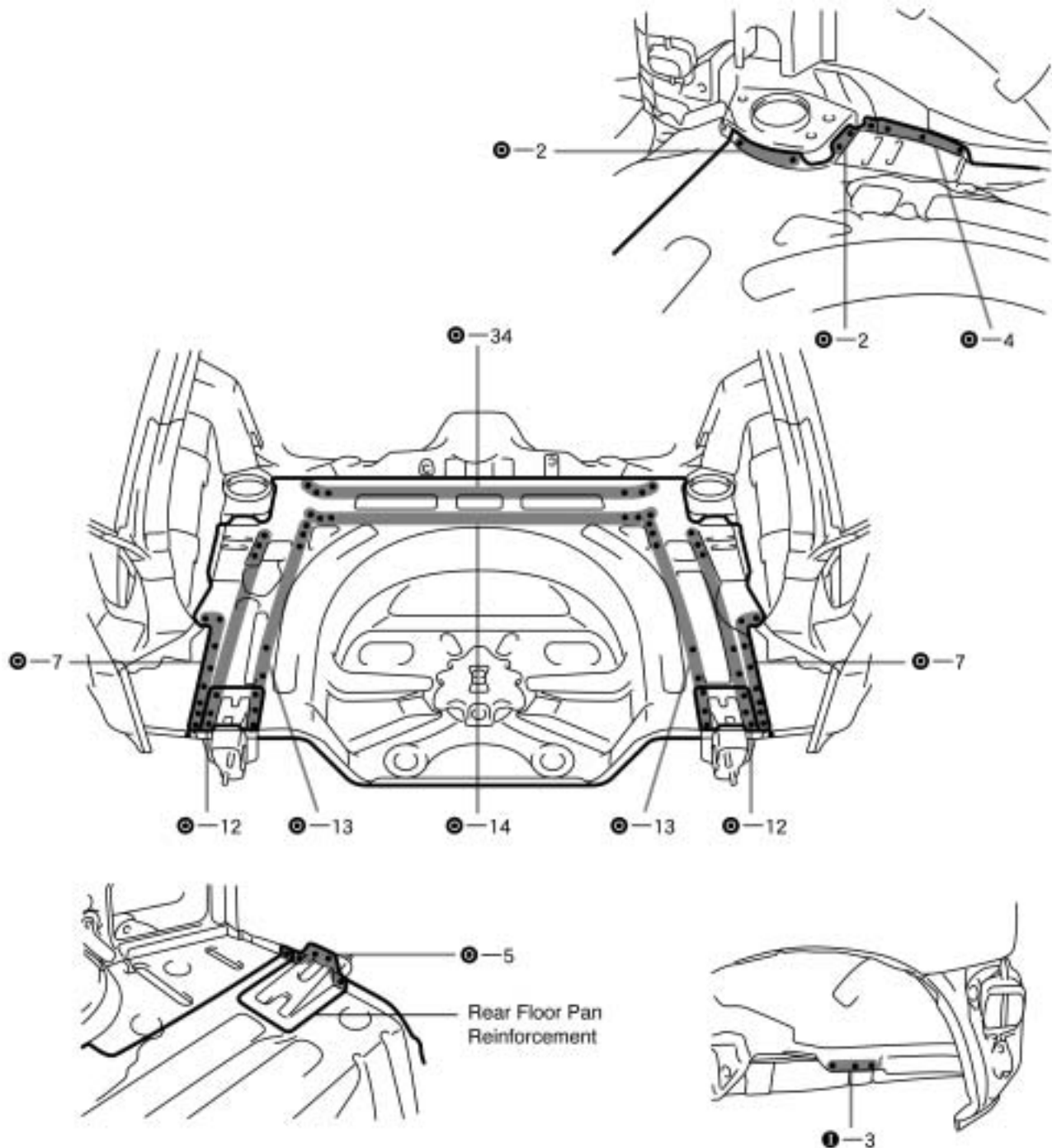
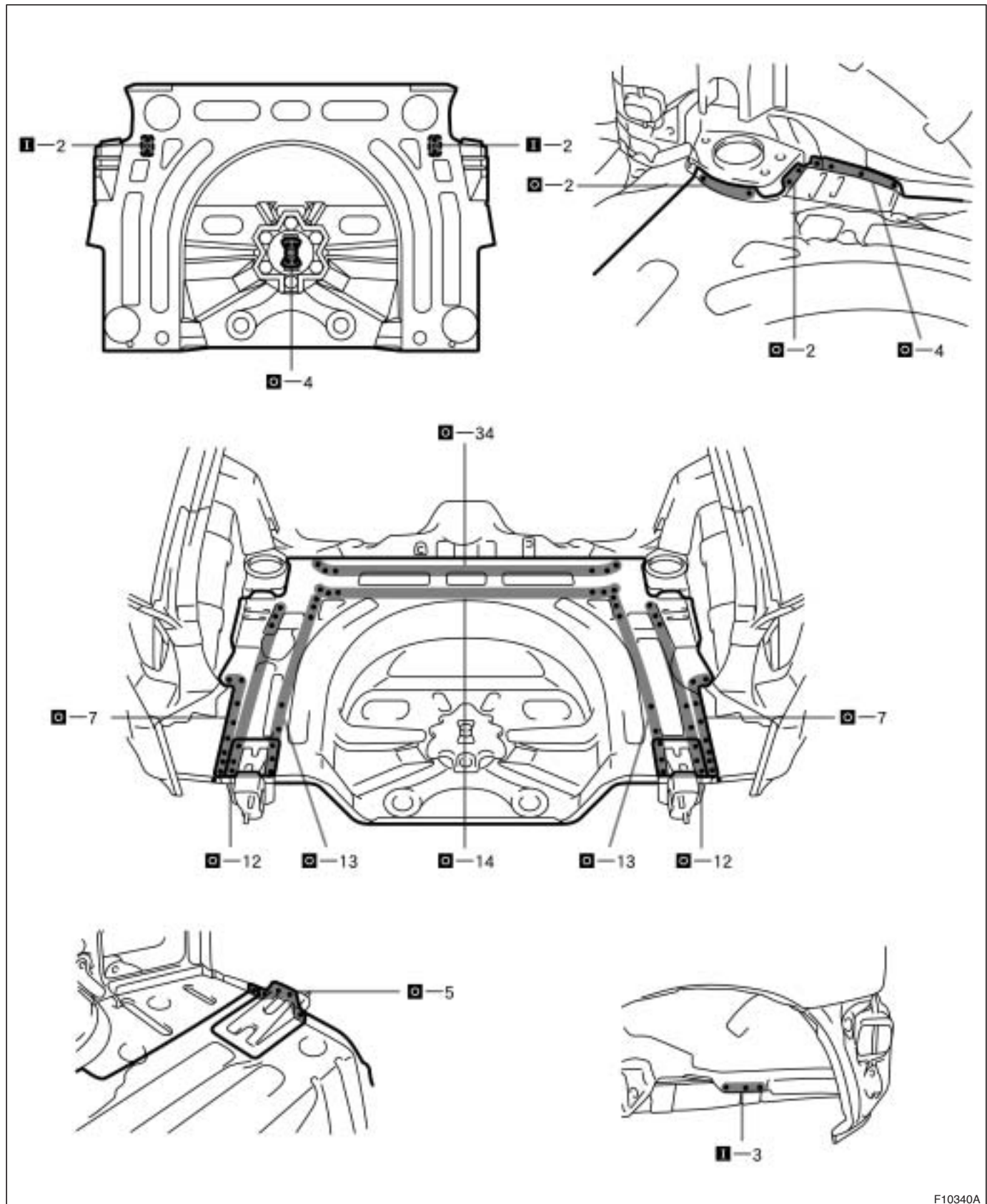


REAR FLOOR PAN (ASSY) REPLACEMENT

1. REMOVE BODY LOWER BACK PANEL ([See page BP-49](#))
2. REMOVE REAR FLOOR CENTER CROSSMEMBER ([See page BP-52](#))
3. REMOVE REAR FLOOR PAN
 - (a) Replace the rear floor pan reinforcement at the same time.



4. INSTALL REAR FLOOR PAN



5. INSTALL REAR FLOOR CENTER CROSSMEMBER ([See page BP-52](#))
6. INSTALL BODY LOWER BACK PANEL ([See page BP-49](#))
7. APPLYING SEALER TO THE INSIDE OF THE VEHICLE ([See page PC-1](#))
8. APPLYING SEALER TO THE REAR LUGGAGE COMPARTMENT ([See page PC-1](#))
9. APPLYING UNDER COATING ([See page PC-5](#))
10. REPLACEMENT SILENCER SHEET ([See page PC-8](#))
11. APPLYING ANTI-RUST AGENT
 - (a) After applying the top coat layer, apply the anti-rust agent to the inside of the necked section structural weld spots.