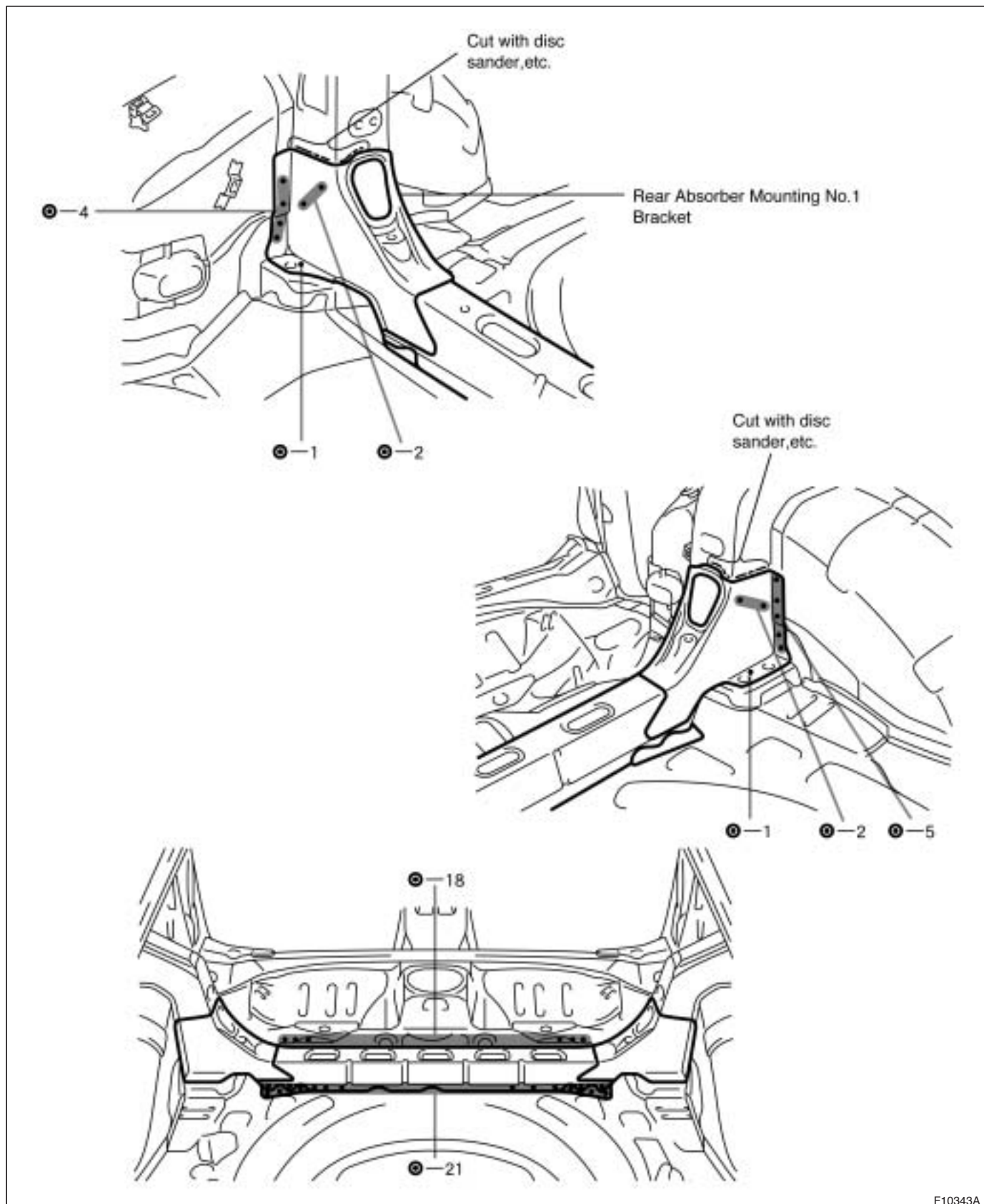


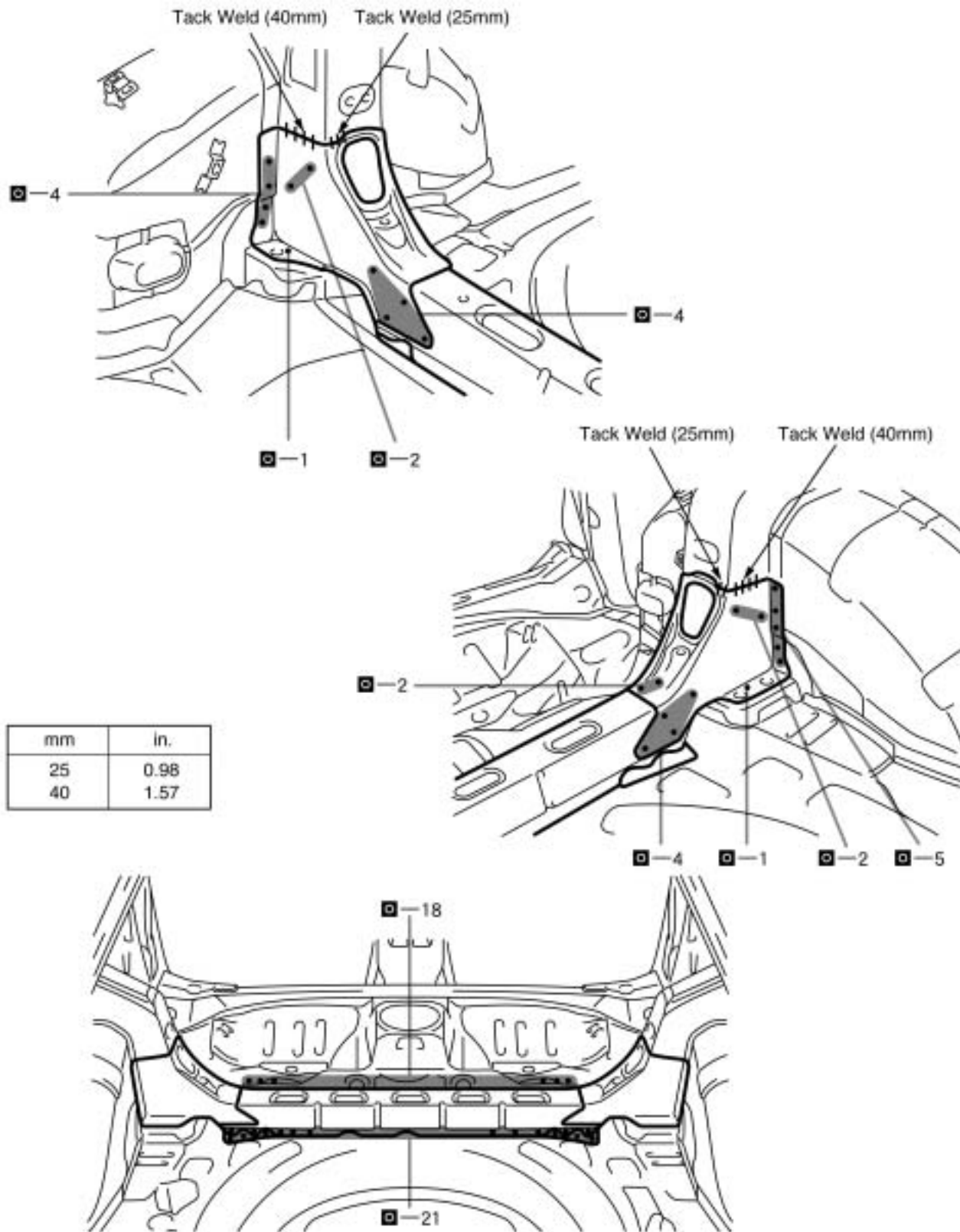
REAR FLOOR CENTER CROSSMEMBER (ASSY) REPLACEMENT

1. REMOVE REAR FLOOR CENTER CROSSMEMBER

- (a) After removing the rear absorber mounting No.1 bracket, remove the rear floor center crossmember.



2. INSTALL REAR FLOOR CENTER CROSSMEMBER



3. APPLYING SEALER TO THE INSIDE OF THE VEHICLE ([See page PC-1](#))
4. APPLYING UNDER COATING ([See page PC-5](#))
5. REPLACEMENT SILENCER SHEET ([See page PC-8](#))
6. APPLYING ANTI-RUST AGENT
 - (a) After applying the top coat layer, apply the anti-rust agent to the inside of the necked section structural weld spots.