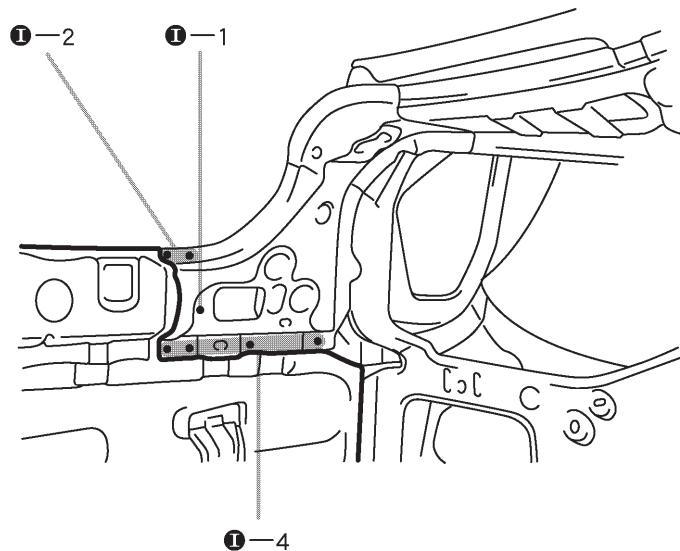
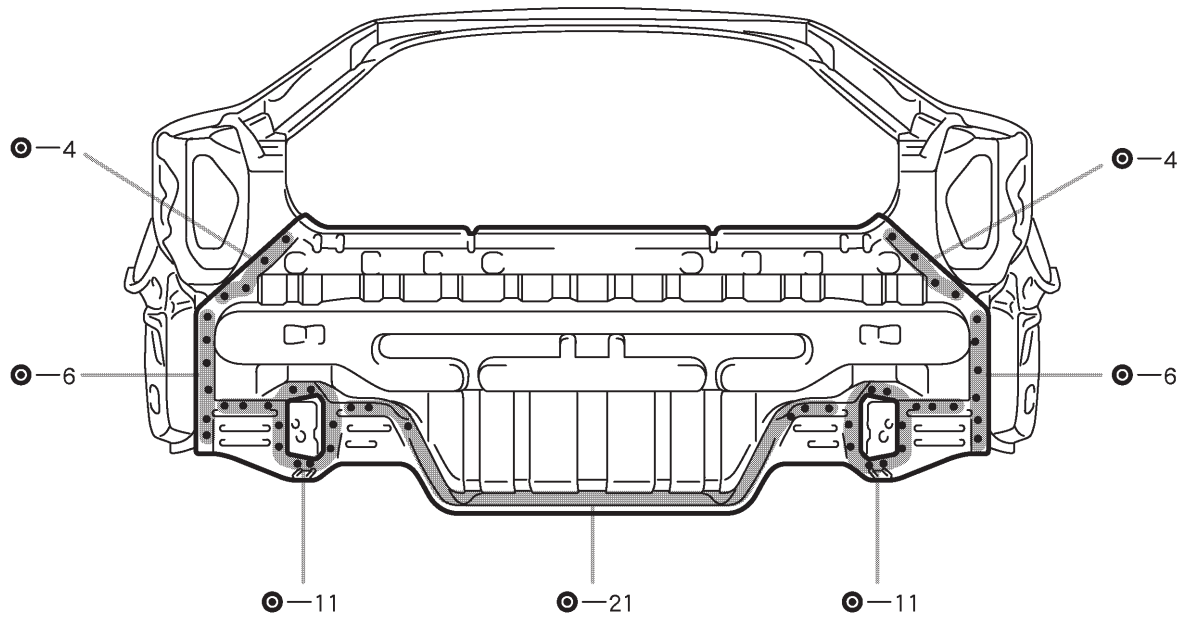


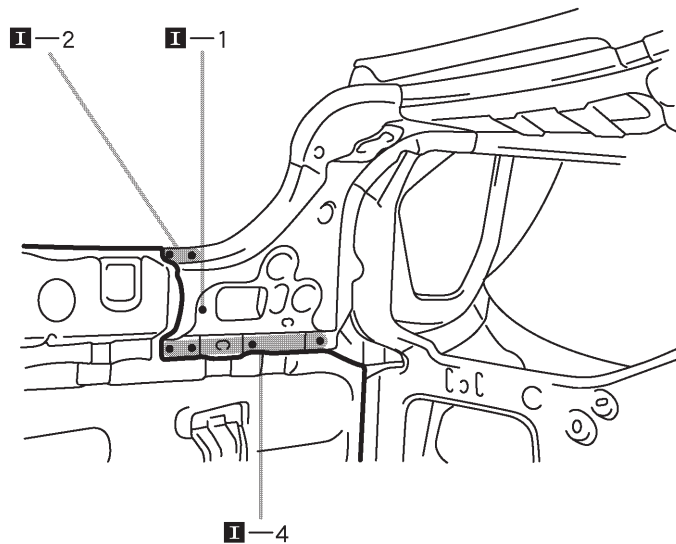
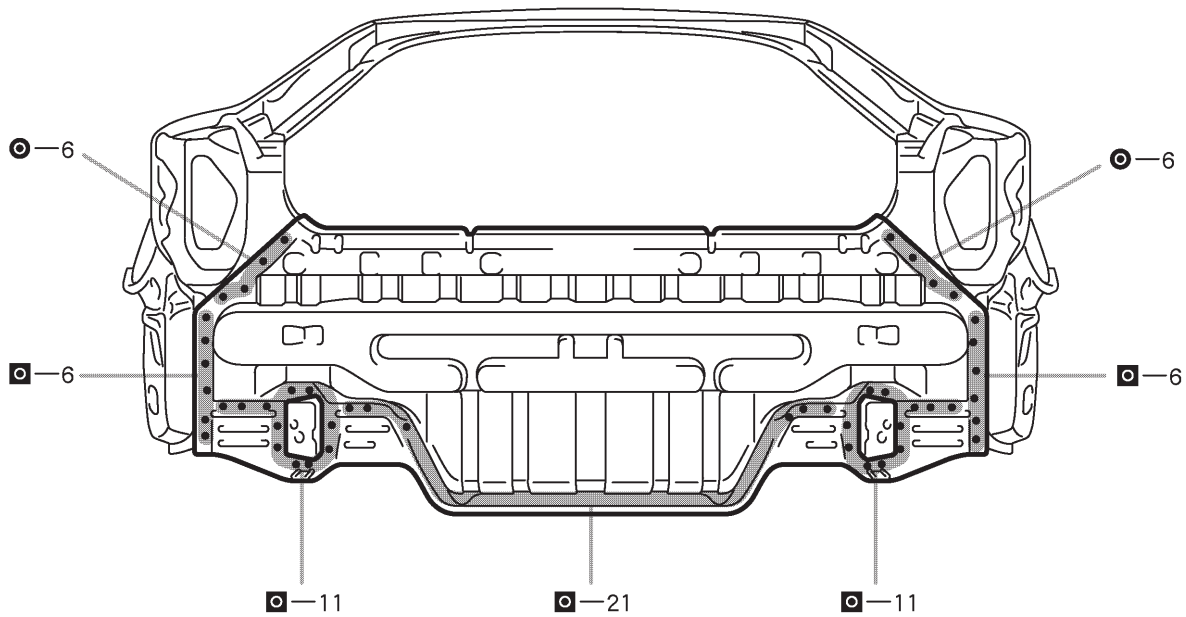
BODY LOWER BACK PANEL (ASSY) REPLACEMENT

1. REMOVE BODY LOWER BACK PANEL



2. INSTALL BODY LOWER BACK PANEL**HINT:**

Inspect the fitting of the back door and rear combination light, etc., before welding, since this affects the appearance of the finish.



3. APPLYING SEALER TO THE INSIDE OF THE VEHICLE ([See page PC-1](#))
4. APPLYING SEALER TO THE REAR LUGGAGE COMPARTMENT ([See page PC-1](#))
5. APPLYING UNDER COATING ([See page PC-5](#))
6. APPLYING ANTI-RUST AGENT
 - (a) After applying the top coat layer, apply the anti-rust agent to the inside of the necked section structural weld spots.