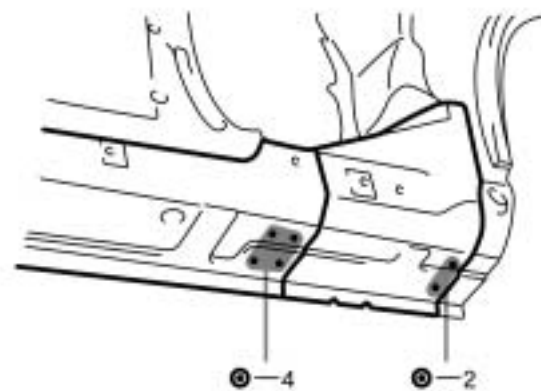
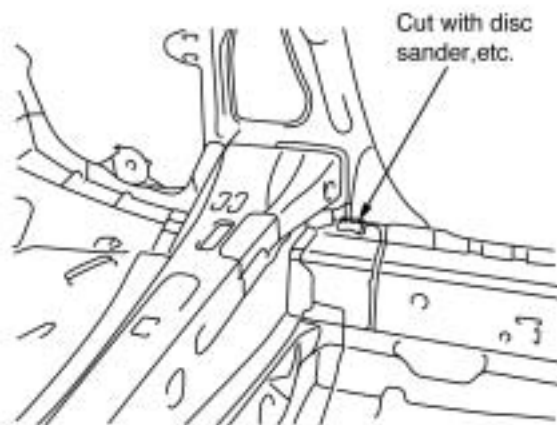
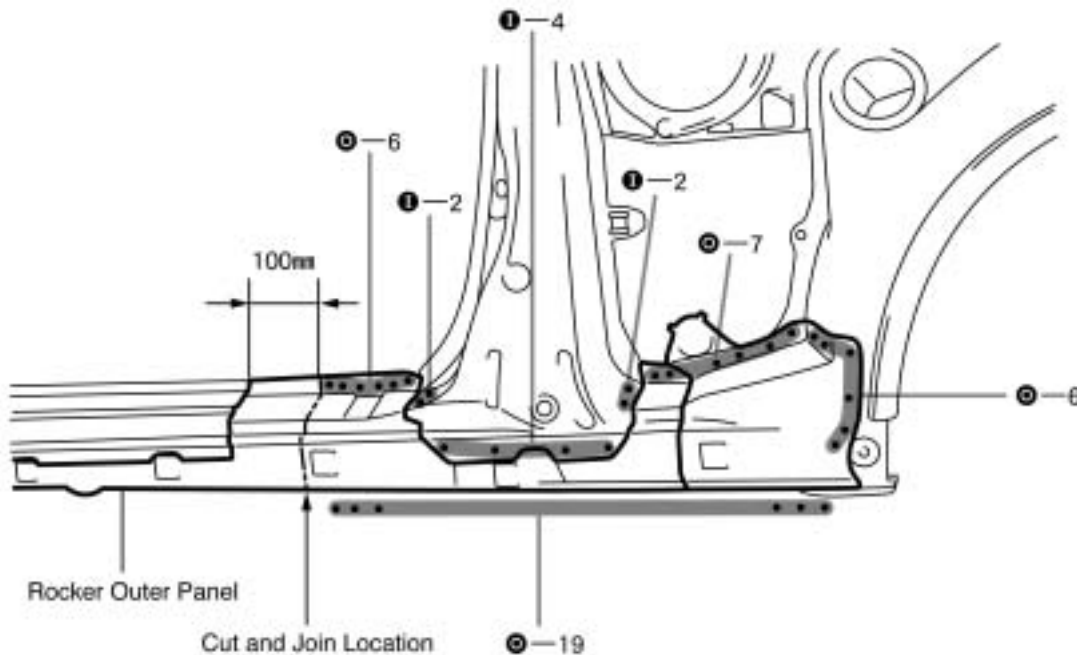


ROCKER PANEL NO.2 REINFORCEMENT (ASSY) REPLACEMENT

1. REMOVE QUARTER PANEL ([See page BP-37](#))
2. REMOVE ROCKER PANEL NO.2 REINFORCEMENT
 - (a) Cut the rocker outer panel at the location shown in the below figure and remove the rocker panel No.2 reinforcement.



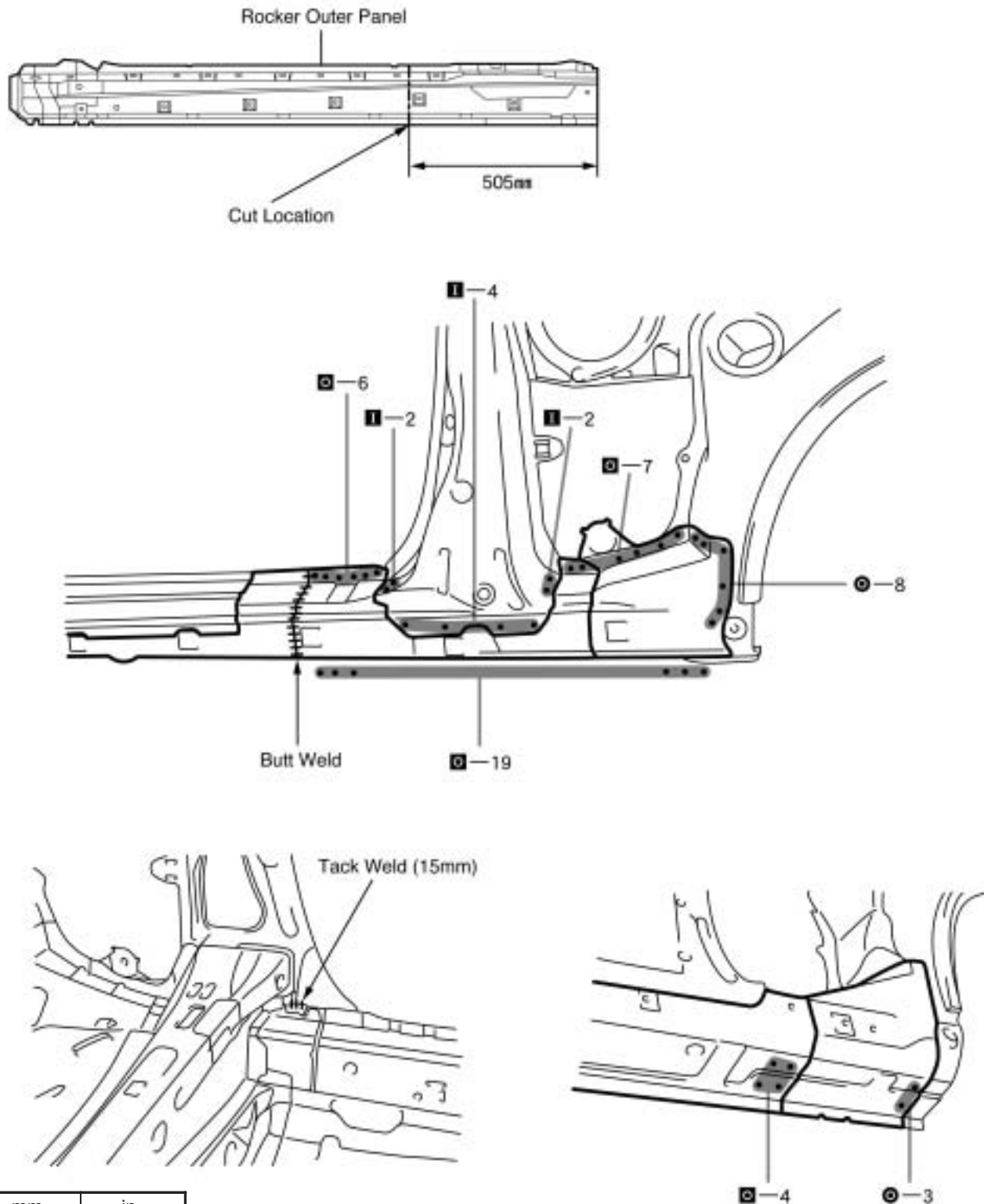
mm	in.
100	3.94

3. INSTALL ROCKER PANEL NO.2 REINFORCEMENT

HINT:

Temporarily install the quarter panel and inspect the fitting before welding, since this affects the appearance of the finish.

- (a) Cut the new parts for the rocker outer panel at the locations as shown below.



mm	in.
15	0.59
505	19.88

4. INSTALL QUARTER PANEL ([See page BP-37](#))
5. APPLYING SEALER TO THE INSIDE OF THE VEHICLE ([See page PC-1](#))
6. APPLYING SEALER TO THE REAR LUGGAGE COMPARTMENT ([See page PC-1](#))
7. APPLYING UNDER COATING ([See page PC-5](#))
8. APPLYING ANTI-RUST AGENT
 - (a) After applying the top coat layer, apply the anti-rust agent to the inside of the necked section structural weld spots.