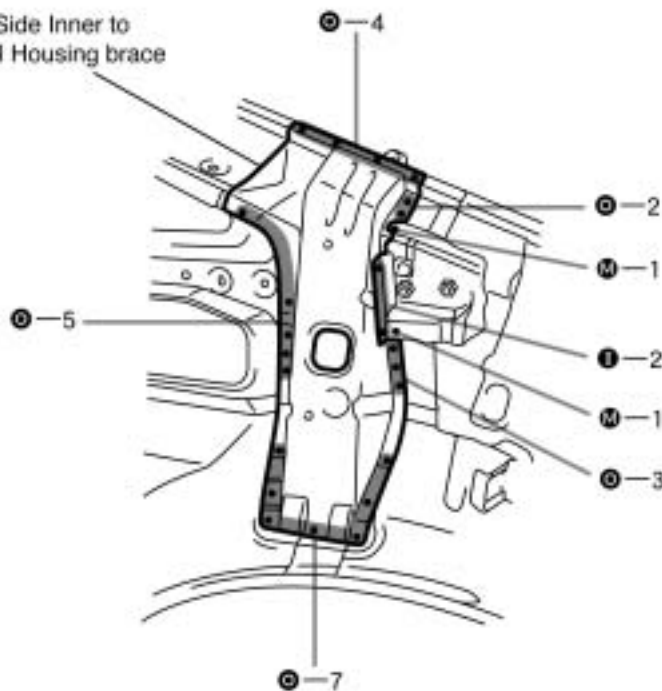


QUARTER WHEEL HOUSING OUTER PANEL (ASSY) REPLACEMENT

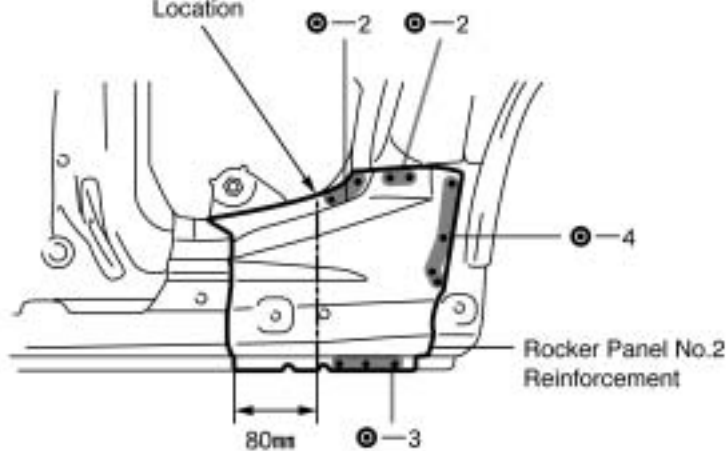
1. REMOVE QUARTER PANEL ([See page BP-37](#))
2. REMOVE QUARTER WHEEL HOUSING OUTER PANEL
 - (a) Cut and join the rocker panel No.2 reinforcement at the location as shown below.
 - (b) After removing the roof side inner to wheel housing brace, remove the quarter wheel housing outer panel.

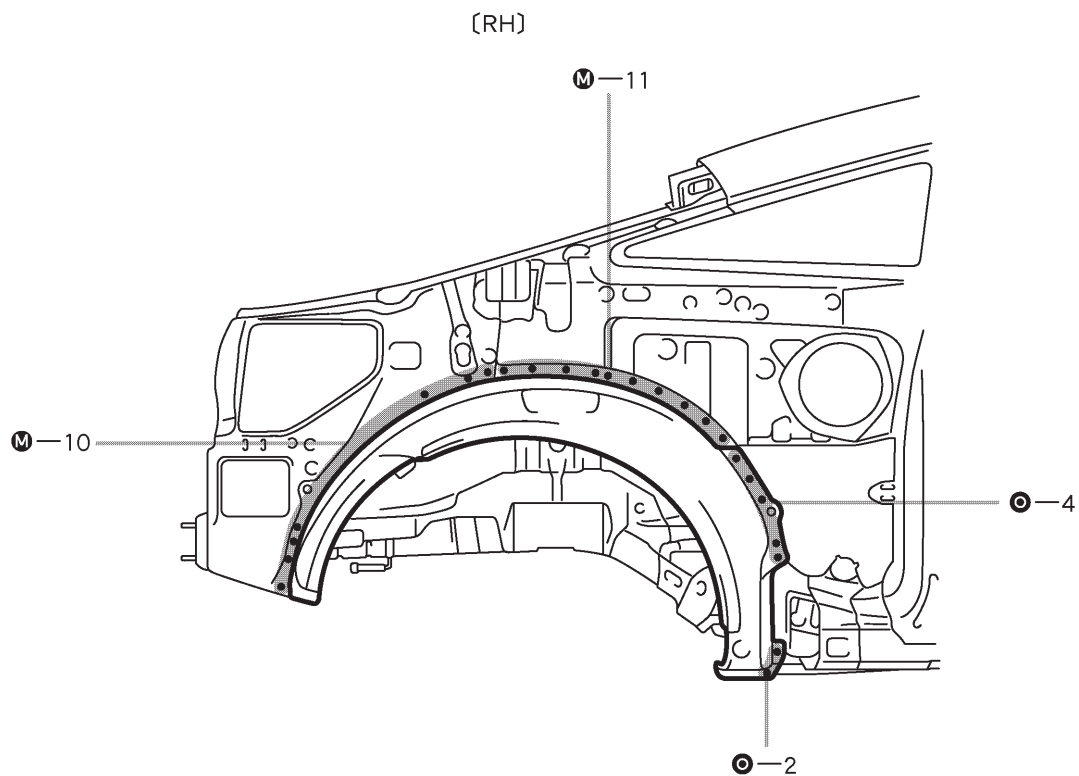
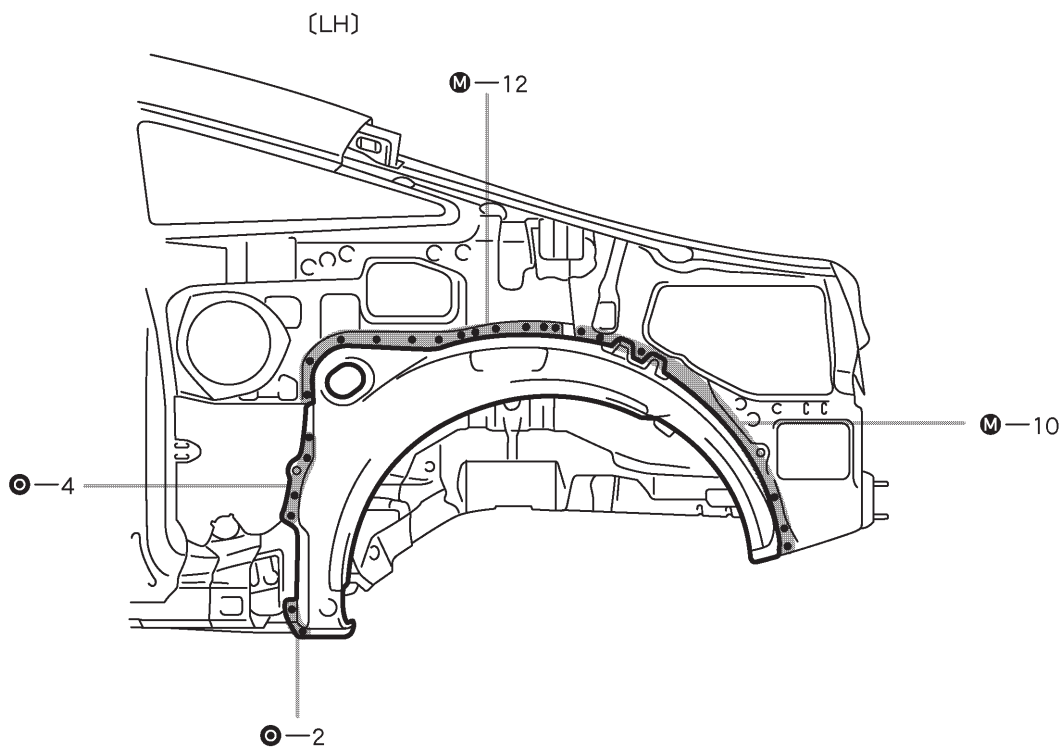
Roof Side Inner to
Wheel Housing brace



mm	in.
80	3.15

Cut and Join
Location



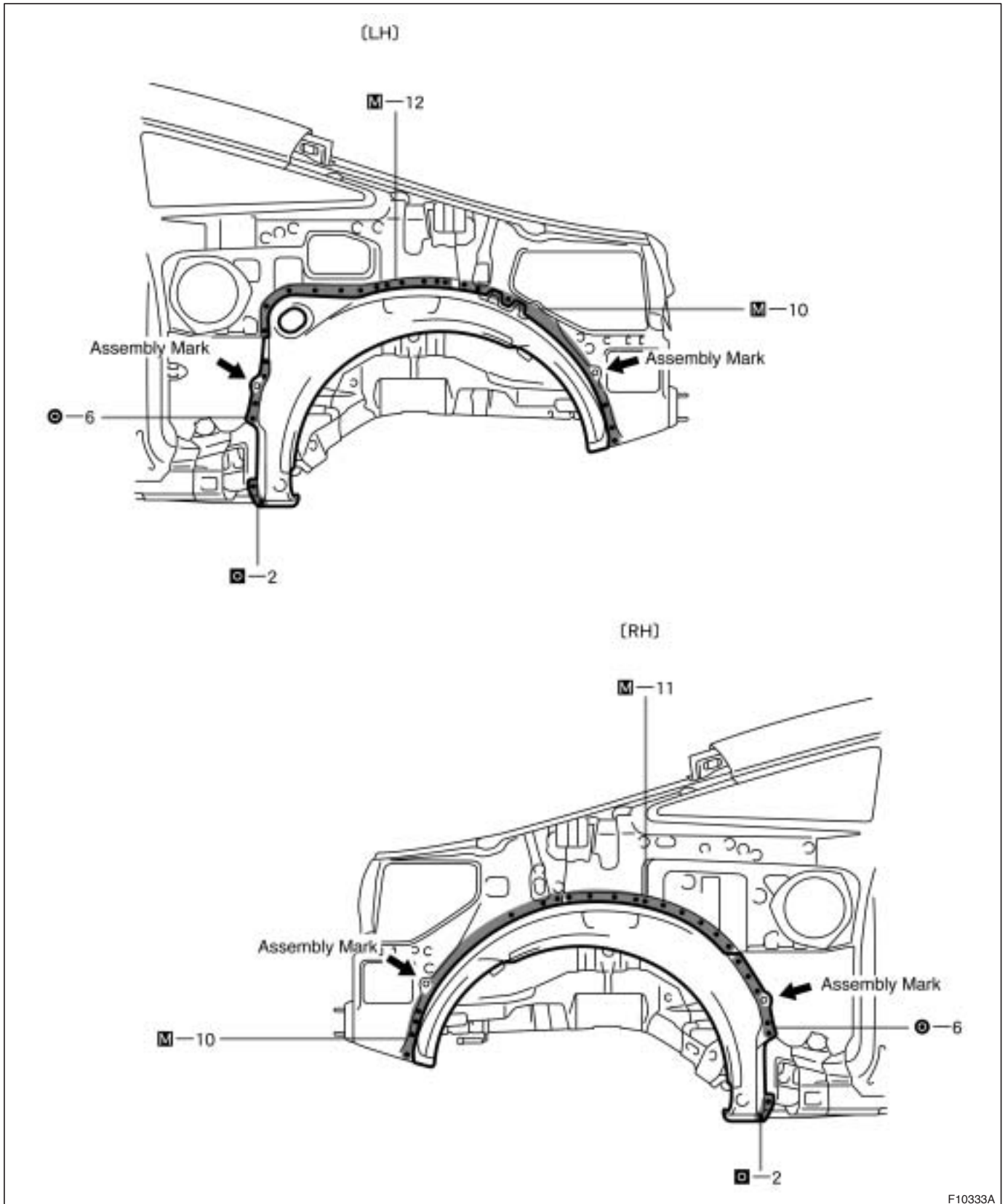


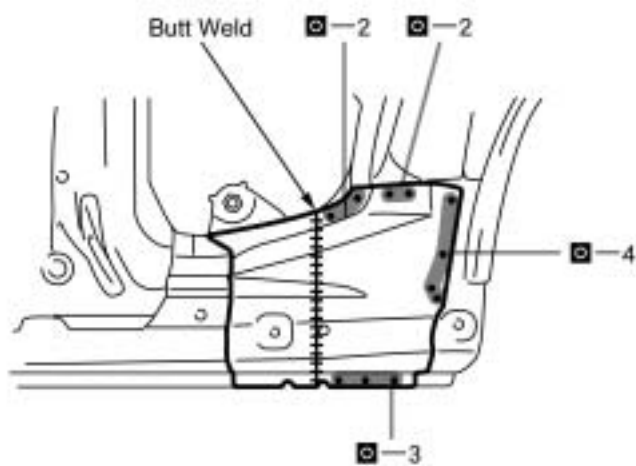
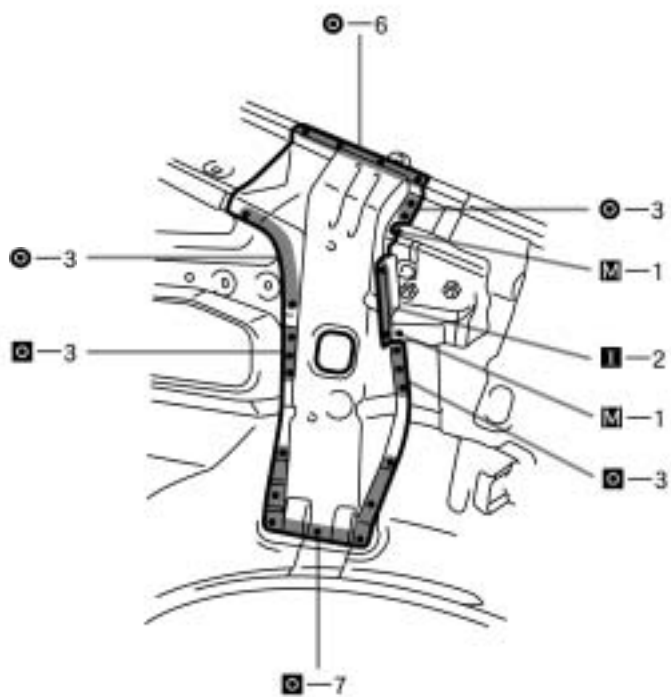
3. INSTALL QUARTER WHEEL HOUSING OUTER PANEL

HINT:

Temporarily install the quarter panel and inspect the fitting before welding, since this affects the appearance of the finish.

- (a) Determine the position of the new parts by the assembly marks of the inner and outer panels.





4. **INSTALL QUARTER PANEL** ([See page BP-37](#))
5. **APPLYING SEALER TO THE INSIDE OF THE VEHICLE** ([See page PC-1](#))
6. **APPLYING SEALER TO THE REAR LUGGAGE COMPARTMENT** ([See page PC-1](#))
7. **APPLYING UNDER COATING** ([See page PC-5](#))
8. **APPLYING ANTI-RUST AGENT**
 - (a) After applying the top coat layer, apply the anti-rust agent to the inside of the necked section structural weld spots.