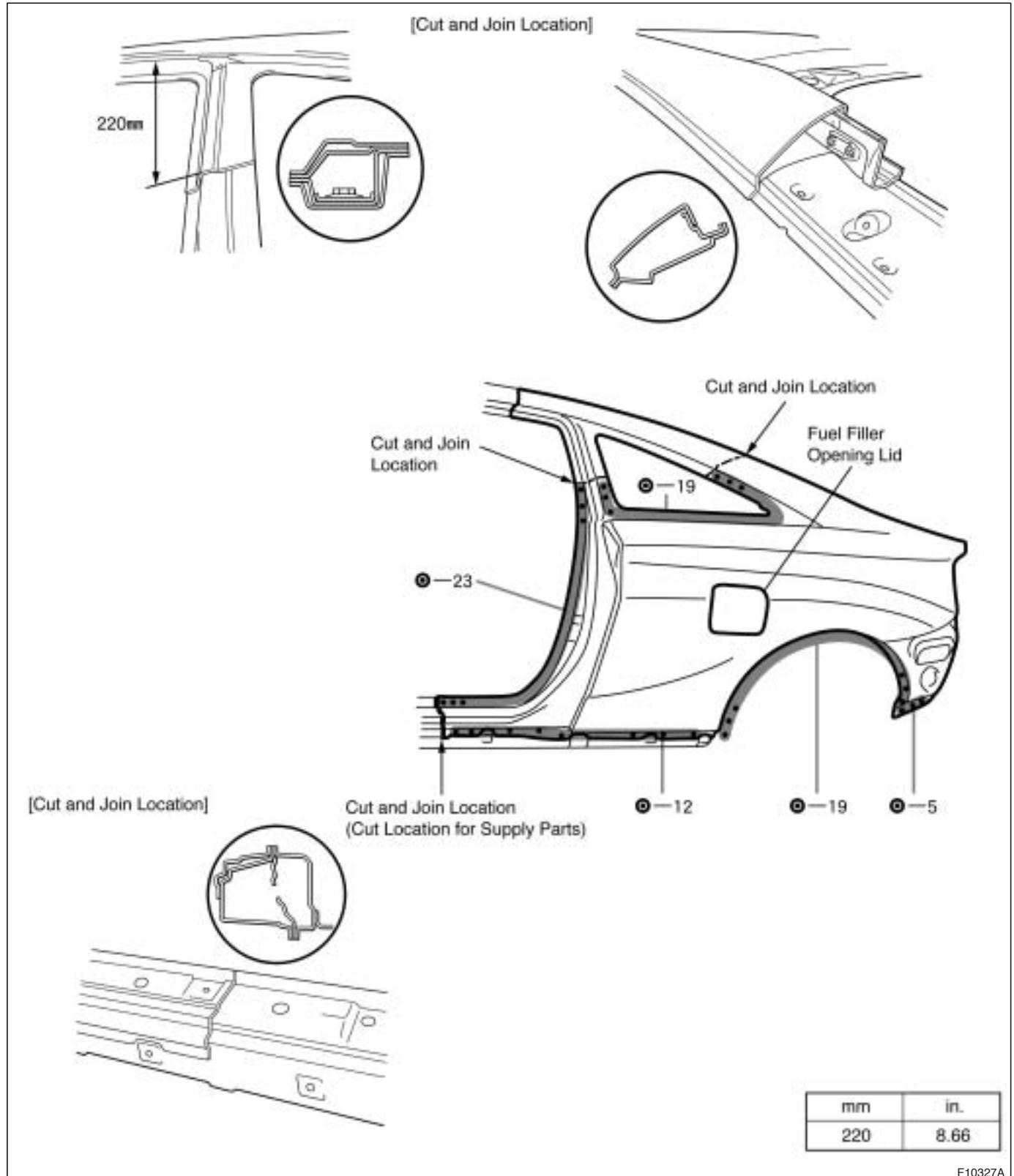
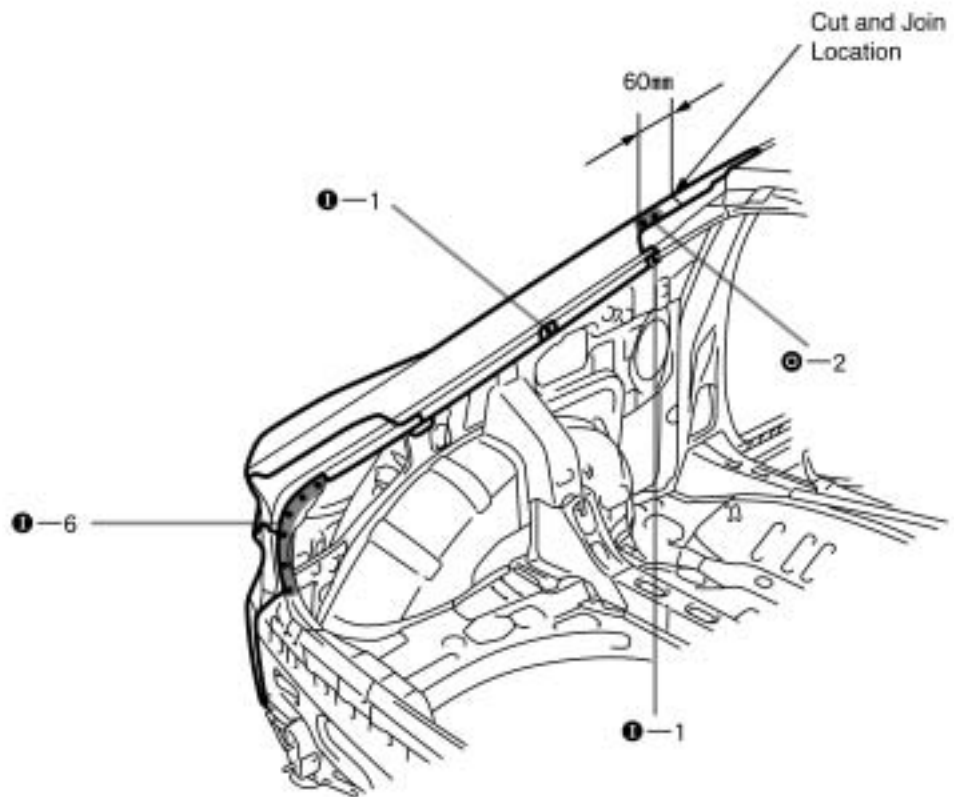
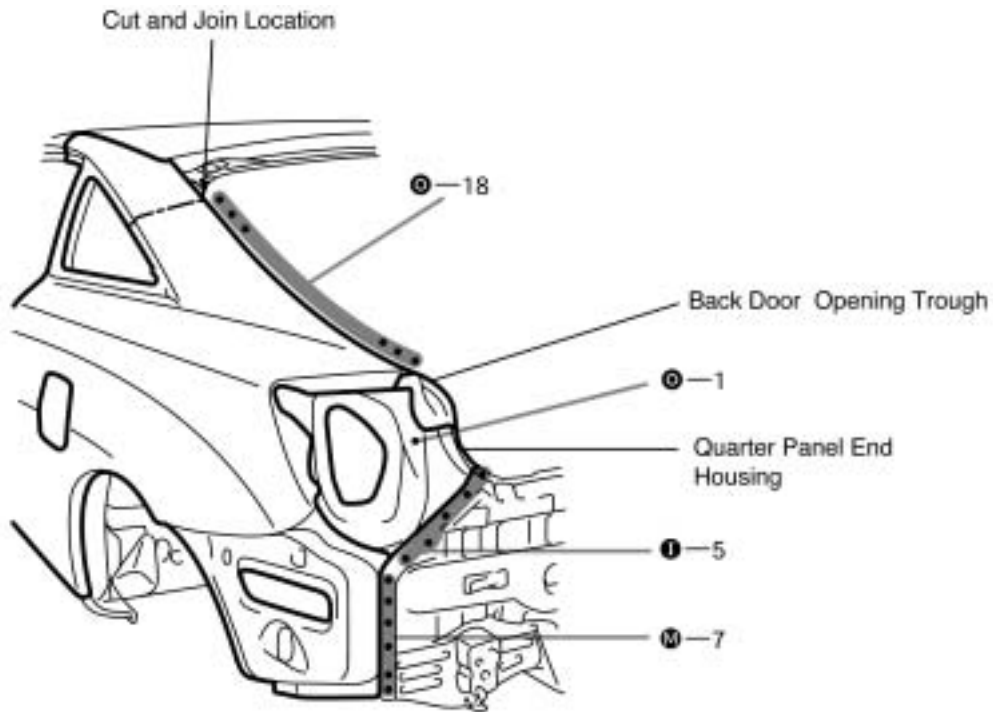


QUARTER PANEL (CUT) REPLACEMENT

1. REMOVE QUARTER PANEL

- Cut and join the parts at the locations as shown below.
- Replace the quarter panel end housing, back door opening trough and fuel filler opening lid at the same time.





mm	in.
60	2.36

2. INSTALL QUARTER PANEL

HINT:

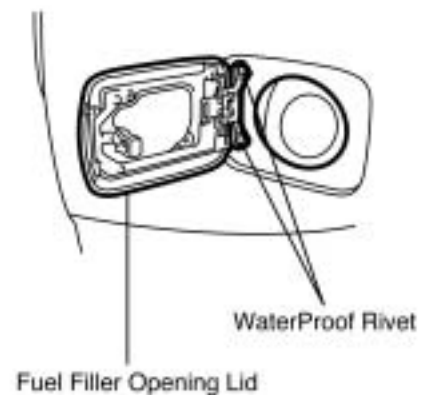
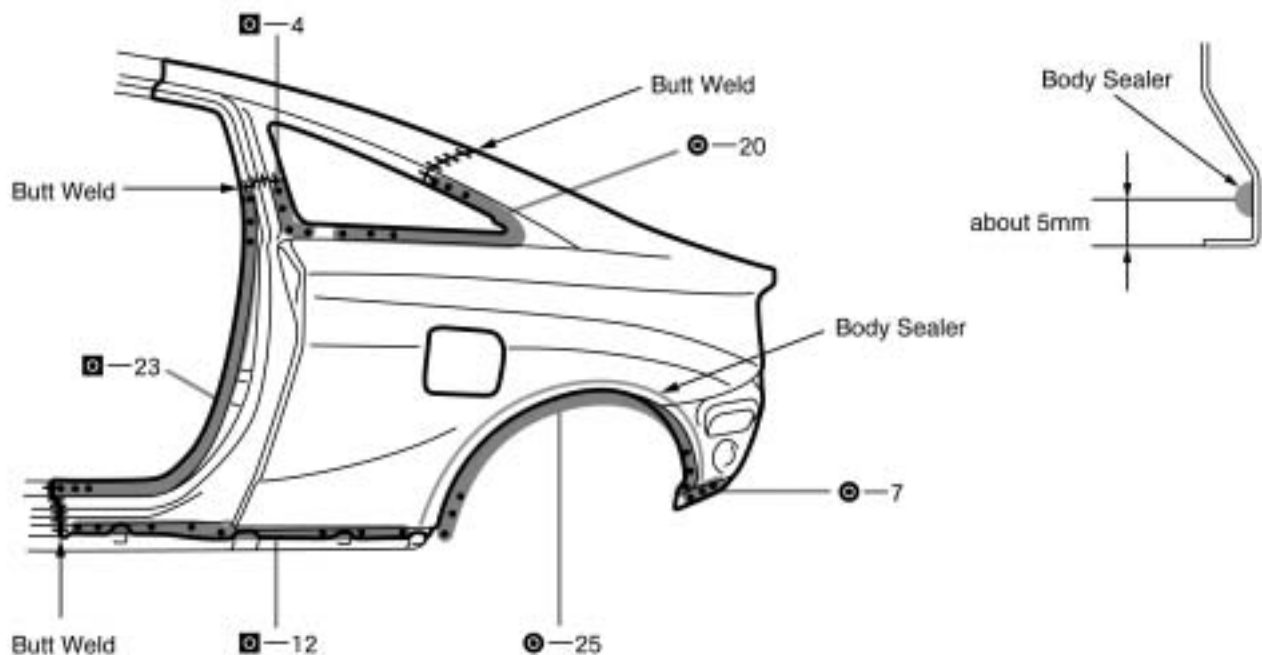
Inspect the fitting of the front door, back door and rear combination light, etc., before welding, since this affects the appearance of the finish.

- (a) Before temporarily installing the new parts, apply body sealer to the wheel arch.

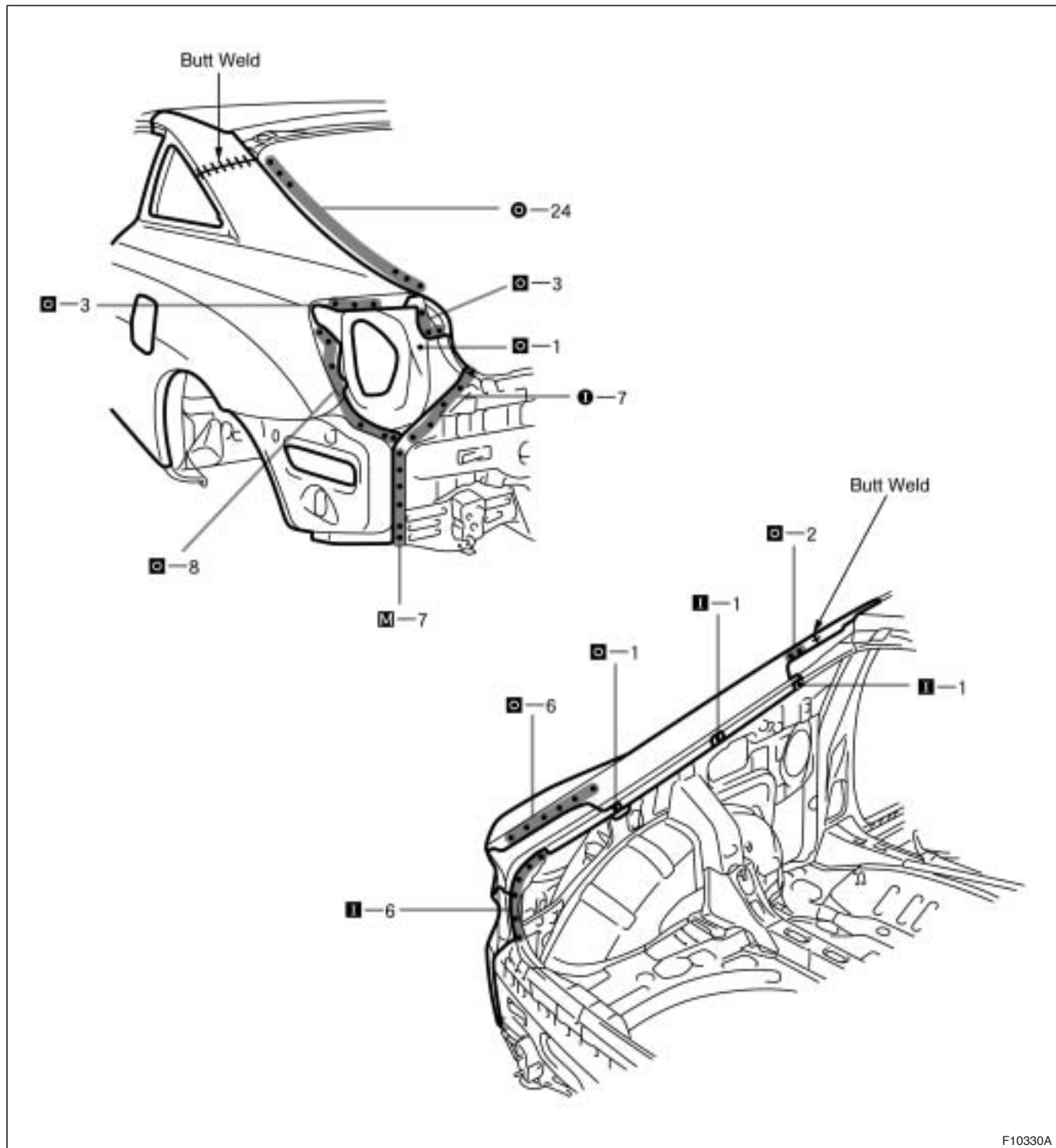
HINT:

- Apply body sealer about 5 mm (0.20 in.) from the flange, avoiding any oozing.
- Apply sealer evenly, about 3 – 4 mm (0.12 – 0.16 in.) in diameter.
- For other sealing points, refer to section PC.

- (b) Use waterproof rivets for the fuel filler opening lid installation.



mm	in.
5	0.20



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3. MEASURING THE OPENING PORTION DIMENSIONS ([See page BP-72](#))
4. APPLYING SEALER TO THE INSIDE OF THE VEHICLE ([See page PC-1](#))
5. APPLYING SEALER TO THE REAR LUGGAGE COMPARTMENT ([See page PC-1](#))
6. CHARGE THE POLYURETHANE FOAM ([See page PC-7](#))
7. APPLYING ANTI-RUST AGENT
 - (a) After applying the top coat layer, apply the anti-rust agent to the inside of the necked section structural weld spots.