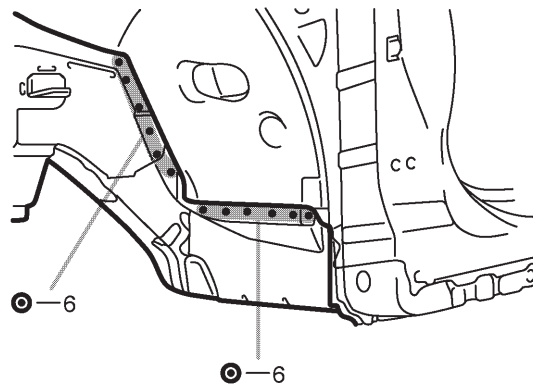
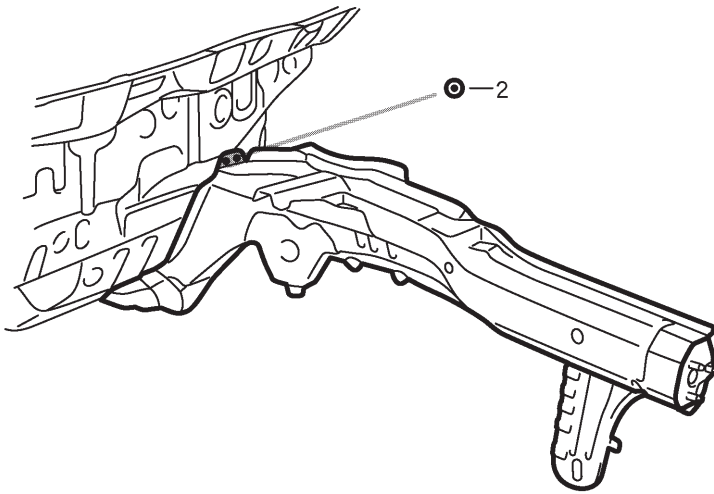
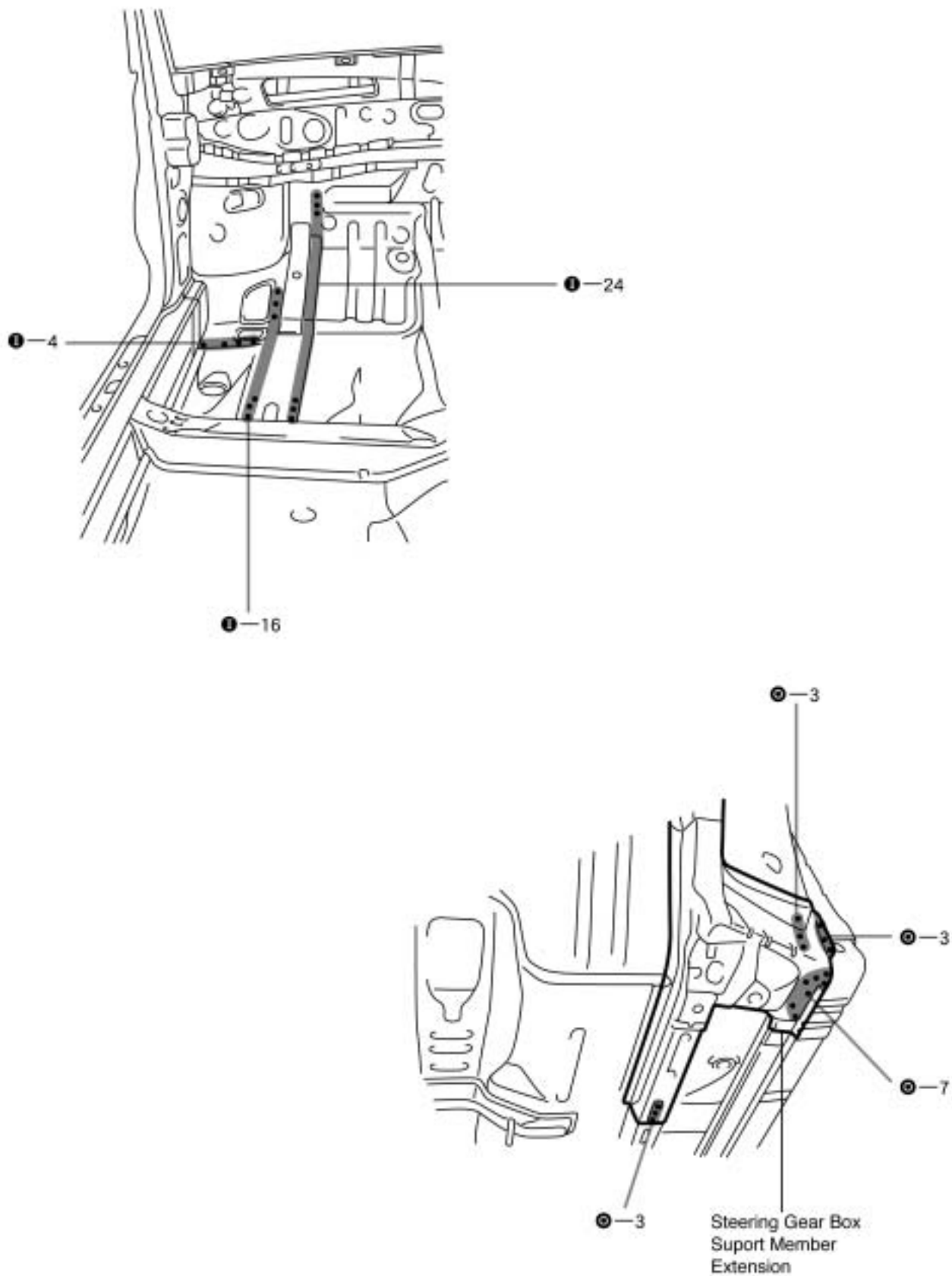


FRONT SIDE MEMBER (ASSY) REPLACEMENT

1. REMOVE RADIATOR SUPPORT ([See page BP-1](#))
2. REMOVE FRONT CROSSMEMBER ([See page BP-6](#))
3. REMOVE COWL TOP SIDE PANEL ([See page BP-14](#))
4. REMOVE FRONT FENDER APRON ([See page BP-16](#))
5. REMOVE FRONT SIDE MEMBER
 - (a) Leave the steering gear box support member extension to the vehicle, remove the front side member.



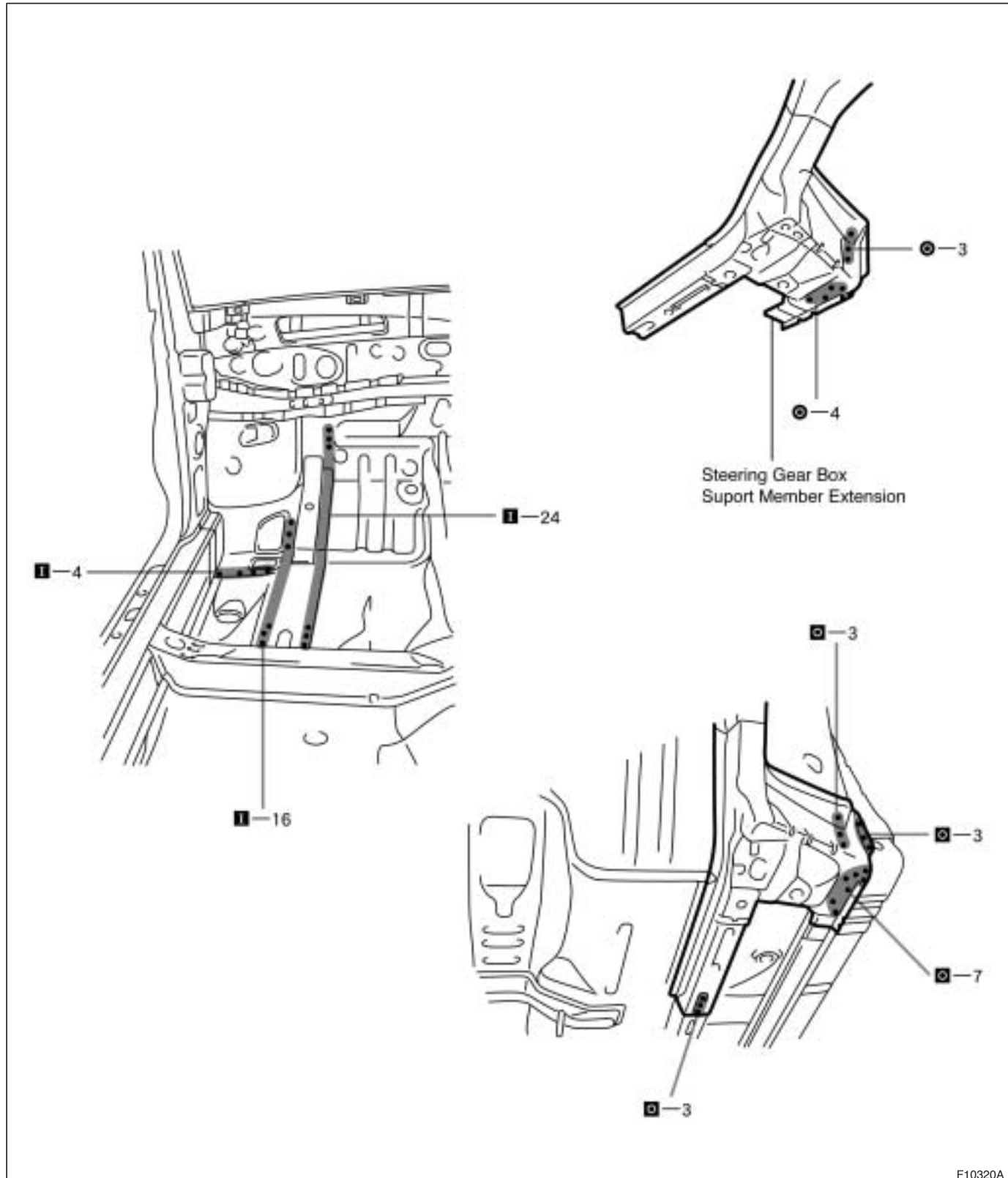


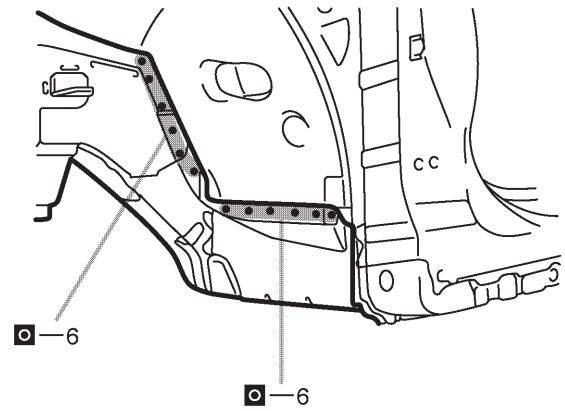
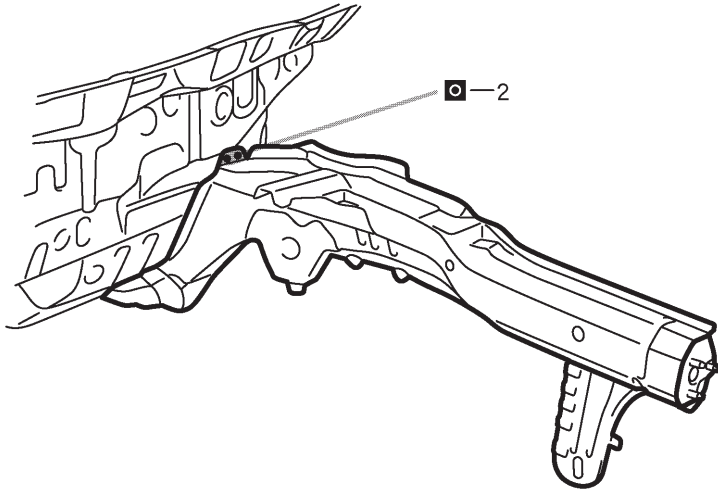
6. INSTALL FRONT SIDE MEMBER

- (a) Remove the steering gear box support member extension from the new parts of front side member.
- (b) Temporarily install the new parts and measure each part in accordance with the body dimension diagram.

HINT:

Make sure each measurement is correct, as this parts affects the front wheel alignment.





7. MEASURING THE ENGINE COMPARTMENT DIMENSIONS ([See page BP-72](#))
8. MEASURING THE UNDER BODY DIMENSIONS ([See page BP-72](#))
9. INSTALL FRONT FENDER APRON ([See page BP-16](#))
10. INSTALL COWL TOP SIDE PANEL ([See page BP-14](#))
11. INSTALL FRONT CROSSMEMBER ([See page PB-6](#))
12. INSTALL RADIATOR SUPPORT ([See page BP-1](#))
13. APPLYING SEALER TO THE ENGINE COMPARTMENT ([See page PC-1](#))
14. APPLYING SEALER TO THE INSIDE OF THE VEHICLE ([See page PC-1](#))
15. APPLYING UNDER COATING ([See page PC-5](#))
16. REPLACEMENT SILENCER SHEET ([See page PC-8](#))
17. APPLYING ANTI-RUST AGENT
 - (a) After applying the top coat layer, apply the anti-rust agent to the inside of the necked section structural weld spots.