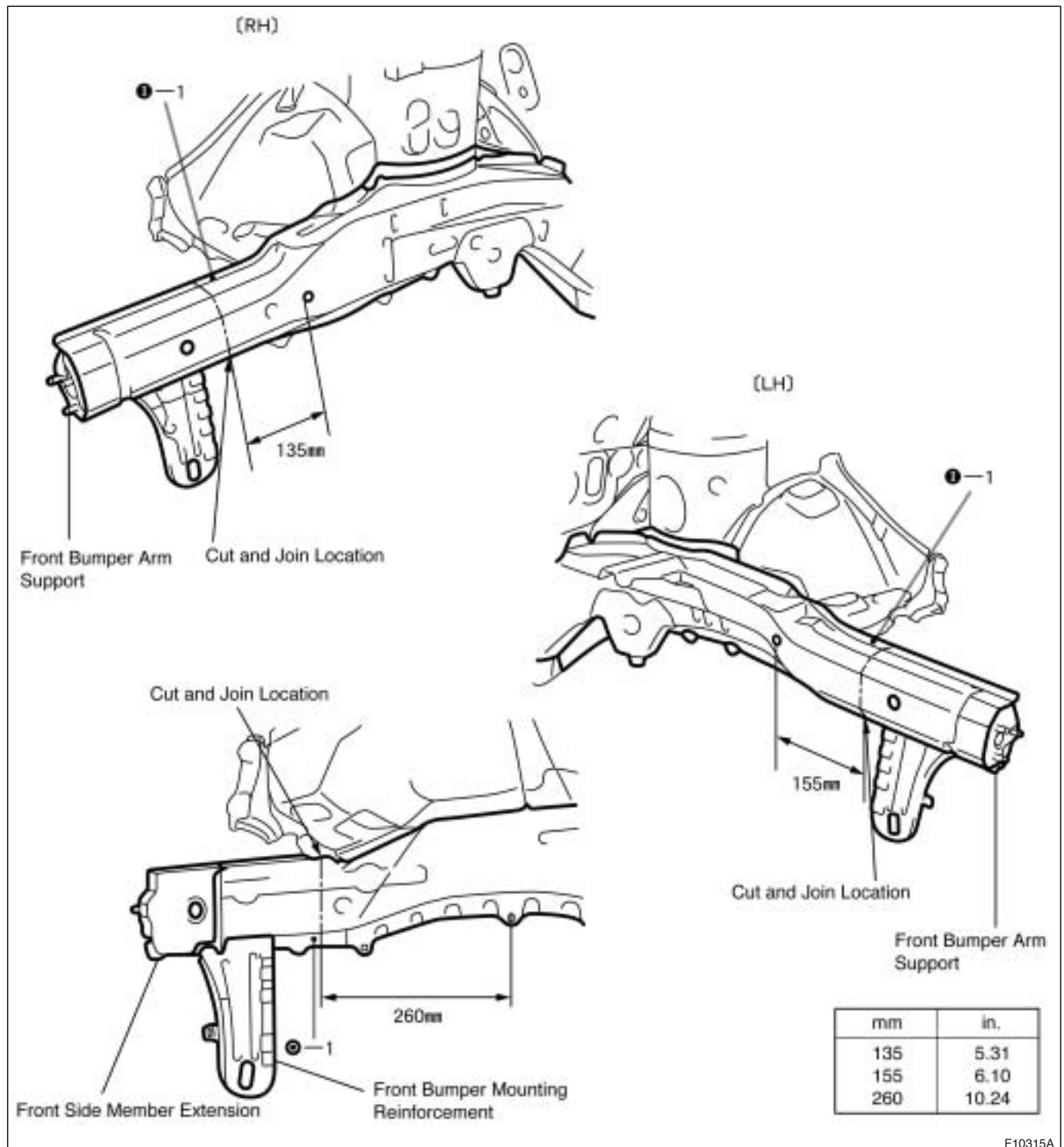


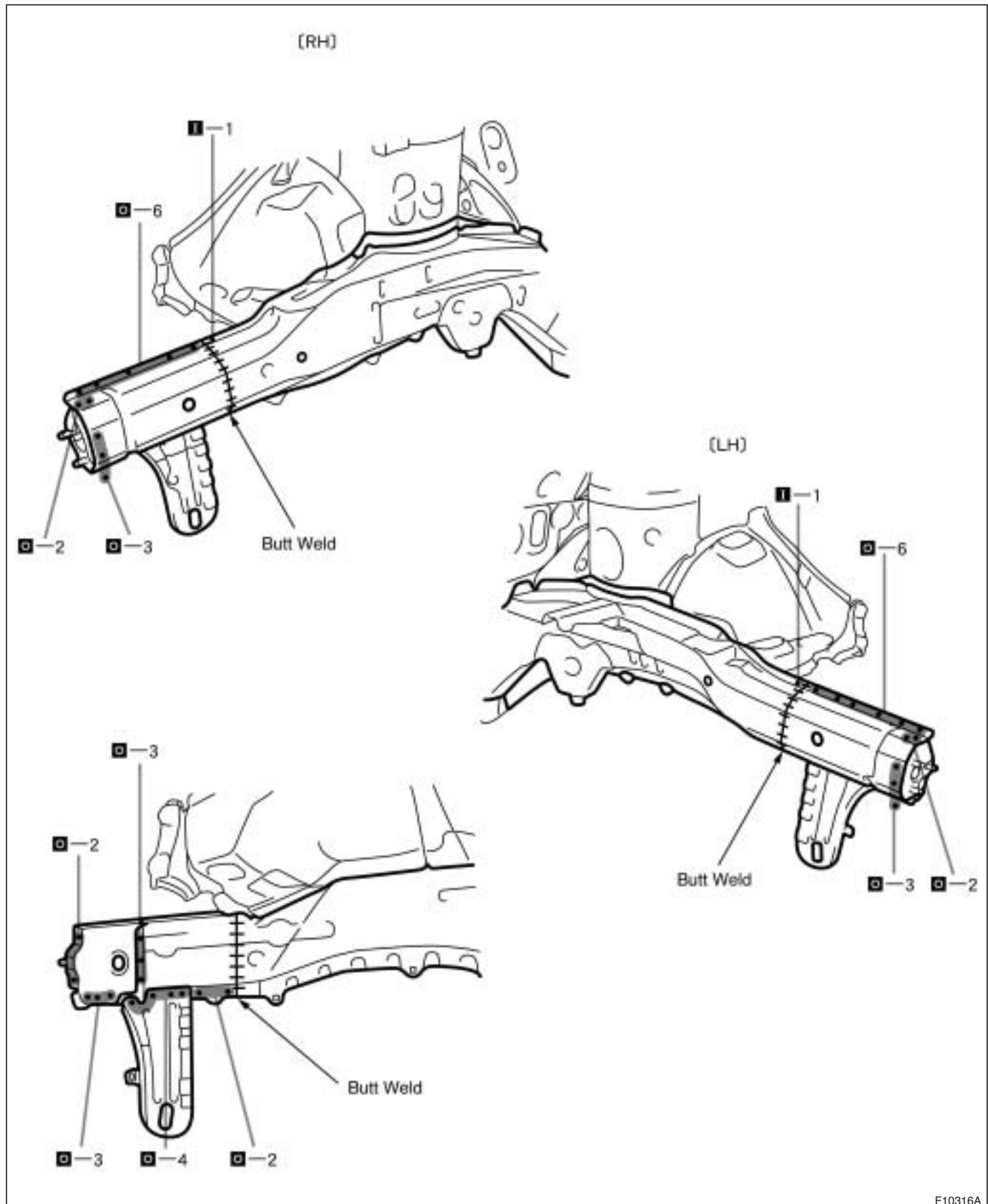
FRONT SIDE MEMBER (CUT-P) REPLACEMENT

1. REMOVE RADIATOR SUPPORT (See page BP-1)
2. REMOVE FRONT CROSSMEMBER (See page BP-6)
3. REMOVE FRONT SIDE MEMBER
 - (a) Cut and join the parts at the locations as shown below.



4. INSTALL FRONT SIDE MEMBER

- (a) Temporarily install the new parts and measure each part in accordance with the body dimension diagram.



5. MEASURING THE ENGINE COMPARTMENT DIMENSIONS ([See page BP-72](#))
6. MEASURING THE UNDER BODY DIMENSIONS ([See page BP-72](#))
7. INSTALL FRONT CROSSMEMBER ([See page BP-6](#))
8. INSTALL RADIATOR SUPPORT ([See page BP-1](#))
9. APPLYING ANTI-RUST AGENT
 - (a) After applying the top coat layer, apply the anti-rust agent to the inside of the necked section structural weld spots.