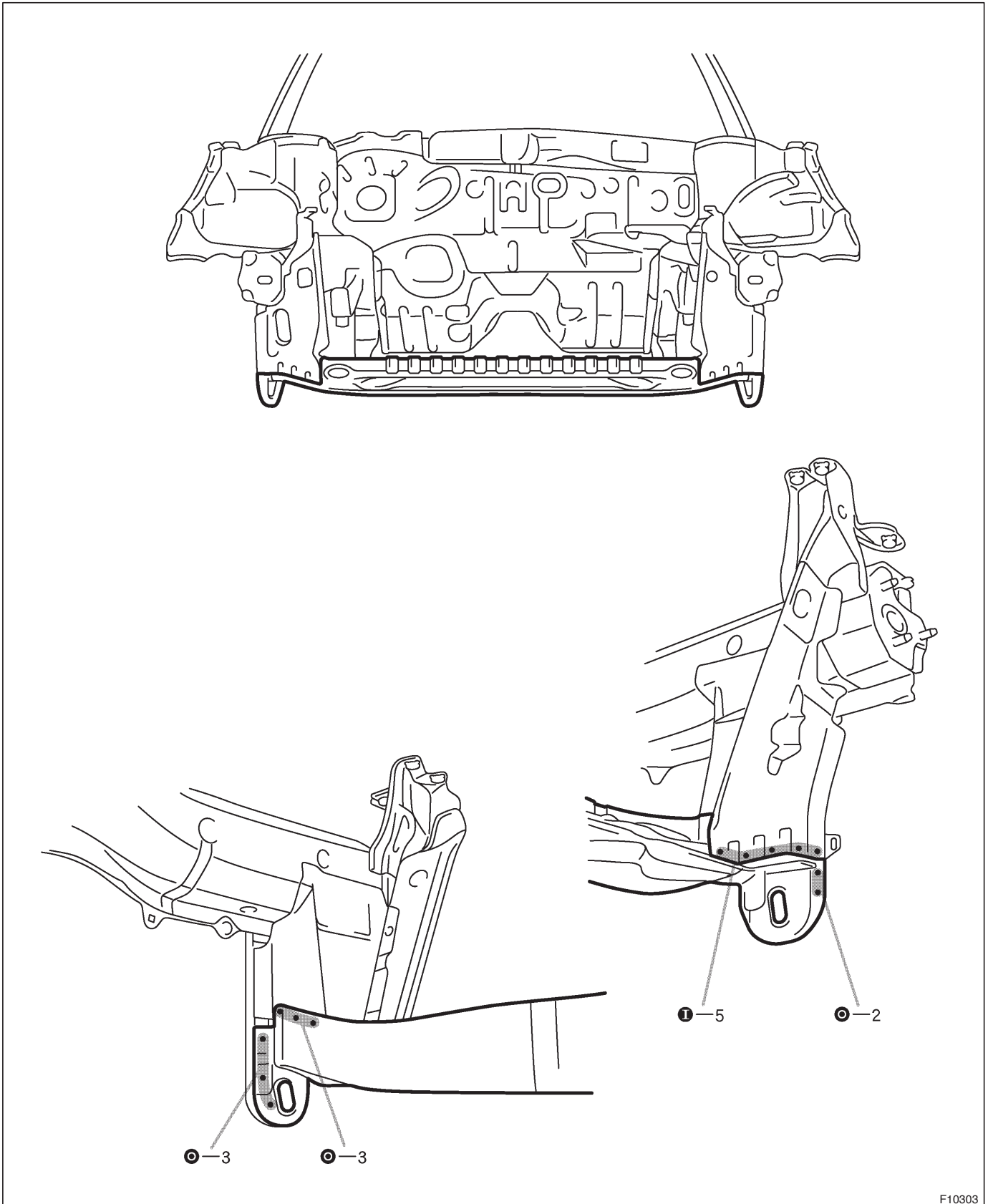


FRONT CROSSMEMBER FRONT (ASSY) REPLACEMENT

1. REMOVE FRONT CROSSMEMBER FRONT

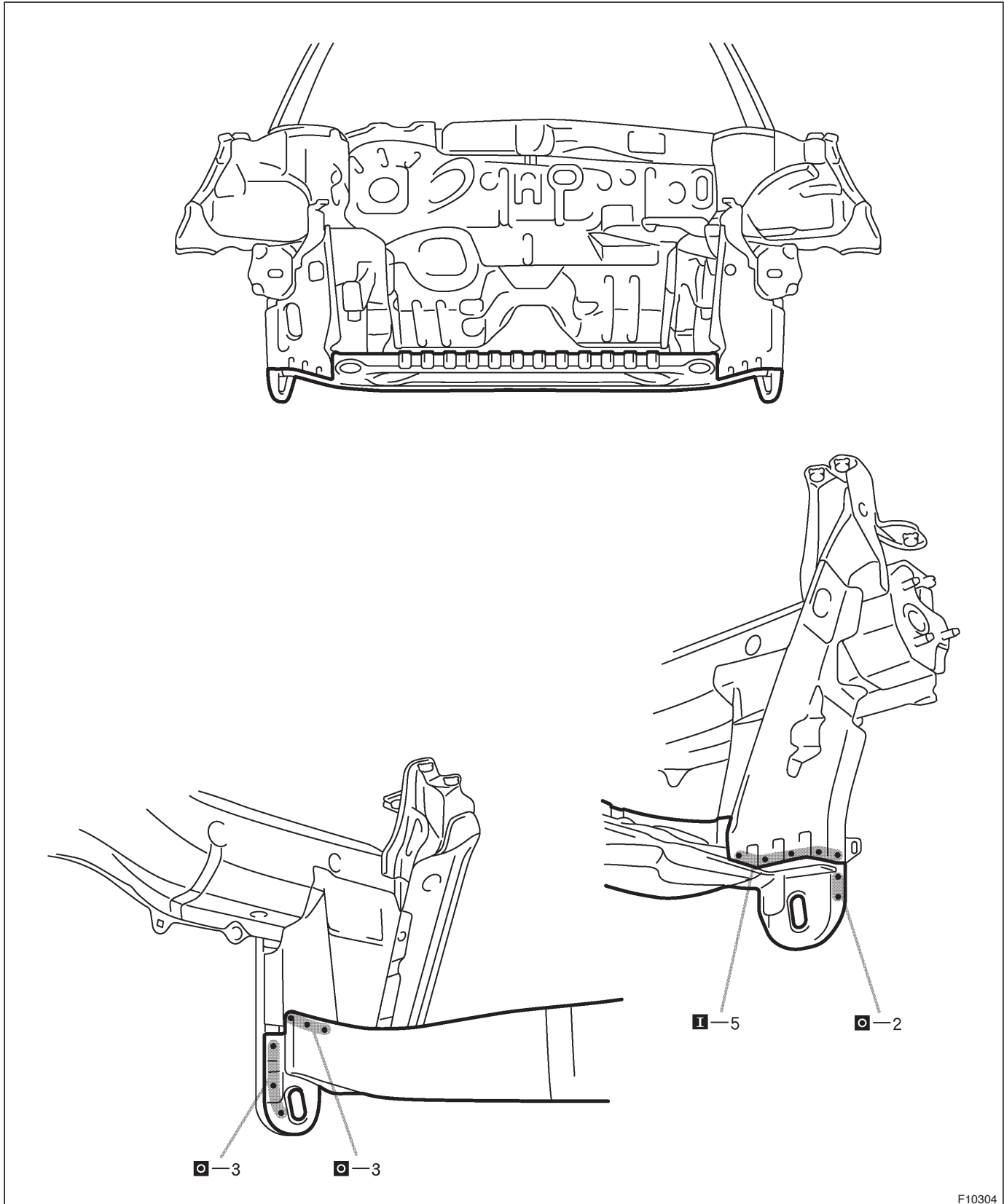


2. INSTALL FRONT CROSSMEMBER FRONT

- (a) Temporarily install the new parts and measure each part in accordance with the body dimension diagram.

HINT:

First install the radiator upper support and hood lock support.



3. MEASURING THE ENGINE COMPARTMENT DIMENSIONS ([See page BP-72](#))
4. MEASURING THE UNDERBODY DIMENSIONS ([See page BP-72](#))
5. APPLYING ANTI-RUST AGENT
 - (a) After applying the top coat layer, apply the anti-rust agent to the inside of the necked section structural weld spots.