

General Description

POWER ASSISTED SYSTEM (POWER STEERING)

1. General Description

A: SPECIFICATION

Whole system	Minimum turning radius	m (ft)	5.7 (18.7)
	Steering angle	Inner wheel	37.0°±1.5°
		Outer wheel	32.0°±1.5
	Steering wheel diameter	mm (in)	375 (14.76)
Lock to lock turn			3.44
Gearbox	Type	Rack and Pinion, Integral	
	Backlash	0 (automatic adjusting)	
	Valve (power steering system)	Rotary valve	
Pump (Power steering system)	Type	Vane pump	
	Oil tank	Installed on body	
	Specific output	cm ³ (cu in)/rev.	9.6 (0.586)
	Relief pressure	kPa (kg/cm ² , psi)	8,800 — 9,400 (90 — 96, 1,276 — 1,363)
	Hydraulic fluid control	Engine speed sensitive	
	Hydraulic fluid	L (US qt, Imp qt)	1,000 rpm: 7.0 (7.4, 6.2) 3,000 rpm: 6.0 (6.3, 5.3)
	RPM range	rpm	500 — 8,600
	Direction of rotation	Clockwise	
	Capacity	Oil tank	0.2 (0.2, 0.2)
Hydraulic oil (Power steering system)		Whole system	0.9 (1.0, 0.8)

Steering wheel	Free play	mm (in)	17 (0.67)
Steering shaft	Clearance between the steering wheel and column cover	mm (in)	3.0 (0.12)
Steering gearbox (Power steering system)	Sliding resistance	N (kgf, lb)	343 (35, 77) or less Difference between right and left sliding resistance: 20% or less
	Rack shaft play in the radial direction	Right-turn steering	0.4 (0.016) or less
		Left-turn steering	Play in the vertical direction: 0.6 (0.024) or less Play in the horizontal direction: 0.4 (0.016) or less
	Input shaft play	In radial direction	0.26 (0.0102) or less
		In axial direction	Without play
	Rotational resistance	N (kgf, lb)	Maximum allowable value: 13 (1.3, 2.9) or less Difference between right and left sliding resistance: 20% or less
Oil pump (Power steering system)	Pulley shaft	Radial play	0.2 (0.008) or less
		Axial play	0.6 (0.024) or less
	Pulley	Ditch deflection	1.0 (0.039) or less
		Rotational resistance	9.22 (0.94, 2.07) or less
	Regular pressure (unloaded)	kPa (kg/cm ² , psi)	981 (10, 142) or less
Steering wheel effort (Power steering system)	At standstill with engine idling on paved road	N (kgf, lb)	29.4 (3.0, 6.6) or less
	At standstill with engine stalled on paved road	N (kgf, lb)	294.2 (30, 66.2) or less

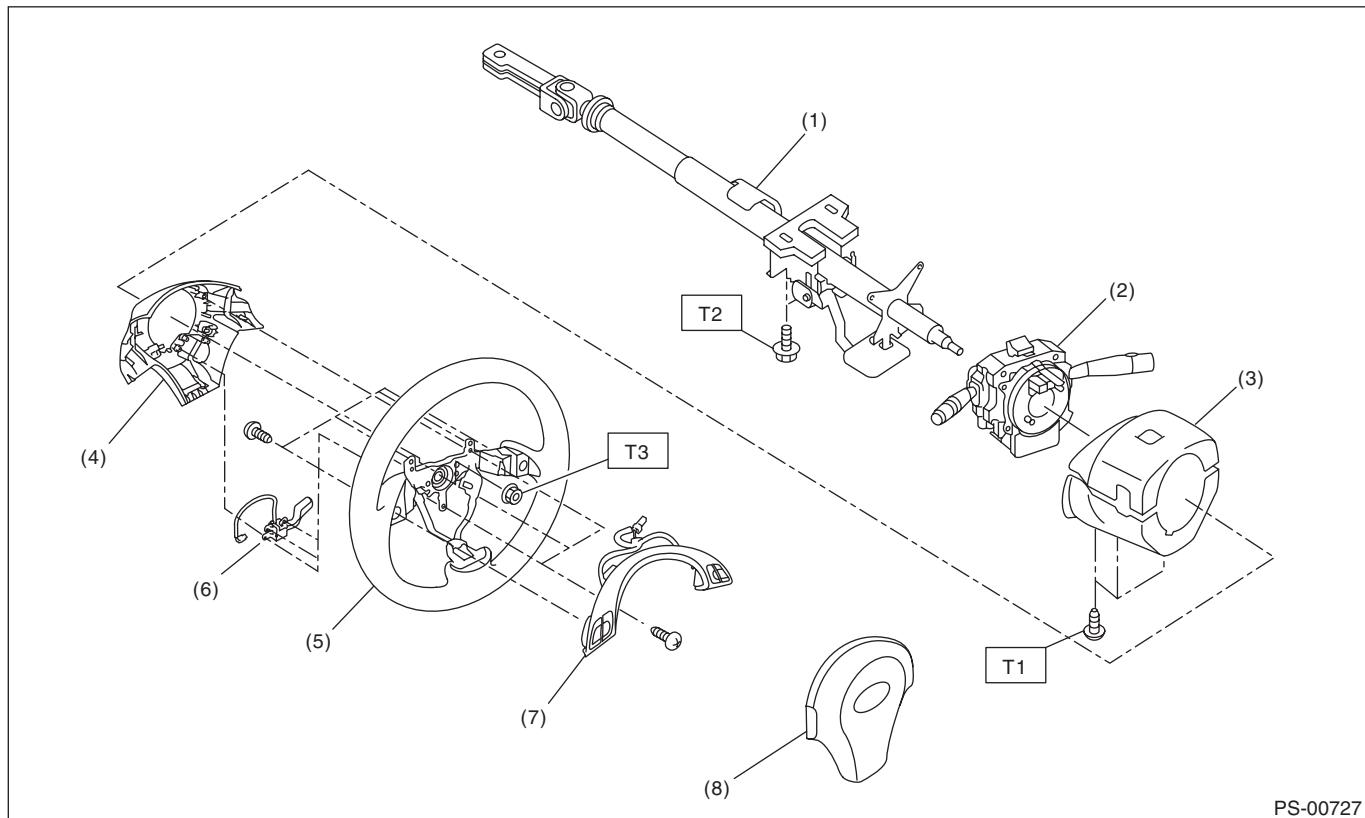
Recommended power steering fluid
SUBARU ATF or ATF DEXRON III

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B: COMPONENT

1. STEERING WHEEL AND COLUMN



PS-00727

(1)	Steering shaft	(5)	Steering wheel
(2)	Steering roll connector	(6)	Cruise control switch
(3)	Column cover	(7)	Satellite switch
(4)	Steering wheel lower cover	(8)	Airbag module

Tightening torque: N·m (kgf·m, ft·lb)

T1: 1.2 (0.12, 0.89)

T2: 20 (2.0, 14.8)

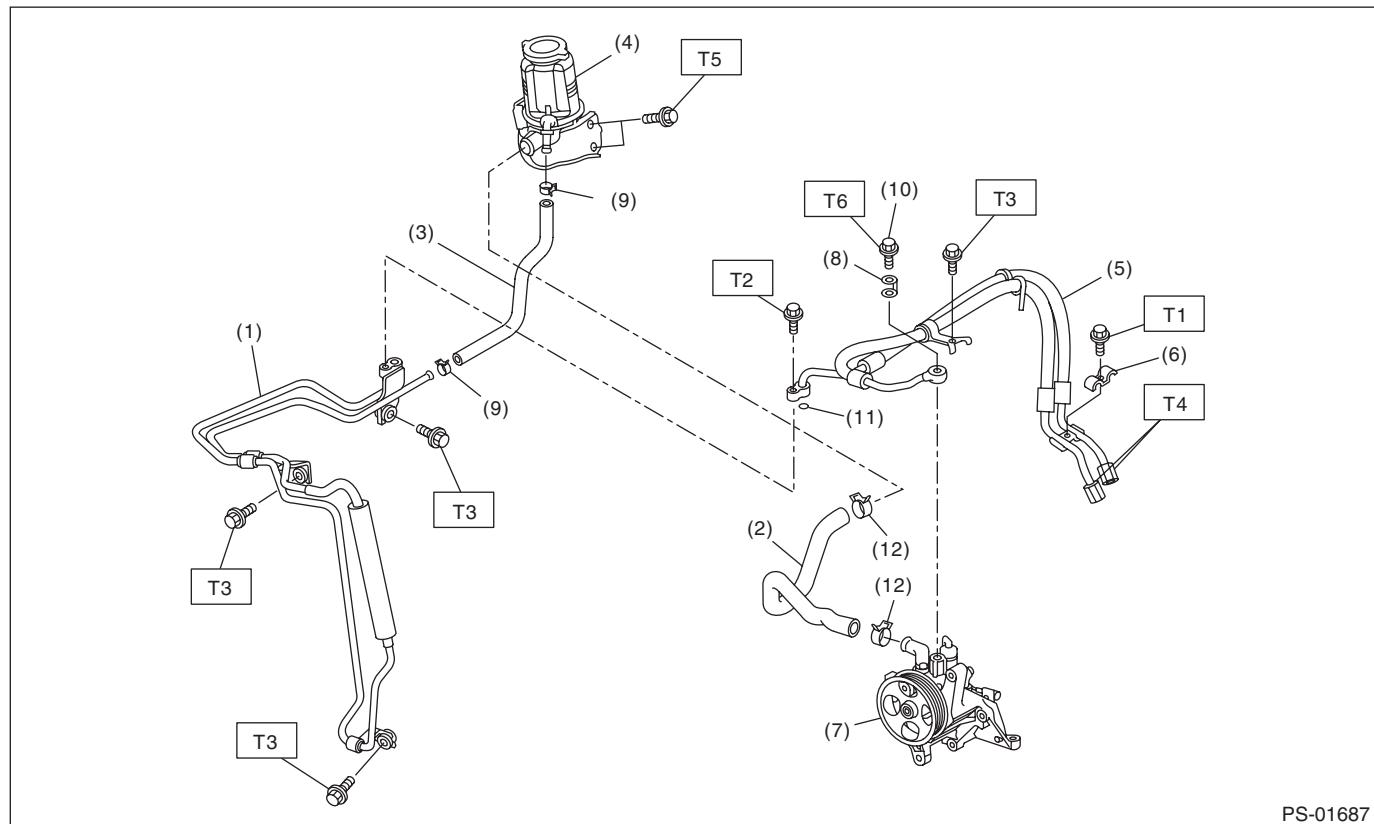
T3: 39 (4.0, 28.8)

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2. POWER ASSISTED SYSTEM

- Hose and tank



PS-01687

(1)	Oil cooler pipe
(2)	Suction hose
(3)	Return hose
(4)	Reservoir tank
(5)	Hose
(6)	Clamp E
(7)	Oil pump
(8)	Eyebolt gasket
(9)	Clip
(10)	Eyebolt
(11)	O-ring
(12)	Clip hose suction

Tightening torque: N·m (kgf·m, ft-lb)

T1: 8 (0.8, 5.9)

T2: 10 (1.0, 7.4)

T3: 13 (1.3, 9.6)

T4: 15 (1.5, 11.1)

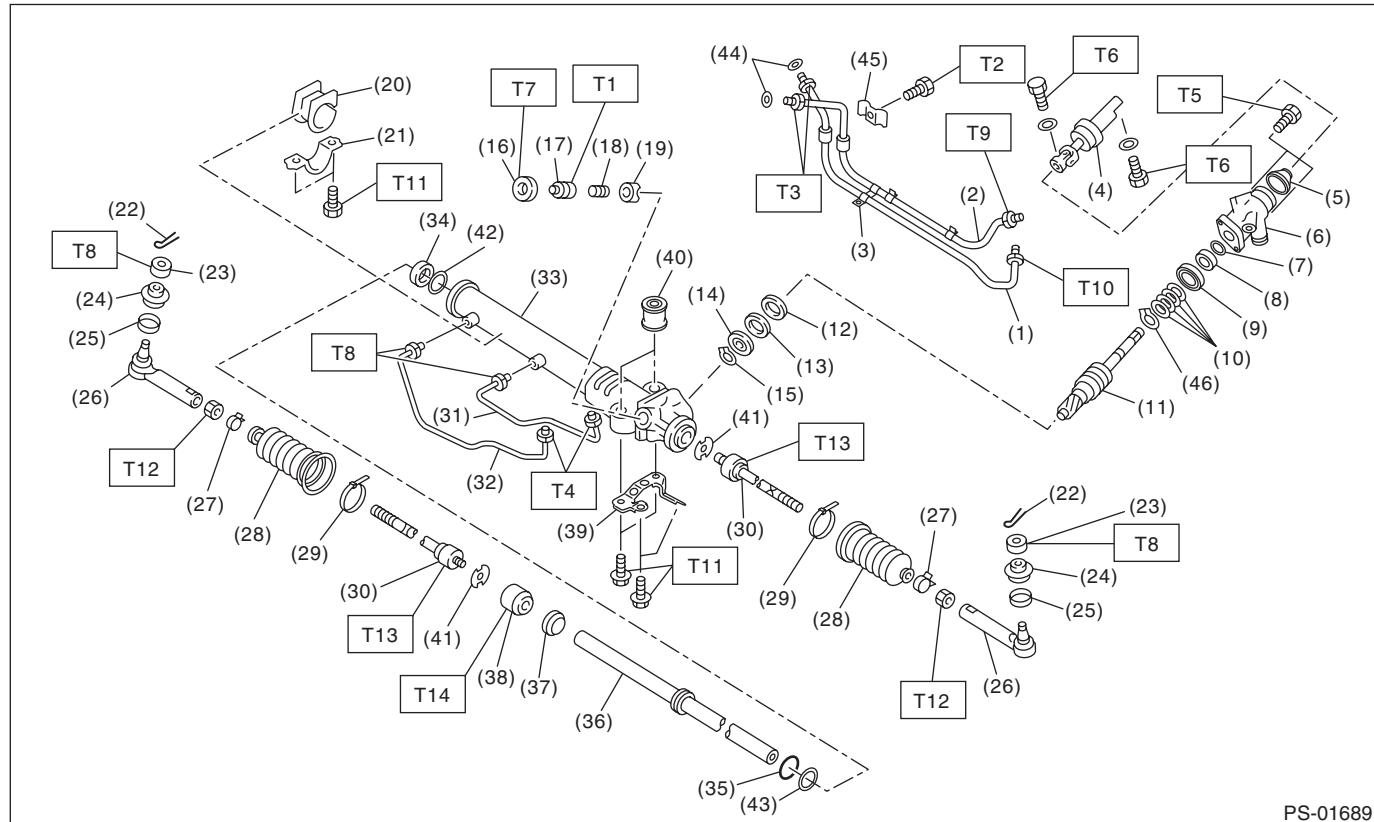
T5: 33 (3.4, 24.3)

T6: 40 (4.1, 29.5)

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- Gearbox



PS-01689

(1) Feed pipe	(22) Cotter pin	(43) O-ring
(2) Return pipe	(23) Castle nut	(44) O-ring
(3) Clip	(24) Dust cover	(45) Bracket
(4) Universal joint	(25) Clip	(46) Snap ring
(5) Dust seal	(26) Tie-rod end	
(6) Valve housing	(27) Clip	
(7) O-ring	(28) Boot	
(8) Oil seal	(29) Band	
(9) Bushing	(30) Tie-rod	
(10) Seal ring	(31) Pipe B	
(11) Pinion & valve ASSY	(32) Pipe A	
(12) Oil seal	(33) Steering body	
(13) Wave washer	(34) Oil seal	
(14) Ball bearing	(35) Piston seal ring	
(15) Snap ring	(36) Rack	
(16) Lock nut	(37) Oil seal	
(17) Adjusting screw	(38) Holder	
(18) Spring	(39) Stiffener	
(19) Sleeve	(40) Bushing	
(20) Adapter	(41) Lock washer	
(21) Clamp	(42) Back-up ring	

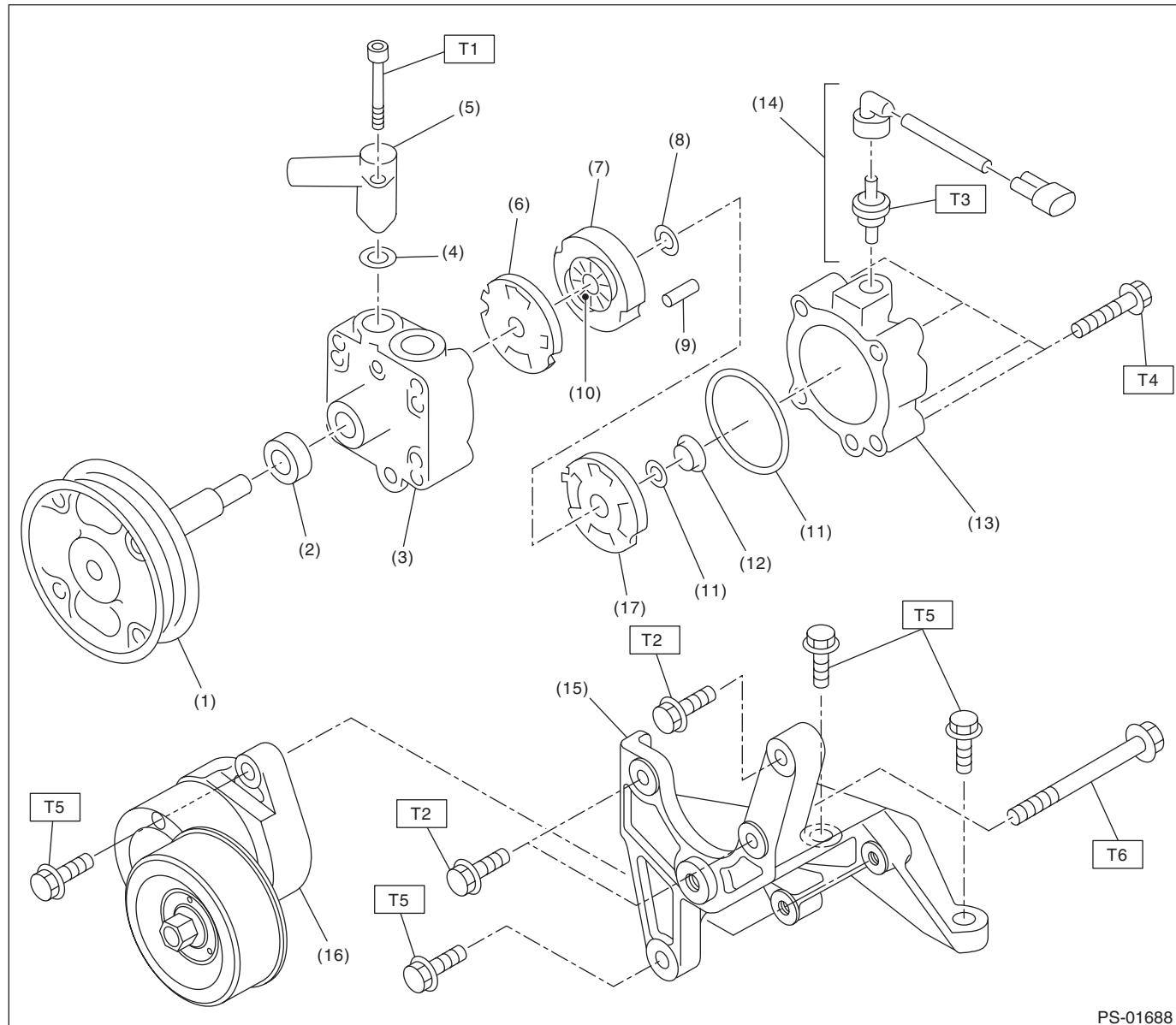
Tightening torque: N·m (kgf·m, ft·lb)

T1: 5.9 (0.6, 4.4)
T2: 9 (0.9, 6.6)
T3: 15 (1.5, 11.1)
T4: 17 (1.7, 12.5)
T5: 20 (2.0, 14.8)
T6: 24 (2.4, 17.7)
T7: 25 (2.5, 18.1)
T8: 27 (2.8, 19.9)
T9: 29 (3.0, 21.4)
T10: 37 (3.8, 27.3)
T11: 60 (6.1, 44.3)
T12: 85 (8.7, 62.7)
T13: 128 (13.1, 94.4)
T14: 79 (8.1, 58.3)

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3. OIL PUMP



(1) Pulley	(10) Rotor
(2) Oil seal	(11) O-ring
(3) Front casing	(12) Back-up ring
(4) O-ring	(13) Rear body
(5) Suction connector	(14) Pressure switch ASSY
(6) Side plate front	(15) Bracket
(7) Cam ring	(16) Belt tensioner
(8) Snap ring	(17) Side plate rear
(9) Straight pin	

Tightening torque: N·m (kgf-m, ft-lb)

T1: 3.73 (0.38, 2.75)

T2: 15.7 (1.6, 11.6)

T3: 19.6 (2.0, 14.5)

T4: 27.5 (2.8, 20.3)

T5: 33 (3.4, 24.3)

T6: 36.8 (3.8, 27.1)

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C: CAUTION

Please clearly understand and adhere to the following general precautions. They must be strictly followed to avoid any injury to the person doing the work or people in the area.

1. OPERATION

- Wear appropriate work clothing, including a cap, protective goggles and protective shoes when performing any work.
- Before removal, installation or disassembly, be sure to clarify the failure. Avoid unnecessary removal, installation, disassembly and replacement.
- Vehicle components are extremely hot after driving. Be wary of receiving burns from heated parts.
- Use SUBARU genuine power steering fluid, grease etc. or the equivalent. Do not mix fluid, grease etc. of different grades or manufacturers.
- Be sure to tighten fasteners including bolts and nuts to the specified torque.
- Place shop jacks or rigid racks at the specified points.
- Before securing a part on a vise, place cushioning material such as wooden blocks, aluminum plate or cloth between the part and the vise.

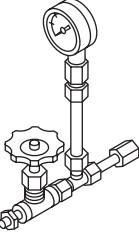
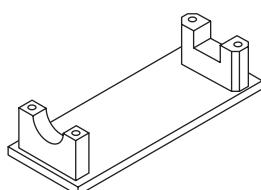
2. OIL

When handling oil, follow the rules below to prevent unexpected accidents.

- Prepare container and waste cloths when performing work which oil could possibly spill. If oil spills, wipe it off immediately to prevent from penetrating into floor or flowing outside, for environmental protection.
- Follow all government and local regulations concerning waste disposal.

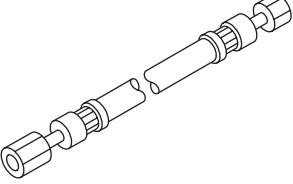
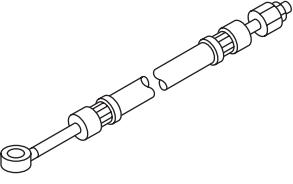
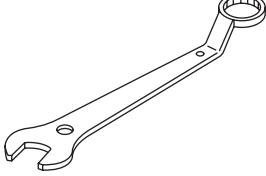
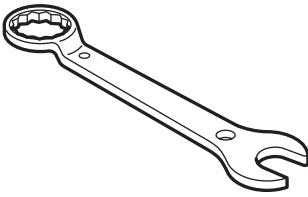
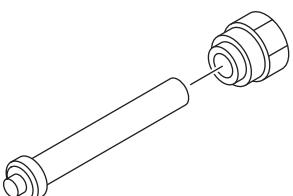
D: PREPARATION TOOL

1. SPECIAL TOOL

ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
 ST-925711000	925711000	PRESSURE GAUGE	Used for measuring oil pressure.
 ST-926200000	926200000	STAND	<ul style="list-style-type: none">• Used when inspecting characteristic of gearbox assembly and disassembling it.• Used together with BOSS D (34199AG000).

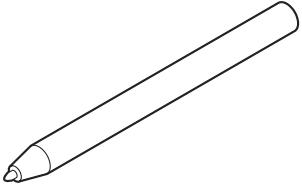
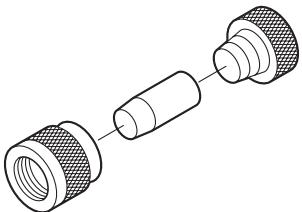
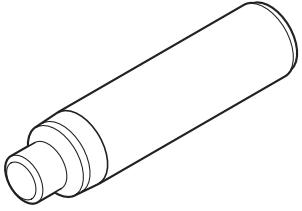
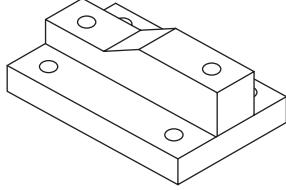
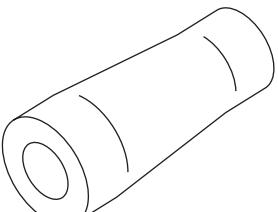
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 ST34099AC010	34099AC010	ADAPTER HOSE A	Used together with PRESSURE GAUGE (925711000).
 ST34099AC020	34099AC020	ADAPTER HOSE B	Used together with PRESSURE GAUGE (925711000).
 ST-926230000	926230000	SPANNER	For the lock nut when adjusting backlash of gearbox.
 ST34099PA100	34099PA100	SPANNER	Used when measuring the rotational resistance of gearbox assembly.
 ST-926420000	926420000	PLUG	When fluid leaks from pinion side of gearbox assembly, remove pipe B from valve housing, attach this tool and check fluid leaking points.

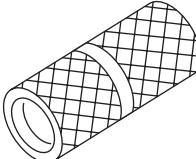
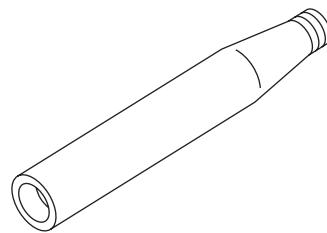
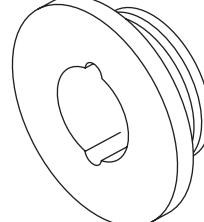
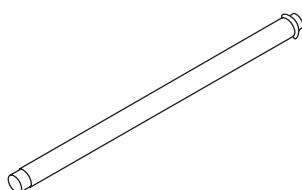
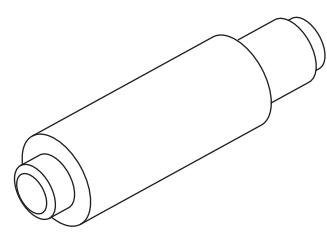
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ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
 ST34099FA060	34099FA060	PUNCH HOLDER	Used for crimping.
 ST34199FE040	34199FE040	INSTALLER A, B, C	Used for installing the oil seal to the rack assembly.
 ST34199XA030	34199XA030	INSTALLER & REMOVER 44	Used for removing and installing the rack oil seal (outer and inner).
 ST34199AG000	34199AG000	BOSS D	<ul style="list-style-type: none"> Used when inspecting characteristic of gearbox assembly and disassembling it. Used together with STAND (926200000).
 ST34199XA010	34199XA010	GUIDE 44	Used for installing seal ring of rack.

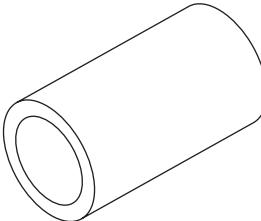
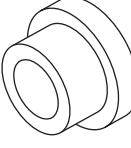
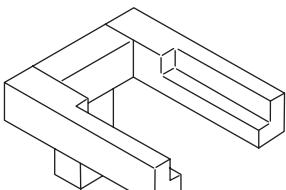
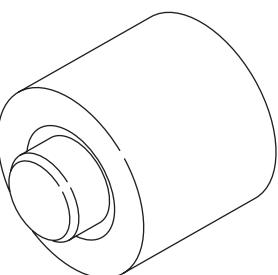
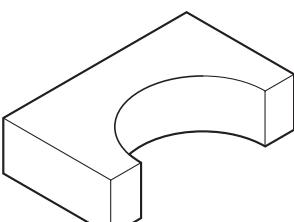
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ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
 ST34199AG070	34199AG070	FORMER	Used for forming seal ring of pinion.
 ST34199AG020	34199AG020	GUIDE	Used for installing seal ring of pinion.
 ST34199AG060	34199AG060	GUIDE G (26)	<ul style="list-style-type: none"> Used for forming seal ring of rack. Used with FORMER PISTON (34199XA020).
 ST34199XA060	34199XA060	OIL SEAL REMOVER	Used for removing oil seal.
 ST34199AG090	34199AG090	INSTALLER & REMOVER	<ul style="list-style-type: none"> Used for installing oil seal of valve housing. Used for installing ball bearing of valve housing. Used for removing oil seal and ball bearing from valve housing.

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 ST34199XA020	34199XA020	FORMER PISTON 44	<ul style="list-style-type: none">Used for forming seal ring of rack.Used together with GUIDE G (26) (34199AG060).
 ST34199XA000	34199XA000	INSTALLER 44	Used for pressing-fit oil seal of gearbox cylinder.
 ST34199AE020	34199AE020	ATTACHMENT	Used for removing oil pump.
 ST34199AE030	34199AE030	INSTALLER	Used for installing the oil seal to the oil pump.
 ST34199XA050	34199XA050	BASE	Used for crimping.