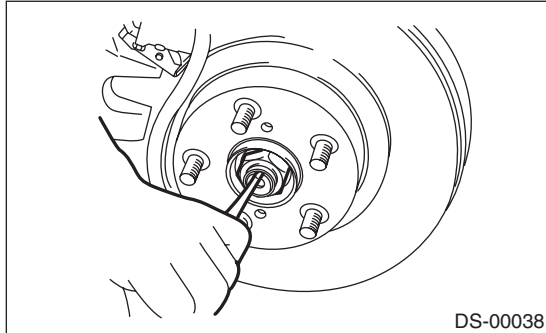


### 5. Front Hub Unit Bearing

#### A: REMOVAL

- 1) Disconnect the ground cable from battery.
- 2) Lift up the vehicle, and remove the front wheels.
- 3) Lift the crimped section of axle nut.



- 4) Remove the axle nut using a socket wrench while depressing the brake pedal.

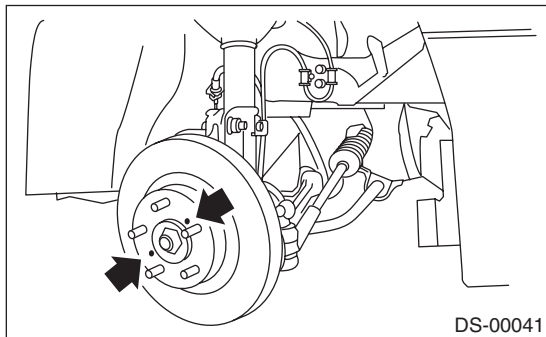
#### CAUTION:

**Remove the wheel before loosening the axle nut. Failure to follow this rule may damage the wheel bearings.**

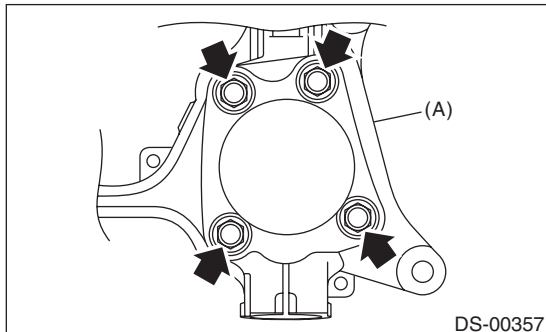
- 5) Remove the disc brake caliper from the front housing, and suspend it from strut using a piece of wire.
- 6) Remove the disc rotor from the hub.

#### NOTE:

If it is difficult to remove the disc rotor from the hub, drive an 8 mm bolt into the threaded end of rotor, and then remove the rotor.



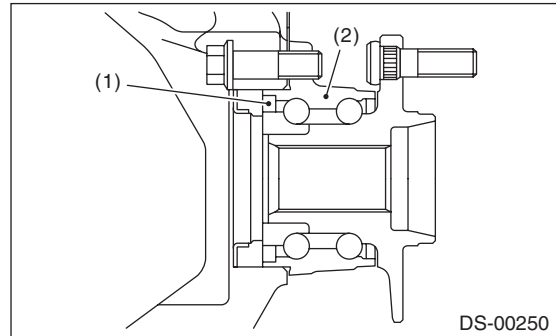
- 7) Remove four bolts from the front housing.



(A) Front housing

#### CAUTION:

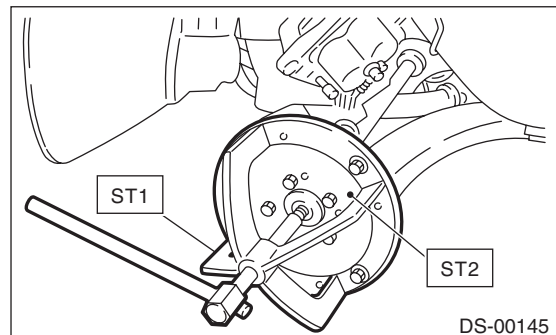
- Do not get closer the tool which charged magnetism to magnetic encoder.
- Be careful not to damage the magnetic encoder.



- (1) Magnetic encoder
- (2) Front hub unit bearing

- 8) Remove the front hub unit bearing. If it is hard to remove, use the ST.

ST1 926470000 AXLE SHAFT PULLER  
ST2 28099PA110 AXLE SHAFT PULLER PLATE

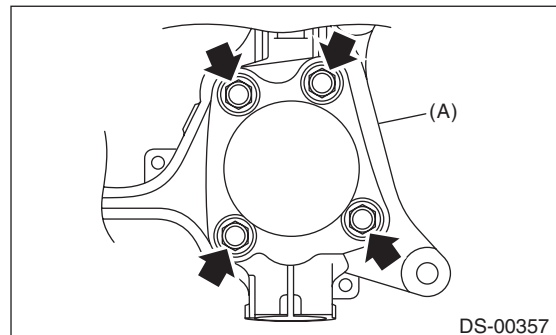


#### B: INSTALLATION

- 1) Place the disc cover between front housing and front hub unit, and tighten the four bolts.

#### Tightening torque:

**65 N·m (6.6 kgf-m, 47.9 ft-lb)**



(A) Front housing

- 2) Install the front drive shaft. <Ref. to DS-25, INSTALLATION, Front Drive Shaft.>

- 3) Tighten the axle nut temporarily.
- 4) Install the disc rotor to hub.
- 5) Install the disc brake caliper to the front housing.

**Tightening torque:**

**120 N·m (12.2 kgf-m, 88.5 ft-lb)**

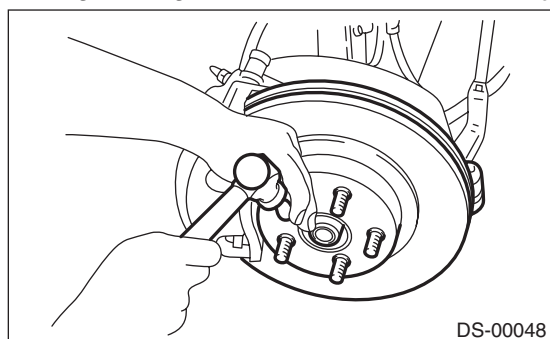
- 6) While depressing the brake pedal, tighten a new axle nut to the specified torque and lock it securely.

**Tightening torque:**

**240 N·m (24.5 kgf-m, 177 ft-lb)**

**CAUTION:**

- Install the wheel after installation of axle nut. Failure to follow this rule may damage the wheel bearing.
  - Be sure to tighten the axle nut to specified torque. Do not overtighten it as this may damage the wheel bearing.
- 7) After tightening the axle nut, lock it securely.



- 8) Install the front wheel and tighten the wheel nuts to specified torque.

**Tightening torque:**

**Chromed wheel**

**150 N·m (15.3 kgf-m, 110.6 ft-lb)**

**Other than above**

**120 N·m (12.2 kgf-m, 88.5 ft-lb)**

## C: DISASSEMBLY

Using the ST and a hydraulic press, push out the hub bolts.

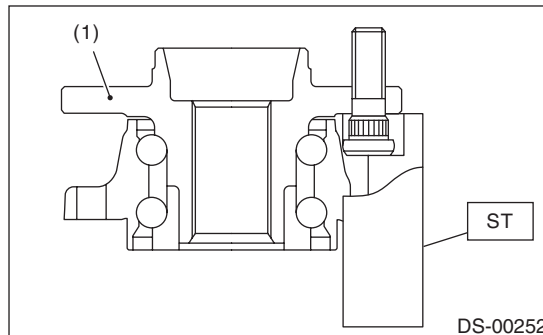
ST 28399AG000 HUB STAND

**CAUTION:**

- Be careful not to hammer the hub bolts. This may deform the hub.
- Do not reuse the hub bolt.

**NOTE:**

Since the hub unit bearing can not be disassembled, only hub bolts can be removed.

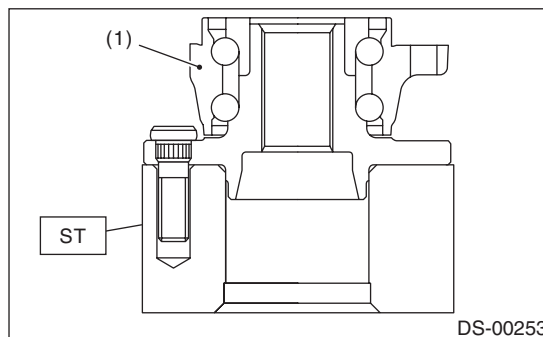


(1) Front hub unit bearing

## D: ASSEMBLY

- 1) Attach the hub to the ST securely.

ST 28099PA080 HUB STAND



(1) Front hub unit bearing

- 2) Using a press, press the new hub bolts until their seating surfaces contact the hub.

**NOTE:**

Use the 12 mm (0.47 in) dia. holes in the HUB STAND to prevent bolts from tilting.

## E: INSPECTION

Refer to "Front Axle" for inspection procedures.  
<Ref. to DS-16, INSPECTION, Front Axle.>

**CAUTION:**

If there is any fault in the bearing, replace hub unit bearing.