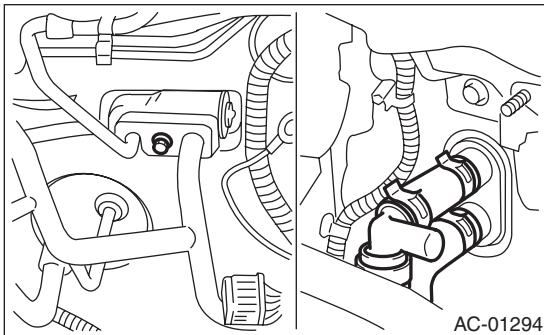


## 16.Heater and Cooling Unit

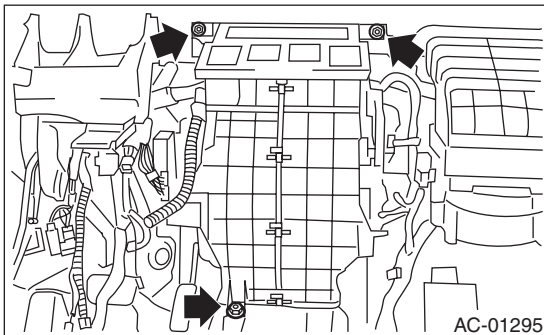
### A: REMOVAL

#### 1. FRONT

- 1) Disconnect the ground cable from the battery.
- 2) Using the refrigerant recovery system, discharge refrigerant. <Ref. to AC-20, PROCEDURE, Refrigerant Recovery Procedure.>
- 3) Drain engine coolant from the radiator.
- 4) Remove the bolts securing expansion valve and pipe in engine compartment. Release the heater hose clamps in engine compartment to remove the hoses.



- 5) Remove the instrument panel. <Ref. to EI-41, REMOVAL, Instrument Panel Assembly.>
- 6) Remove the support beam.
- 7) Remove the blower motor unit assembly. <Ref. to AC-26, REMOVAL, Blower Motor Unit Assembly.>
- 8) Disconnect the actuator connector.
- 9) Remove the bolt and nuts and remove the heater and cooling unit.



#### 2. REAR

- 1) Disconnect the ground cable from battery.
- 2) Using the refrigerant recovery system, discharge refrigerant. <Ref. to AC-20, PROCEDURE, Refrigerant Recovery Procedure.>
- 3) Remove the left rear quarter trim. <Ref. to EI-46, REMOVAL, Rear Quarter Trim.>
- 4) Remove the bolts, then disconnect the rear pipe.
- 5) Disconnect the harness connector.
- 6) Remove the nuts, then remove the cooler unit.

### B: INSTALLATION

- 1) Install in the reverse order of removal.
- 2) Charge refrigerant. <Ref. to AC-21, PROCEDURE, Refrigerant Charging Procedure.>

#### **Tightening torque:**

**Refer to “COMPONENT” of “General Description”. <Ref. to AC-5, HEATER COOLING UNIT, COMPONENT, General Description.>**