

### 25. Fuel Pump

#### A: REMOVAL

**WARNING:**

Place "NO OPEN FLAMES" signs near the working area.

**CAUTION:**

- Be careful not to spill fuel.
- When the fuel gauge pointer is at two third or more, the fuel may spill out. Be sure to drain the fuel before the operation.

**NOTE:**

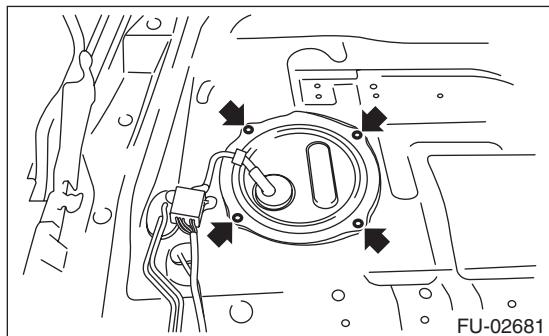
Fuel pump assembly consists of fuel pump, fuel filter and fuel level sensor.

1) Release the fuel pressure. <Ref. to FU(H6DO)-44, RELEASING OF FUEL PRESSURE, PROCEDURE, Fuel.>

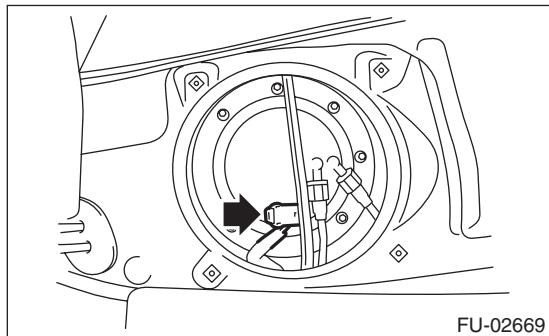
2) Drain fuel. <Ref. to FU(H6DO)-44, DRAINING FUEL (WITH SUBARU SELECT MONITOR), PROCEDURE, Fuel.>

3) Remove the second row seats. <Ref. to SE-13, REMOVAL, Second Seat.>

4) Remove the service hole cover.

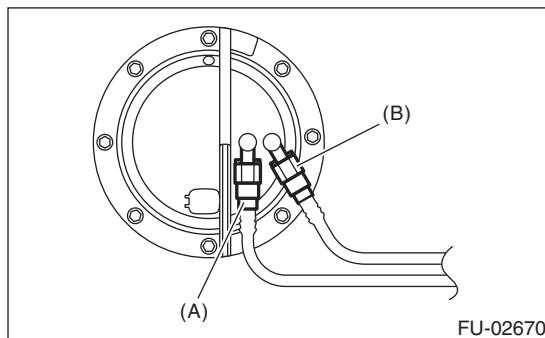


5) Disconnect the connector from fuel pump.



6) Disconnect the quick connector, and then disconnect the fuel delivery hose and jet pump hose. <Ref. to FU(H6DO)-59, REMOVAL, Fuel Delivery & Evaporation Lines.>

7) Remove the nuts which install fuel pump assembly onto fuel tank.



(A) Delivery hose

(B) Jet pump hose

8) Remove the fuel pump assembly from the fuel tank.

#### B: INSTALLATION

Install in the reverse order of removal while being careful of the following.

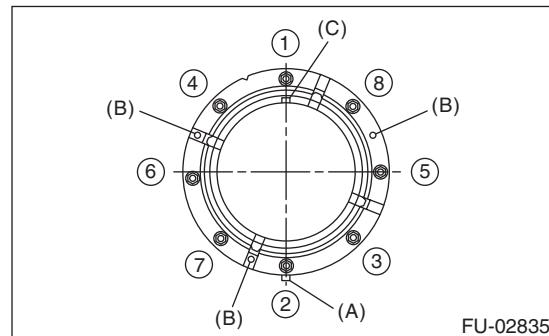
- Make sure the sealing portion is free from fuel or foreign matter before installation.
- Install with the protrusion (A) of gasket aimed at the front side of the vehicle.
- Insert the protrusion (B) of gasket to the upper plate. (3 places)
- Align the protrusion (C) of fuel pump assembly with the cutout portion of the upper plate.
- Tighten the nuts to the specified torque in the order as shown in the figure.

**NOTE:**

Use a new gasket and retainer.

**Tightening torque:**

4.4 N·m (0.4 kgf-m, 3.2 ft-lb)



FU-02835

# Fuel Pump

## FUEL INJECTION (FUEL SYSTEMS)

### C: INSPECTION

Connect the lead harness to the connector terminal of fuel pump, and apply the battery power supply to check whether the pump operates.

#### CAUTION:

- Wipe off fuel completely.
- Keep the battery as far apart from fuel pump as possible.
- Be sure to perform the ON/OFF operation on the battery side.
- Do not run the fuel pump for a long time under non-load condition.

