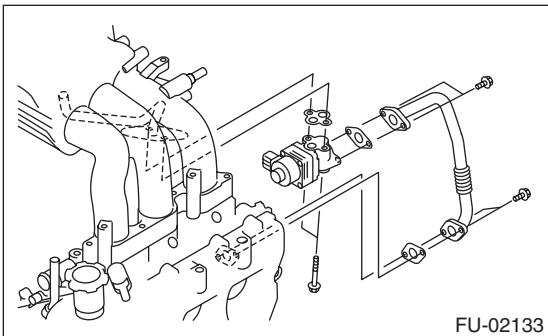


## 11. EGR Valve

### A: REMOVAL

- 1) Remove the collector cover and engine side cover.
- 2) Disconnect the ground cable from battery.
- 3) Remove the air intake chamber. <Ref. to IN(H6DO)-7, REMOVAL, Air Intake Chamber.>
- 4) Remove the starter. <Ref. to SC(H6DO)-6, REMOVAL, Starter.>
- 5) Remove the EGR pipe from EGR valve and cylinder head.
- 6) Remove the EGR valve from intake manifold.



- 7) Disconnect connector from EGR valve.

### B: INSTALLATION

Install in the reverse order of removal.

NOTE:

Use a new gasket.

#### *Tightening torque:*

##### *EGR valve*

*19 N·m (1.9 kgf-m, 14.0 ft-lb)*

##### *EGR pipe*

*6.4 N·m (0.7 kgf-m, 4.7 ft-lb)*

