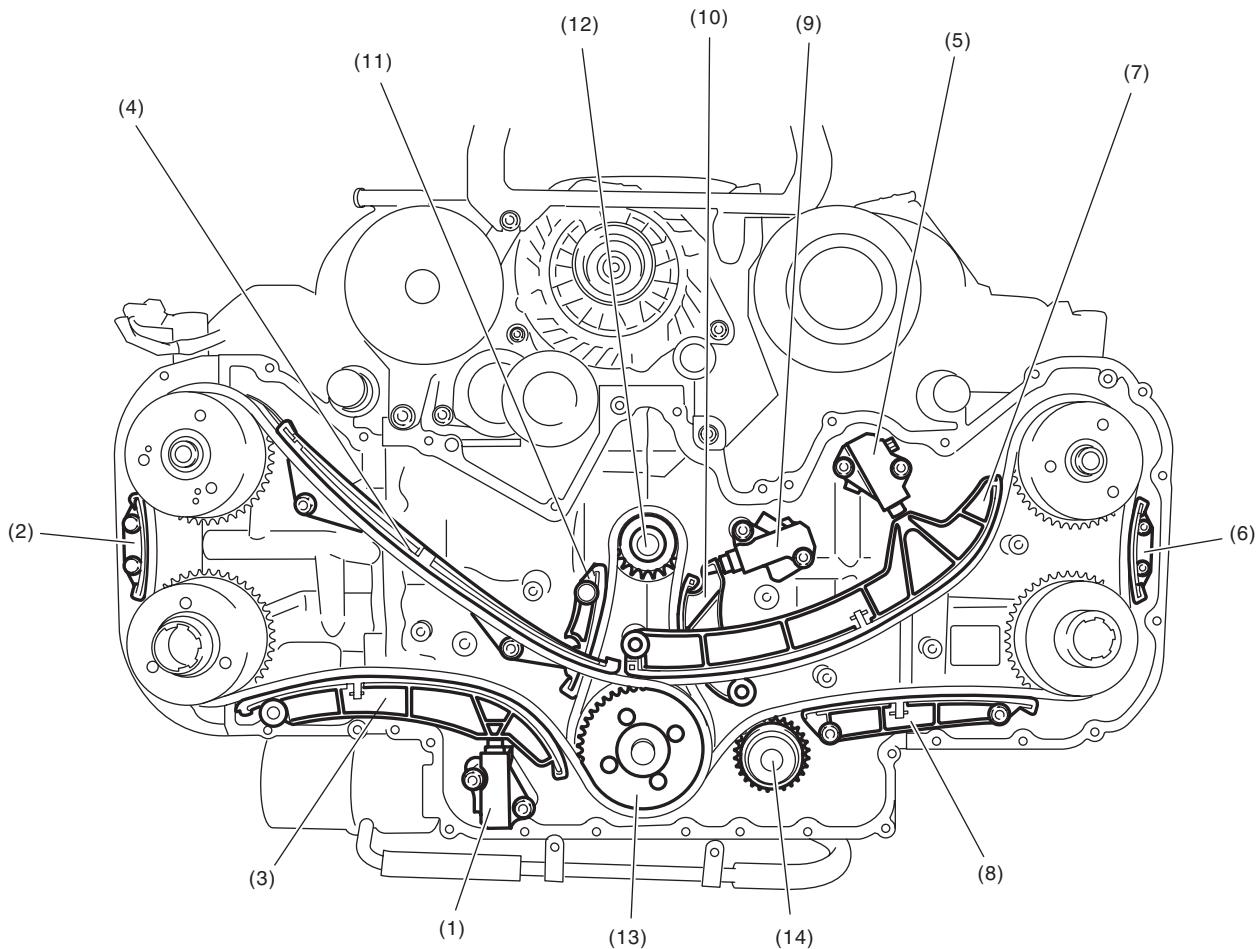


## 15.Timing Chain Assembly

### A: LOCATION



ME-03606

(1) Chain tensioner (RH)	(6) Chain guide (LH: between cams)	(11) Chain guide (Main)
(2) Chain guide (RH: between cams)	(7) Chain tensioner lever (LH)	(12) Crank sprocket
(3) Chain tensioner lever (RH)	(8) Chain guide (LH)	(13) Idler sprocket
(4) Chain guide (RH)	(9) Chain tensioner (Main)	(14) Water pump sprocket
(5) Chain tensioner (LH)	(10) Chain tensioner lever (Main)	

# Timing Chain Assembly

## MECHANICAL

### B: REMOVAL

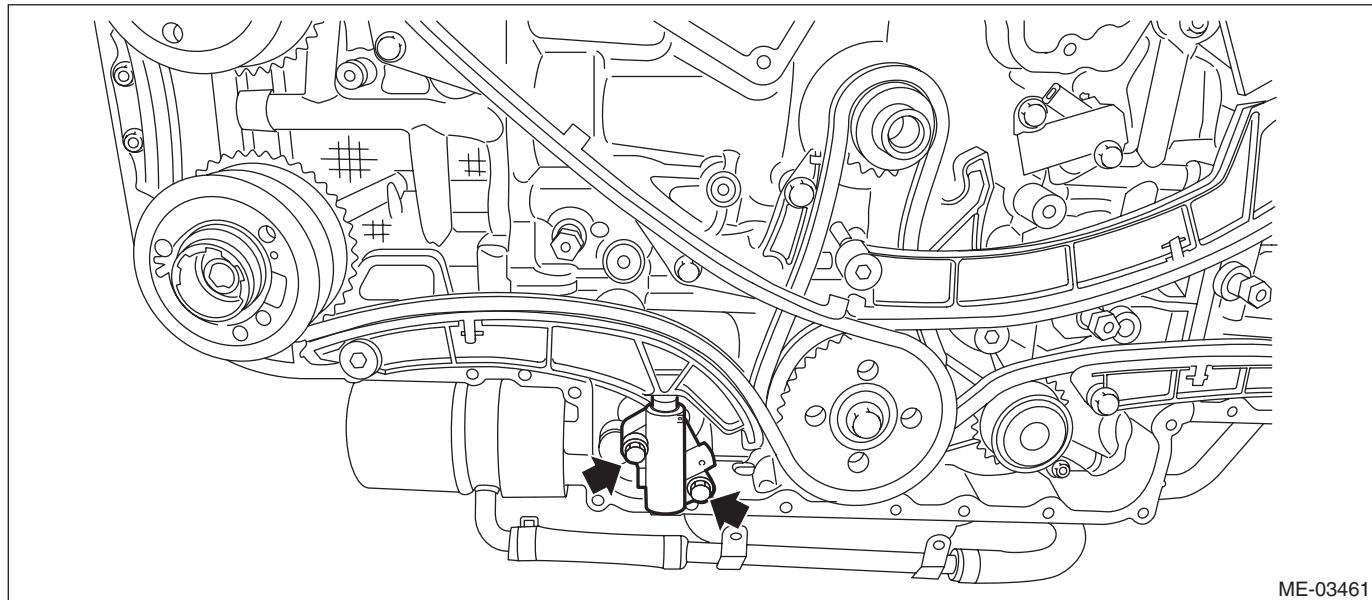
#### NOTE:

- When replacing the single part, perform the work with the engine installed to body.
- After removal, arrange the timing chain components in proper order, to prevent confusion.

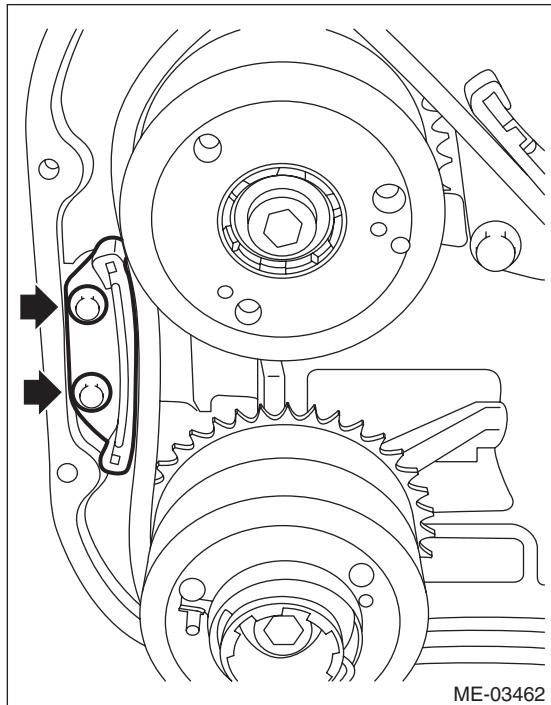
- 1) Drain the engine oil. <Ref. to LU(H6DO)-9, REPLACEMENT, Engine Oil.>
- 2) Remove the radiator. <Ref. to CO(H6DO)-17, REMOVAL, Radiator.>
- 3) Remove the V-belts. <Ref. to ME(H6DO)-46, REMOVAL, V-belt.>
- 4) Remove the crank pulley. <Ref. to ME(H6DO)-47, REMOVAL, Crank Pulley.>
- 5) Remove the chain cover. <Ref. to ME(H6DO)-48, REMOVAL, Chain Cover.>
- 6) Remove the chain tensioner (RH).

#### NOTE:

During removal of chain tensioner (RH) from chain tensioner lever (RH), press the plunger by hand to prevent it from popping out.



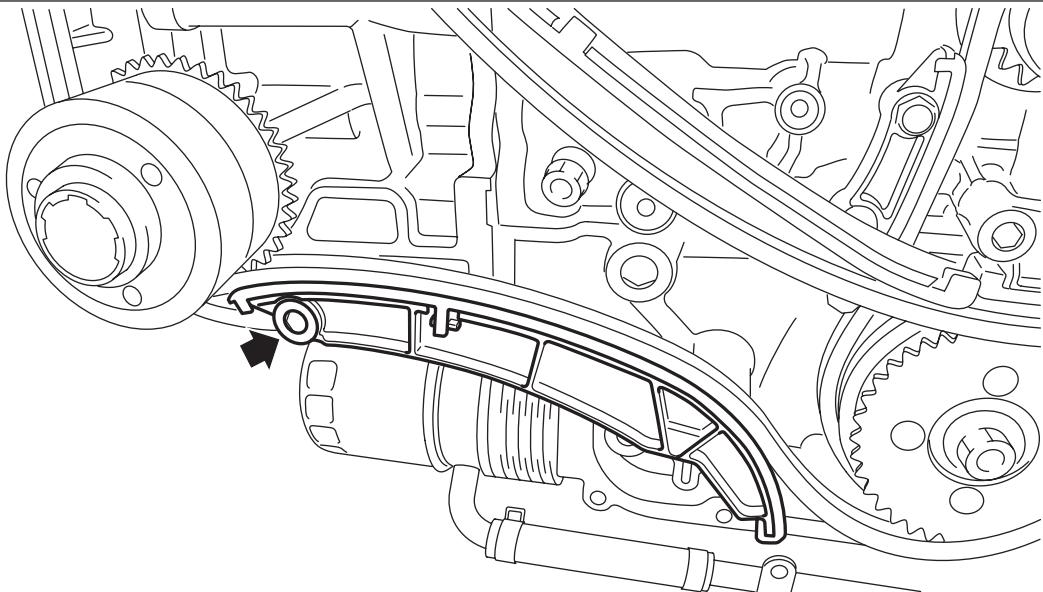
- 7) Remove the chain guide (RH: between cams).



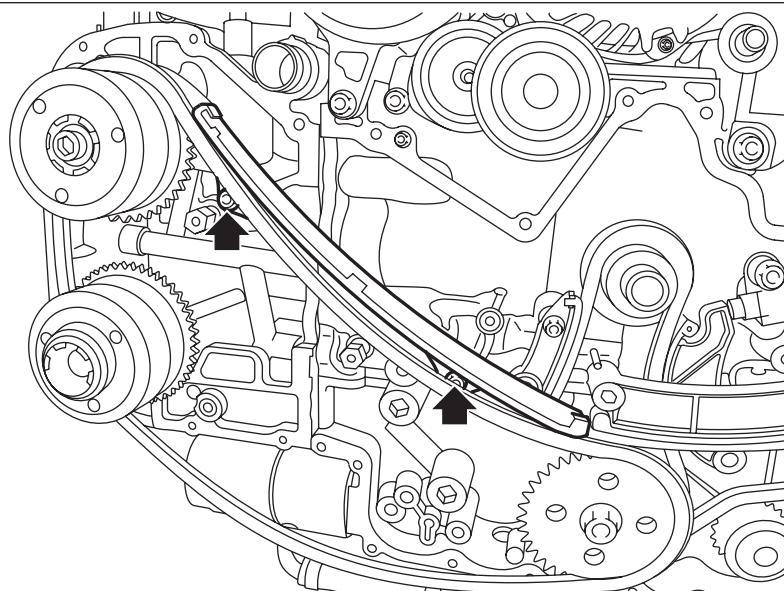
# Timing Chain Assembly

MECHANICAL

8) Remove the chain tensioner lever (RH).



9) Remove the chain guide (RH).



10) Remove the timing chain (RH).

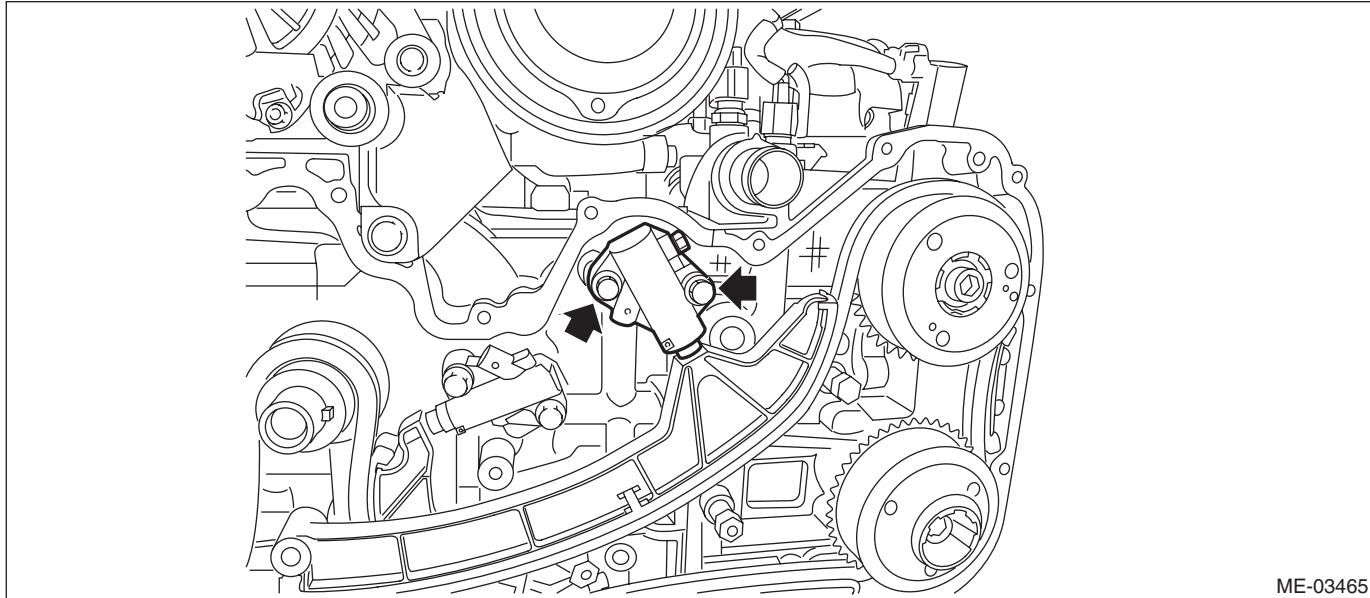
# Timing Chain Assembly

## MECHANICAL

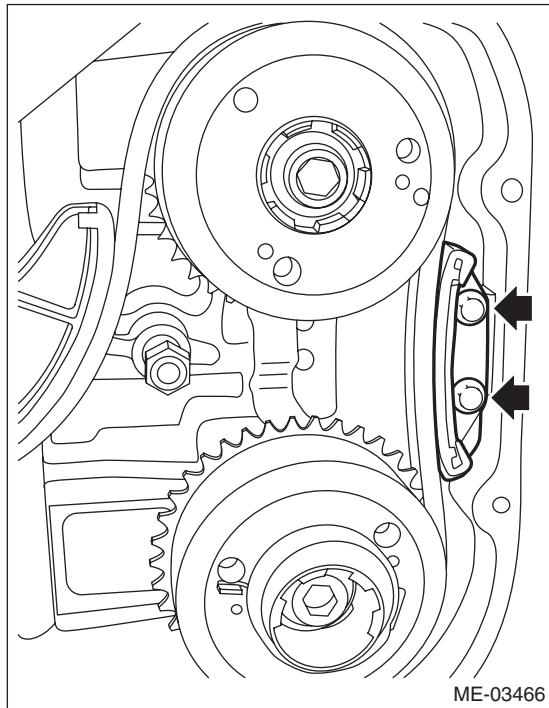
- 11) Remove the chain tensioner (LH).

NOTE:

During removal of chain tensioner (LH) from chain tensioner lever (LH), press the plunger by hand to prevent it from popping out.



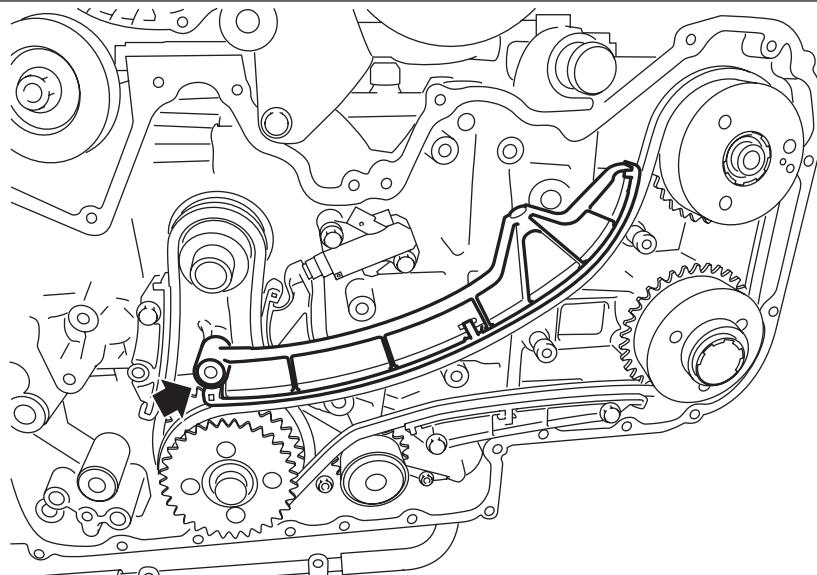
- 12) Remove the chain guide (LH: between cams).



# Timing Chain Assembly

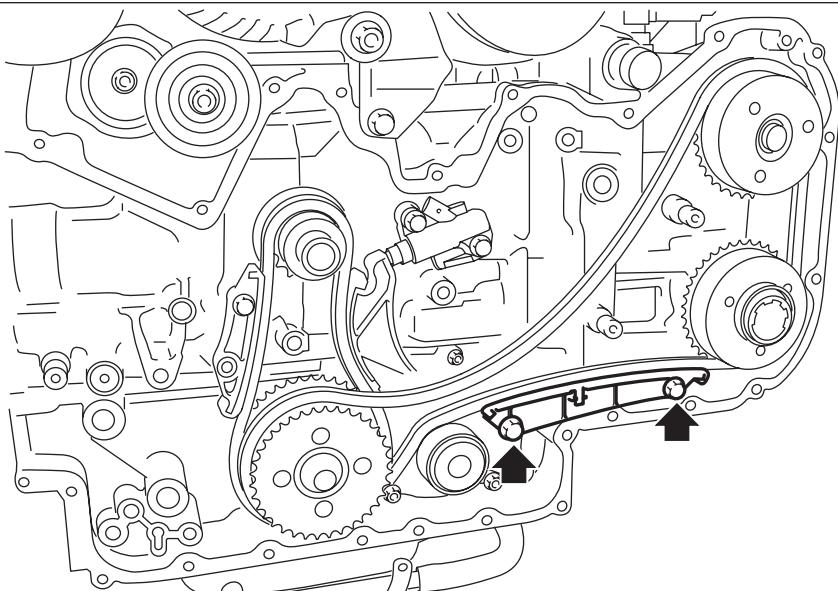
## MECHANICAL

13) Remove the chain tensioner lever (LH).



ME-03467

14) Remove the chain guide (LH).



ME-03468

15) Remove the timing chain (LH).

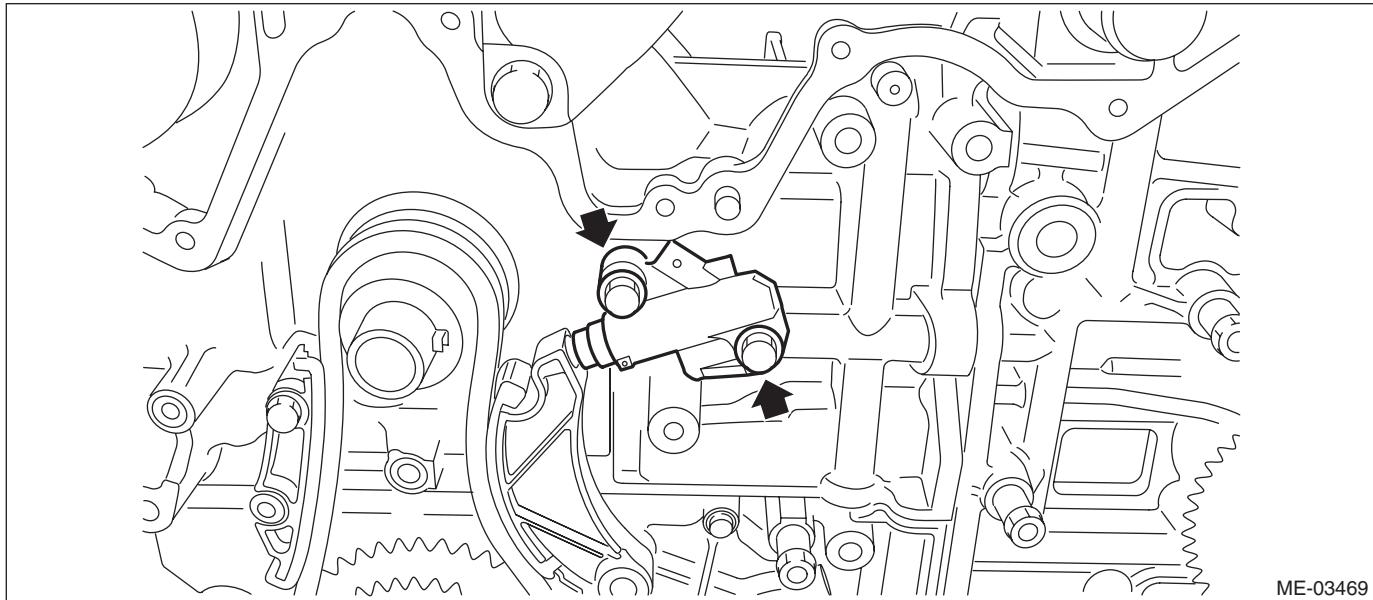
# Timing Chain Assembly

## MECHANICAL

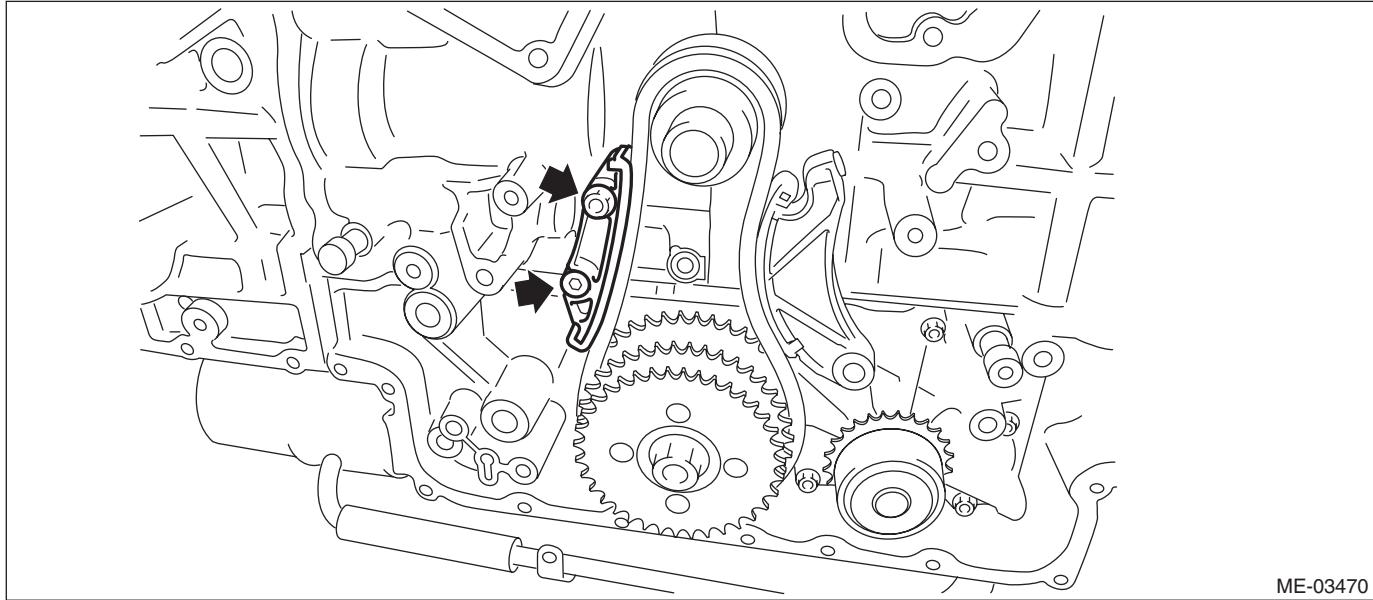
- 16) Remove the chain tensioner (Main).

NOTE:

During removal of chain tensioner (Main) from chain tensioner lever (Main), press the plunger by hand to prevent it from popping out.



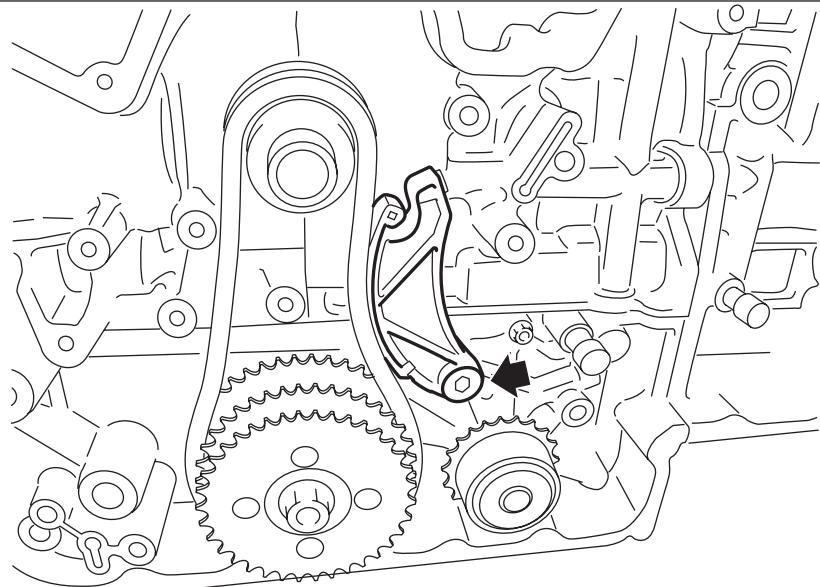
- 17) Remove the chain guide (Main).



# Timing Chain Assembly

MECHANICAL

18) Remove the chain tensioner lever (Main).

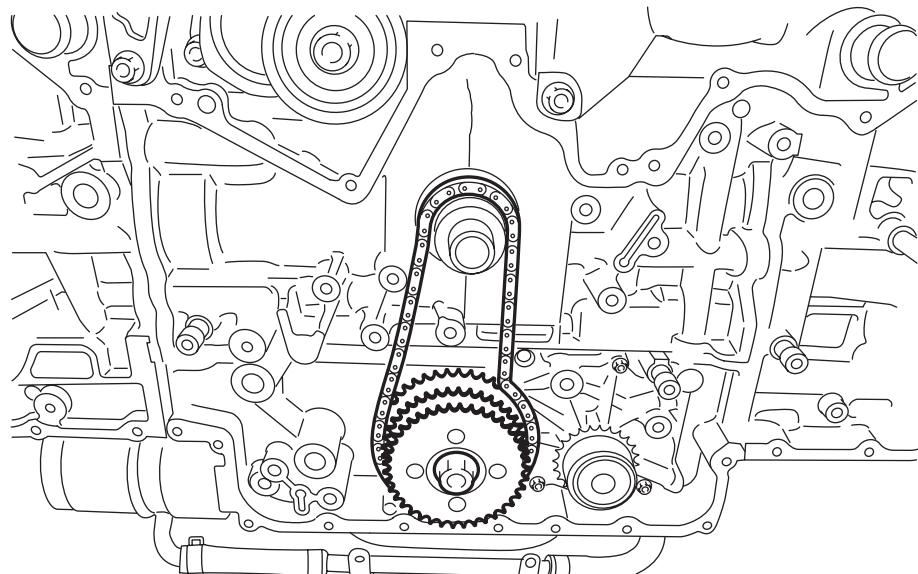


ME-03471

19) Remove the idler sprocket, and then remove the idler sprocket and timing chain (Main).

ST1 18355AAA000 PULLEY WRENCH

ST2 18334AAA000 PULLEY WRENCH PIN SET



ME-03472

# Timing Chain Assembly

## MECHANICAL

### C: INSTALLATION

#### NOTE:

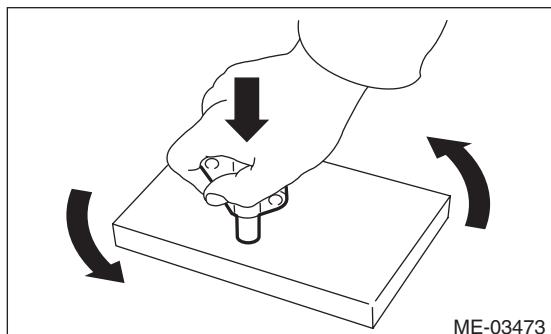
- Be careful that the foreign matter is not into or onto assembled component during installation.
- Apply engine oil to the all timing chain components.

#### 1) Prepare for chain tensioner installation.

- (1) Insert the screw, spring pin and plunger into the tensioner body.
- (2) Rotate the rubber mat counterclockwise while pressing the chain tensioner from upper side by hand as shown in the figure.

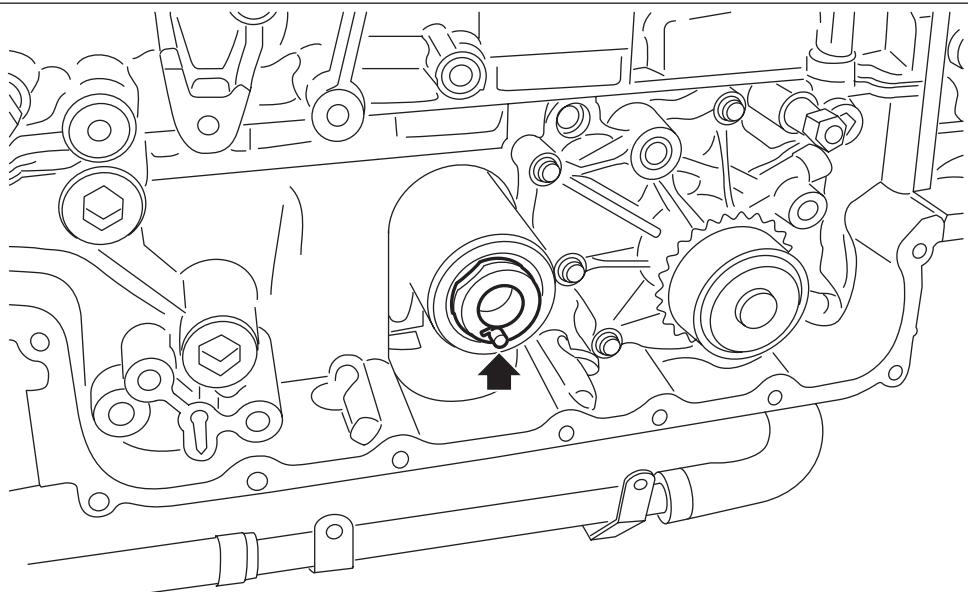
#### NOTE:

Degrease the contact surface of the plunger head and rubber mat so that they do not slip.

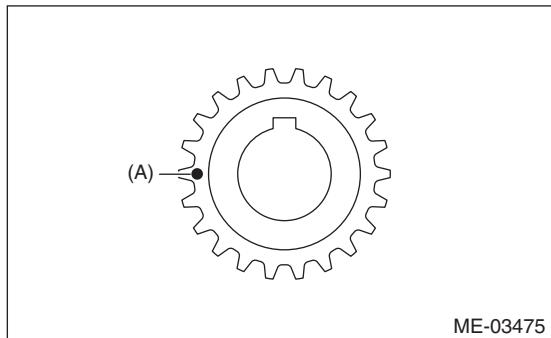


- (3) Insert the stopper pin into the chain tensioner body hole.

#### 2) Set the oil pump shaft knock pin at the six o'clock position as shown in the figure.



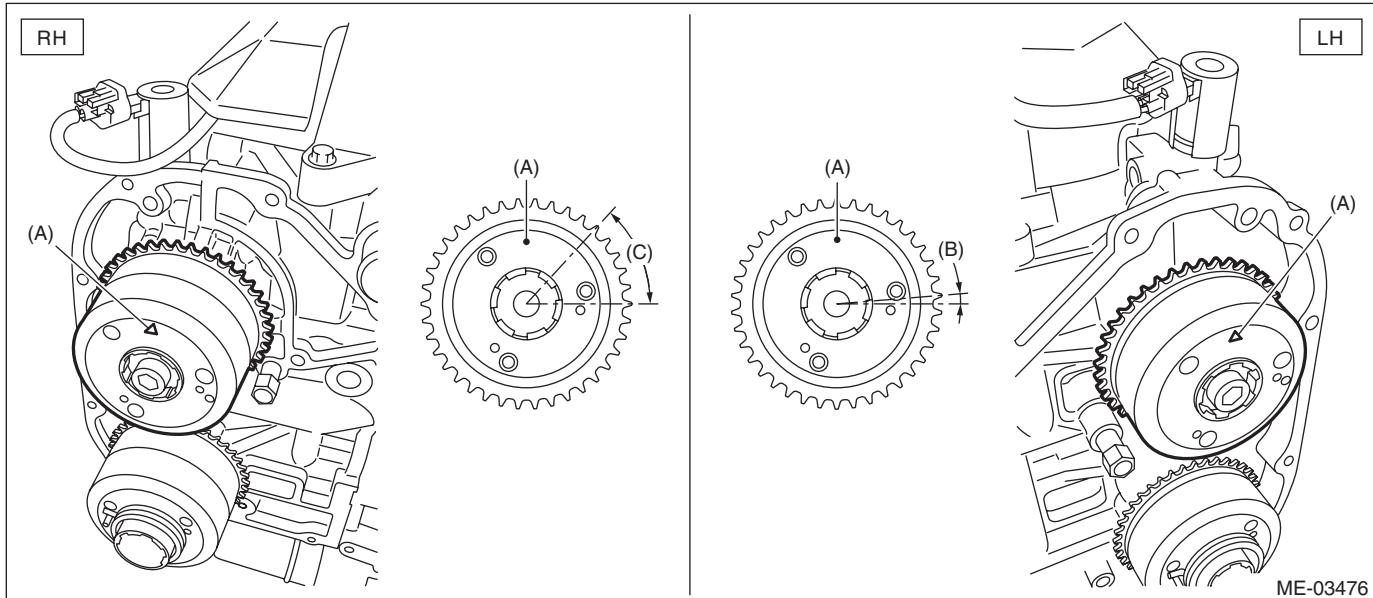
3) Using the ST, align the “Top mark” on crank sprocket to nine o'clock position as shown in the figure



ME-03475

(A) Top mark

4) Align the intake cam sprocket to 12 o'clock position as shown in the figure.



(A) Align the marking (Top mark) position to 12 o'clock position.

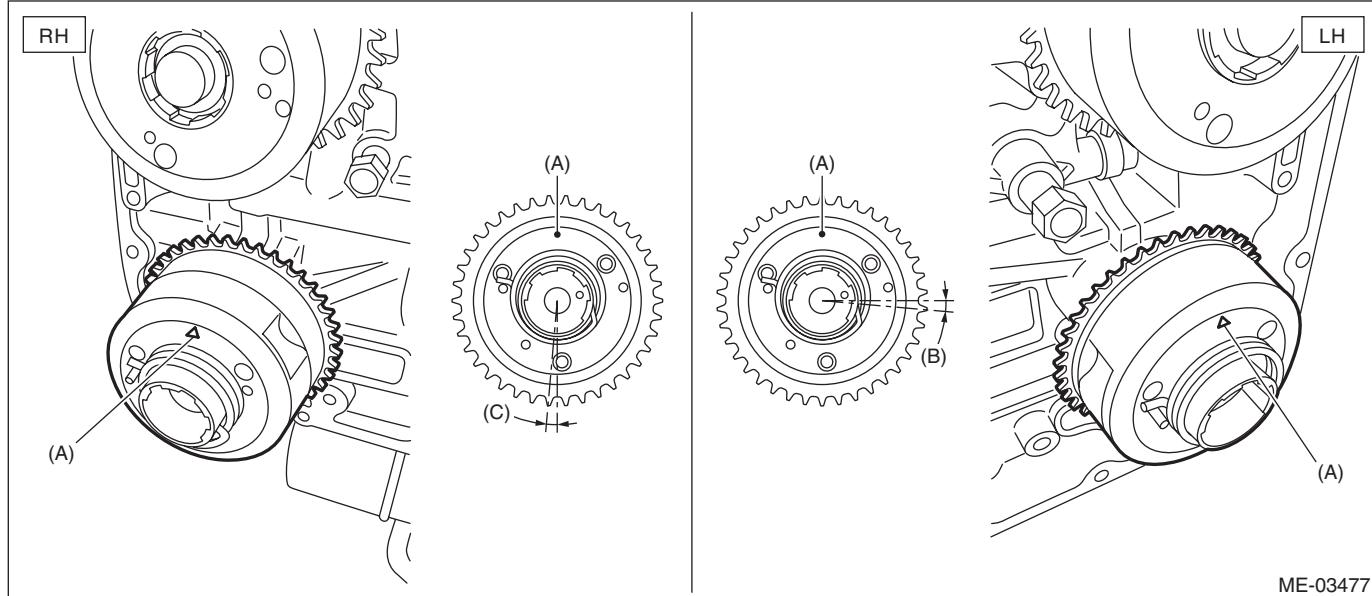
(B)  $6^\circ$

(C)  $47^\circ$

# Timing Chain Assembly

## MECHANICAL

5) Align the exhaust cam sprocket to 12 o'clock position as shown in the figure.



(A) Align the marking (Top mark) position to 12 o'clock position.

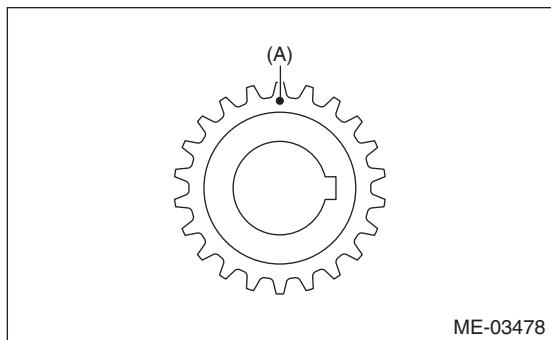
(B)  $5.5^\circ$

(C)  $3.5^\circ$

6) Using the ST, align the "Top mark" on crank sprocket to 12 o'clock position as shown in the figure

NOTE:

- Piston #1 is in top dead center (TDC) position.
- Do not rotate the crankshaft and cam sprocket before completing timing chain installation.
- Crank sprocket key is located at three o'clock position.

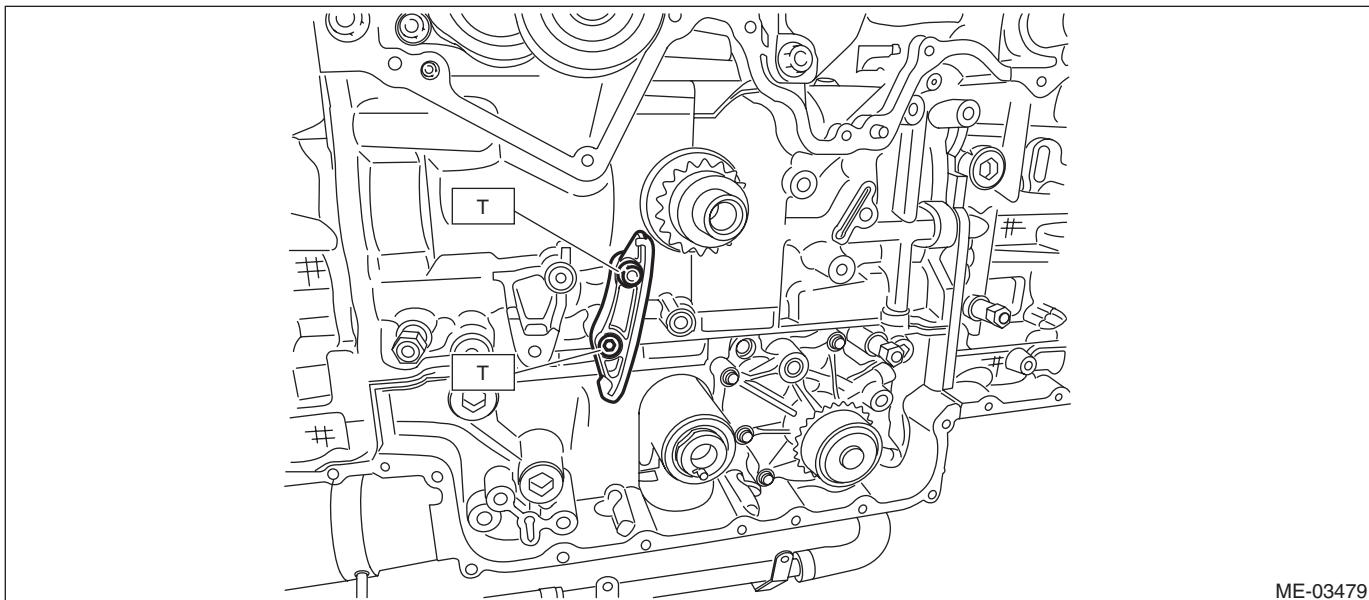


(A) Top mark

7) Install the chain guide (Main).

**Tightening torque:**

**16 N·m (1.6 kgf·m, 11.8 ft-lb)**



8) Install the idler sprocket and timing chain (Main).

(1) Align the timing chain mark (gold) to the idler sprocket timing mark position.

(2) Align the idler sprocket timing mark to the six o'clock position, and then install the idler sprocket and timing chain.

(3) Confirm the timing chain mark (gold) is set to the crank sprocket 12 o'clock position.

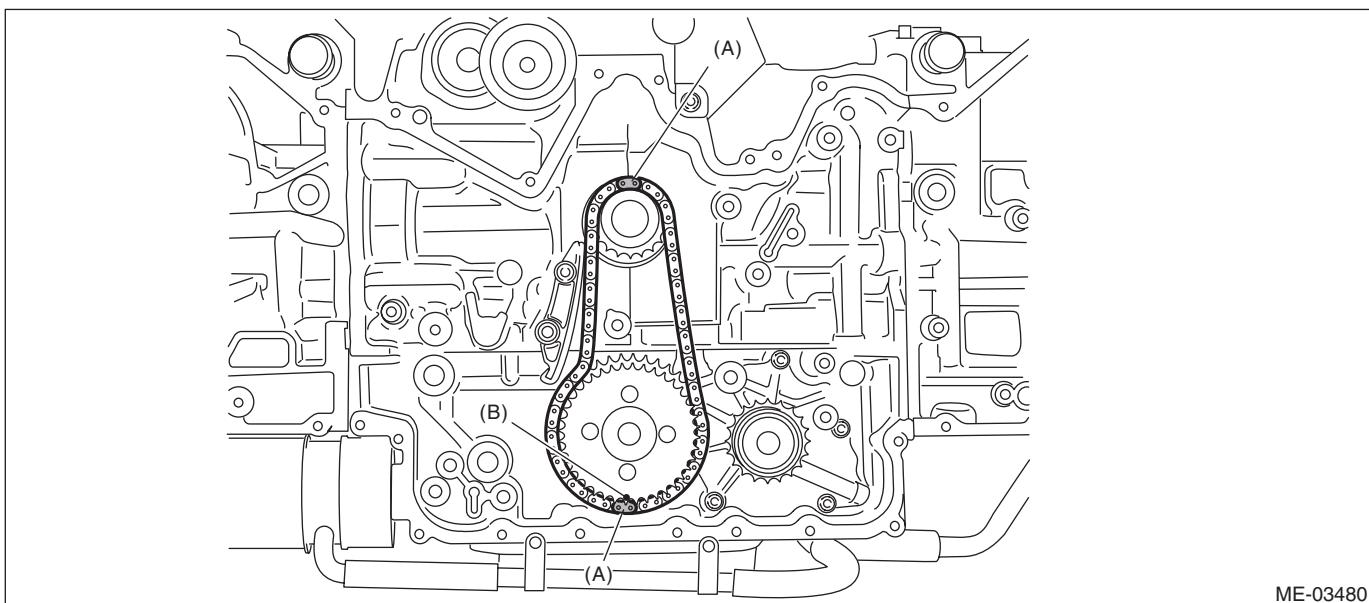
(4) Install the idler sprocket bolt.

ST1 18355AAA000 PULLEY WRENCH

ST2 18334AAA000 PULLEY WRENCH PIN SET

**Tightening torque:**

**120 N·m (12.2 kgf·m, 88.5 ft-lb)**



(A) Gold

(B) Timing mark

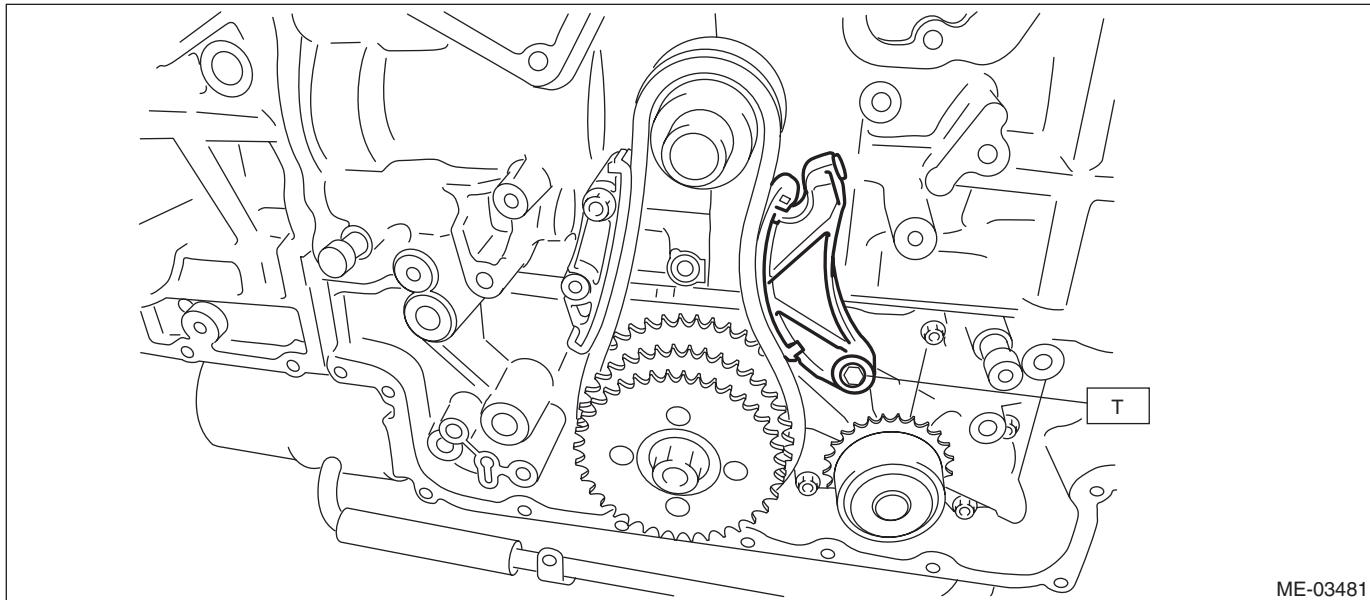
# Timing Chain Assembly

## MECHANICAL

9) Install the chain tensioner lever (main).

**Tightening torque:**

**16 N·m (1.6 kgf·m, 11.8 ft-lb)**



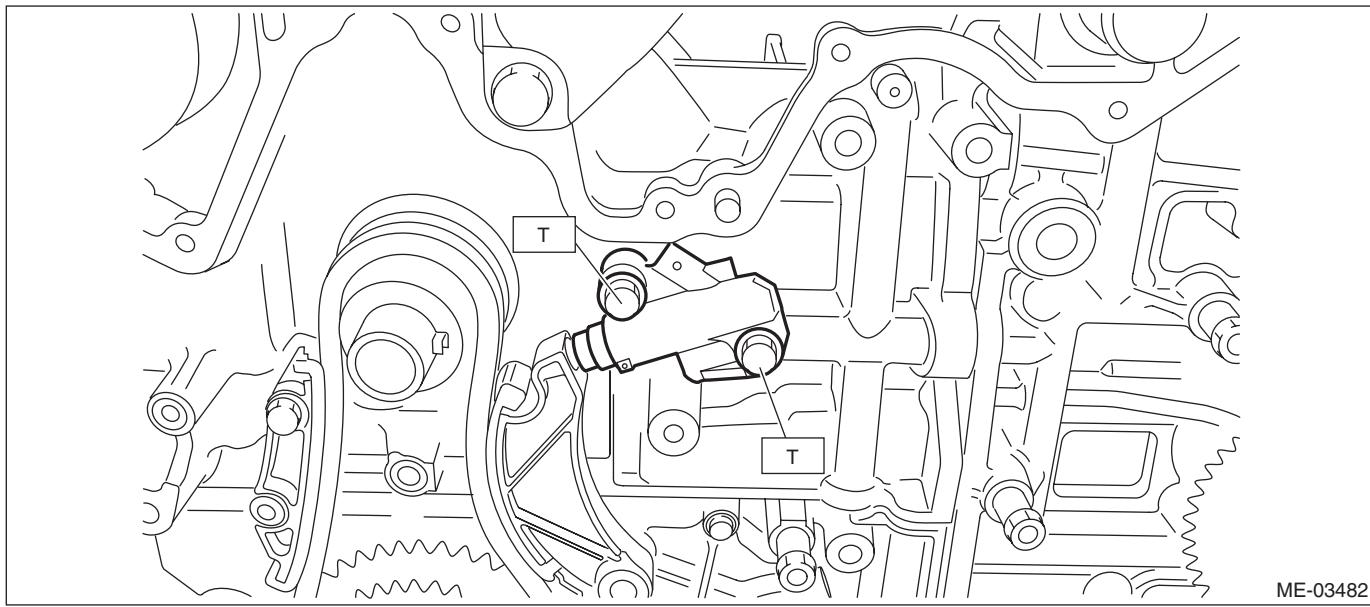
10) Install the chain tensioner (main) and pull out the stopper pin.

**NOTE:**

Timing chain (main) components assembly is completed.

**Tightening torque:**

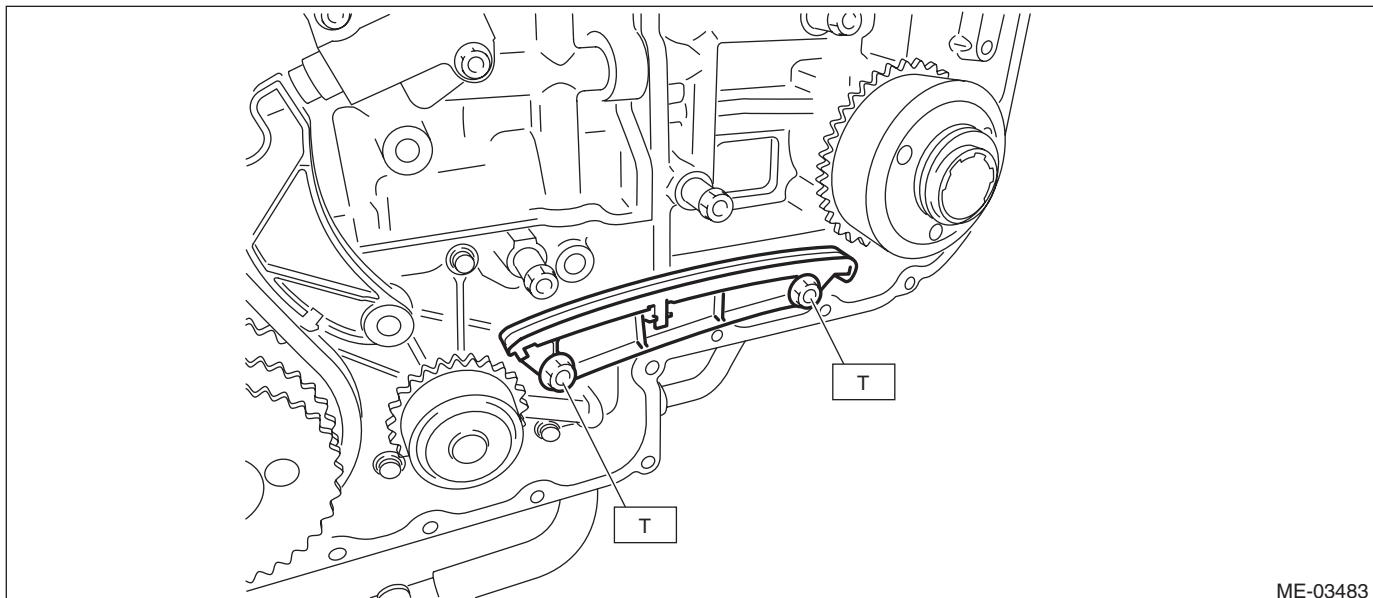
**16 N·m (1.6 kgf·m, 11.8 ft-lb)**



11) Install the chain guide (LH).

**Tightening torque:**

**16 N·m (1.6 kgf-m, 11.8 ft-lb)**

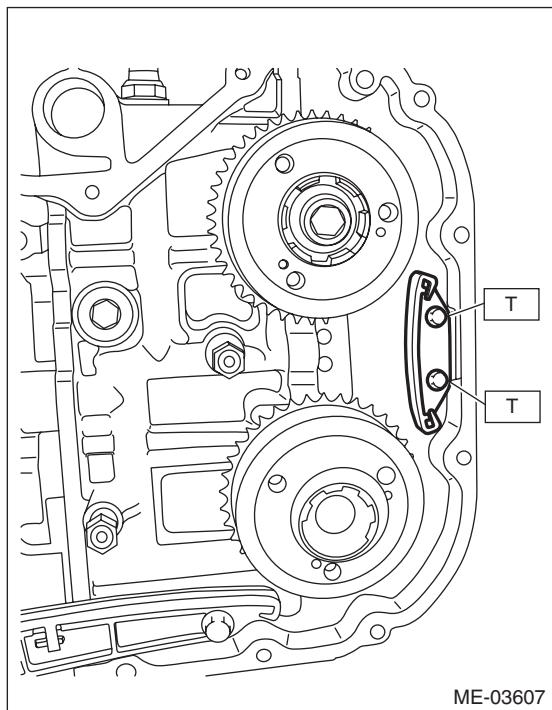


ME-03483

12) Install the chain guide (LH: between cams).

**Tightening torque:**

**6.4 N·m (0.7 kgf-m, 4.7 ft-lb)**



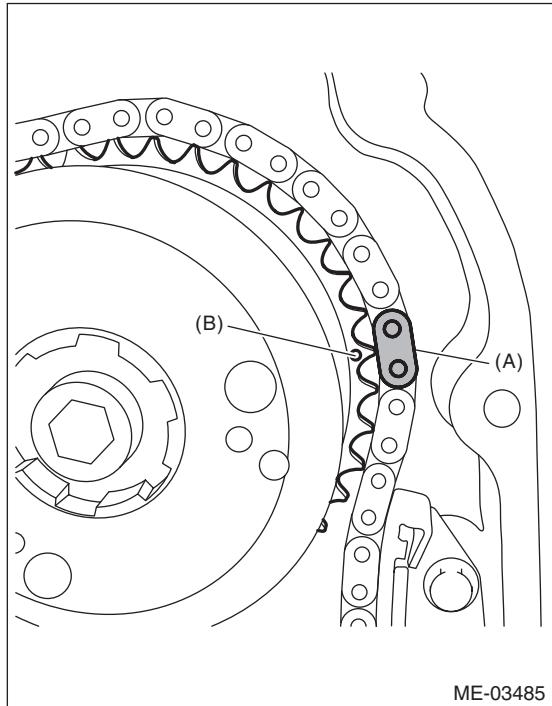
ME-03607

# Timing Chain Assembly

## MECHANICAL

### 13) Install the timing chain (LH).

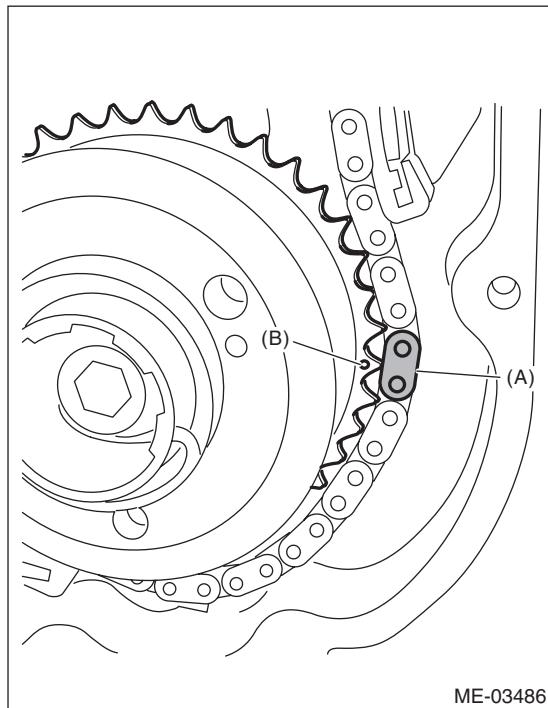
(1) Match the timing mark of the intake cam sprocket (LH) with the mark (blue) of the timing chain.



ME-03485

(A) Blue  
(B) Timing mark

(2) Match the timing mark of the exhaust cam sprocket (LH) with the mark (blue) of the timing chain.



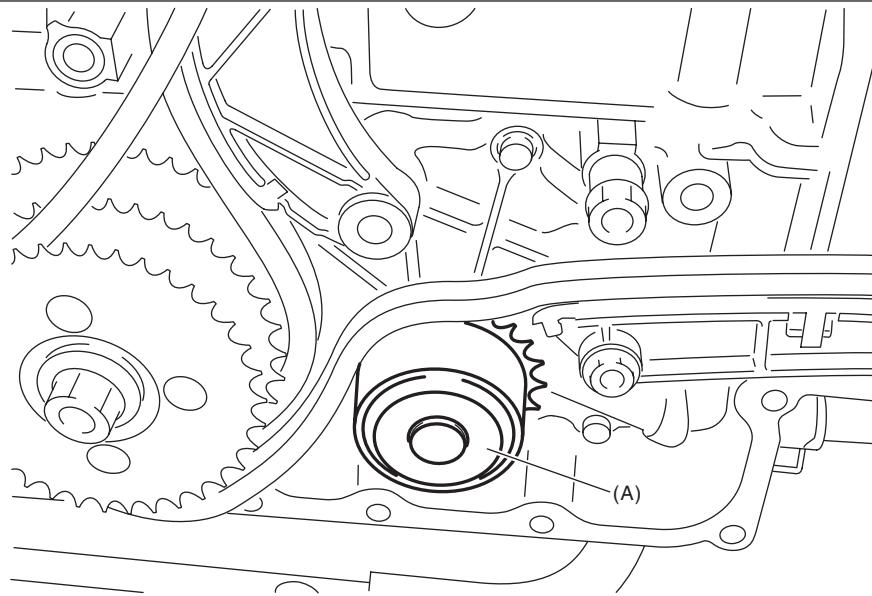
ME-03486

(A) Blue  
(B) Timing mark

# Timing Chain Assembly

MECHANICAL

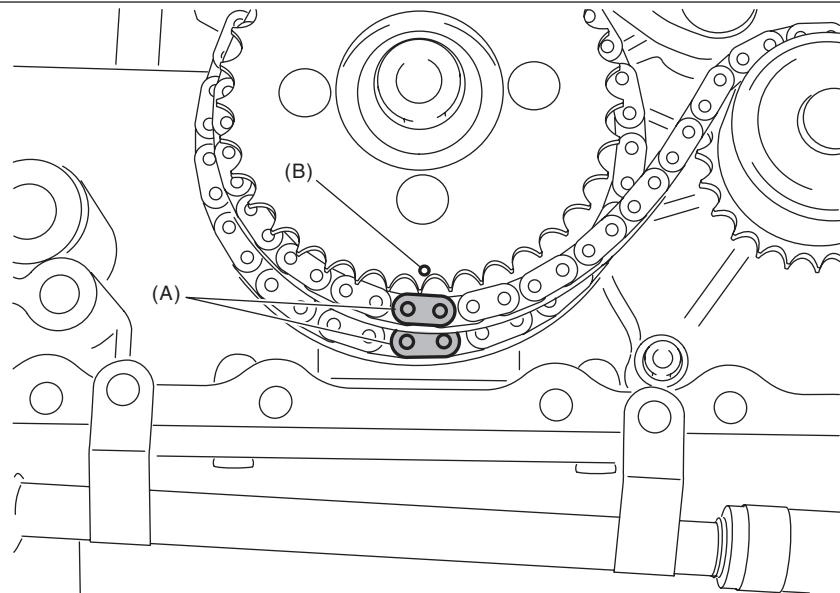
(3) Install the timing chain to the water pump sprocket.



ME-03487

(A) Water pump sprocket

(4) Align the idler sprocket timing mark to the timing chain mark (gold).



ME-03488

(A) Gold

(B) Timing mark

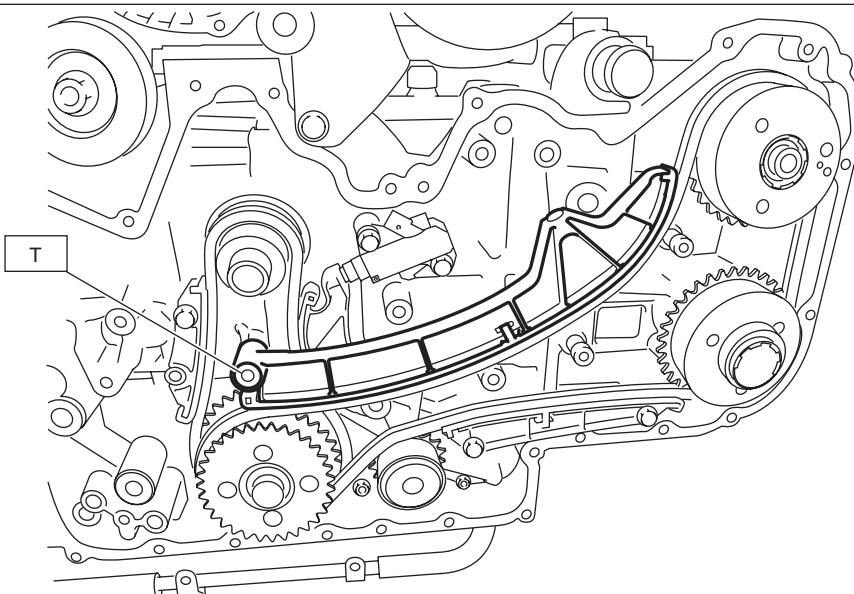
# Timing Chain Assembly

## MECHANICAL

14) Install the chain tensioner lever (LH).

**Tightening torque:**

**16 N·m (1.6 kgf·m, 11.8 ft-lb)**



ME-03489

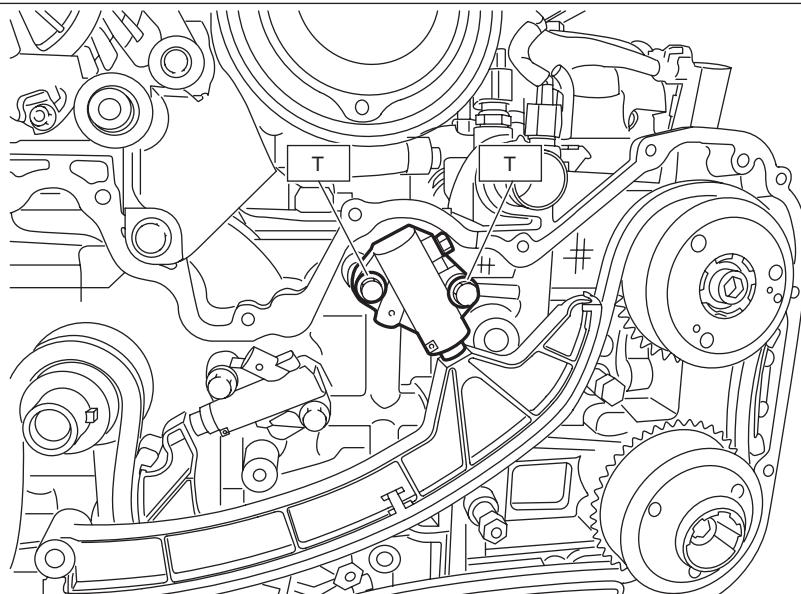
15) Install the chain tensioner (LH) and pull out the stopper pin.

**NOTE:**

- Confirm the bolt is attached on the side of chain tensioner housing.
- Timing chain (LH) components assembly is completed.

**Tightening torque:**

**16 N·m (1.6 kgf·m, 11.8 ft-lb)**

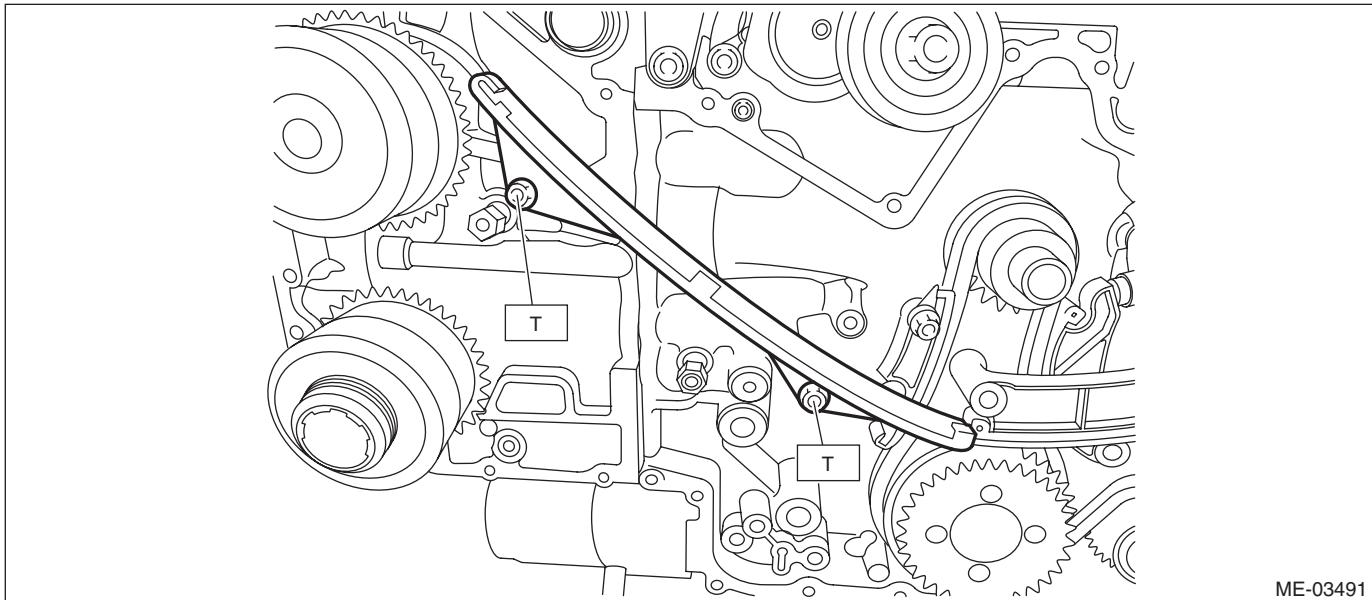


ME-03490

16) Install the chain guide (RH).

**Tightening torque:**

**16 N·m (1.6 kgf·m, 11.8 ft-lb)**

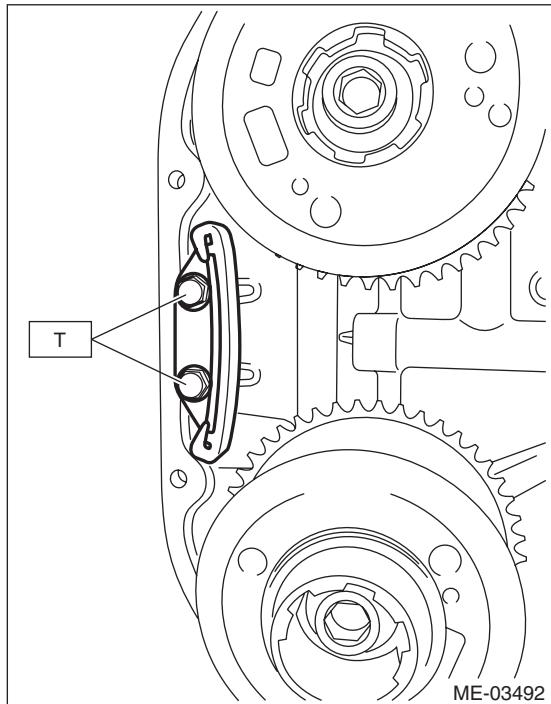


ME-03491

17) Install the chain guide (RH: between cams).

**Tightening torque:**

**6.4 N·m (0.7 kgf·m, 4.7 ft-lb)**



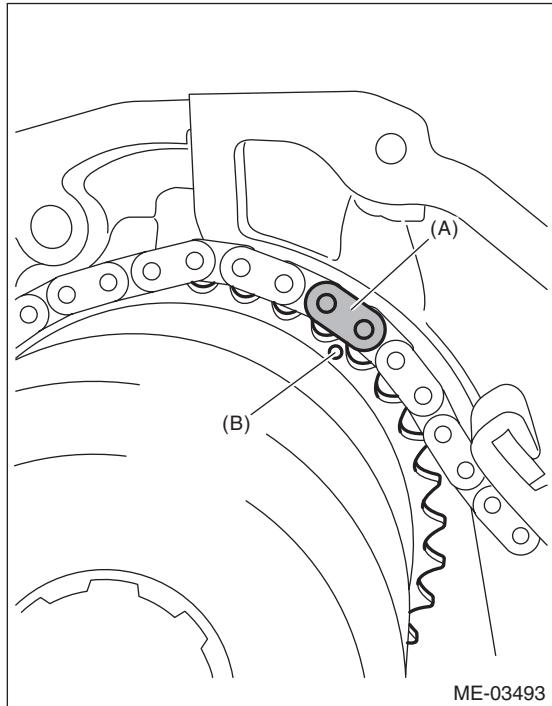
ME-03492

# Timing Chain Assembly

## MECHANICAL

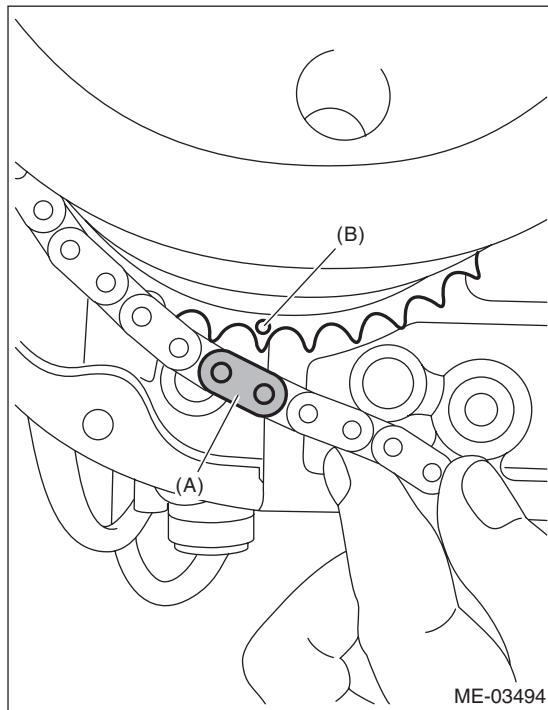
18) Install the timing chain (RH).

(1) Match the timing mark of the intake cam sprocket (RH) with the mark (blue) of the timing chain.



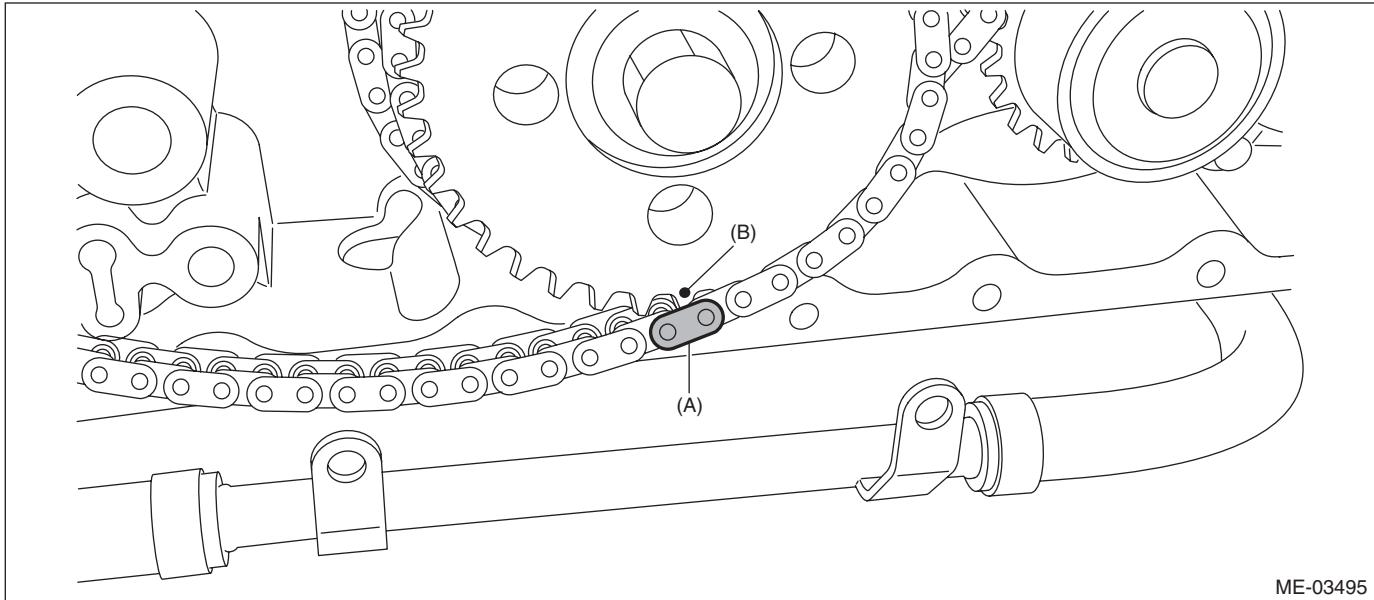
(A) Blue  
(B) Timing mark

(2) Match the timing mark of the exhaust cam sprocket (RH) with the mark (blue) of the timing chain.



(A) Blue  
(B) Timing mark

(3) Align the idler sprocket timing mark to the timing chain mark (gold).



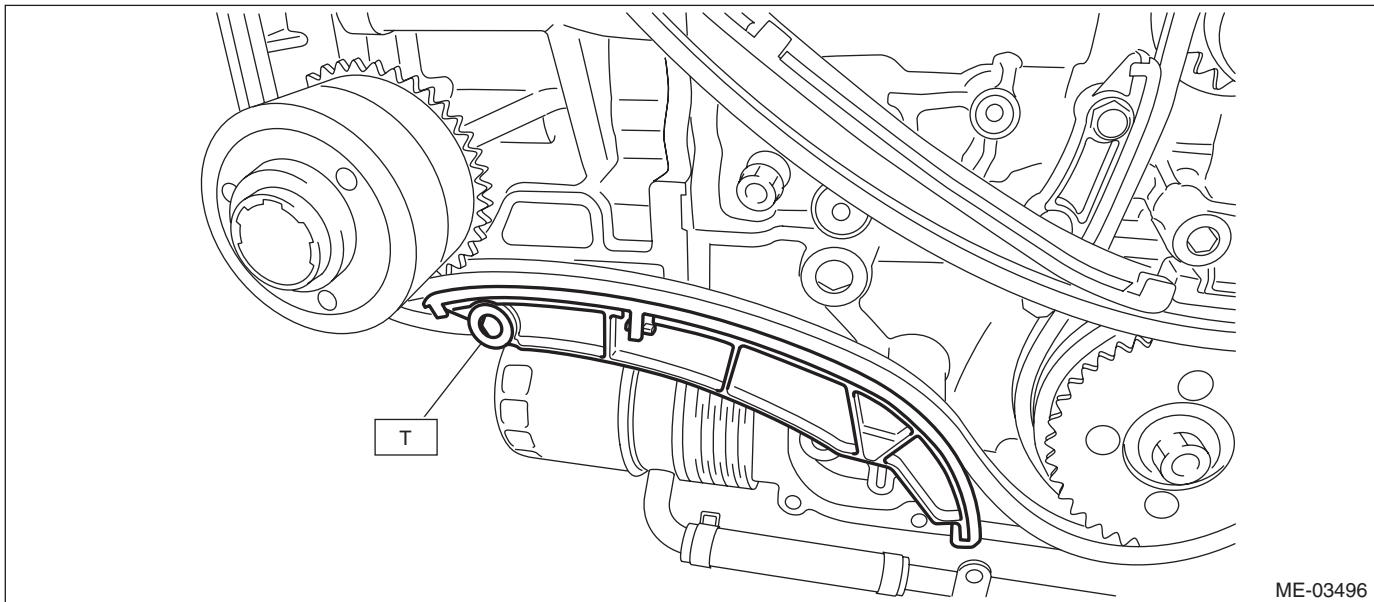
(A) Gold

(B) Timing mark

19) Install the chain tensioner lever (RH).

**Tightening torque:**

**16 N·m (1.6 kgf·m, 11.8 ft-lb)**



# Timing Chain Assembly

## MECHANICAL

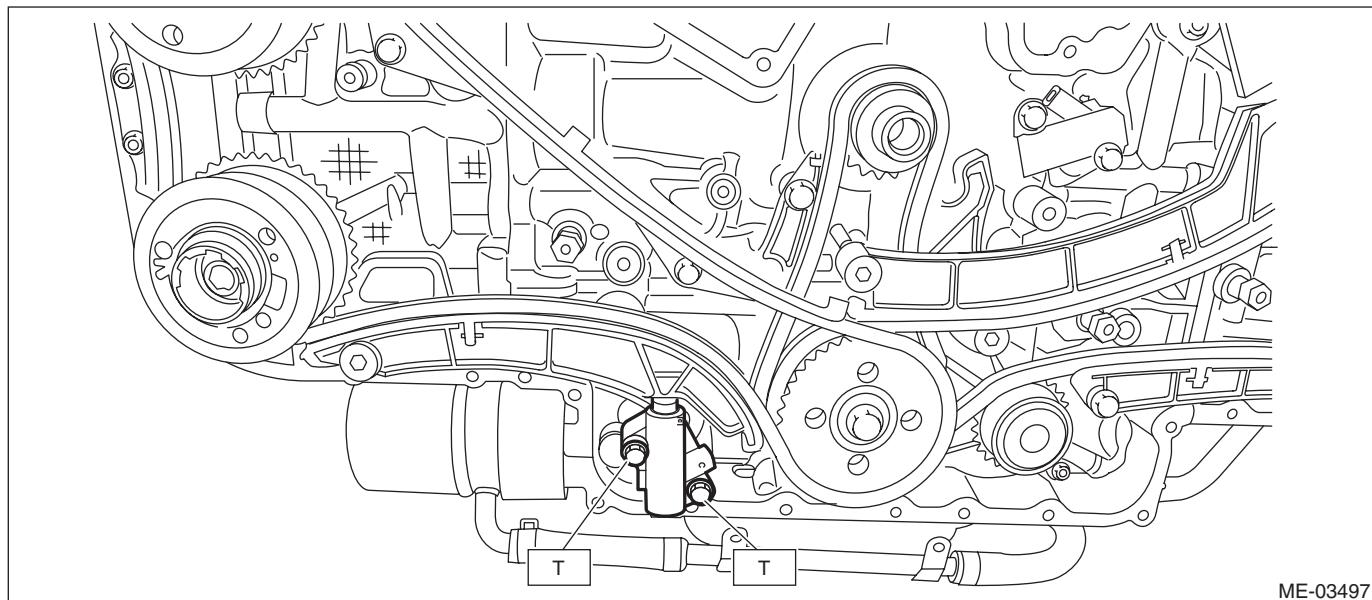
- 20) Install the chain tensioner (RH) and pull out the stopper pin.

NOTE:

Timing chain (RH) components assembly is completed.

**Tightening torque:**

**16 N·m (1.6 kgf·m, 11.8 ft-lb)**



- 21) Confirm the following after installation.

**CAUTION:**

**Be sure to perform this confirmation.**

- (1) Confirm that the idler sprocket timing mark and three timing chain marks (gold) are aligned.
- (2) Confirm that the crank sprocket 12 o'clock position and timing chain (main) mark (gold) are aligned.
- (3) Confirm that the LH cam sprocket timing mark and timing chain mark (blue) are aligned.
- (4) Confirm that the RH cam sprocket timing mark and timing chain mark (blue) are aligned.
- (5) Confirm that the bolts are tightened to the specified tightening torque.

- 22) Confirm that there are no abnormalities, while turning the crankshaft in the engine rotating direction using ST.

**CAUTION:**

**Be sure to perform this confirmation.**

- 23) Install the chain cover. <Ref. to ME(H6DO)-49, INSTALLATION, Chain Cover.>
- 24) Install the crank pulley. <Ref. to ME(H6DO)-47, INSTALLATION, Crank Pulley.>
- 25) Install the V-belts. <Ref. to ME(H6DO)-46, INSTALLATION, V-belt.>
- 26) Fill with engine oil. <Ref. to LU(H6DO)-9, REPLACEMENT, Engine Oil.>
- 27) Confirm that there are no oil leakage at the chain cover mating surface.
- 28) Install the radiator. <Ref. to CO(H6DO)-19, INSTALLATION, Radiator.>