

### 4. Oil Pan

#### A: REMOVAL

##### NOTE:

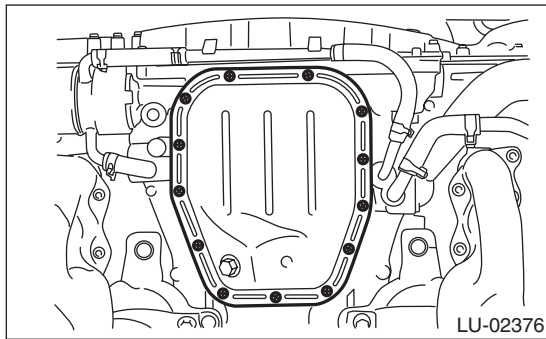
Before removing the oil pan upper, remove the engine from vehicle. <Ref. to ME(H6DO)-36, REMOVAL, Engine Assembly.> <Ref. to ME(H6DO)-93, REMOVAL, Cylinder Block.>

- 1) Set the vehicle on a lift.
- 2) Lift up the vehicle.
- 3) Remove the under cover.
- 4) Drain the engine oil. <Ref. to LU(H6DO)-9, REPLACEMENT, Engine Oil.>
- 5) Insert an oil pan cutter blade into the gap between oil pan upper and oil pan lower, and remove the oil pan.

##### CAUTION:

**Do not use a screwdriver or similar tool in place of oil pan cutter.**

- 6) Remove the oil pan lower.



#### B: INSTALLATION

- 1) Apply liquid gasket to the mating surfaces of oil pan, and install the oil pan lower.

##### NOTE:

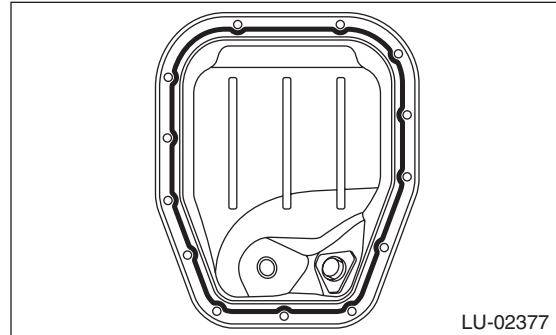
Install within 5 min. after applying liquid gasket.

##### Liquid gasket:

**THREE BOND 1217G (Part No. K0877Y0100) or equivalent**

##### Applying liquid gasket diameter:

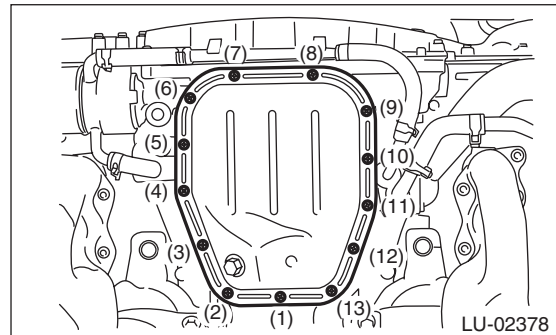
**5.0±1.0 mm (0.197±0.039 in)**



- 2) Tighten the oil pan lower installing bolts in the numerical order as shown in the figure.

##### Tightening torque:

**6.4 N·m (0.7 kgf-m, 4.7 ft-lb)**



- 3) Install the under cover.
- 4) Lower the vehicle lift.
- 5) Refill the engine oil. <Ref. to LU(H6DO)-9, INSPECTION, Engine Oil.>

#### C: INSPECTION

Visually check the oil pan for damage.