

## 5. Under Coat

### A: SPECIFICATION

*Repair material:*

**THREE BOND 6115**

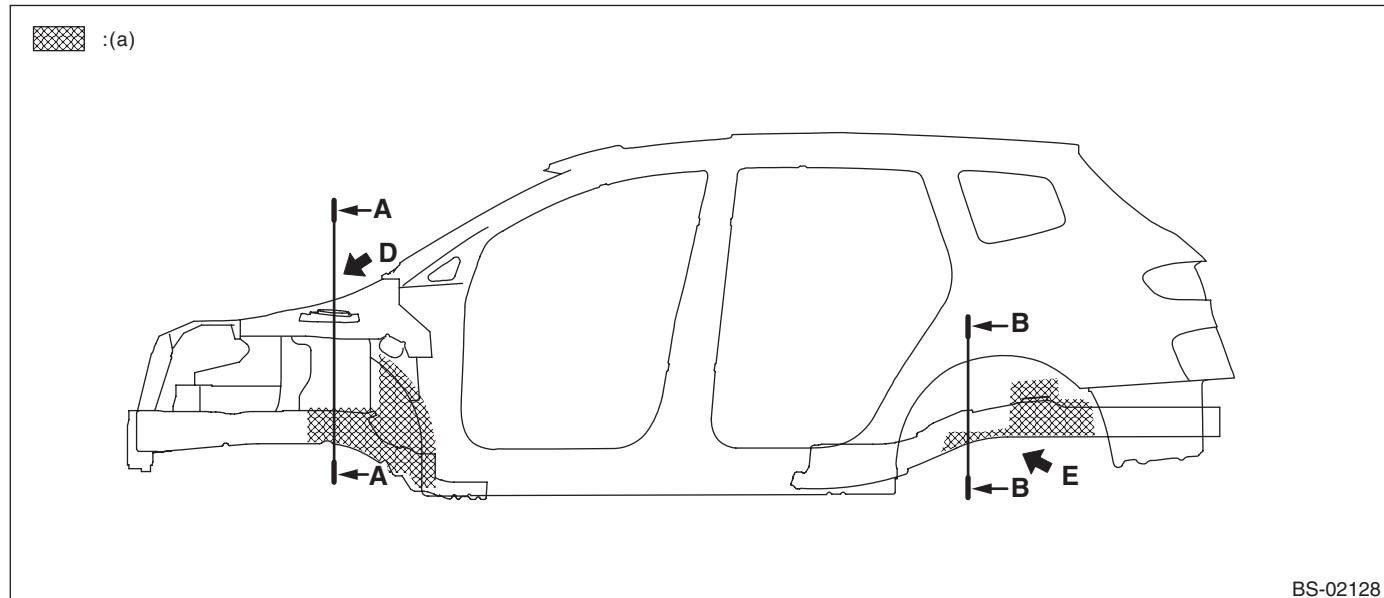
1) Take care that under coat does not attach to the locations other than shown in the figures and to the following locations.

- High-temperature parts related to the exhaust pipe
- Hoses, tubes, and harness parts
- Installation surfaces of rear suspension, transmission, sub frame, etc.

2) Application area and application thickness

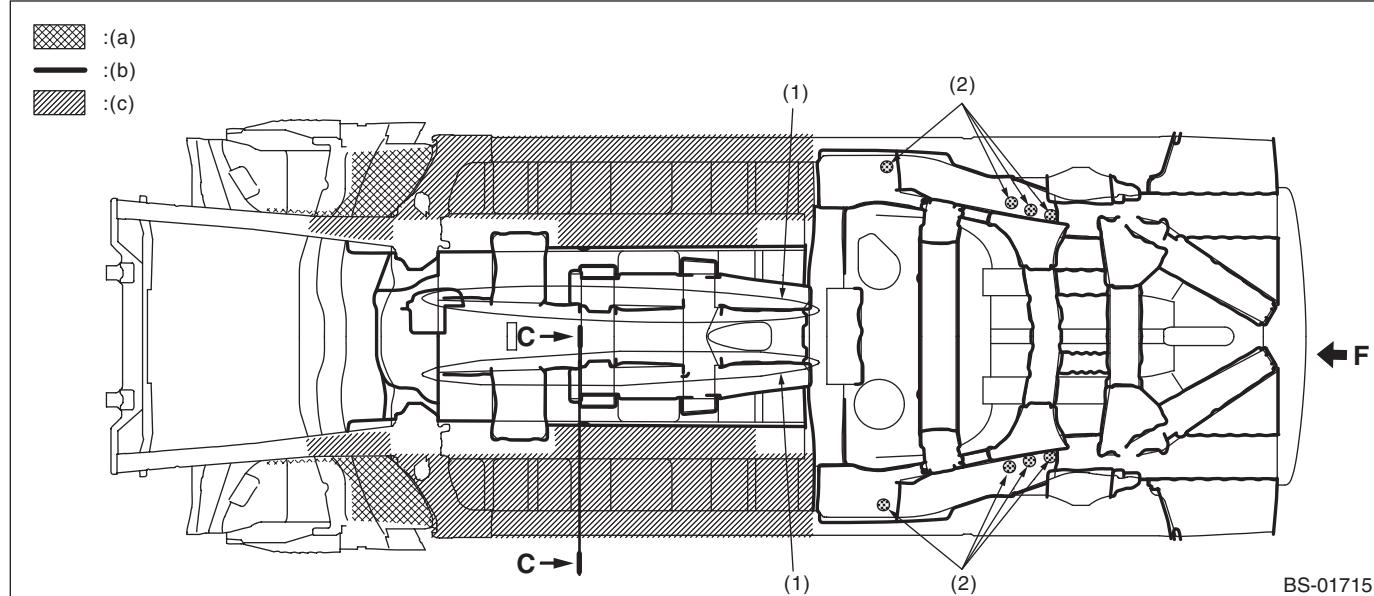
	300 µm or more
	600 µm or more

- Side view



(a) 600 µm or more

- Bottom view



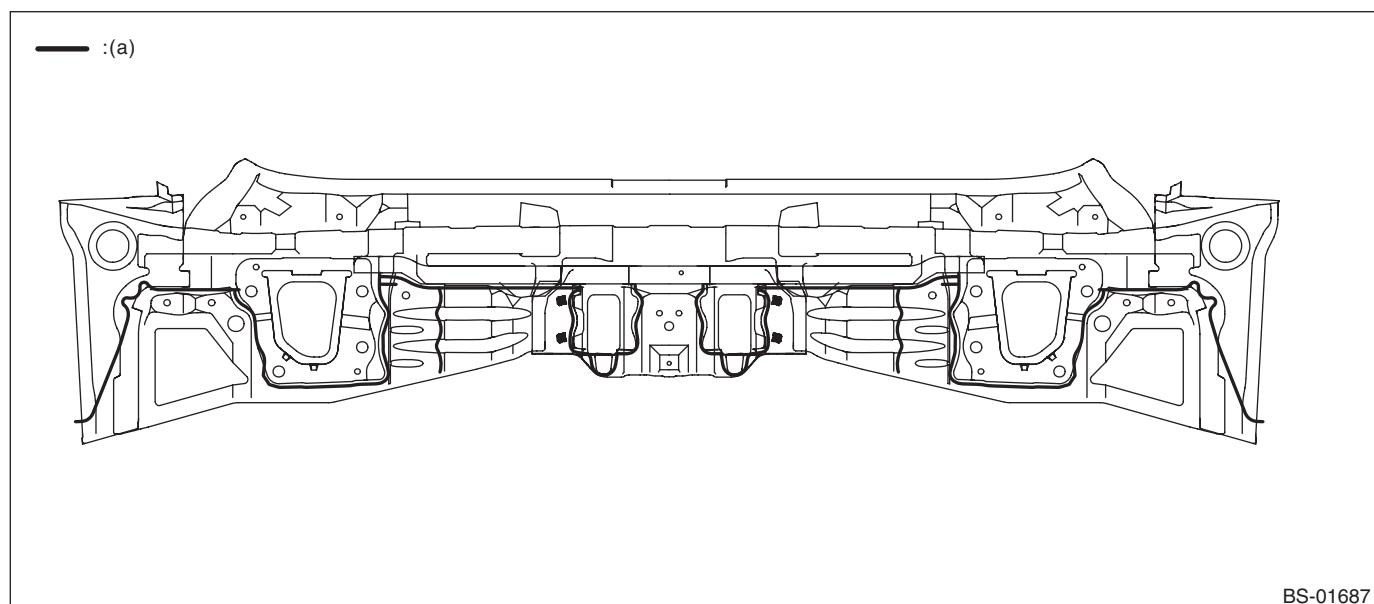
(a) 600 µm or more

(b) 600 µm or more

(c) 300 µm or more

(1) Film thickness in this area should be 200 µm or more.

(2) Apply to the grommet.

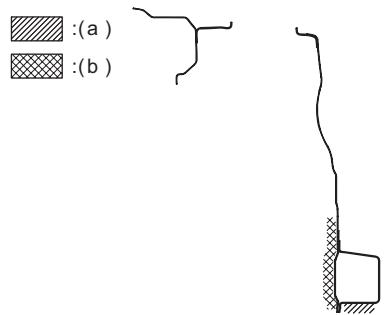


(a) 600 µm or more

# Under Coat

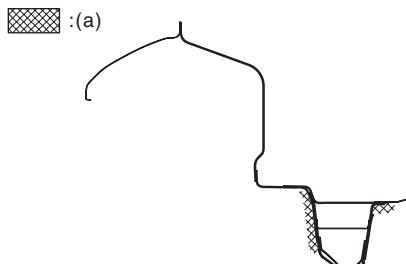
## BODY STRUCTURE

Cross section A — A



BS-01688

Cross section B — B

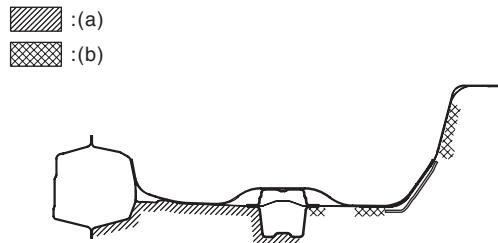


BS-01689

- (a) 300  $\mu\text{m}$  or more
- (b) 600  $\mu\text{m}$  or more

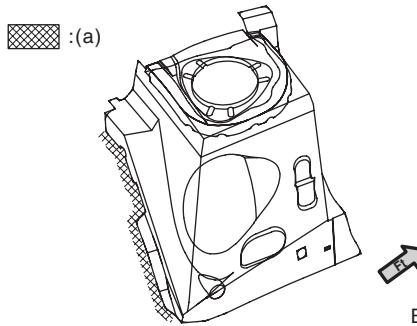
- (a) 600  $\mu\text{m}$  or more

Cross section C — C (rotated 90°)



BS-01690

View D

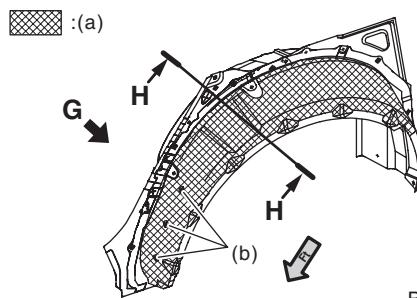


BS-01691

- (a) 300  $\mu\text{m}$  or more
- (b) 600  $\mu\text{m}$  or more

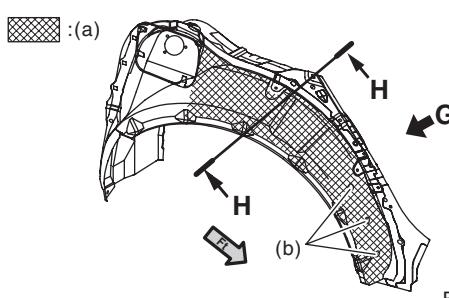
- (a) 600  $\mu\text{m}$  or more

View E (LH)



BS-01692

View E (RH)



BS-01693

- (a) 600  $\mu\text{m}$  or more
- (b) Also apply to the grommets.

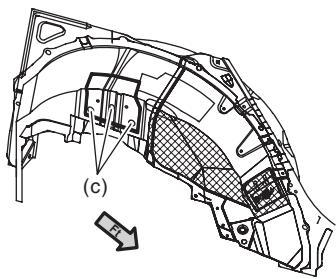
- (a) 600  $\mu\text{m}$  or more
- (b) Also apply to the grommets.

# Under Coat

## BODY STRUCTURE

View G (LH, RH)

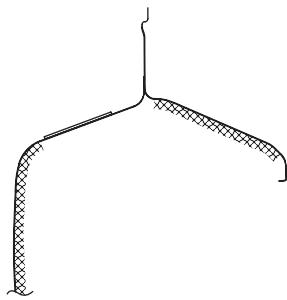
:(a)  
:(b)



BS-01694

Cross section H — H

:(a)



BS-01695

(a) 600  $\mu\text{m}$  or more

(a) 600  $\mu\text{m}$  or more

(b) 600  $\mu\text{m}$  or more

(c) The holes shall be blocked.