

## 5. Under Coat

### A: SPECIFICATION




**Repair material:**

**THREE BOND 6115**

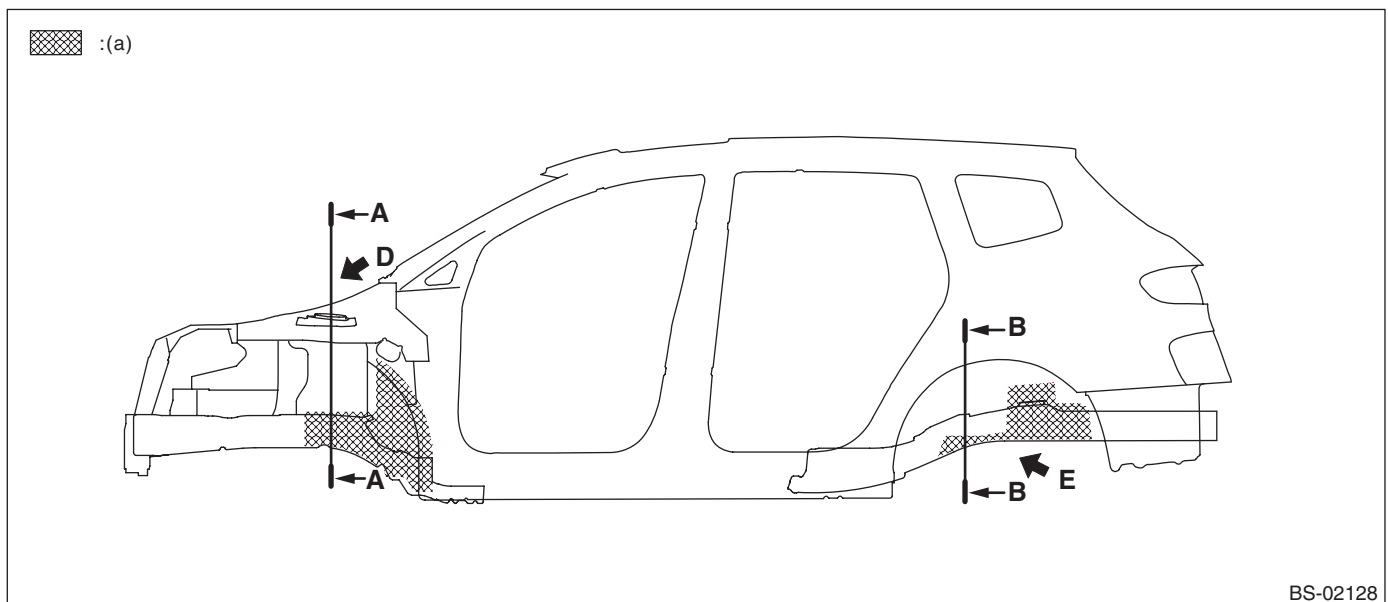
1) Take care that under coat does not attach to the locations other than shown in the figures and to the following locations.

- High-temperature parts related to the exhaust pipe
- Hoses, tubes, and harness parts
- Installation surfaces of rear suspension, transmission, sub frame, etc.

2) Application area and application thickness

	300 μm or more
	600 μm or more
	

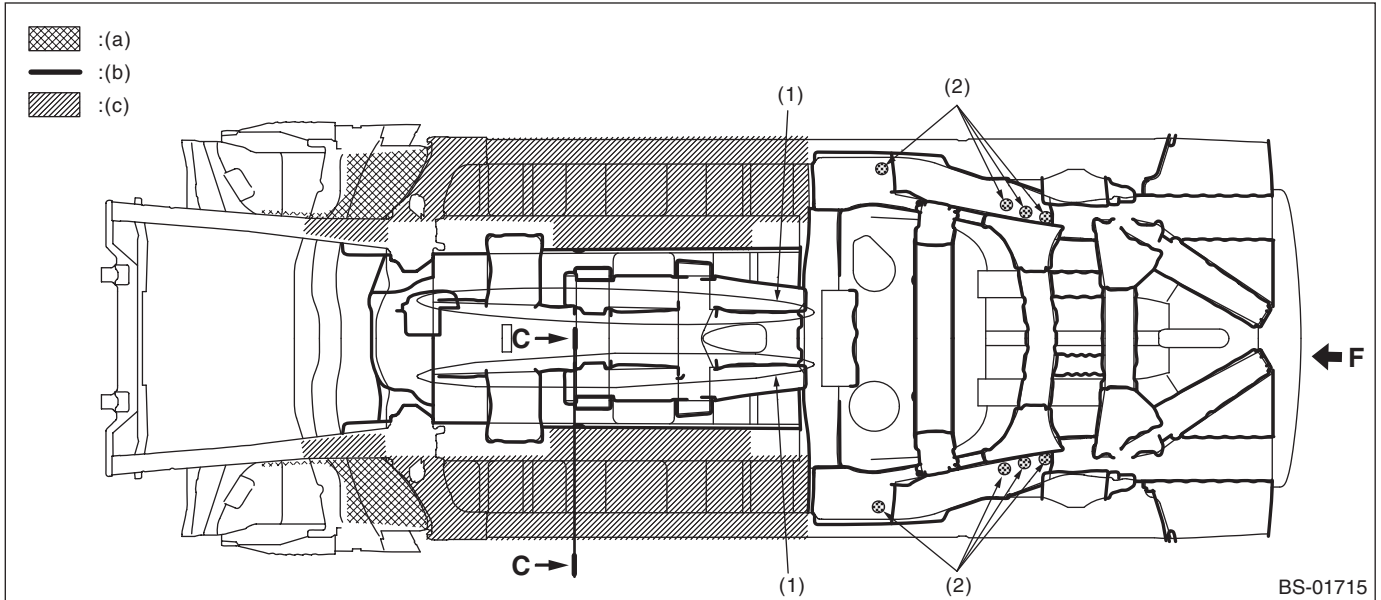
- Side view



BS-02128

(a) 600 μm or more

- Bottom view



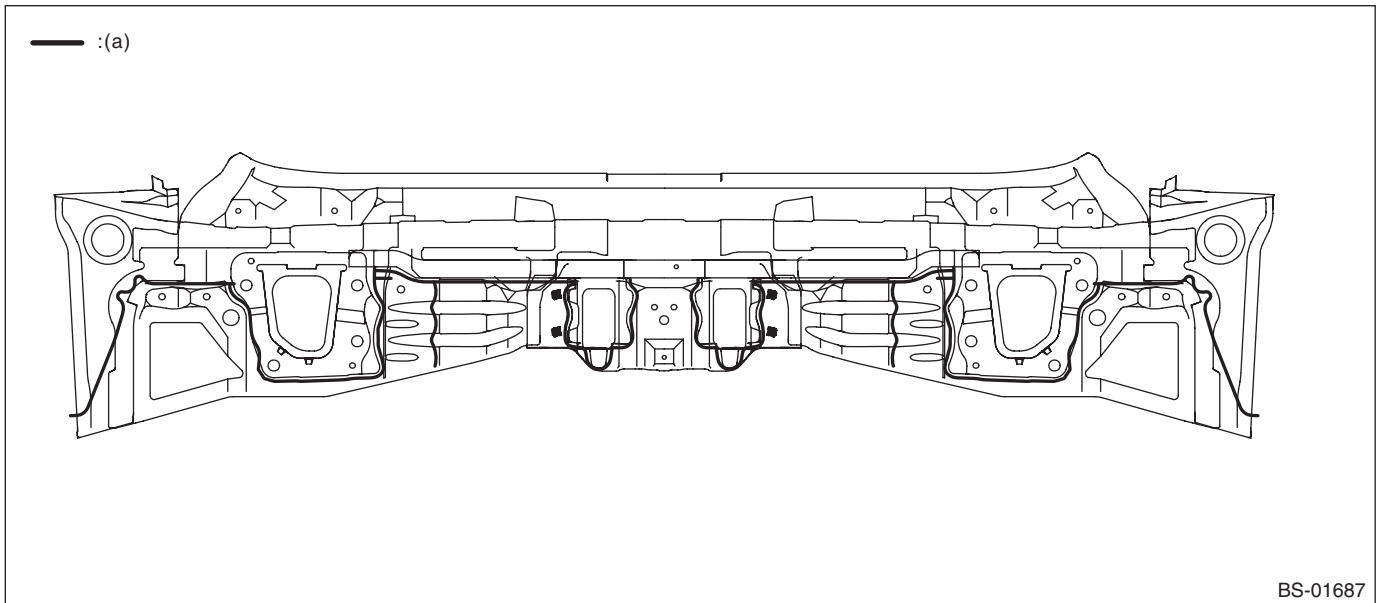
(a) 600  $\mu\text{m}$  or more

(b) 600  $\mu\text{m}$  or more

(c) 300  $\mu\text{m}$  or more

(1) Film thickness in this area should be 200  $\mu\text{m}$  or more.

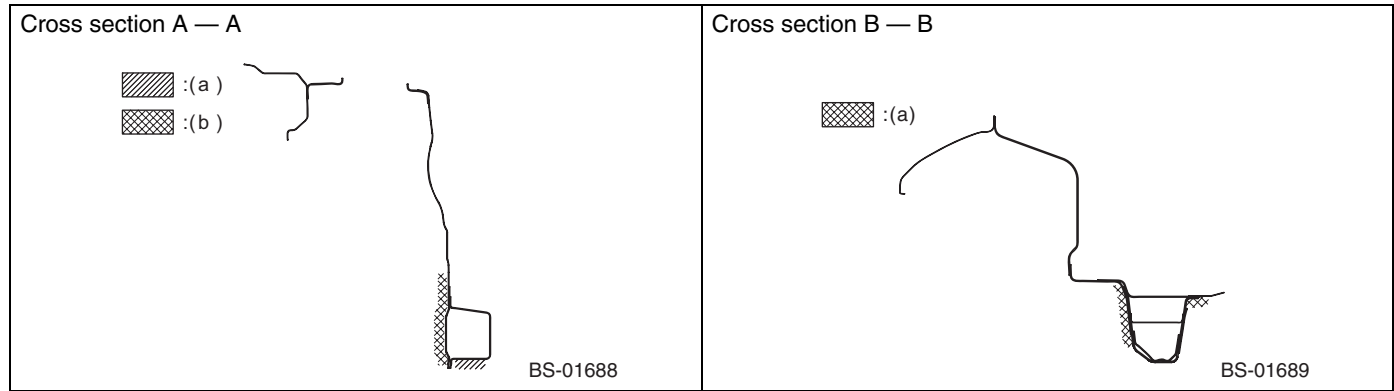
(2) Apply to the grommet.



(a) 600  $\mu\text{m}$  or more

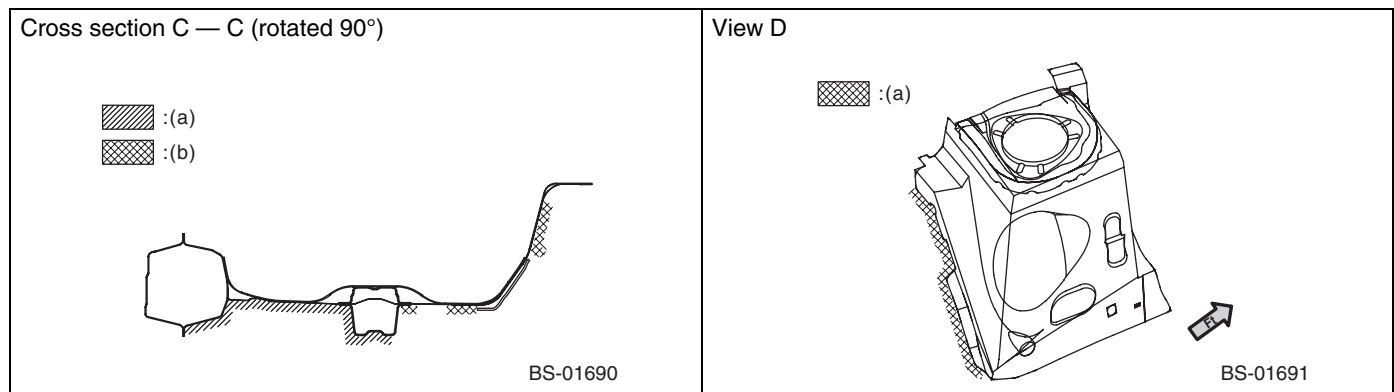
# Under Coat

## BODY STRUCTURE



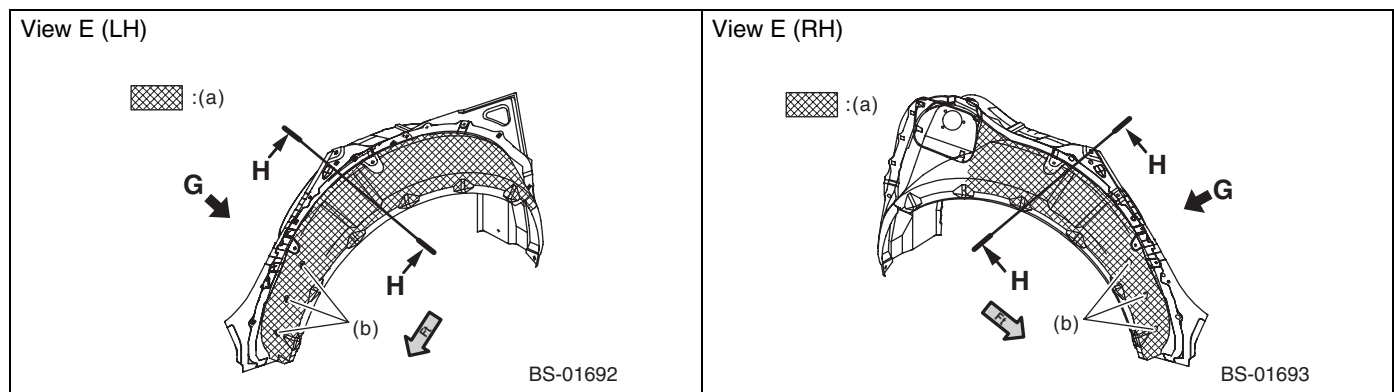
- (a) 300  $\mu\text{m}$  or more  
(b) 600  $\mu\text{m}$  or more

- (a) 600  $\mu\text{m}$  or more



- (a) 300  $\mu\text{m}$  or more  
(b) 600  $\mu\text{m}$  or more

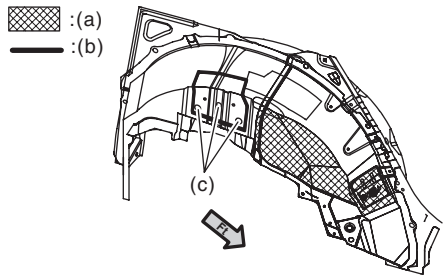
- (a) 600  $\mu\text{m}$  or more



- (a) 600  $\mu\text{m}$  or more  
(b) Also apply to the grommets.

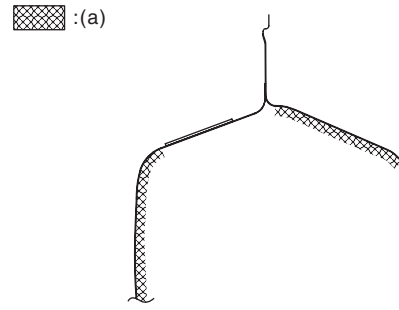
- (a) 600  $\mu\text{m}$  or more  
(b) Also apply to the grommets.

View G (LH, RH)



BS-01694

Cross section H — H



BS-01695

- (a) 600  $\mu\text{m}$  or more
- (b) 600  $\mu\text{m}$  or more
- (c) The holes shall be blocked.

- (a) 600  $\mu\text{m}$  or more