

General Description

AUTOMATIC TRANSMISSION

1. General Description

A: SPECIFICATION

1. TORQUE CONVERTER CLUTCH

Type	Symmetric, 3 element, single stage, 2 phase torque converter
Stall torque ratio	1.8
Nominal diameter	246 mm (9.69 in)
Stall speed (at sea level)	2,100 — 2,600 rpm
One-way clutch	Sprague type one-way clutch

2. OIL PUMP

Type	Internal gear fixed displacement pump	
Driving method	Driven by engine	
Number of teeth	Inner rotor	9
	Outer rotor	10

3. TRANSMISSION CONTROL ELEMENT

Type	5-forward, 1-reverse, double-row planetary gears
Multi-plate clutch	3 sets
Multi-plate brake	3 sets
One-way clutch (sprague type)	2 sets

4. TRANSMISSION GEAR RATIO

1st	3.540
2nd	2.264
3rd	1.471
4th	1.000
5th	0.834
Rev.	2.370

5. PLANETARY GEAR AND PLATE

Number of front internal gear teeth	106
Number of front carrier teeth	28
Number of front sun gear teeth	50
Number of mid internal gear teeth	78
Number of mid carrier teeth	18
Number of mid sun gear teeth	42
Number of rear internal gear teeth	110
Number of rear carrier teeth	24
Number of rear sun gear teeth	62
Number of front brake drive plates	2
Number of input clutch drive plates	6
Number of high & low reverse clutch drive plates	4
Number of direct clutch drive plates	5
Number of reverse brake drive plates	5
Number of forward brake drive plates	5

6. SELECTOR POSITION

P (Park)	Transmission is in neutral, output member is immovable, engine start is possible
R (Reverse)	Transmission in reverse for backing
N (Neutral)	Transmission is in neutral and engine start is possible
D (Drive)	Automatic gear change 1st \leftrightarrow 2nd \leftrightarrow 3rd \leftrightarrow 4th \leftrightarrow 5th
Manual mode (+)	Manual gear change 1st \rightarrow 2nd \rightarrow 3rd \rightarrow 4th \rightarrow 5th
Manual mode (-)	Manual gear change 1st \leftarrow 2nd \leftarrow 3rd \leftarrow 4th \leftarrow 5th
Control method	Wire cable type

7. HYDRAULIC CONTROL AND LUBRICATION

Type	Electronic/hydraulic control [5 forward gear changes made by electronic signals of vehicle speed and accelerator (throttle) opening]
Fluid	Specified fluid: SUBARU ATF HP Recommended fluid: IDE-MITSU ATF HP CASTROL TRANSMAX J NOTE: Use of the recommended fluid is permitted only in regions where the specified fluid is not available.
Fluid capacity	9.6 — 10.0 (10.1 — 10.6, 8.4 — 8.8)
Lubrication system	Forced feed lubrication with oil pump

8. COOLING AND HARNESS

Cooling system	Liquid-cooler incorporated in radiator
Transmission harness	20 + 8 poles

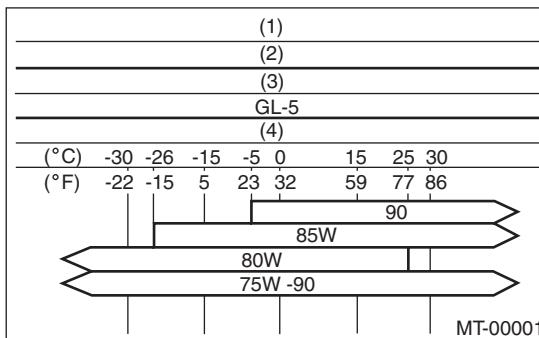
9. TRANSFER

Transfer type	Variable torque distribution (VTD)
Number of transfer clutch drives & driven plates	4
Reduction gear ratio	1.000 (41/41)

10. FINAL REDUCTION GEAR

Front final reduction gear ratio	3.583
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11. RECOMMENDED GEAR OIL

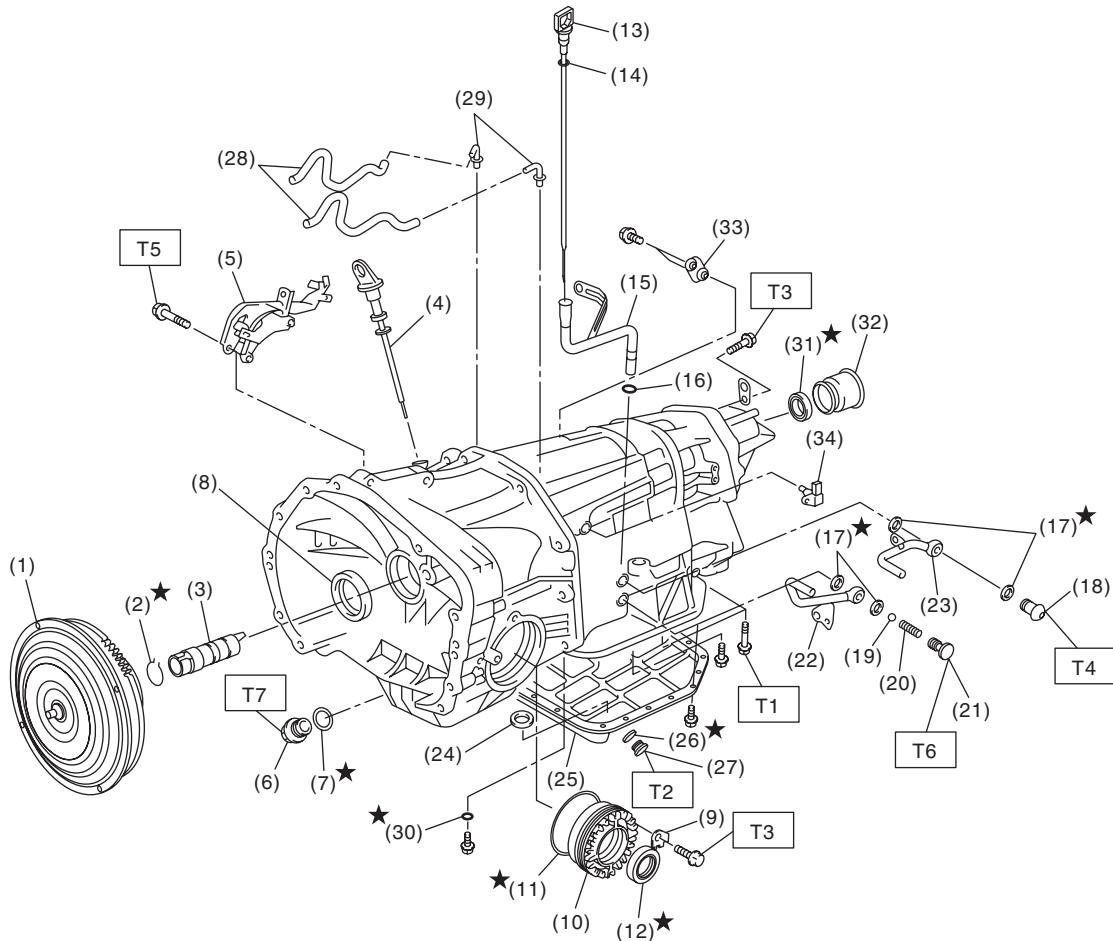
Lubrication oil	
Front differential gear oil capacity ℓ (US qt, Imp qt)	(1) Item (2) Front differential gear oil (3) API standard (4) SAE viscosity No. and applicable temperature 1.3 — 1.5 (1.4 — 1.6, 1.1 — 1.3)

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B: COMPONENT

1. TORQUE CONVERTER CLUTCH & TRANSMISSION ASSEMBLY



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(1) Torque converter ASSY	(16) O-ring	(31) Oil seal
(2) Circlip	(17) Gasket	(32) Dust cover
(3) Oil pump shaft	(18) Union screw	(33) Floating bracket
(4) Differential oil level gauge	(19) Ball	(34) Turbine speed sensor 1
(5) Pitching stopper bracket	(20) Spring	
(6) Differential oil drain plug	(21) Union screw	
(7) Gasket	(22) ATF outlet pipe	
(8) Oil seal	(23) ATF inlet pipe	
(9) Lock plate	(24) Magnet	
(10) Side retainer	(25) Oil pan	
(11) O-ring	(26) Gasket	
(12) Oil seal	(27) ATF drain plug	
(13) ATF level gauge	(28) Breather hose	
(14) O-ring	(29) Nipple	
(15) Oil charge pipe	(30) O-ring	

Tightening torque:N·m (kgf·m, ft·lb)

T1: 5 (0.5, 3.7)

T2: 20 (2.0, 14.8)

T3: 25 (2.5, 18.4)

T4: 40 (4.1, 29.5)

T5: 41 (4.2, 30.2)

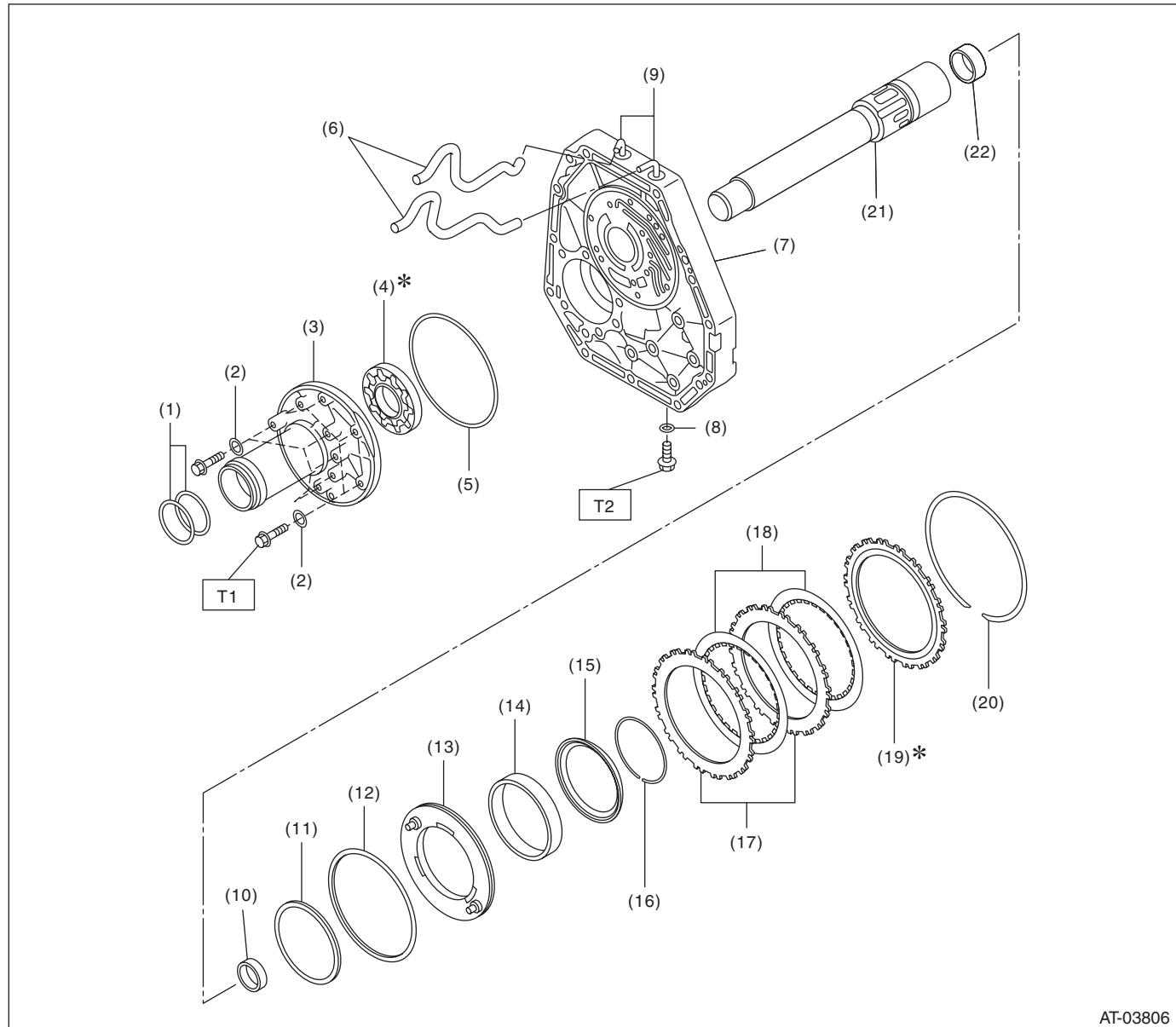
T6: 45 (4.6, 33.2)

T7: 70 (7.1, 51.6)

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2. OIL PUMP & FRONT BRAKE



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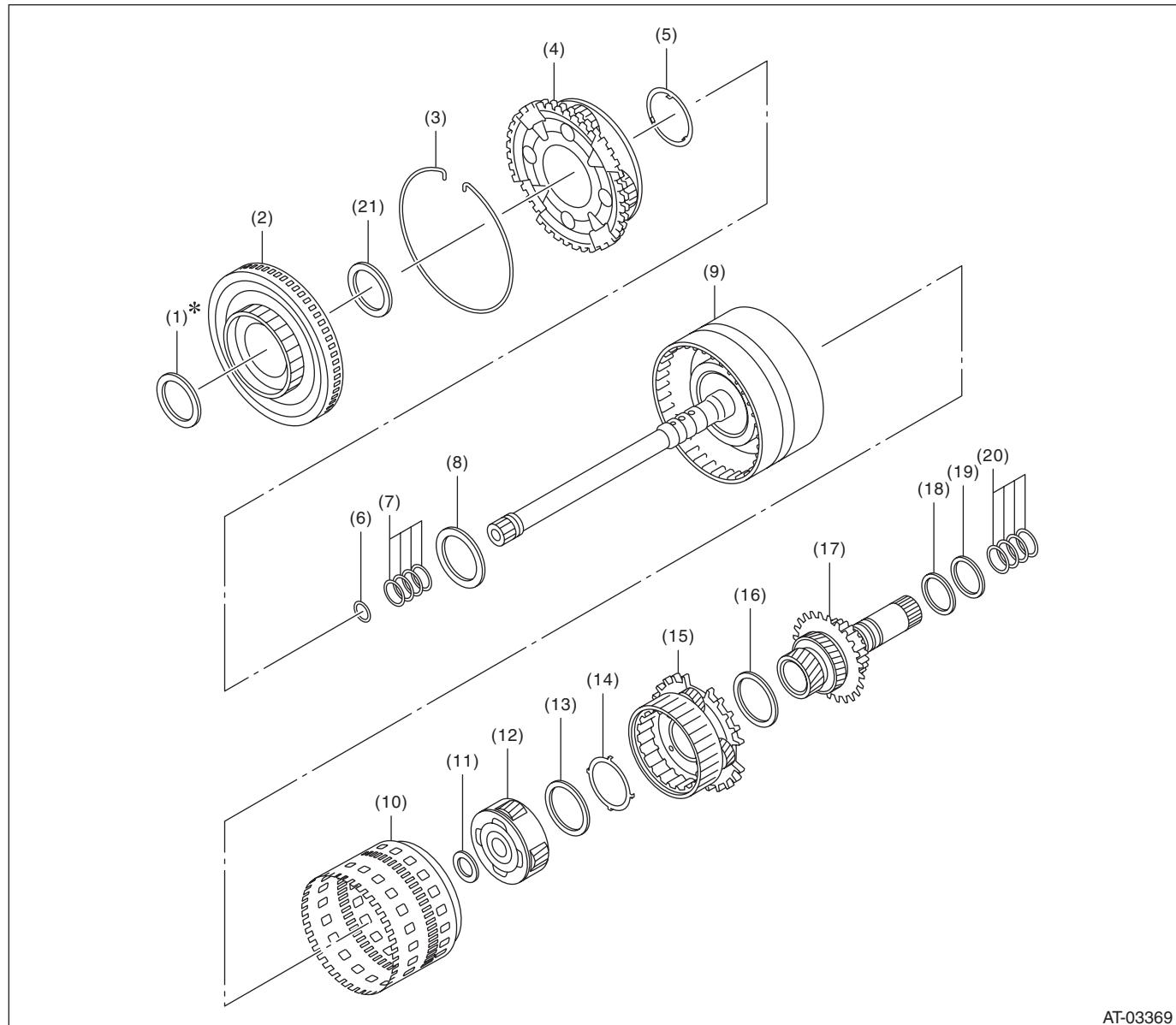
(1)	O-ring	(10)	Needle bearing	(19)	Retainer plate
(2)	Washer	(11)	D-ring (Inner)	(20)	Snap ring
(3)	Oil pump housing	(12)	D-ring (Outer)	(21)	Stator shaft
(4)	Oil pump rotor	(13)	Front brake piston	(22)	Needle bearing
(5)	O-ring	(14)	Return spring		
(6)	Air breather hose	(15)	Retainer		Tightening torque:N·m
(7)	Oil pump cover	(16)	Snap ring		T1: 10 (1.0, 7.4)
(8)	O-ring	(17)	Driven plate		T2: 13 (1.3, 9.6)
(9)	Nipple	(18)	Drive plate		

Tightening torque:N·m (kgf·m, ft·lb)

T1: 10 (1.0, 7.4)

T2: 13 (1.3, 9.6)

3. FRONT PLANETARY CARRIER AND MIDDLE & REAR PLANETARY CARRIER



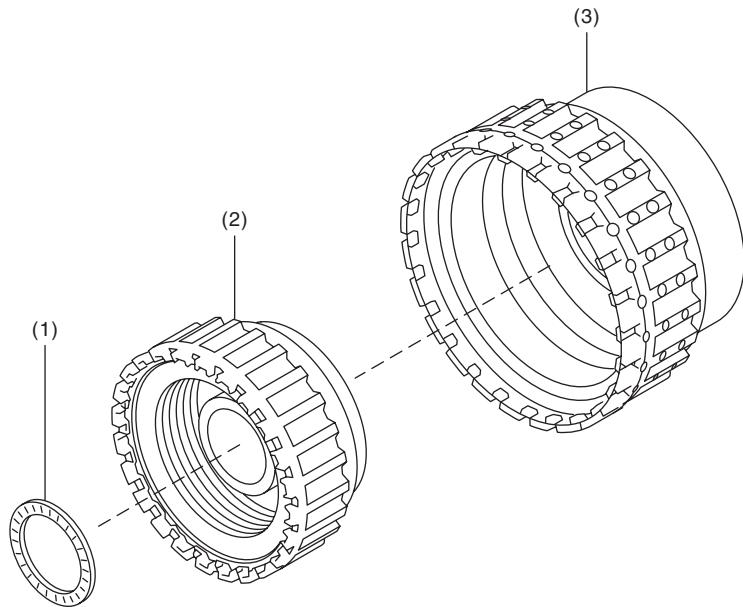
AT-03369

(1) Thrust bearing	(8) Thrust bearing	(15) Rear carrier ASSY
(2) Front sun gear ASSY	(9) Input clutch ASSY	(16) Thrust bearing
(3) Snap ring	(10) Rear internal gear ASSY	(17) Middle & rear sun gear ASSY
(4) Front carrier ASSY	(11) Thrust bearing	(18) Washer
(5) Race bearing	(12) Middle carrier ASSY	(19) Thrust bearing
(6) O-ring	(13) Thrust bearing	(20) Seal ring
(7) Seal ring	(14) Race bearing	(21) Thrust bearing

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4. DIRECT CLUTCH AND HIGH & LOW REVERSE CLUTCH



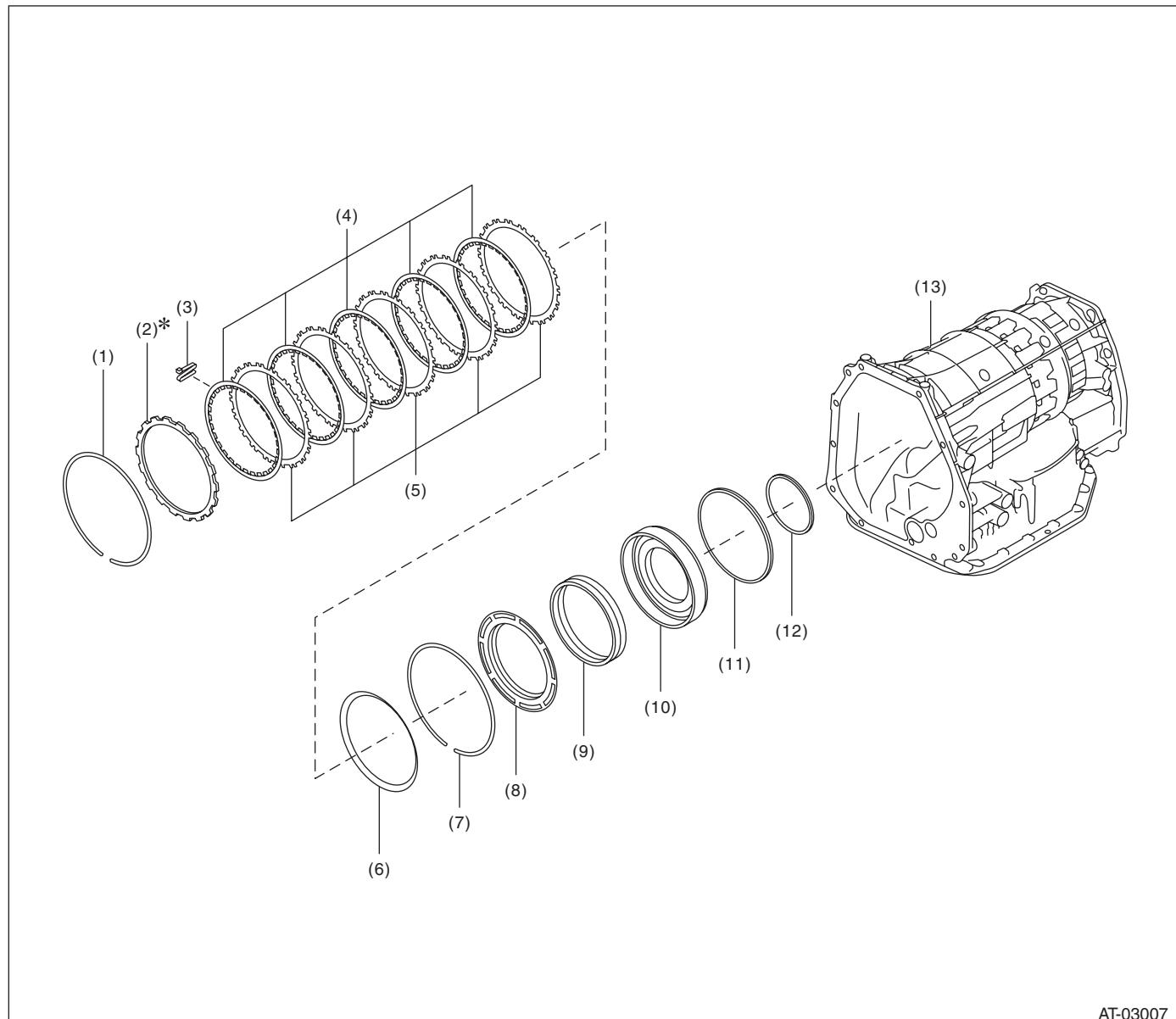
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(1) Thrust bearing

(2) High & low reverse clutch ASSY

(3) Direct clutch ASSY

5. REVERSE BRAKE



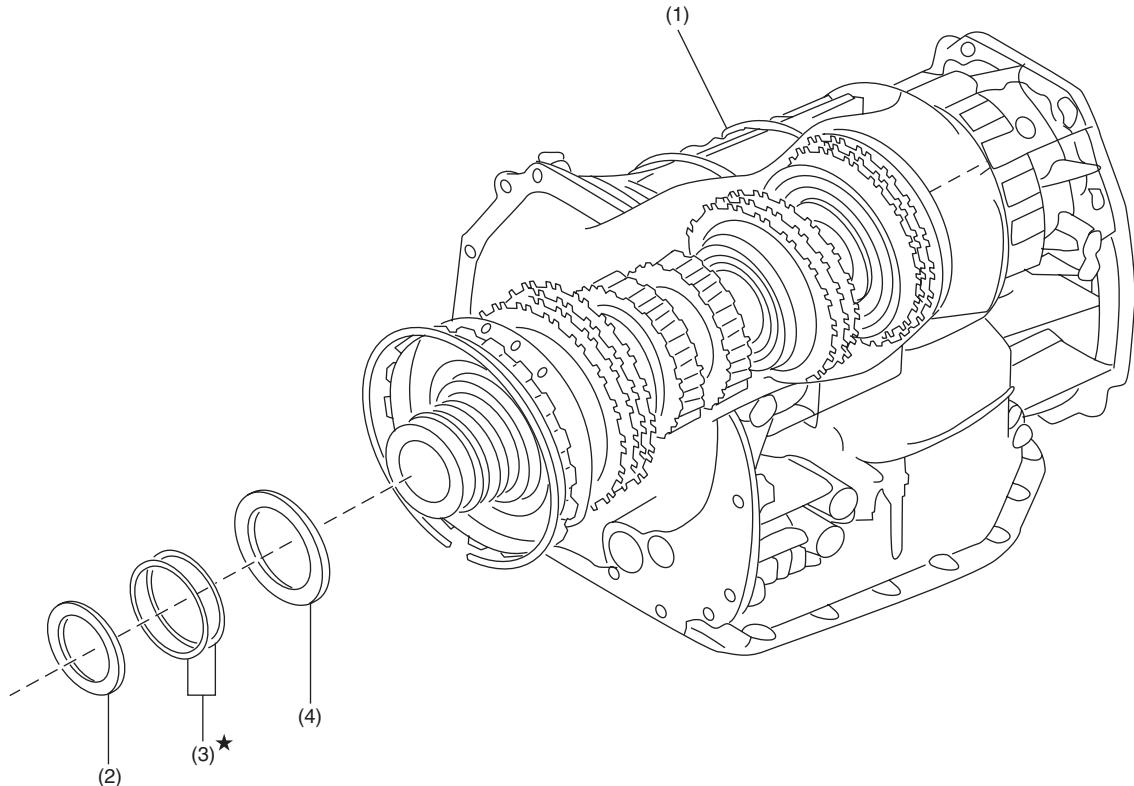
AT-03007

(1) Snap ring	(6) Dish plate	(10) Reverse brake piston
(2) Retainer plate	(7) Snap ring	(11) D-ring (Outer)
(3) Leaf spring	(8) Retainer	(12) D-ring (Inner)
(4) Drive plate	(9) Leaf spring	(13) AT main case
(5) Driven plate		

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6. SHORT AT ASSEMBLY



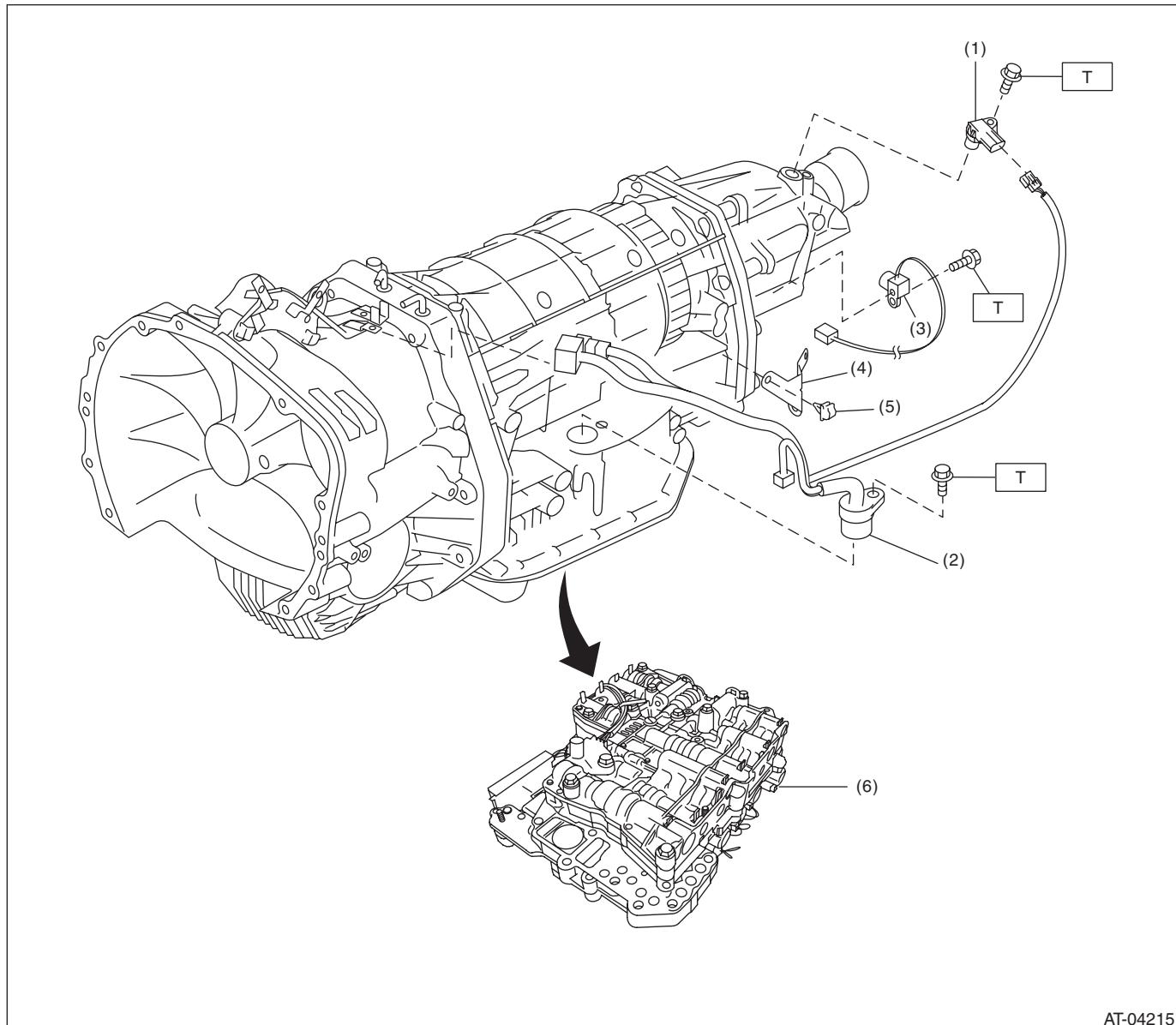
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(1) Short AT ASSY
(Non-disassembled)

(2) Thrust bearing
(3) Seal ring

(4) Thrust bearing

7. CONTROL VALVE & TRANSMISSION HARNESS



AT-04215

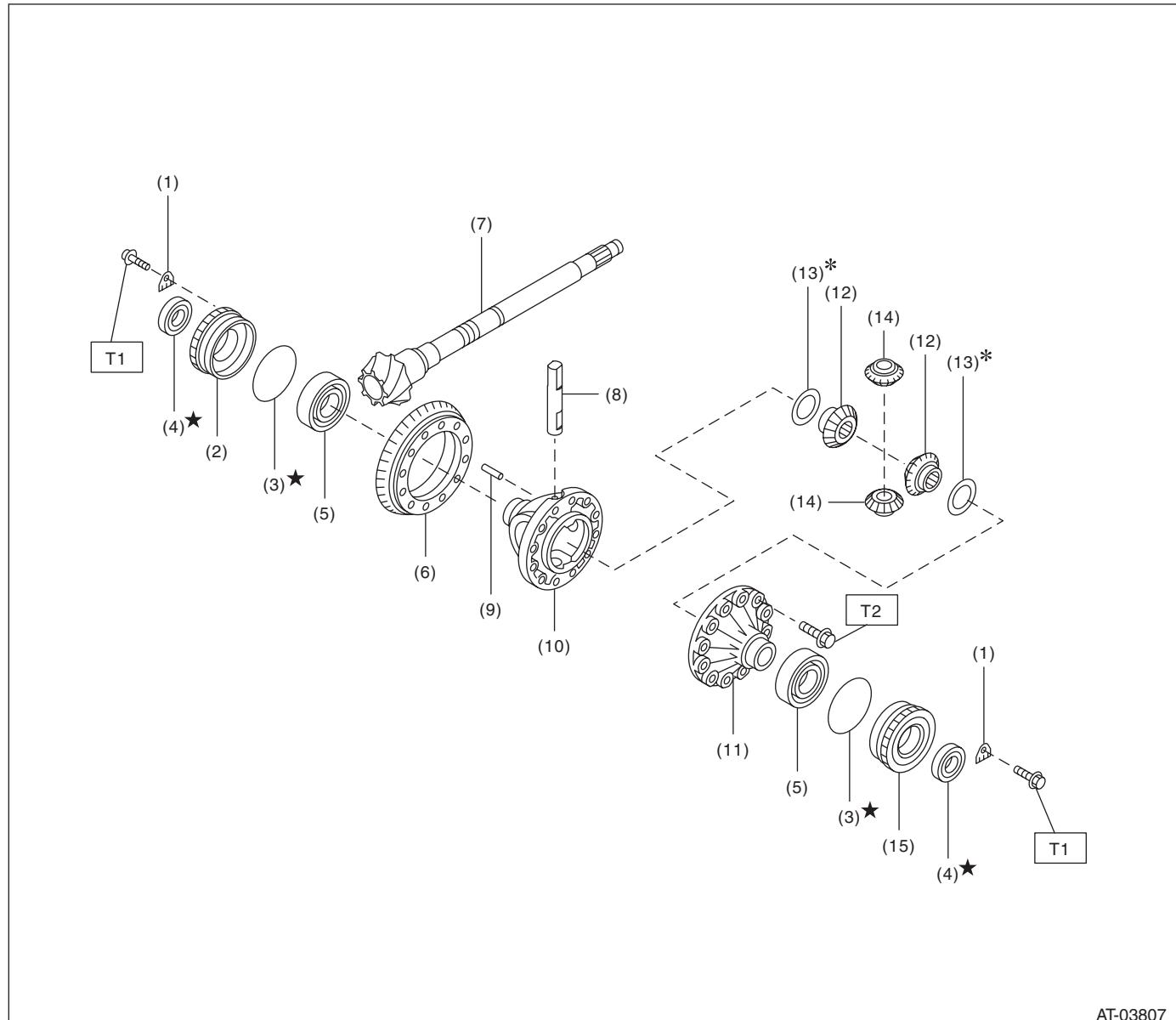
(1) Rear vehicle speed sensor	(4) Harness bracket
(2) Transmission harness ASSY	(5) Clip
(3) Front vehicle speed sensor	(6) Control valve ASSY

Tightening torque:N·m (kgf·m, ft·lb)
T1: 7 (0.7, 5.2)

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8. DIFFERENTIAL GEAR



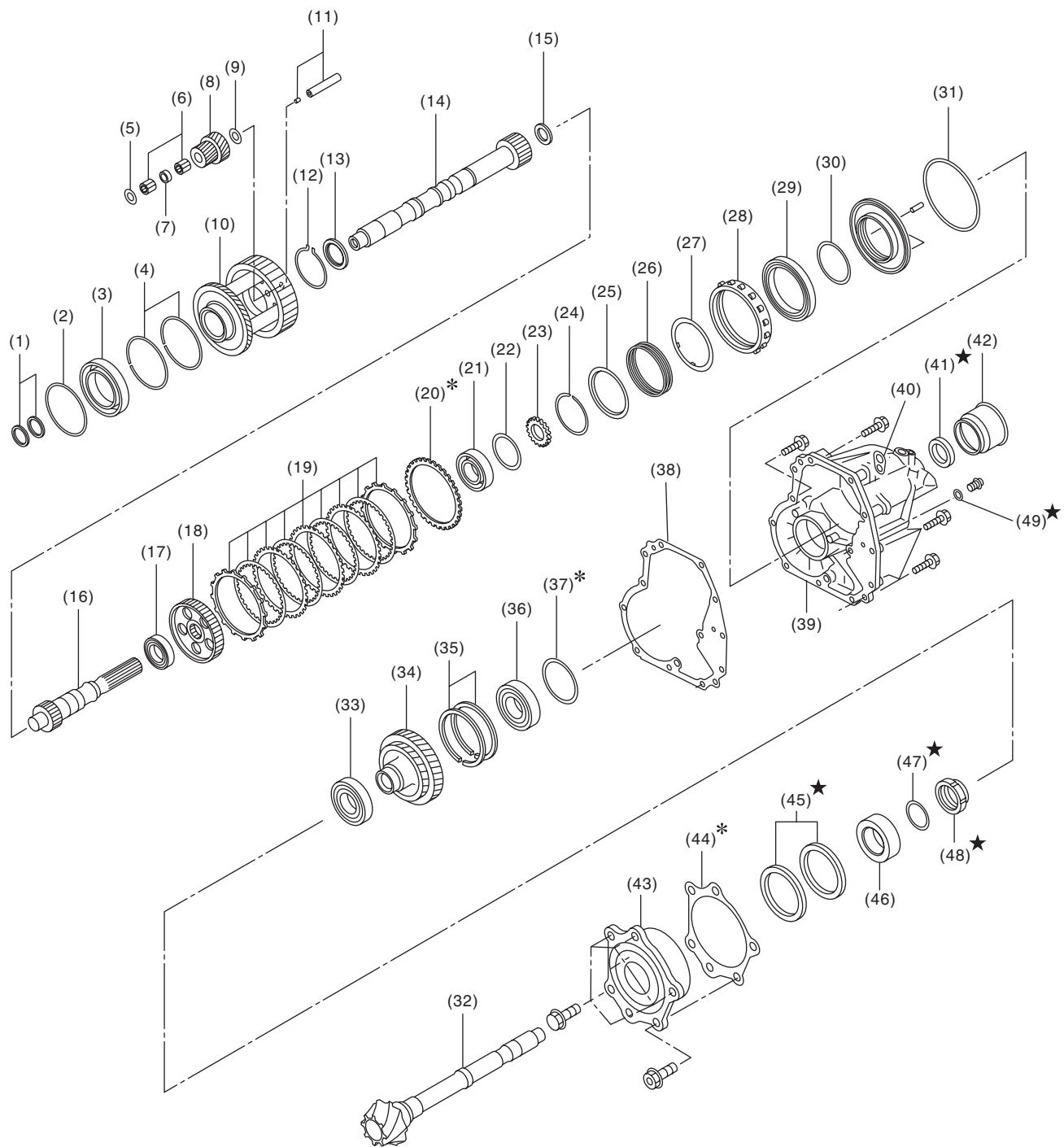
(1) Lock plate	(9) Straight pin
(2) Differential side retainer RH	(10) Differential case RH
(3) O-ring	(11) Differential case LH
(4) Oil seal	(12) Differential bevel gear
(5) Taper roller bearing	(13) Washer
(6) Hypoid driven gear	(14) Differential bevel pinion
(7) Drive pinion shaft	(15) Differential side retainer LH
(8) Pinion shaft	

Tightening torque:N·m (kgf·m, ft·lb)

T1: 25 (2.5, 18.4)

T2: 70 (7.1, 51.6)

9. TRANSFER CASE, EXTENSION CASE & REDUCTION GEAR



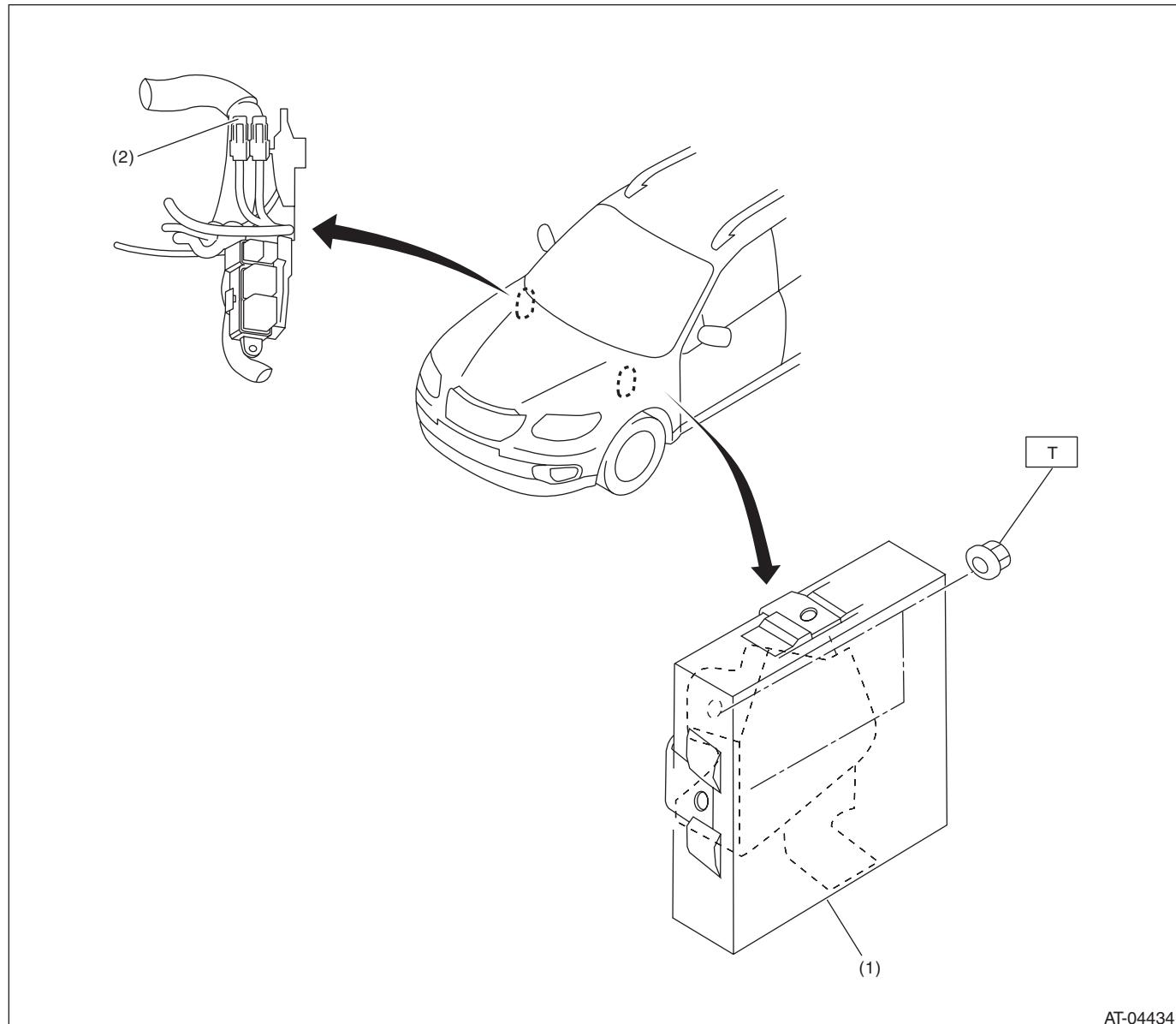
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(1) Seal ring	(18) Transfer clutch hub	(34) Reduction driven gear
(2) Reduction gear shim	(19) Transfer clutch plate	(35) Snap ring
(3) Ball bearing	(20) Driven plate No. 3	(36) Ball bearing
(4) Snap ring	(21) Ball bearing	(37) Shim
(5) Planetary pinion washer	(22) Rear drive shaft shim	(38) Shim
(6) Needle bearing	(23) Revolution gear	(39) Extension case
(7) Spacer	(24) Snap ring	(40) Transmission hanger
(8) Pinion gear	(25) Clutch spring retainer	(41) Oil seal
(9) Washer	(26) Return spring	(42) Dust cover
(10) Planetary carrier ASSY	(27) Spring retainer	(43) Taper roller bearing
(11) Planetary pinion shaft ASSY	(28) Pressure plate	(44) Drive pinion shim
(12) Snap ring	(29) Ball bearing	(45) Oil seal
(13) Thrust bearing	(30) O-ring	(46) Drive pinion collar
(14) Intermediate shaft	(31) D-ring	(47) O-ring
(15) Thrust washer	(32) Drive pinion shaft	(48) Lock nut
(16) Rear drive shaft	(33) Ball bearing	(49) O-ring
(17) Ball bearing		

10. TRANSMISSION CONTROL MODULE



(1) Transmission control module (TCM) (2) Relay

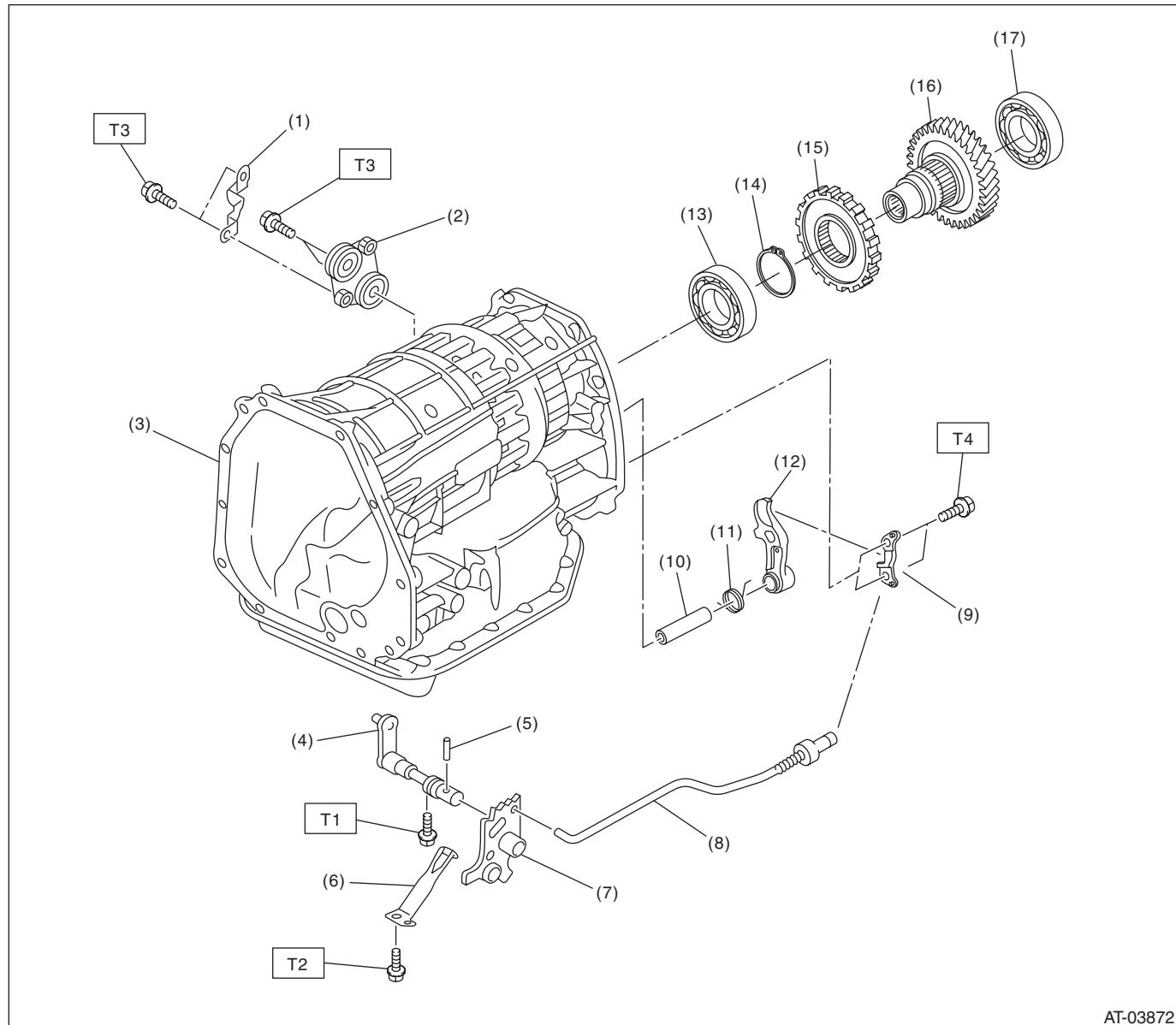
Tightening torque: N·m (kgf·m, ft·lb)

$T: 7.5$ (0.76, 5.5)

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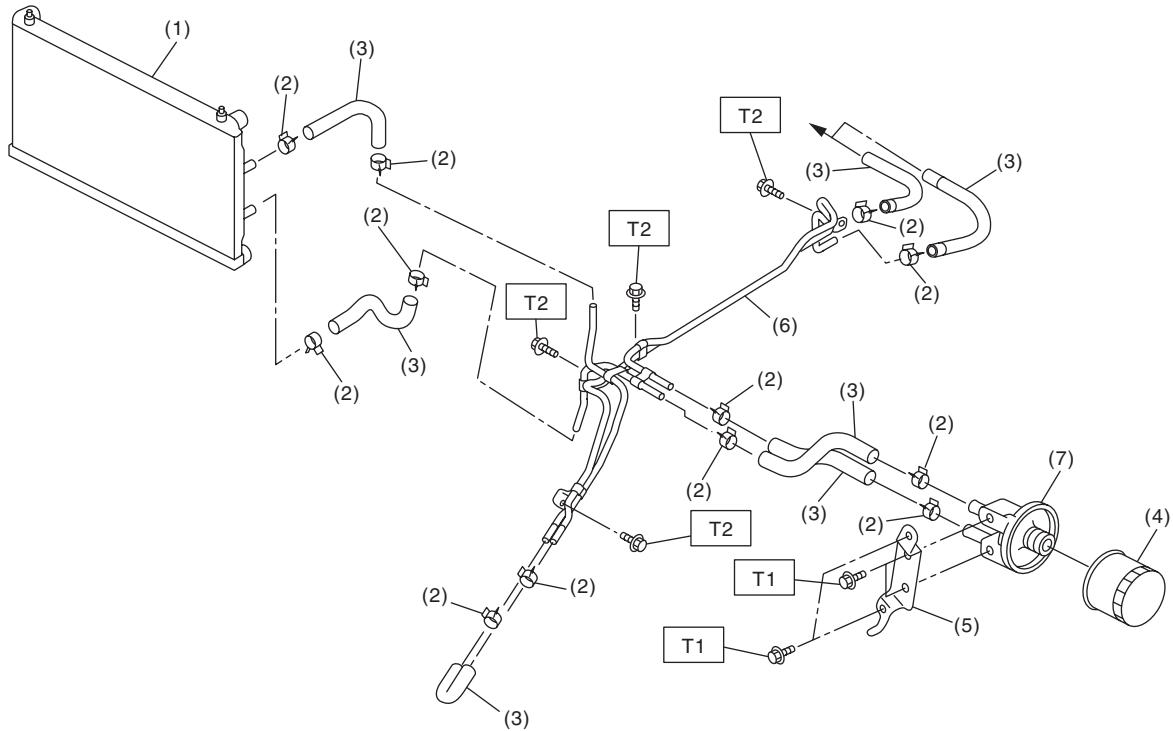
AUTOMATIC TRANSMISSION

11. TRANSMISSION CONTROL DEVICE & PARKING SUPPORT



(1) Bracket	(9) Parking support actuator	(17) Ball bearing
(2) Floating bracket	(10) Parking pawl shaft	
(3) AT main case	(11) Return spring	
(4) Range select lever	(12) Parking pawl	Tightening torque: N·m (kgf·m, ft·lb)
(5) Straight pin	(13) Ball bearing	T1: 6 (0.6, 4.4)
(6) Detent spring	(14) Snap ring	T2: 7 (0.7, 5.2)
(7) Manual plate	(15) Parking gear	T3: 25 (2.5, 18.4)
(8) Parking rod	(16) Reduction driven gear	T4: <Ref. to 5AT-78, Parking Pawl.>

12.OIL COOLER PIPE AND OIL COOLER



AT-04149

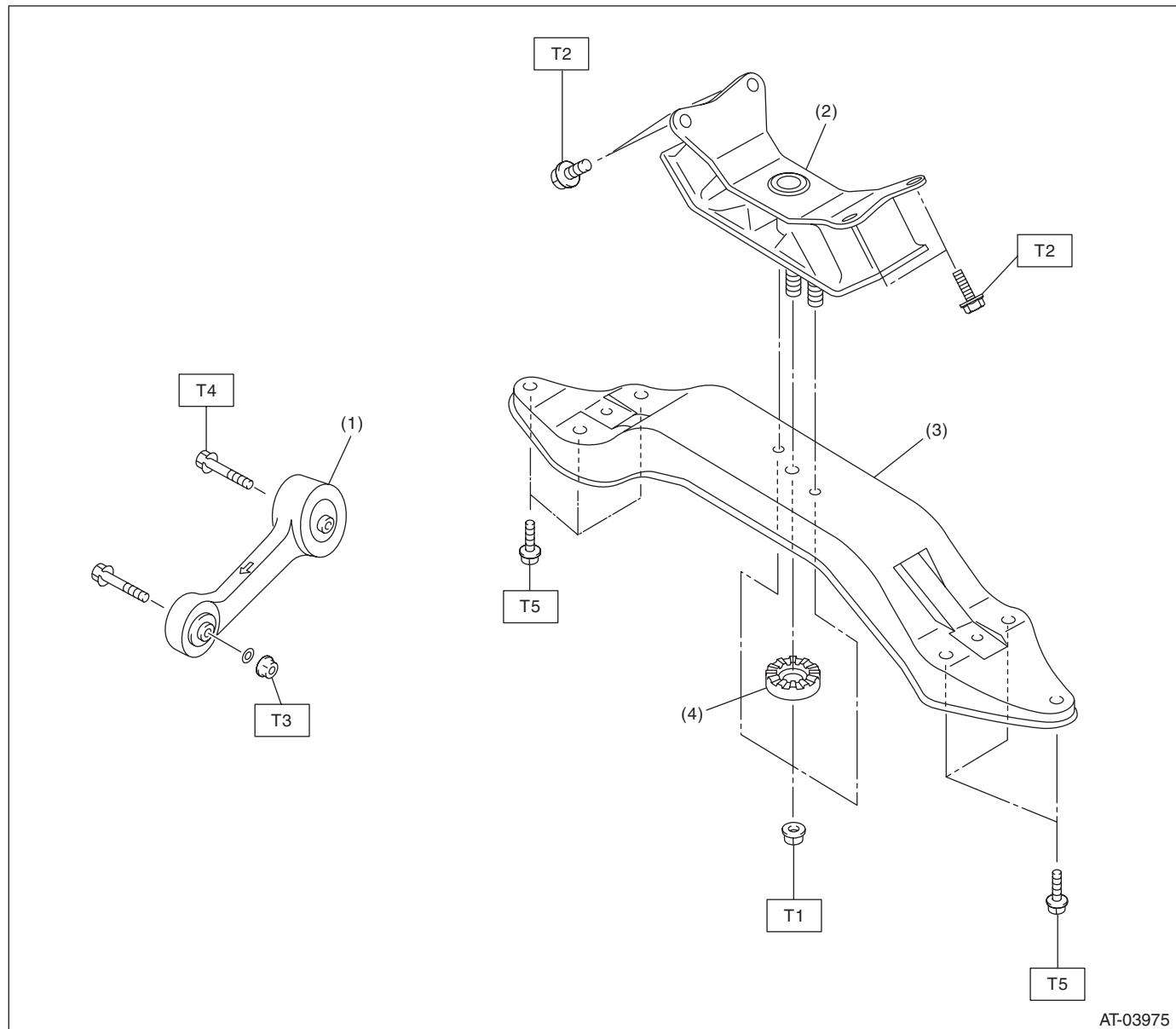
(1) Radiator	(5) ATF filter bracket
(2) Clip	(6) ATF cooler pipe
(3) ATF hose	(7) ATF filter attachment
(4) ATF filter	

Tightening torque:N·m (kgf·m, ft·lb)**T1: 7 (0.71, 5.2)****T2: 7.5 (0.76, 5.5)**

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13. TRANSMISSION MOUNTING



(1) Pitching stopper
(2) Rear cushion rubber

(3) Crossmember
(4) Stopper

Tightening torque: N·m (kgf·m, ft·lb)	
T1:	35 (3.6, 26)
T2:	40 (4.1, 29.5)
T3:	50 (5.1, 36.9)
T4:	58 (5.9, 42.8)
T5:	75 (7.6, 55.3)

C: CAUTION

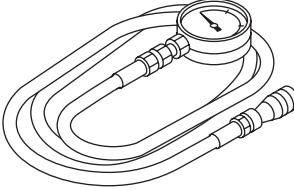
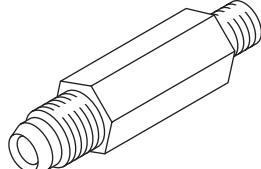
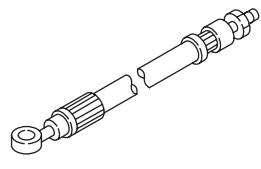
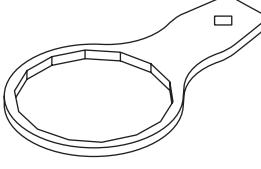
- Wear appropriate work clothing, including a cap, protective goggles and protective shoes when performing any work.
- Remove contamination including dirt and corrosion before removal, installation or disassembly.
- Keep the disassembled parts in order and protect them from dust and dirt.
- Until the oil pan is removed, do not place with the oil pan side facing up to prevent foreign matter from entering the valve body.
- Before removal, installation or disassembly, be sure to clarify the failure. Avoid unnecessary removal, disassembly and replacement.
- When disassembling the case and other light alloy parts, disassemble them by slightly tapping with a plastic hammer. Do not pry apart with screwdrivers or other tools.
- Vehicle components are extremely hot after driving. Be wary of receiving burns from heated parts.
- Use SUBARU genuine gear oil, grease or the equivalent. Do not mix them of different grades or manufacturers.
- Be sure to tighten bolts and nuts to the specified torque.
- Place shop jacks or rigid racks at the specified points.
- Apply gear oil onto sliding or revolving surfaces before installation.
- Replace deformed or damaged snap rings with new parts.
- Before installing O-rings or oil seals, apply sufficient amount of ATF fluid to avoid damage and deformation.
- Be careful not to incorrectly install or fail to install O-rings, snap rings and other such parts.
- Before securing a part on a vise, place cushioning material such as wood blocks, aluminum plate, or cloth between the part and the vise.
- Avoid damaging the mating surface of the case.
- Before applying liquid gasket, completely remove the old liquid gasket.

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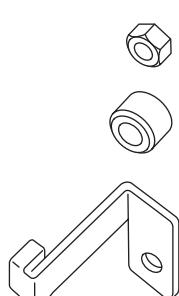
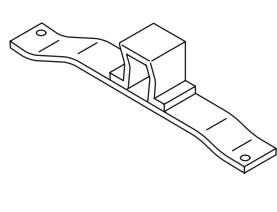
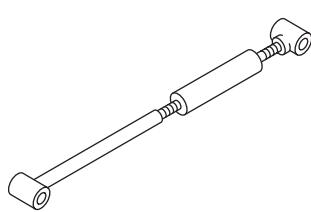
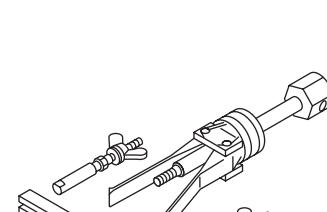
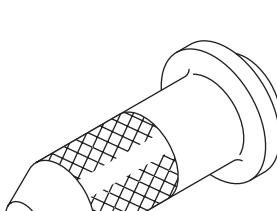
D: PREPARATION TOOL

1. SPECIAL TOOL

ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
 ST-498575400	498575400	OIL PRESSURE GAUGE ASSY	Used for measuring oil pressure.
 ST-498897200	498897200	ADAPTER	Used with oil pump cover installed on when measuring line pressure.
 ST-498897700	498897700	OIL PRESSURE ADAPTER	Used for measuring transfer clutch pressure.
 ST-498545400	498545400	FILTER WRENCH	Used for removing and installing the ATF filter.

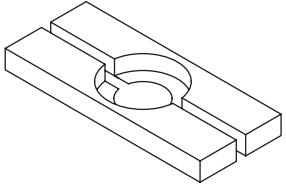
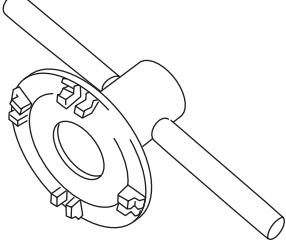
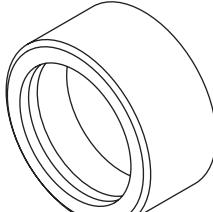
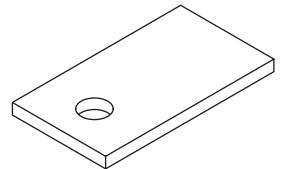
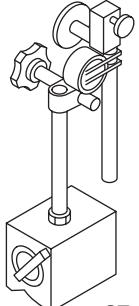
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ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
 ST-498277200	498277200	STOPPER SET	Used for preventing the torque converter assembly from falling when removing and installing automatic transmission assembly.
 ST41099AA010	41099AA010	ENGINE SUPPORT BRACKET	Used for supporting engine.
 ST41099AA020	41099AA020	ENGINE SUPPORT	Used for supporting engine.
 ST-398527700	398527700	PULLER ASSY	<ul style="list-style-type: none"> Used for removing the extension case roller bearing. Used for removing the extension oil seal. Used for removing the front differential side retainer bearing outer race. Used for removing the front differential side retainer oil seal.
 ST-498057300	498057300	INSTALLER	Used for installing the extension oil seal.

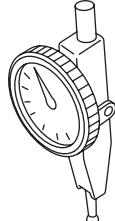
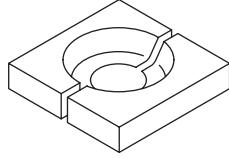
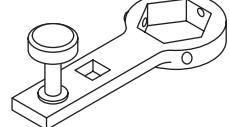
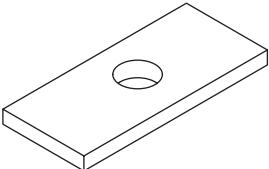
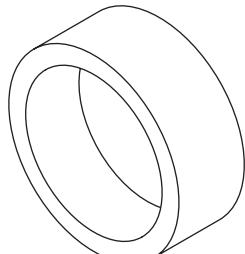
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ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
 ST-498077000	498077000	REMOVER	Used for removing the differential taper roller bearing.
 ST18630AA010	18630AA010	WRENCH COMPL RETAINER	Used for removing and installing the differential side retainer.
 ST-398487700	398487700	DRIFT	Used for installing the front differential taper roller bearing.
 ST-498255400	498255400	PLATE	Used for measuring the backlash of hypoid gear.
 ST-498247001	498247001	MAGNET BASE	<ul style="list-style-type: none"> • Used for measuring the gear backlash. • Used with DIAL GAUGE (498247100).

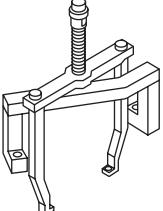
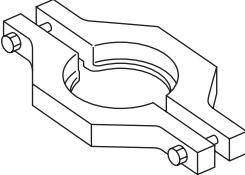
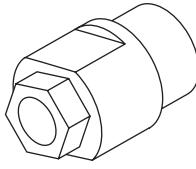
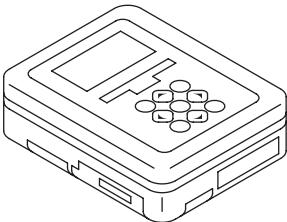
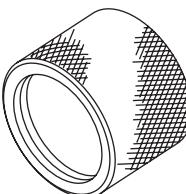
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ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
 ST-498247100	498247100	DIAL GAUGE	<ul style="list-style-type: none"> Used for measuring the gear backlash. Used with MAGNET BASE (498247001).
 ST-498517000	498517000	REPLACER	Used for removing the front roller bearing.
 ST-499787700	499787700	WRENCH	Used for removing and installing the drive pinion lock nut.
 ST-398643600	398643600	GAUGE	Used for measuring the total end play, extension end play and drive pinion height.
 ST-398744300	398744300	PISTON GUIDE	Used for measuring height from mating surface of the main case to pressure plate.

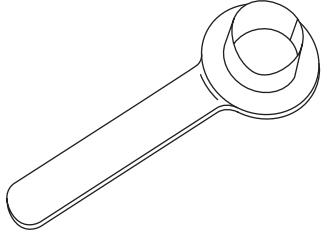
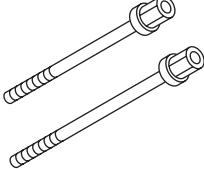
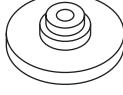
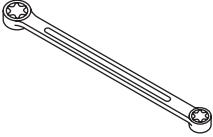
General Description

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ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
 ST-499737100	499737100	PULLER SET	Used for removing the reduction driven gear assembly.
 ST-498077600	498077600	REMOVER	Used for removing the ball bearing.
 ST18667AA010	18667AA010	HOLDER	<ul style="list-style-type: none"> Used for removing and installing the drive pinion lock nut. Used as a handle to rotate gear when checking tooth contact.
 ST1B022XU0	1B022XU0	SUBARU SELECT MONITOR III KIT	Used for troubleshooting the electrical system.
 ST18675AA000	18675AA000	DIFFERENTIAL SIDE OIL SEAL INSTALLER	Used for installing the differential side retainer oil seal.

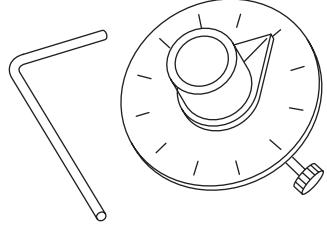
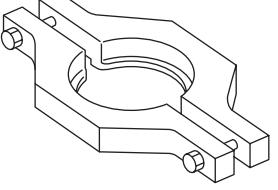
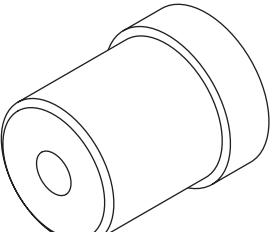
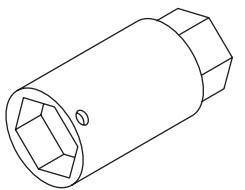
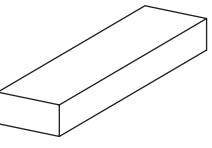
General Description

AUTOMATIC TRANSMISSION

ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
 ST18654AA000	18654AA000	INSTALLER	Used for removing and installing the ball bearing.
 ST28399SA010	28399SA010	OIL SEAL PROTECTOR	Used for protecting oil seal when installing front drive shaft.
 ST18763AA000	18763AA000	COMPRESSOR SHAFT	Used for disassembling multi-plate clutch for shift transmission.
 ST18765AA000	18765AA000	COMPRESSOR SUPPORT	Used for disassembling multi-plate clutch for shift transmission.
 ST18676AA020	18676AA020	TORX® WRENCH	Used for disassembling torque converter case.

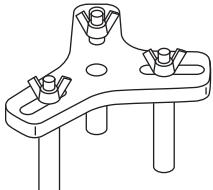
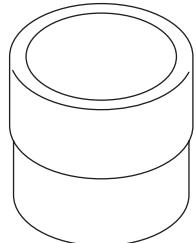
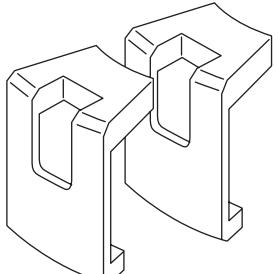
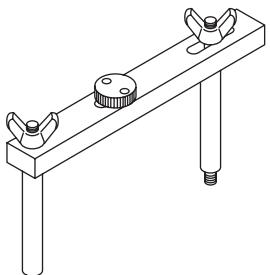
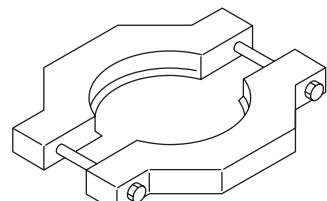
General Description

AUTOMATIC TRANSMISSION

ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
 ST18854AA000	18854AA000	ANGLE GAUGE	Used for tightening parking support.
 ST-498077300	498077300	REMOVER	Used for removing ball bearing of reduction driven gear.
 ST-499587100	499587100	OIL SEAL INSTALLER	Used for installing the oil seal.
 ST-499787500	499787500	ADAPTER	Used for removing and installing drive pinion lock nut.
 ST-499575400	499575400	GAUGE	Used for measuring height of total end play.

General Description

AUTOMATIC TRANSMISSION

ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
 ST18762AA000	18762AA000	COMPRESSOR SPECIAL TOOL	Used for disassembling multi-plate clutch for shift transmission.
 ST-499755602	499755602	PRESS	Used for installing the parking gear.
 ST18680AA010	18680AA010	HOLDER GEAR	Used for removing reduction driven gear assembly. (2-piece set)
 ST18766AA000	18766AA000	SUPPORT PULLER	Used for removing reduction driven gear assembly.
 ST18767AA000	18767AA000	REMOVER	<ul style="list-style-type: none"> Used to pull out the parking gear. Used to pull out the bearing from the VTD assembly.

General Description

AUTOMATIC TRANSMISSION

2. GENERAL TOOL

TOOL NAME	REMARKS
Depth gauge	Used for measuring the transmission end play.
Thickness gauge	Used for measuring clearance of the clutch, brake and oil pump.
Micrometer	Used for measuring thickness of the drive pinion.
Spring scale	Used for measuring the starting torque of the drive pinion.
Circuit tester	Used for measuring resistance and voltage.
TORX® T70	Used for removing and installing differential gear oil drain plug.
Snap ring pliers	Used for removing and installing each snap ring.