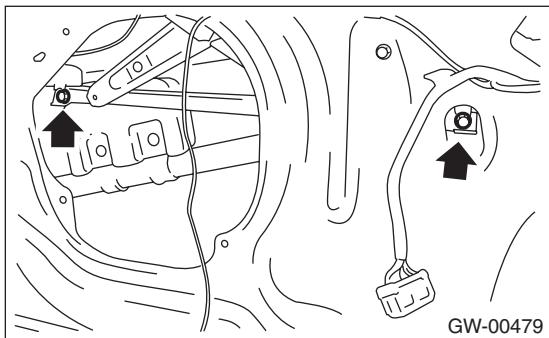


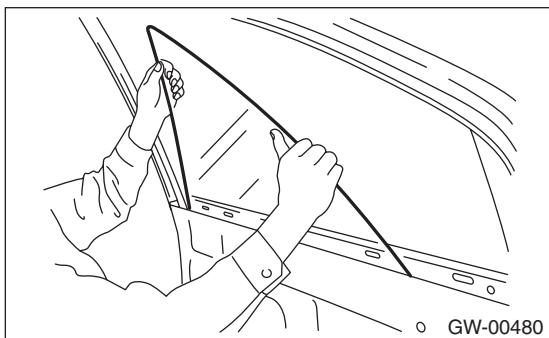
## 4. Front Door Glass

### A: REMOVAL

- 1) Remove the front door trim. <Ref. to EI-37, REMOVAL, Door Trim.>
- 2) Remove the sealing cover. <Ref. to EB-18, REMOVAL, Front Sealing Cover.>
- 3) Operate the power window switch to move the glass to the position shown in the figure, and then remove the two bolts through service holes.



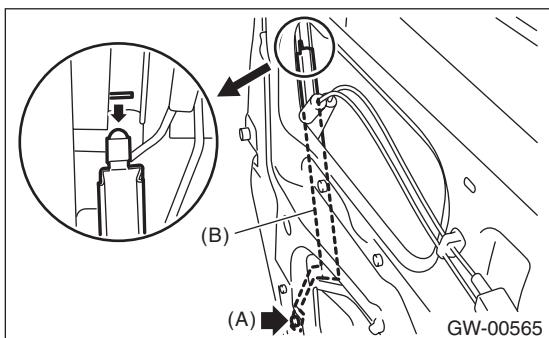
- 4) Tilt the door glass forward, then remove the door glass from the glass run rubber.
- 5) Remove the door glass.



#### CAUTION:

- Since the gear may be disengaged, do not turn regulator in the closing direction after removing glass.
- Avoid impact and damage to the glass.

- 6) Remove the bolt (A), and then remove the door sash (B).



### B: INSTALLATION

Install in the reverse order of removal.

#### CAUTION:

Make sure that the glass run rubber is placed securely in door frame and sash.

#### Tightening torque:

Refer to "COMPONENT" of "General Description". <Ref. to GW-3, FRONT DOOR GLASS, COMPONENT, General Description.>