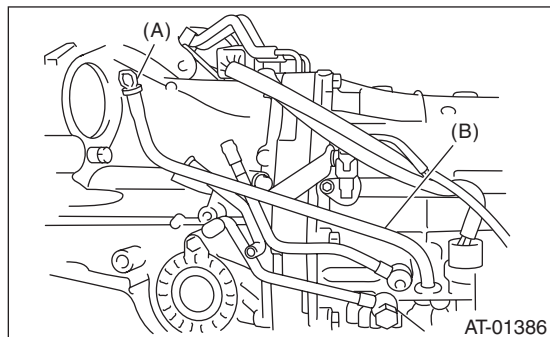


## 22.Oil Charge Pipe

### A: REMOVAL

- 1) Remove the air intake chamber. <Ref. to IN(H6DO)-6, REMOVAL, Air Intake Chamber.>
- 2) Remove the oil charge pipe, and then remove the O-ring from flange side.



(A) Oil level gauge

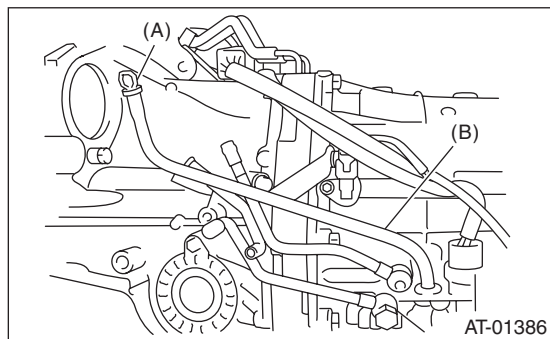
(B) Oil charge pipe

### B: INSTALLATION

- 1) Install the oil charge pipe with a new O-ring.

#### **Tightening torque:**

**41 N·m (4.2 kgf-m, 30.4 ft-lb)**



(A) Oil level gauge

(B) Oil charge pipe

- 2) Install the air intake chamber. <Ref. to IN(H6DO)-6, INSTALLATION, Air Intake Chamber.>

### C: INSPECTION

Make sure the oil charge pipe is not deformed or damaged.