

## 9. Power Steering Fluid

### A: SPECIFICATION

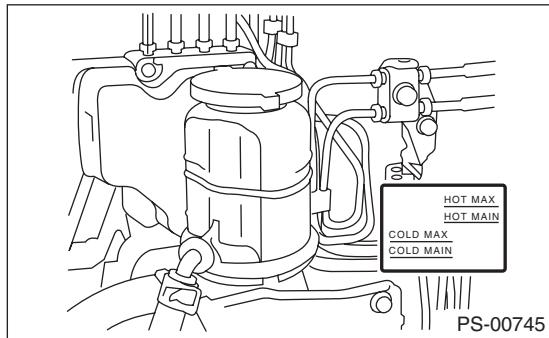
Recommended power steering fluid	Manufacturer
ATF DEXRON III or equivalent	B.P.
	CALTEX
	CASTROL
	MOBIL
	SHELL
	TEXACO

### B: INSPECTION

- 1) Check the power steering fluid for deterioration or contamination. If the fluid is highly deteriorated or contaminated, drain it and refill with new fluid.
- 2) Check the joints and units for oil leakage. If any oil leaks are found, repair or replace the applicable part.
- 3) Inspect the fluid level of reservoir tank with vehicle on level surface and engine stopped.

If the level is at "MIN." point or below, add fluid to keep the level in the specified range of the indicator. If at "MAX." point or above, drain fluid by using a syringe or the like.

- (1) Check at power steering fluid temperature 20°C (68°F); read the fluid level on the "COLD" side.
- (2) Check at power steering fluid temperature 80°C (176°F); read the fluid level on the "HOT" side.



### C: REPLACEMENT

- 1) Lift-up the vehicle.
- 2) Remove the crossmember support.
- 3) Remove the pipe joint in the center of gearbox, and connect the vinyl hose to the pipe and joint. Wipe fluid off while turning the steering wheel.
- 4) Add the specified fluid to reservoir tank at "MAX" level.
- 5) Continue to turn the steering wheel slowly from lock to lock until the bubbles stop appearing on oil surface while keeping the fluid at the level in the Step 4).
- 6) If the steering wheel is turned in a low fluid level condition, air will be sucked into the pipe. If sucked, leave it about half an hour and then do the step 5) again.
- 7) Start the engine and let it idle.
- 8) Continue to turn the steering wheel slowly from lock to lock again until the bubbles stop appearing on oil surface while keeping the fluid at the level in Step 4).

Normally bubbles will stop appearing after turning the steering wheel from lock to lock three times.

- 9) In case bubbles do not stop appearing in the tank, leave it about half an hour and then do the step 4) all over again.
- 10) Lower the vehicle, and then idle the engine.
- 11) Continue to turn the steering wheel from lock to lock until the bubbles stop appearing and change of the fluid level is within 3 mm (0.12 in).
- 12) In case the following happens, leave it about half an hour and then do step 8) to 11) again.
  - (1) The fluid level changes over 3 mm (0.12 in).
  - (2) Bubbles remain on the upper surface of the fluid.
  - (3) Grinding noise is generated from oil pump.
- 13) Check the fluid leakage after turning steering wheel from lock to lock with engine running.

# General Diagnostic Table

POWER ASSISTED SYSTEM (POWER STEERING)

## 10. General Diagnostic Table

### A: INSPECTION

Trouble	Possible cause	Corrective action
<ul style="list-style-type: none"> <li>Steering effort is heavy in all ranges.</li> <li>Steering effort is heavy at stand still.</li> <li>Steering wheel vibrates when turning.</li> </ul>	<ul style="list-style-type: none"> <li>1. Pulley belt <ul style="list-style-type: none"> <li>Unequal length of pulley belts</li> <li>Contact with oil or grease</li> <li>Looseness or damage of the pulley belt</li> <li>Poor uniformity of the pulley belt cross section</li> <li>Pulley belt touches to pulley bottom</li> <li>Poor revolution of pulleys (except oil pump pulley)</li> <li>Poor revolution of oil pump pulley</li> </ul> </li> <li>2. Tire and wheel <ul style="list-style-type: none"> <li>Improper tire out of specifications <sup>*1</sup></li> <li>Improper wheel out of specifications <sup>*1</sup></li> <li>Tires not properly inflated</li> </ul> </li> <li>3. Fluid <ul style="list-style-type: none"> <li>Low fluid level</li> <li>Air entry in fluid</li> <li>Entry of dust in the fluid</li> <li>Fluid deterioration</li> <li>Inadequate warm-up of fluid <sup>*2</sup></li> </ul> </li> <li>4. Idle speed <ul style="list-style-type: none"> <li>Lower idle speed</li> <li>Excessive drop of idle speed at start or when turning the steering wheel <sup>*3</sup></li> </ul> </li> <li>5. Measure the hydraulic pressure. &lt;Ref. to PS-46, HYDRAULIC PRESSURE, INSPECTION, Oil Pump.&gt;</li> <li>6. Measure the steering wheel effort. &lt;Ref. to PS-53, MEASUREMENT OF STEERING EFFORT, INSPECTION, General Diagnostic Table.&gt;</li> </ul>	<ul style="list-style-type: none"> <li>Adjust or replace.</li> <li>Replace or reinflate.</li> <li>Refill, bleed air, replace or instruct customer.</li> <li>Adjust or instruct customer.</li> <li>Replace the problem parts.</li> <li>Adjust or replace.</li> </ul>
<ul style="list-style-type: none"> <li>Vehicle leads to one side or the other.</li> <li>Returning force of steering wheel to center is poor.</li> <li>Steering wheel vibrates when turning.</li> </ul>	<ul style="list-style-type: none"> <li>1. Fluid line <ul style="list-style-type: none"> <li>Folded hose</li> <li>Flattened pipe</li> </ul> </li> <li>2. Tire and wheel <ul style="list-style-type: none"> <li>Flat tire</li> <li>Mixed use of different tires</li> <li>Mixed use of different wheels</li> <li>Abnormal wear of tire</li> <li>Unequal tread remaining</li> <li>Unequal pressure of tire</li> </ul> </li> <li>3. Front alignment <ul style="list-style-type: none"> <li>Improper or unequal caster</li> <li>Improper or unequal toe-in</li> <li>Loose suspension connections</li> </ul> </li> <li>4. Others <ul style="list-style-type: none"> <li>Damaged joint assembly</li> <li>Unbalanced height</li> <li>Unbalanced weight</li> </ul> </li> <li>5. Measure the steering wheel effort. &lt;Ref. to PS-53, MEASUREMENT OF STEERING EFFORT, INSPECTION, General Diagnostic Table.&gt;</li> </ul>	<ul style="list-style-type: none"> <li>Correct or replace.</li> <li>Adjust, fix or replace.</li> <li>Adjust or retighten.</li> <li>Replace, adjust or instruct customer.</li> <li>Adjust or replace.</li> </ul>

<sup>\*1</sup> If the tires or wheels are wider than standard, the load to the power steering system is increased. Accordingly, in a condition, for example before fluid warms-up, relief valve may work before reaching maximum turning angle. In this case, steering effort may be heavy. When the measured hydraulic pressure is normal, there is no abnormal thing.

<sup>\*2</sup> In cold weather, flow resistance will increase due to the cold hydraulic fluid, and steering effort will be heavier. After warming-up engine, turn the steering wheel from stop to stop several times to warm-up fluid. If steering effort reduces normally, function is normal.

<sup>\*3</sup> In cold weather or with insufficient warm-up of the engine, steering effort may be heavy due to excessive drop of idle rpm when turning the steering wheel. In this case, start the vehicle with increasing engine speed than usual. If steering effort reduces normally, function is normal.