

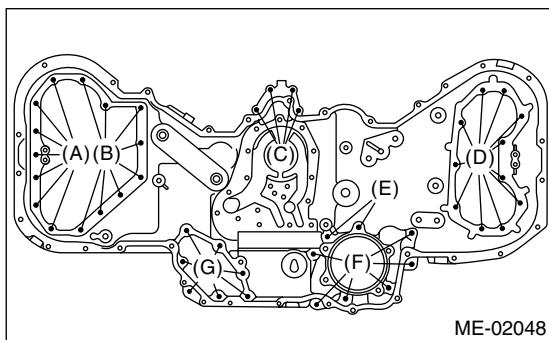
18. Rear Chain Cover

A: REMOVAL

- 1) Remove the crank pulley. <Ref. to ME(H6DO)-41, REMOVAL, Crank Pulley.>
- 2) Remove the front chain cover. <Ref. to ME(H6DO)-42, REMOVAL, Front Chain Cover.>
- 3) Remove the timing chain. <Ref. to ME(H6DO)-44, REMOVAL, Timing Chain Assembly.>
- 4) Remove the cam sprocket. <Ref. to ME(H6DO)-49, REMOVAL, Cam Sprocket.>
- 5) Remove the crank sprocket.
- 6) Remove the oil pump. <Ref. to LU(H6DO)-8, REMOVAL, Oil Pump.>
- 7) Remove the water pump. <Ref. to CO(H6DO)-13, REMOVAL, Water Pump.>
- 8) Remove the rear chain cover.

NOTE:

Installation bolt has seven different sizes. To prevent the confusion in installation, keep these bolts on container individually.



- (A) M6 × 14
- (B) M6 × 18 (Silver)
- (C) M6 × 30
- (D) M6 × 18
- (E) M8 × 43
- (F) M8 × 30
- (G) M6 × 22

B: INSTALLATION

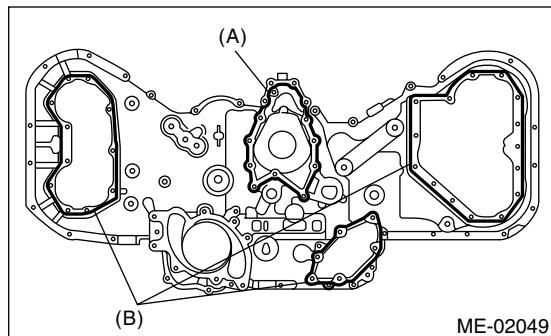
- 1) Remove the used liquid gasket from mating surface, and degrease it.
- 2) Apply liquid gasket to the mating surface of rear chain cover.

Liquid gasket

THREE BOND 1280B (Part No. K0877 A018)

Applying liquid gasket diameter

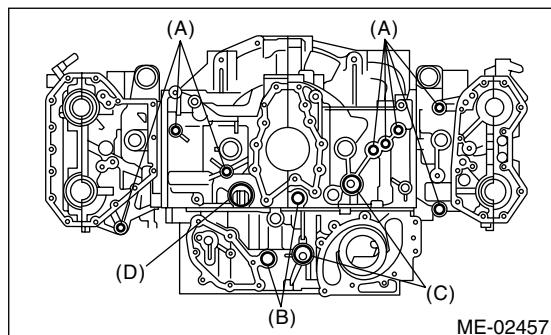
- (A) 1.0 ± 0.5 mm (0.039 ± 0.020 in)
- (B) 3.0 ± 1.0 mm (0.118 ± 0.039 in)



- 3) Install the O-ring.

NOTE:

- Do not reuse the O-ring.
- Do not install the O-ring in wrong place.



- (A) 14.2 × 1.9
- (B) 19.2 × 2.4
- (C) 25 × 2
- (D) 31.2 × 1.9

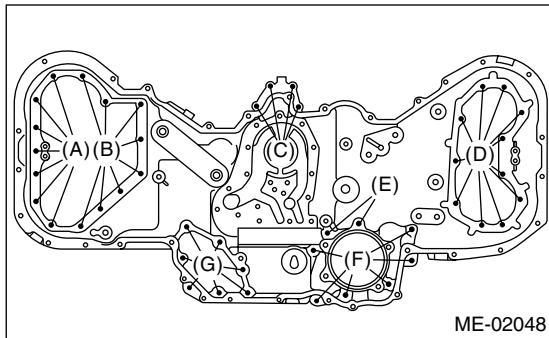
Rear Chain Cover

MECHANICAL

4) Temporarily tighten the rear chain cover.

NOTE:

Do not install the bolts in wrong place.

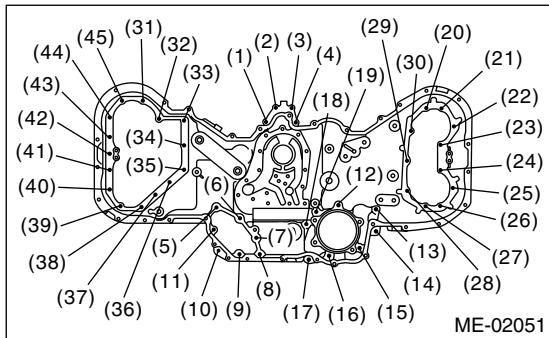


- (A) M6 × 14
- (B) M6 × 18 (Silver)
- (C) M6 × 30
- (D) M6 × 18
- (E) M8 × 43
- (F) M8 × 30
- (G) M6 × 22

5) Tighten the bolts in the numerical order as shown in the figure.

Tightening torque:

(1) — (11)	9 N·m (0.9 kgf-m, 6.5 ft-lb)
(12) — (19)	20 N·m (2.0 kgf-m, 14 ft-lb)
(20) — (30)	9 N·m (0.9 kgf-m, 6.5 ft-lb)
(31) — (38)	12 N·m (1.2 kgf-m, 8.7 ft-lb)
(39) — (45)	9 N·m (0.9 kgf-m, 6.5 ft-lb)



6) Install the water pump. <Ref. to CO(H6DO)-13, INSTALLATION, Water Pump.>

7) Install the oil pump. <Ref. to LU(H6DO)-8, INSTALLATION, Oil Pump.>

8) Install the crank sprocket.

9) Install the cam sprocket. <Ref. to ME(H6DO)-49, INSTALLATION, Cam Sprocket.>

10) Install the timing chain. <Ref. to ME(H6DO)-45, INSTALLATION, Timing Chain Assembly.>

11) Install the front chain cover.

<Ref. to ME(H6DO)-42, INSTALLATION, Front Chain Cover.>

12) Install the crank pulley. <Ref. to ME(H6DO)-41, INSTALLATION, Crank Pulley.>