

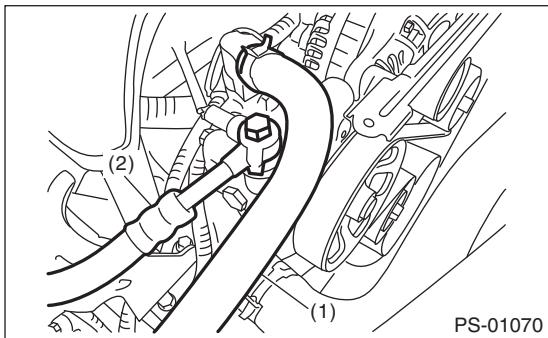
7. Oil Pump

A: REMOVAL

- 1) Disconnect the ground cable from battery.
- 2) Remove the V-belts. <Ref. to ME(H4SO)-42, REMOVAL, V-belt.>
- 3) Disconnect the connector from power steering pump switch.
- 4) Disconnect the pressure hose and suction hose from the oil pump.

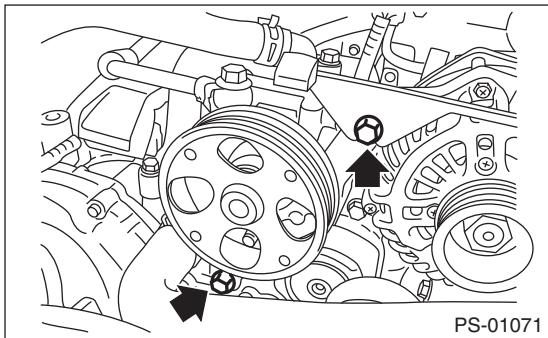
CAUTION:

- Do not allow fluid to come into contact with the pulley belt.
- Plug the ends of the hose and pipe to prevent foreign matter from entering.

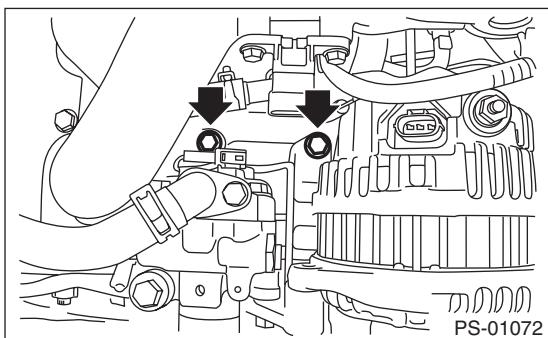


(1) Suction hose
(2) Pressure hose

- 5) Remove the installation bolt of the power steering pump bracket.



PS-01071

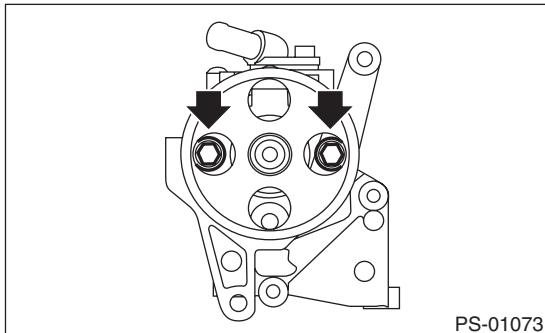


PS-01072

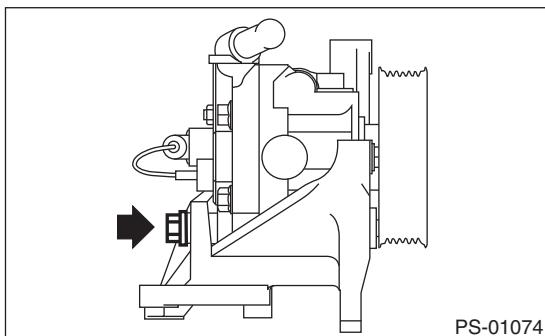
- 6) Secure the oil pump bracket on a vise and remove the bolts from front and back of the oil pump.

CAUTION:

When securing the oil pump bracket in a vice, hold the oil pump bracket with the least possible force between two pieces of wood.



PS-01073



PS-01074

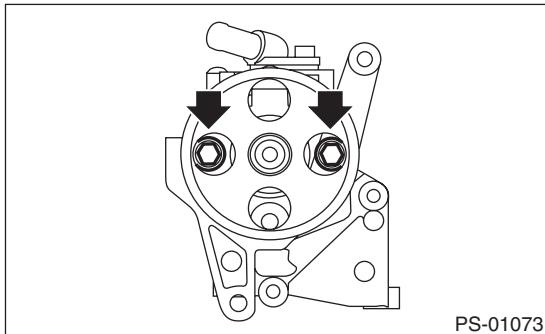
- 7) Remove the oil pump from the bracket.

B: INSTALLATION

- 1) Install the oil pump to bracket.

Tightening torque:

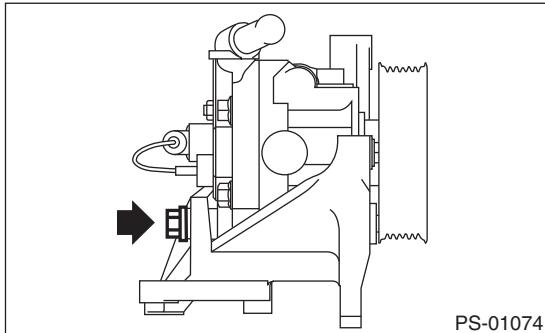
16 N·m (1.6 kgf-m, 11.8 ft-lb)



PS-01073

Tightening torque:

36 N·m (3.7 kgf-m, 26.6 ft-lb)



PS-01074

Oil Pump

POWER ASSISTED SYSTEM (POWER STEERING)

- 2) Install the power steering pump bracket.

Tightening torque:

<Ref. to PS-7, OIL PUMP, COMPONENT, General Description.>

- 3) After installing the oil pump, fill the oil pump with fluid while rotating the pulley by hand and bleed the air from the oil pump.

CAUTION:

Always fill the oil pump with the fluid to prevent abnormal noise and seizure of the oil pump.

- 4) Connect the pressure hose and suction hose.

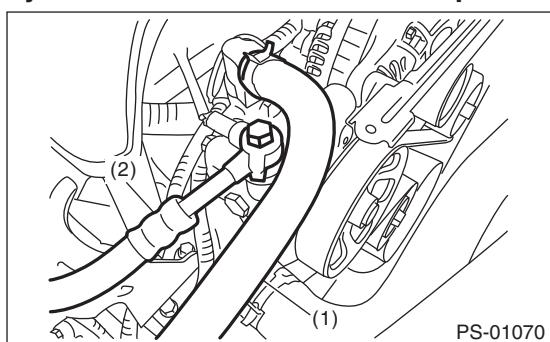
Tightening torque:

Eye bolt

40 N·m (4.1 kgf-m, 29.5 ft-lb)

CAUTION:

Be careful when installing; If the hose is twisted it may come into contact with other parts.



- (1) Suction hose
- (2) Pressure hose

- 5) Connect the connector to the power steering pump switch.
- 6) Install the V-belts. **<Ref. to ME(H4SO)-42, INSTALLATION, V-belt.>**
- 7) Connect the ground cable to battery.
- 8) Fill with recommended power steering fluid and perform air bleeding. **<Ref. to PS-47, Power Steering Fluid.>**

CAUTION:

Never start the engine before filling with fluid; otherwise the vane pump may become seized.

C: INSPECTION

1. BASIC INSPECTION

Perform the following inspection procedures and replace faulty parts.

No.	Parts	INSPECTION	Corrective action
1	Oil pump (Exterior)	(1) Crack, damage or oil leakage	Replace the oil pump with a new part.
		(2) Play of pulley shaft	Measurement of play of bend direction and play of axis direction If any of these exceeds the service limit, replace the oil pump with a new part.
2	Pulley	(1) Damage	Replace with a new part.
		(2) Bend	Measure the V groove deflection. If it exceeds the service limit, replace the pulley with a new part.
3	Oil pump (Interior)	(1) Faulty or seized of vane pump	Check the rotating resistance of pulley. If it exceeds the service limit, replace the oil pump with a new part.
		(2) Bend in the shaft or damage to bearing	If the a string is wrapped on the pulley and rotated, and the oil pump emits a noise that is markedly different in tone and loudness from a sound of a new oil pump, replace the oil pump with a new part.
4	O-ring	Cracking or deterioration	Replace with a new part.
5	Bracket	Crack	Replace with a new part.

2. SERVICE LIMIT

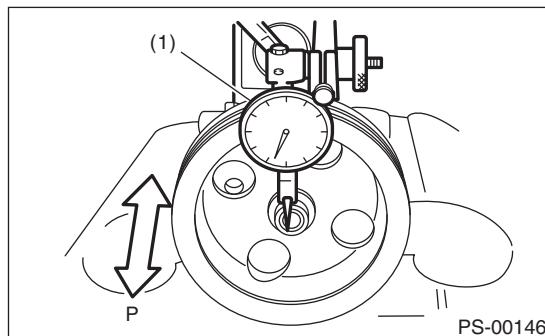
Make a measurements as follows. If it exceeds the service limit, replace with a new part.

CAUTION:

- When securing the oil pump on a vise, hold the oil pump with the least possible force between two pieces of wood.
- Do not pinch the outer portion of flow control valve or pulley portion with a vise. Otherwise this may cause deformation of outer portion and pulley. Select properly sized wood pieces.

1) Play of the pulley shaft

**Axial play (Direction $\leftarrow \rightarrow$)
0.9 mm (0.035 in) or less**



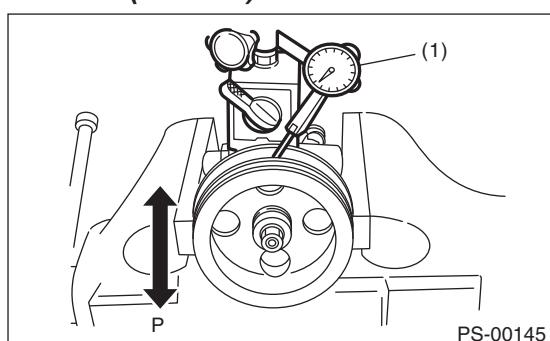
(1) Dial gauge

Condition:

P: When applying a force of 9.8 N (1.0 kgf, 2.2 lbf)

Service limit:

**Play in the radial direction (Direction $\leftarrow \rightarrow$)
0.4 mm (0.016 in) or less**



(1) Dial gauge

Oil Pump

POWER ASSISTED SYSTEM (POWER STEERING)

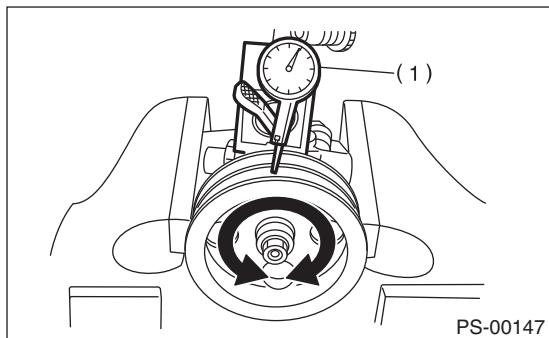
2) Deflection of the pulley groove

Service limit:

1.0 mm (0.039 in) or less

NOTE:

Read the value on one surface of V groove, set the dial gauge on the other surface, and read the value of the dial gauge.



PS-00147

(1) Dial gauge

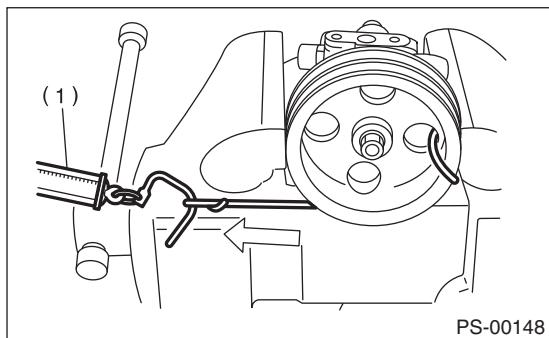
3) Rotating resistance of pulley

Service limit:

Maximum load; 9.22 N (0.94 kgf, 2.07 lbf) or less

NOTE:

- A rather higher value may be indicated when pulley starts turning.
- Measure the load during rotation to make a judgement.



PS-00148

(1) Spring scale

3. HYDRAULIC PRESSURE

NOTE:

- To measure hydraulic pressure correctly, be sure to complete all the items in "INSPECTION", prior to performing the measurement. <Ref. to PS-48, INSPECTION, General Diagnostic Table.>
- Do not leave the valve of pressure gauge closed or hold the steering wheel at lock for 5 seconds or more in any case, this can damage the oil pump.
- Before attaching a pressure gauge, place cloth at locations where fluid is expected to spill. Wipe off any spilt fluid completely after the measurement.

1) Regular pressure measurement

- (1) Connect the ST1, ST2 and ST3.

ST1 925711000 PRESSURE GAUGE

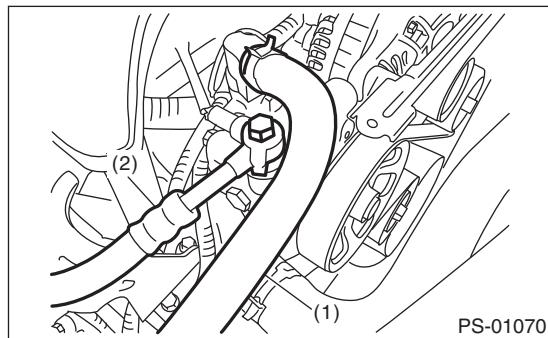
ST2 34099AC020 ADAPTER HOSE B

ST3 34099AC010 ADAPTER HOSE A

- (2) Remove the air intake duct.

- (3) Disconnect the pipe C from pump.

- (4) Using the gasket (Part No. 34621AC021) and bolt (Part No. 34620AC010), attach the ST2 to pump instead of pressure hose.



PS-01070

(1) Suction hose

(2) Pressure hose

- (5) Attach the ST3 to the end of pressure hose which is removed from pump.

- (6) Replenish power steering fluid up to the specified level.

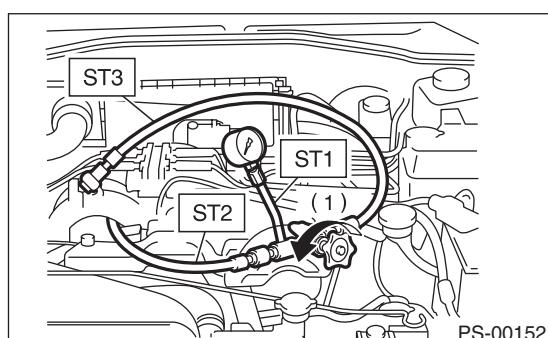
- (7) Open the valve, and start the engine.

- (8) Measure the regular pressure.

ST1 925711000 PRESSURE GAUGE

ST2 34099AC020 ADAPTER HOSE B

ST3 34099AC010 ADAPTER HOSE A



PS-00152

(1) Valve

Service limit:

981 kPa (10 kgf/cm², 142 psi) or less

- (9) If it is not within the specification, replace the problem part for the following problems. (Pipe or hose clogged, leaks from fluid line, and mixture of foreign matter in fluid line)

- 2) Measure the relief pressure.

- (1) Using the STs, measure the relief pressure.

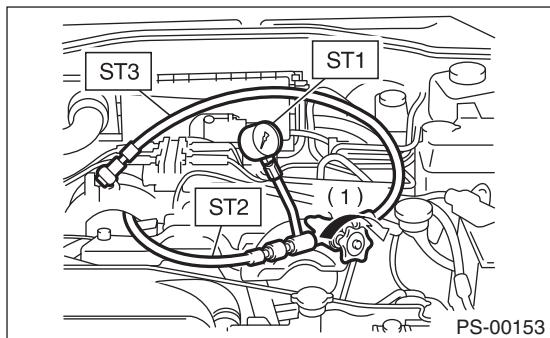
- (2) Close the valve.

Oil Pump

POWER ASSISTED SYSTEM (POWER STEERING)

(3) Measure the relief pressure.

ST1 925711000 PRESSURE GAUGE
ST2 34099AC020 ADAPTER HOSE B
ST3 34099AC010 ADAPTER HOSE A



(1) Valve

Service limit:

H4 NA model:

8,300 — 9,000 kPa (85 — 92 kgf/cm², 1,203 — 1,305 psi)

H6, turbo model:

8,900 — 9,600 kPa (91 — 98 kgf/cm², 1,290 — 1,392 psi)

(4) If it is not within the specification, replace the oil pump.

3) Measure the working pressure.

(1) Using the ST, measure the working pressure.

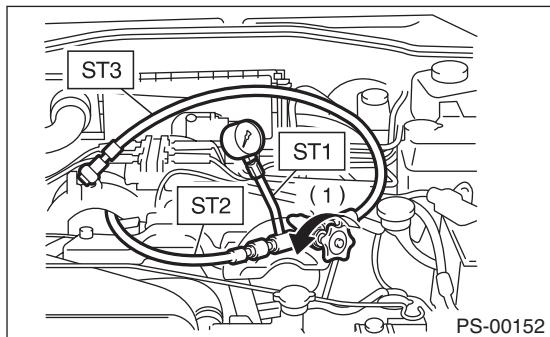
(2) Open the valve.

(3) Measure the working pressure of control valve by turning steering wheel from stop to stop.

ST1 925711000 PRESSURE GAUGE

ST2 34099AC020 ADAPTER HOSE B

ST3 34099AC010 ADAPTER HOSE A



(1) Valve

Service limit:

H4 NA model:

8,300 — 9,000 kPa (85 — 92 kgf/cm², 1,203 — 1,305 psi)

H6, turbo model:

8,900 — 9,600 kPa (91 — 98 kgf/cm², 1,290 — 1,392 psi)

(4) If it is out of specification, measure the steering effort. *<Ref. to PS-51, MEASUREMENT OF STEERING EFFORT, INSPECTION, General Diagnostic Table. >* If it is not within specification, replace the control valve itself or control valve and pinion as a single unit, using new parts.