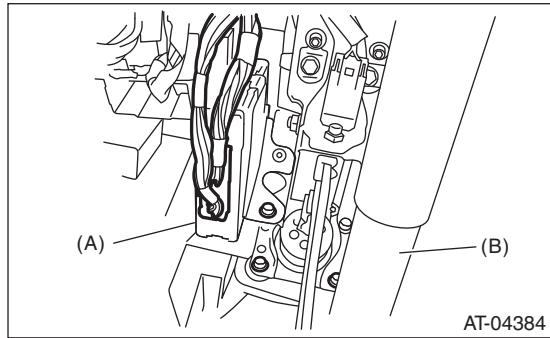


18. Transmission Control Module (TCM)

A: REMOVAL

- 1) Disconnect the ground cable from battery.
- 2) Remove the instrument panel lower cover. <Ref. to EI-63, REMOVAL, Instrument Panel Lower Cover.>
- 3) Disconnect the connector from TCM.



(A) Transmission control module (TCM)
(B) Steering column

- 4) Remove the TCM.

NOTE:

Replace the TCM and bracket as a set.

B: INSTALLATION

- 1) Install the TCM to the bracket.

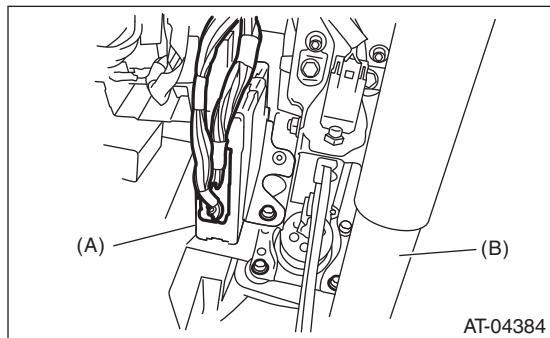
CAUTION:

Do not remove the TCM after installed to the bracket, or the bracket and TCM may be damaged. If installed by mistake, the part must be replaced with a new part.

- 2) Install the TCM.

Tightening torque:

7.5 N·m (0.8 kgf·m, 5.5 ft-lb)



(A) Transmission control module (TCM)
(B) Steering column

- 3) Connect the connector to TCM.

- 4) Install the instrument panel lower cover. <Ref. to EI-64, INSTALLATION, Instrument Panel Lower Cover.>
- 5) Perform Clear Memory 2 operation. <Ref. to 5AT(diag)-21, Clear Memory Mode.>
- 6) Perform learning operation. <Ref. to 5AT(diag)-23, Learning Control.>