

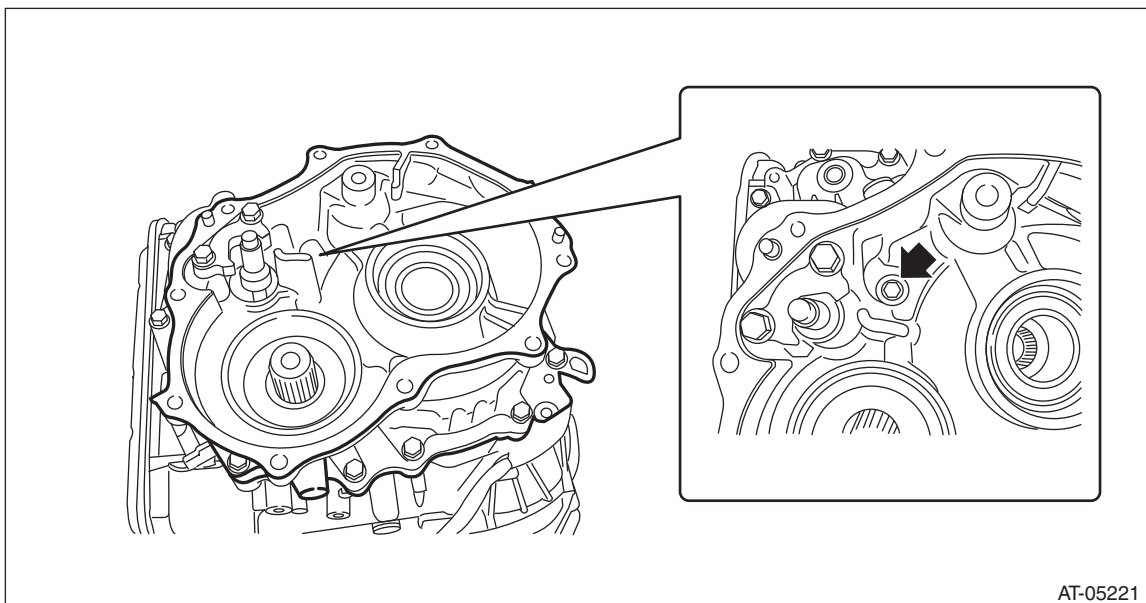
34. Intermediate Case

A: REMOVAL

- 1) Remove the transmission assembly from vehicle body. <Ref. to CVT-54, REMOVAL, Automatic Transmission Assembly.>
- 2) Remove the extension case. <Ref. to CVT-140, REMOVAL, Extension Case.>
- 3) Remove the rear drive shaft. <Ref. to CVT-143, REMOVAL, Rear Drive Shaft.>
- 4) Remove the transfer clutch assembly. <Ref. to CVT-148, REMOVAL, Transfer Clutch.>
- 5) Remove the transfer reduction driven gear assembly. <Ref. to CVT-160, REMOVAL, Transfer Reduction Driven Gear.>
- 6) Remove the intermediate case.

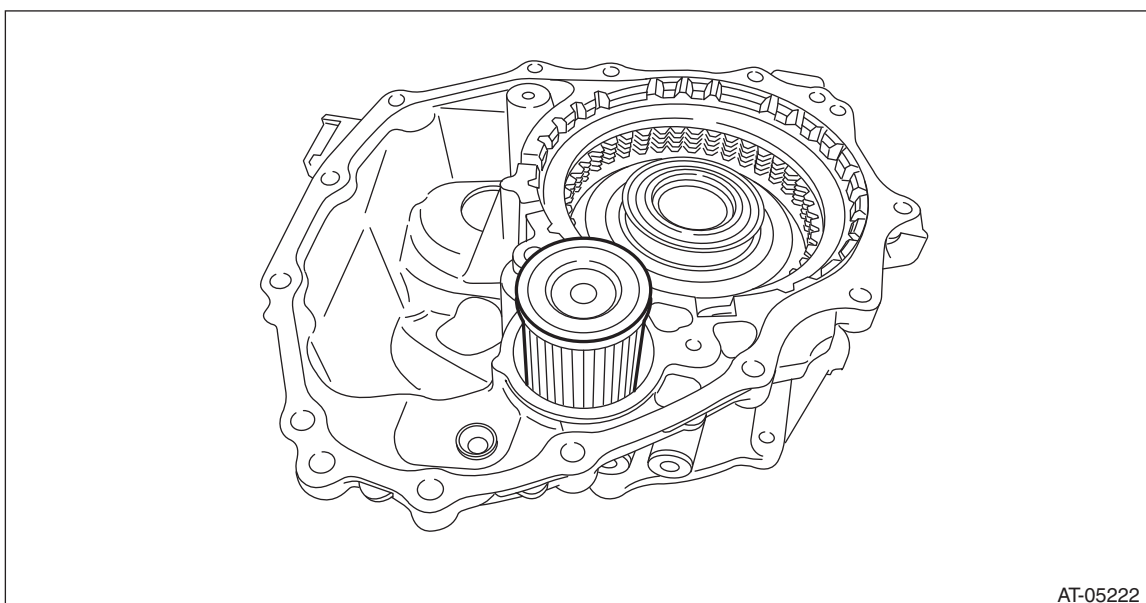
NOTE:

- The total number of intermediate case mounting bolts is 14.
- Inside the transmission is a single bolt (arrowed).



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- 7) Remove the CVTF filter.

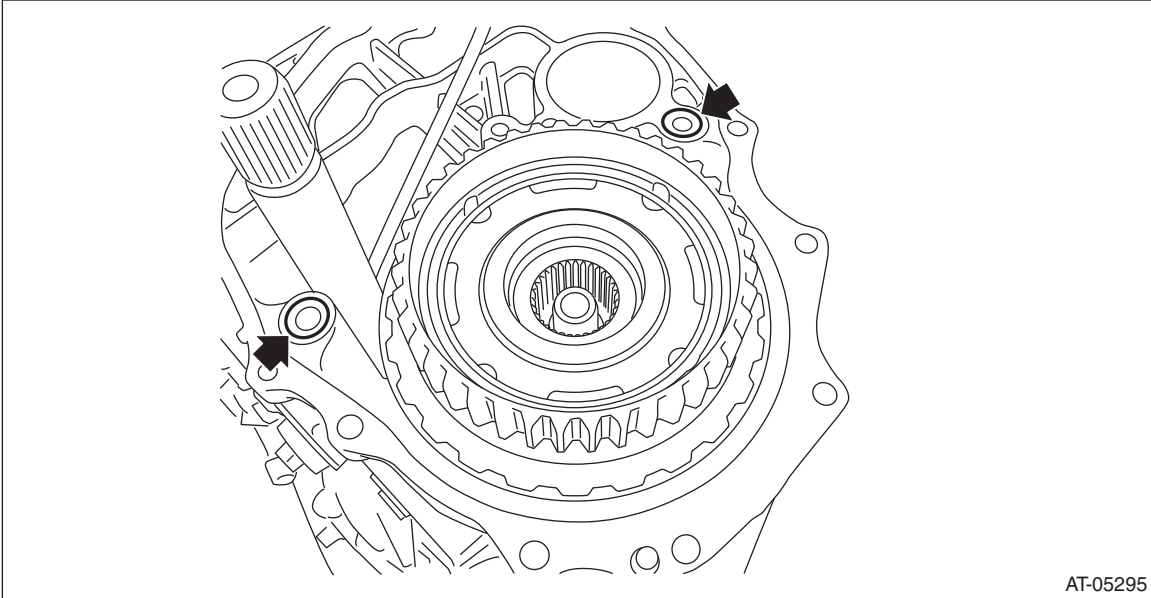


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Intermediate Case

CONTINUOUSLY VARIABLE TRANSMISSION

8) Remove the O-ring from the transmission case.

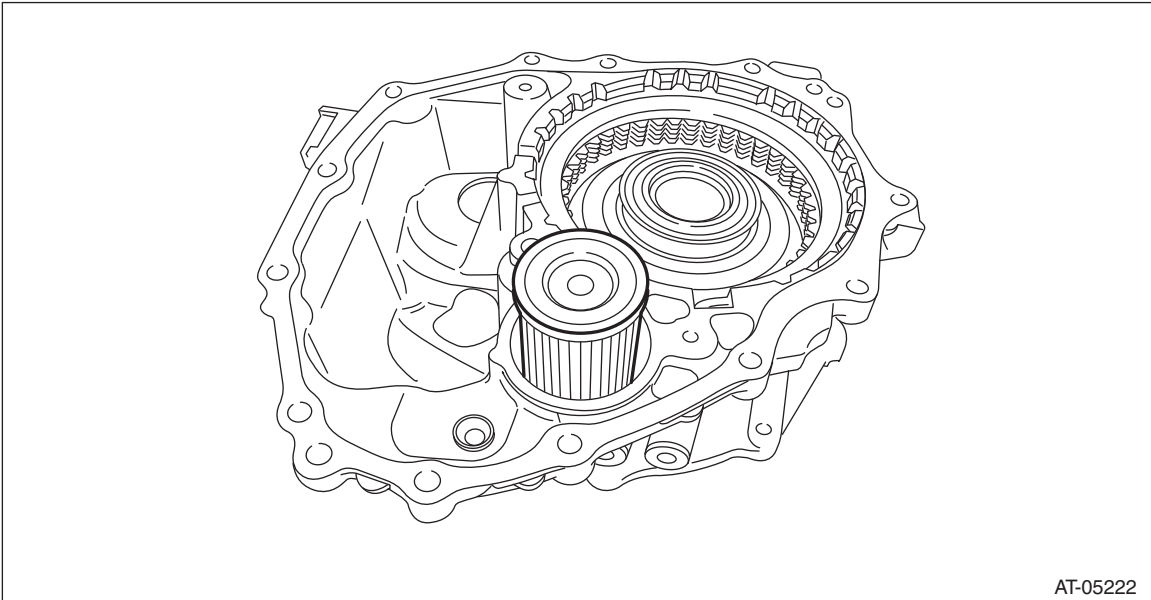


B: INSTALLATION

- 1) Clean the mating surface of oil pan and transmission case.
- 2) Install the CVTF filter.

NOTE:

Apply CVTF to the O-ring.



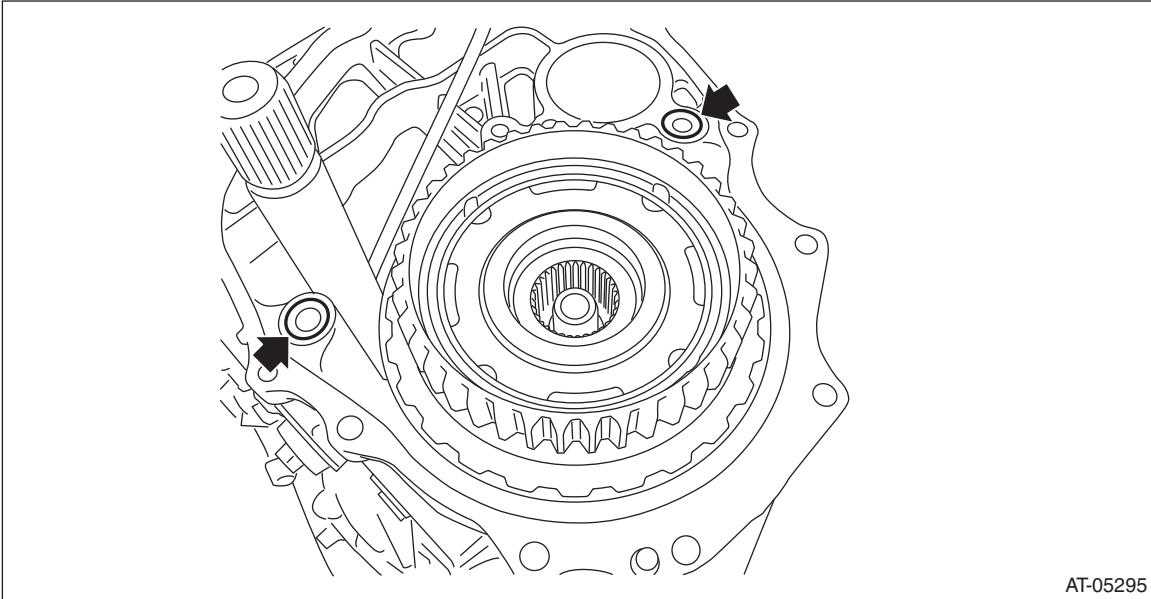
Intermediate Case

CONTINUOUSLY VARIABLE TRANSMISSION

3) Install the O-ring to the transmission case.

NOTE:

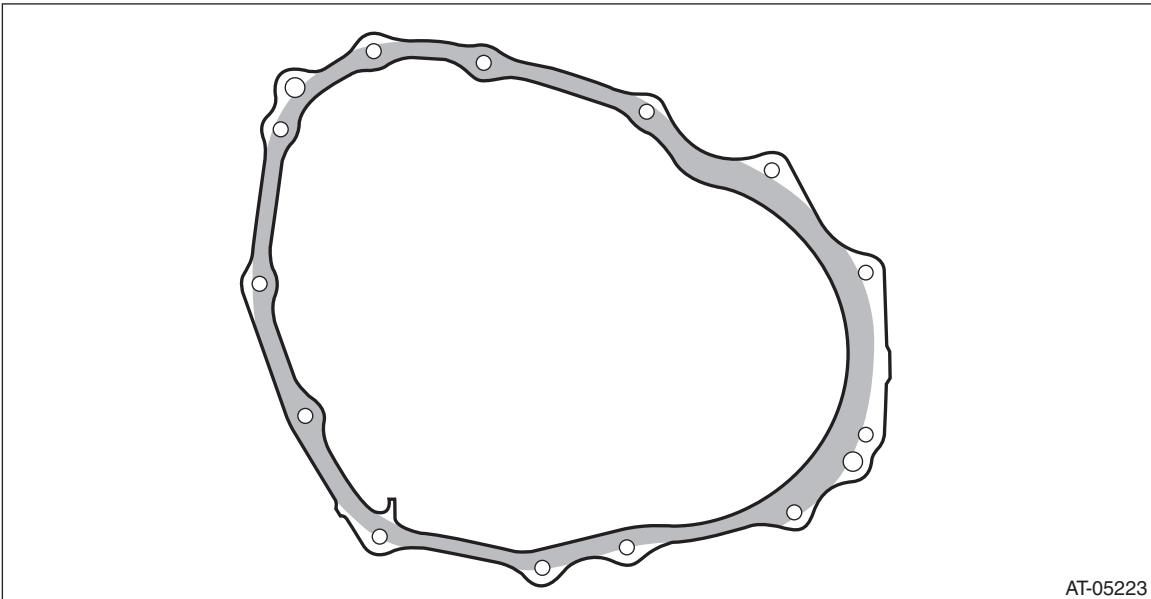
- Use new O-rings.
- Apply CVTF to the O-ring.



4) Apply liquid gasket to intermediate case seamlessly.

Liquid gasket:

THREE BOND 1215 (Part No. 004403007) or equivalent



Intermediate Case

CONTINUOUSLY VARIABLE TRANSMISSION

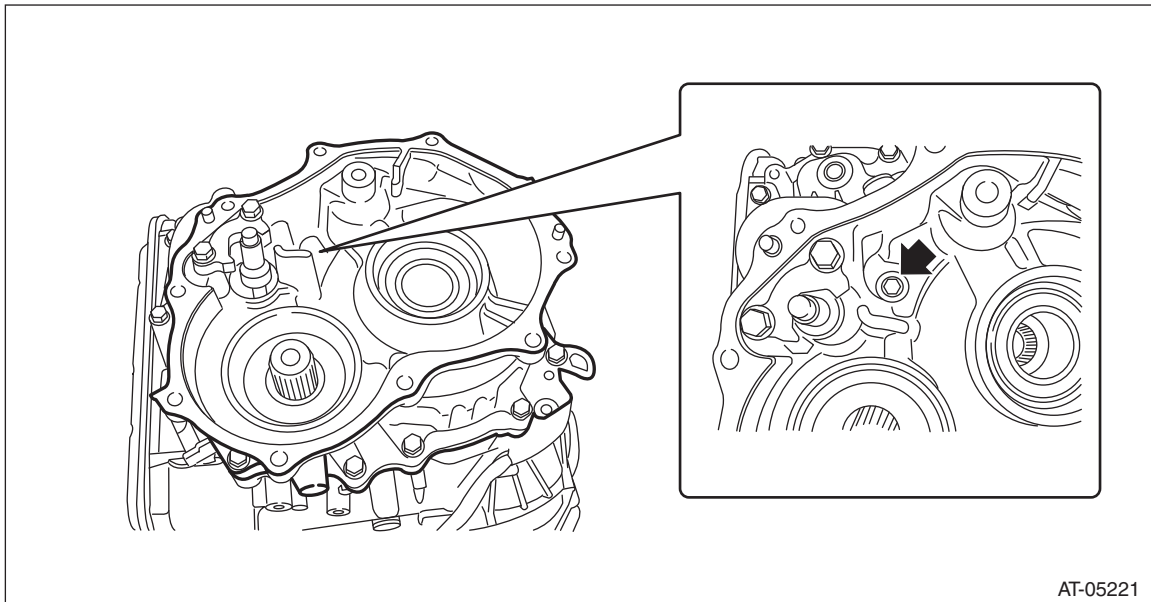
5) Install the intermediate case to the transmission case.

NOTE:

Make sure to install the arrowed bolt.

Tightening torque:

25 N·m (2.5 kgf-m, 18.4 ft-lb)



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6) Install the transfer reduction driven gear assembly. <Ref. to CVT-160, INSTALLATION, Transfer Reduction Driven Gear.>

7) Install the transfer clutch assembly. <Ref. to CVT-149, INSTALLATION, Transfer Clutch.>

8) Install the rear drive shaft. <Ref. to CVT-143, INSTALLATION, Rear Drive Shaft.>

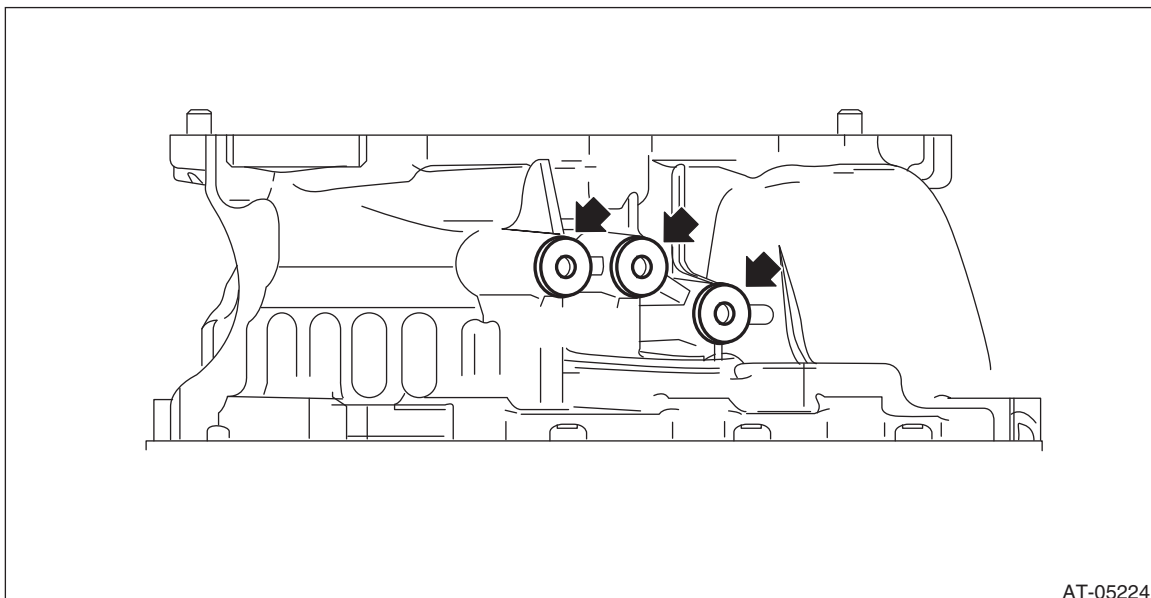
9) Install the extension case. <Ref. to CVT-140, INSTALLATION, Extension Case.>

10) Install the transmission to vehicle. <Ref. to CVT-69, INSTALLATION, Automatic Transmission Assembly.>

C: DISASSEMBLY

1) Remove the CVTF filler plug.

2) Remove all plugs from intermediate case.



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3) Remove the reverse brake assembly. <Ref. to CVT-173, DISASSEMBLY, Reverse Brake Assembly.>

D: ASSEMBLY

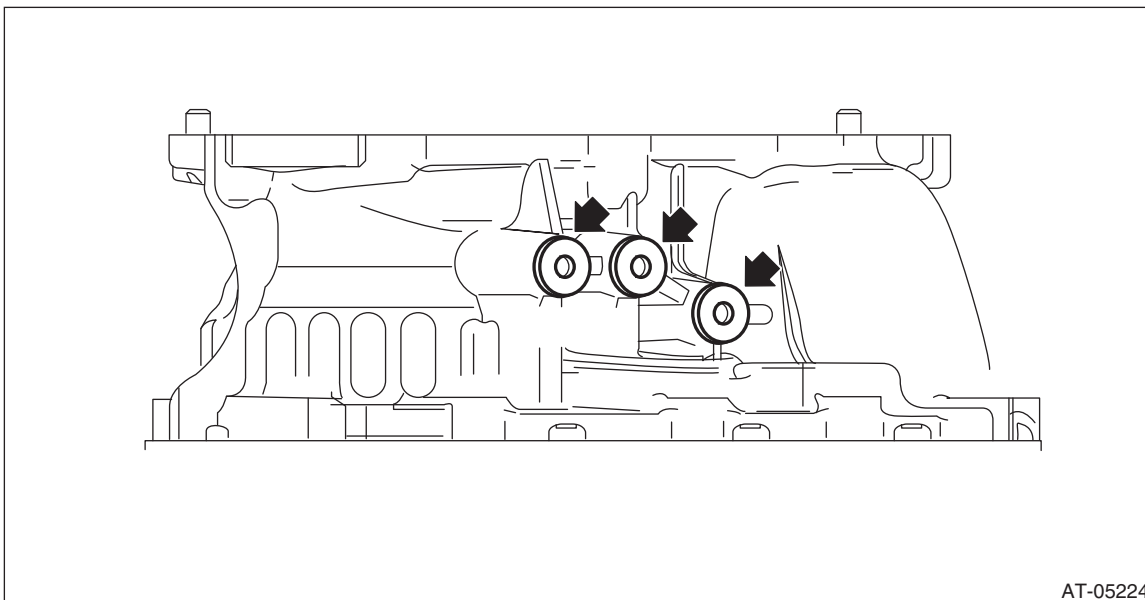
- 1) Install the reverse brake. <Ref. to CVT-176, ASSEMBLY, Reverse Brake Assembly.>
- 2) install all plugs to intermediate case.

Tightening torque:

25 N·m (2.5 kgf-m, 18.4 ft-lb)

NOTE:

Use new O-rings.



- 3) Install the CVTF filler plug.

NOTE:

Replace the gasket of CVTF filler plug with a new part after installing the transmission assembly to vehicle and adjusting CVTF fluid.

E: INSPECTION

- Check the intermediate case for fissures, cracks or damage.
- Check for leakage of CVTF from the connections between intermediate case and transmission case, and between intermediate case and extension case.